

HOLLOW SECTION INSERTS: PRECAUTIONS FOR THE REPAIR



Note, one or more warnings are present in this procedure



The expanding inserts ensure that the vehicle cavities are sealed and soundproofed. They react to the temperature when the bodywork is immersed in the cataphoretic bath at the factory. These conditions cannot be reproduced on the bodywork.

As inserts are not recoverable, always replace expanding inserts.

The inserts supplied by the Parts Department are identical to the original parts.

To obtain the same sealing and soundproofing properties, carry out the following operations:

- clean the bonding surfaces with heptane,
- if necessary, block the holes in the insert using pieces cut from a soundproofing pad,
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- apply a bead of preformed trim sealing mastic around and inside the insert holes,
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- fit the insert by compressing the mastic.

CAUTION

Do not refit the part after compressing the bead.

When EGW welding, protect the inserts from spatter and heat dispersion.

For example, use a heat shield.



In some cases, it is possible to replace the accessible part of the insert only, which must be cut out of the replacement part.

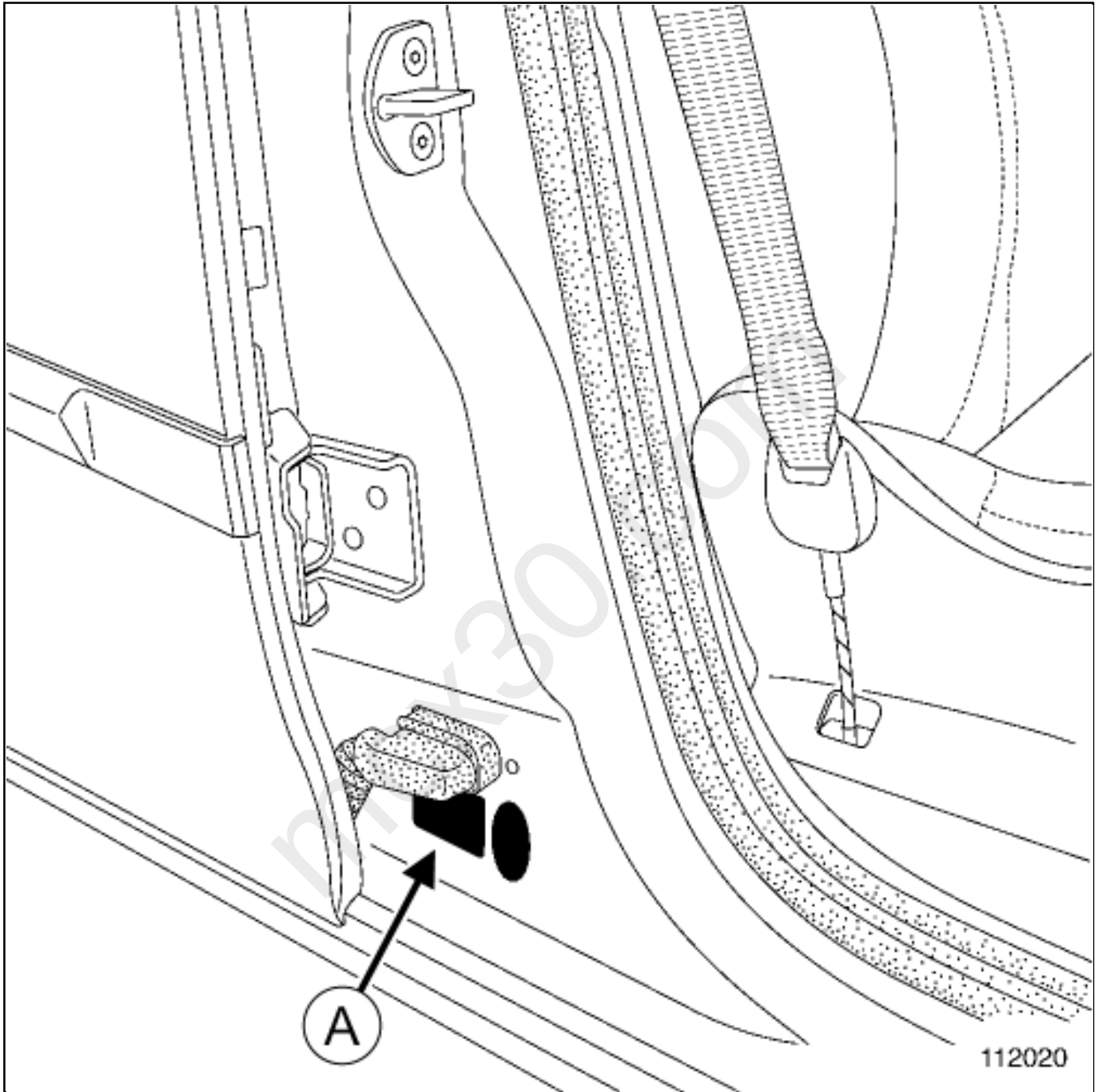


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IDENTIFICATION

