

Working safely:

■ The "Warning" heading used in the description of the method indicates that particular care should be taken for the operation described and that there is a human risk,

■ use supports and adopt a correct posture when performing heavy work or raising loads,

■ check that the working area is clean and tidy during the operation,

■ use personal protection (gloves, goggles, work shoes, masks, skin protection, etc.),

■ do not use harmful products in unventilated rooms,

do not ingest any chemicals (brake fluid, coolant, etc.).



Respecting the environment:

■ sort waste according to its particular qualities,

do not burn discarded products (tyres, etc.).

4)CONCLUSION

Respecting the recommended methods will guarantee the best performance and reliability of the component.



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MASKING DESCRIPTION

Note:



The vehicle must be clean and degreased with surface cleaner before masking Vehicle:
Parts and consumables for the repair (04B, Consumables - Products).

- Procedure 1 : masking for painting an opening element,
- Procedure 2 : masking for painting an opening element and a rear wing panel,
- Procedure 3 : masking for painting a roof,
- Procedure 4 : masking the windows.

Note:



The interior of the components to be painted must be masked to prevent paint fog and dust from the spray gun pressure being deposited on them.

1. PROCEDURE 1: MASKING FOR PAINTING AN OPENING ELEMENT



Put the opening element in the open position.

Apply half of the 50 mm(1) masking tape, inside the component perimeter, leaving the other half sticking out.

Block the holes accessible from the interior with 25 mm masking tape (for example, windscreen jets, protective moulding and badges).

Close the opening element.



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Fix the part of masking tape(2) that sticks out on the adjacent component with 19 mm masking tape.

Mask the whole vehicle with a cover (disposable or reusable plastic).

Continue with the masking of the vehicle. Use the most suitable dimensions for the components to be protected (paper, plastic).

2. PROCEDURE 2: MASKING FOR PAINTING A DOOR AND A REAR WING



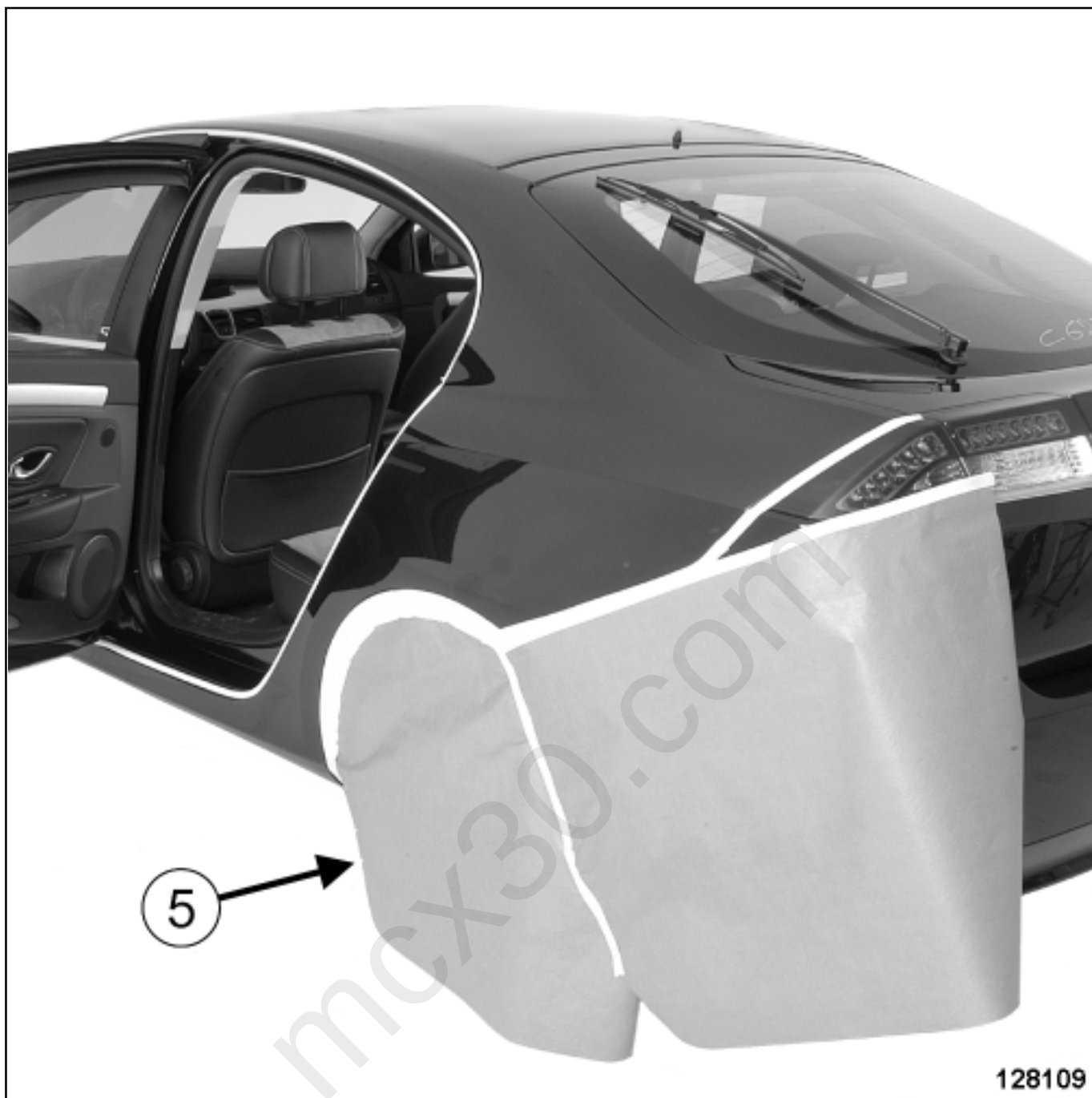
Open the side door.

