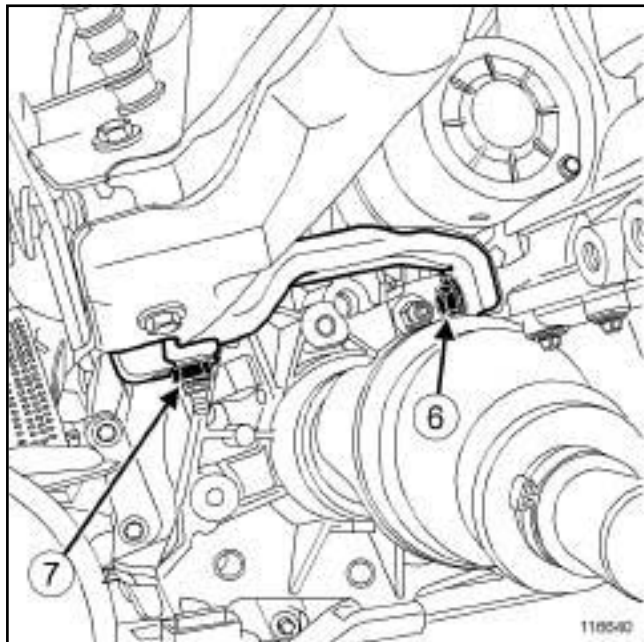


Exhaust manifold: Removal - Refitting

K4M

III - FINAL OPERATION



116640

- ☐ Refit the stay between the exhaust manifold and the cylinder block.
- ☐ Tighten to torque and in order:
 - the **bolts (6) mounting the stay on the cylinder block (21 N.m)**,
 - the **nut (7) mounting the stay on the exhaust manifold (21 N.m)**.
- ☐ Refit the exhaust manifold upper heat shield.
- ☐ Torque tighten the **exhaust manifold upper heat shield mounting bolts (12 N.m)**.
- ☐ Refit the upstream oxygen sensor using the.
- ☐ Torque tighten the **upstream oxygen sensor (45 N.m)**.
- ☐ Connect the upstream oxygen sensor connector.
- ☐ Refit the exhaust bracket mounting bolts.
- ☐ Torque tighten the **exhaust bracket mounting bolts (21 N.m)**.
- ☐ Refit:
 - the air filter unit (see **12A, Fuel mixture, Air filter unit: Removal - Refitting**, page **12A-6**) ,
 - the air resonator (see **12A, Fuel mixture, Air resonator: Removal - Refitting**, page **12A-2**) .
- ☐ Connect the battery (see **Battery: Removal - Refitting**) (MR 388, 80A, Battery).