1. LOCATIONS OF THE VEHICLE IDENTIFICATION PLATE



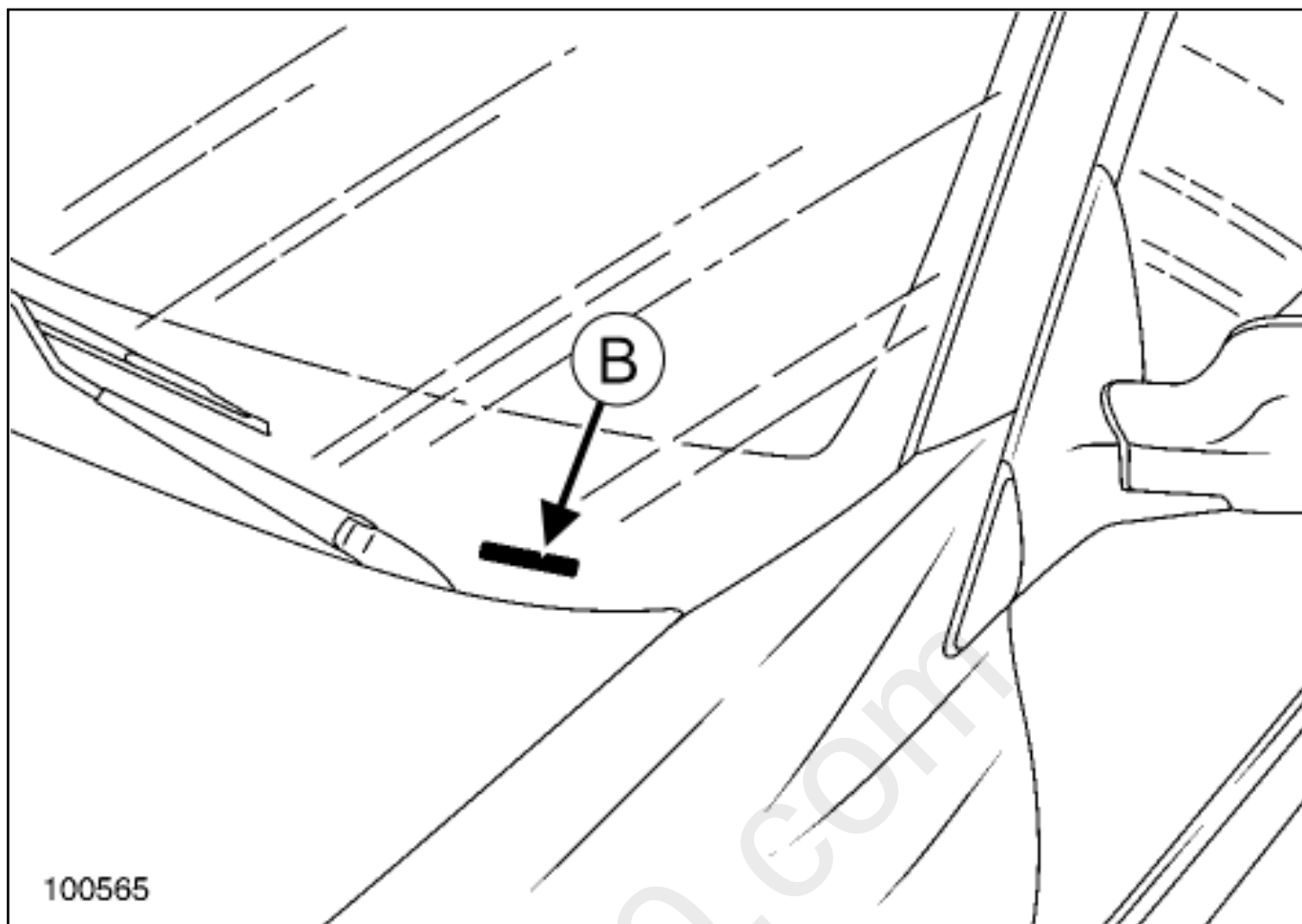
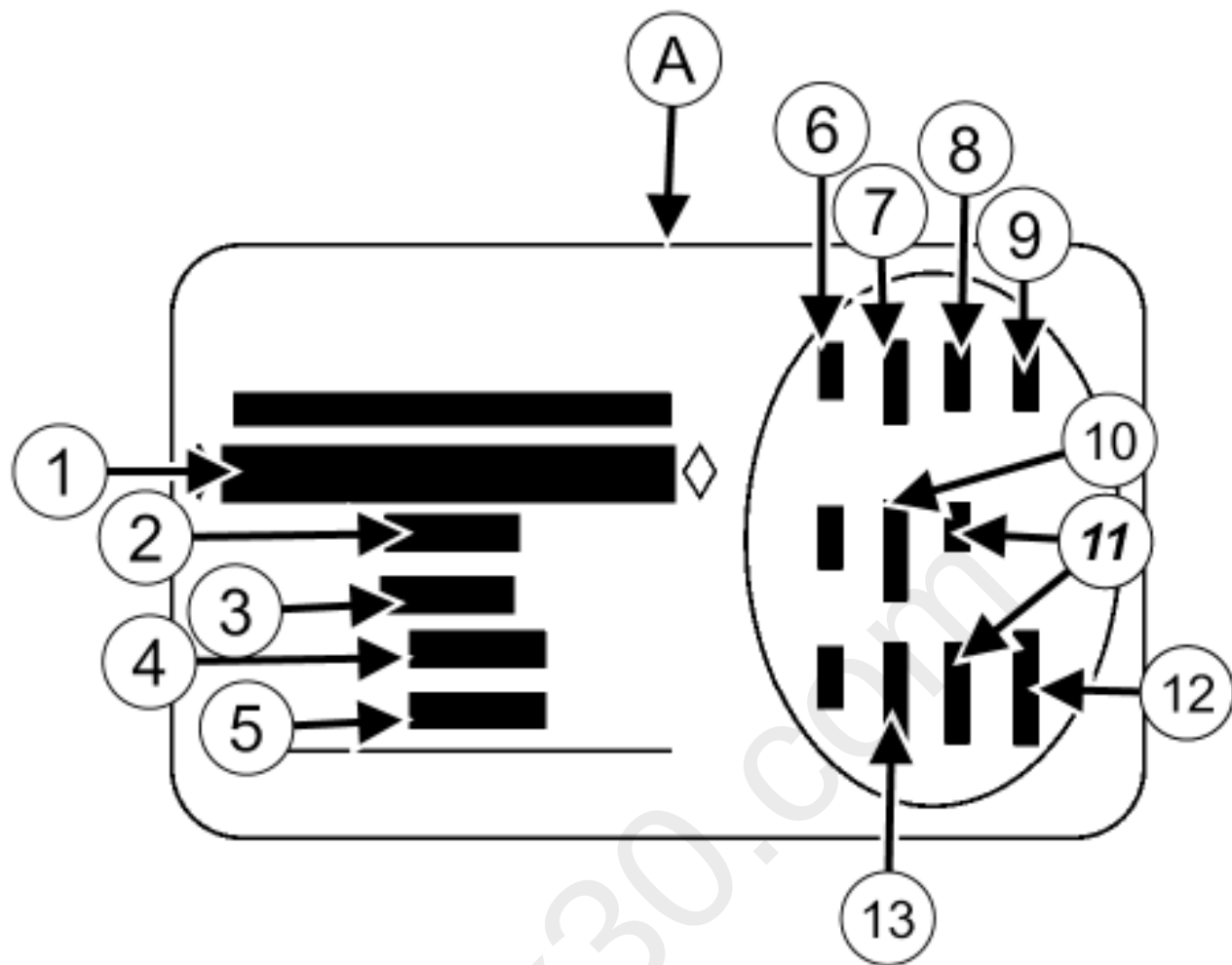


PLATE (A):



19031

(1) Vehicle type mine and type number; this information also appears on marking (B)

(2) MGW (Maximum Gross Vehicle Weight)

(3) GTW (Gross train weight, vehicle under load with trailer)

(4) Maximum permissible front axle load

(5) Maximum permissible rear axle load

(6) Vehicle technical specifications

(7) Paintwork reference number

(8) Equipment level

(9) Vehicle type

(10) Upholstery code

(11) Additional equipment details

(12) Fabrication number

(13) Interior trim code

2. COLD-MARKING OF THE BODY

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