Apply the 19 mm foam tape(3) , inside the rear wing.

Close the door while checking that the foam seals completely.



Put 50 mm masking tape(4) , on the wing inside the wheel arch.

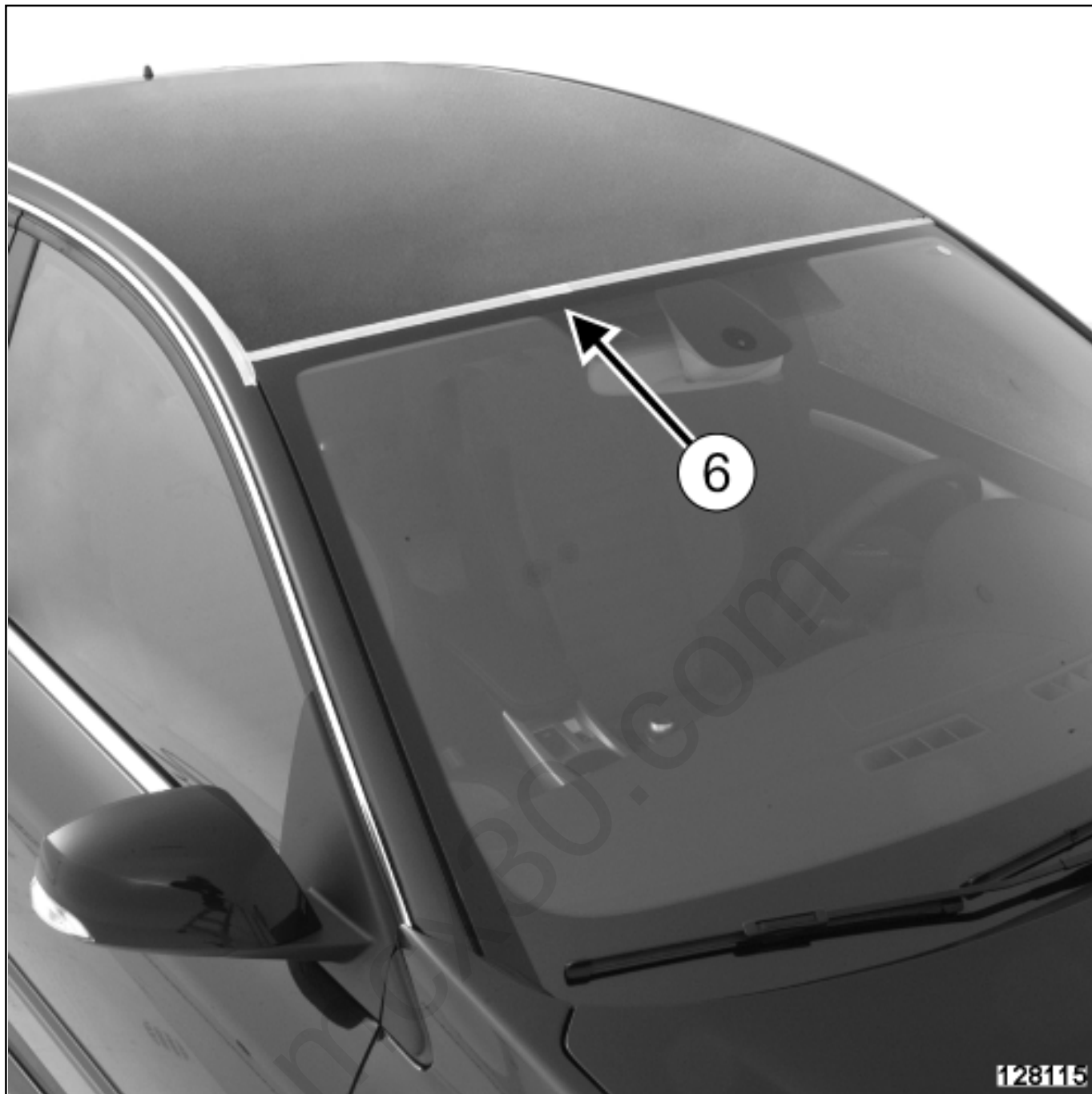


Continue protecting the wheel with paper(5) fixed to the part of the masking tape that sticks out.

Mask the whole vehicle with a cover (disposable or reusable plastic).

Continue with the masking of the vehicle. Use the most suitable dimensions for the components to be protected (paper, plastic).

3. PROCEDURE 3: MASKING FOR PAINTING A ROOF



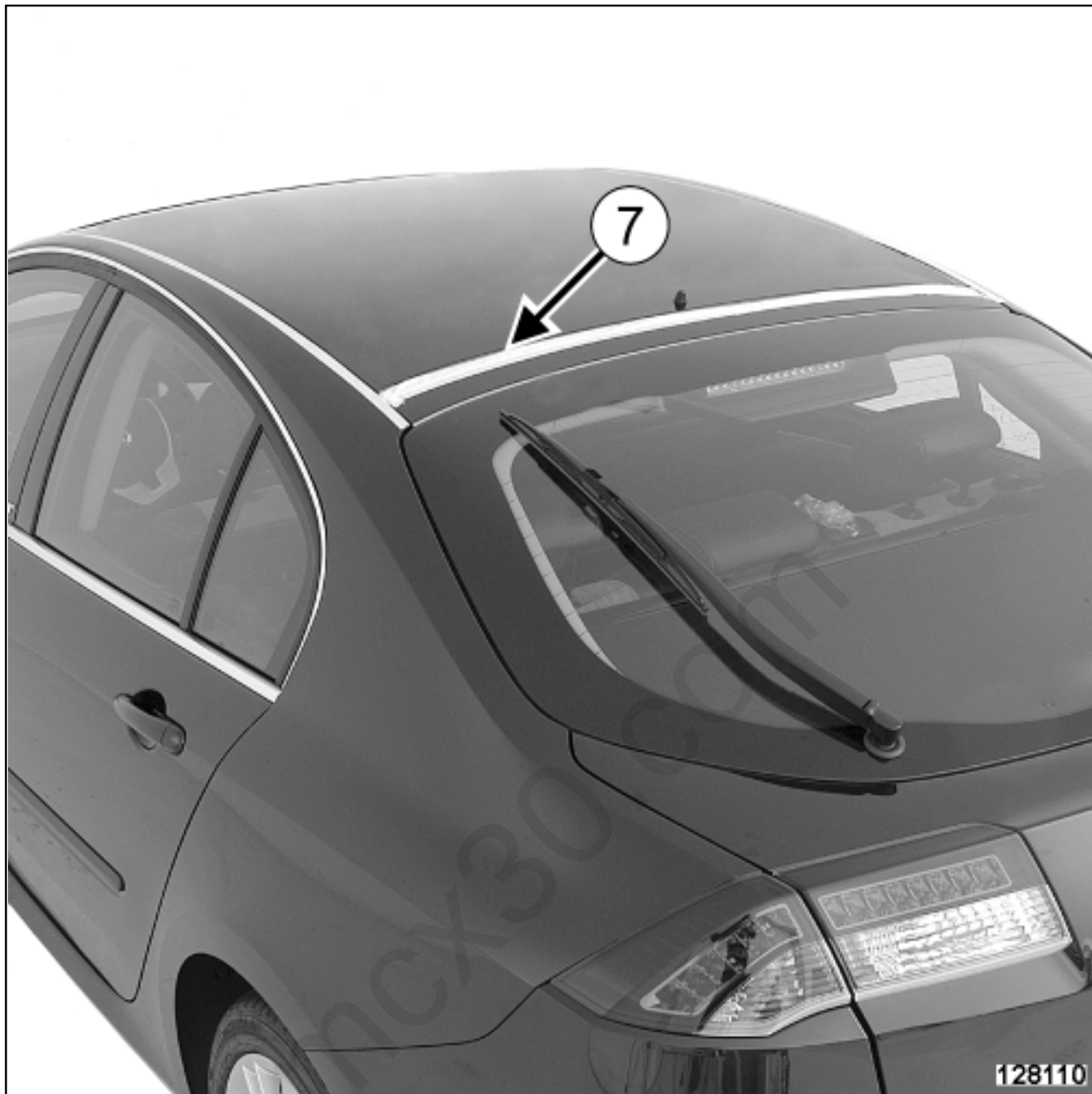
Apply the special tape(6) , by sliding the rigid part of the tape inside the windscreen seal beforehand.

Vehicle: Parts and consumables for the repair (04B, Consumables - Products)



Note:

Apply 19 mm foam tape inside the upper side door pillars of the doors for the vehicles concerned.



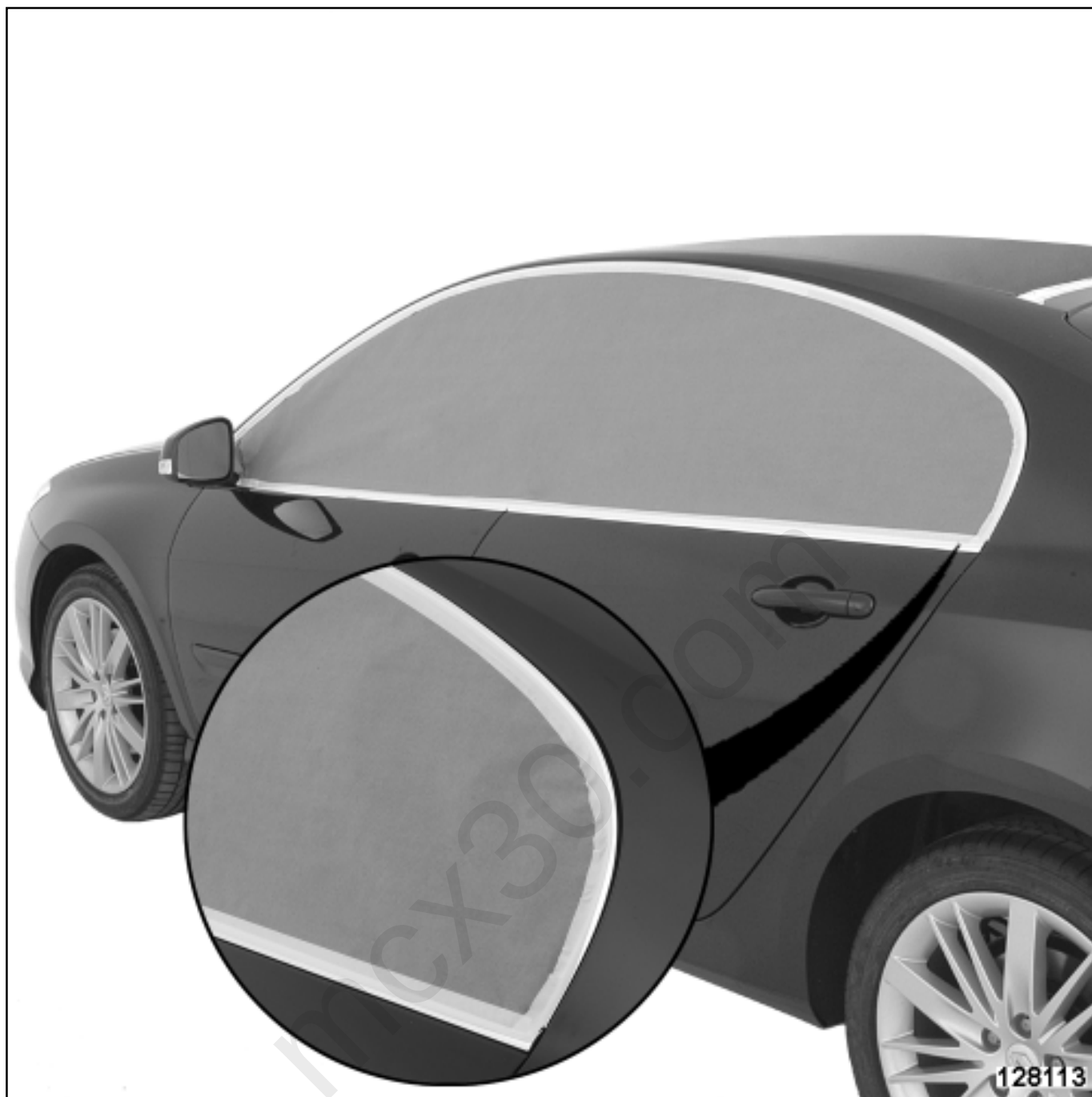
Apply masking tape(7) in the rear section of the roof letting it stick out over the tailgate.

Fix the adhesive tape(7) with 19 mm masking tape.

Continue with the masking of the vehicle. Use the most suitable dimensions for the components to be protected (paper, plastic).

4. PROCEDURE 4: MASKING THE WINDOWS





Fit the paper suitable for the component.

Cut the paper and fix it with 19 mm masking tape at 0.5 cm from the edge.