

Removal and Installation

General Equipment

Ford approved diagnostic tool

Removal

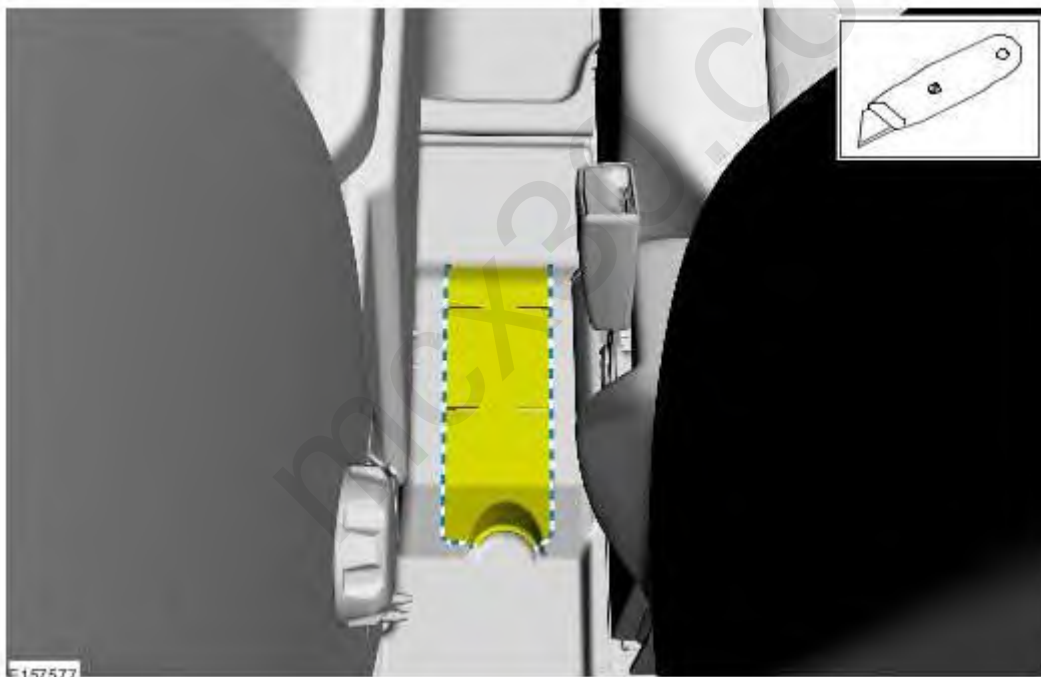


WARNING: The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.

NOTE: After an impact, the RCM can be used again up to 5 times if it is not physically damaged and if it passes a self-test without any faults.

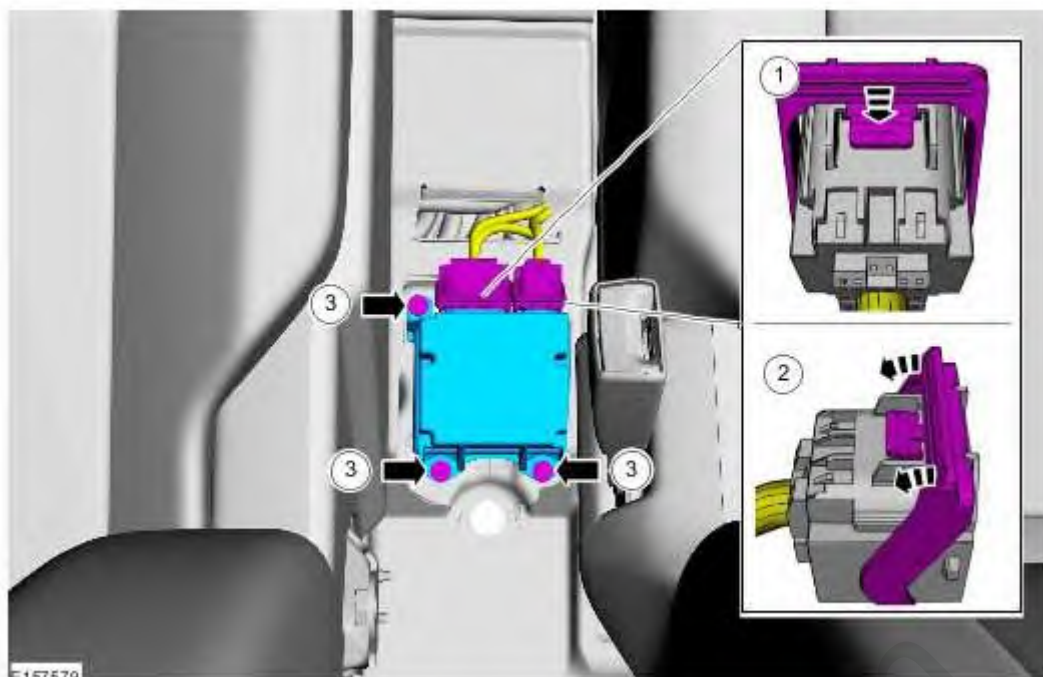
NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Parking Brake Control](#) (206-05 Parking Brake and Actuation, Removal and Installation).
2. Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).
- 3.



4.





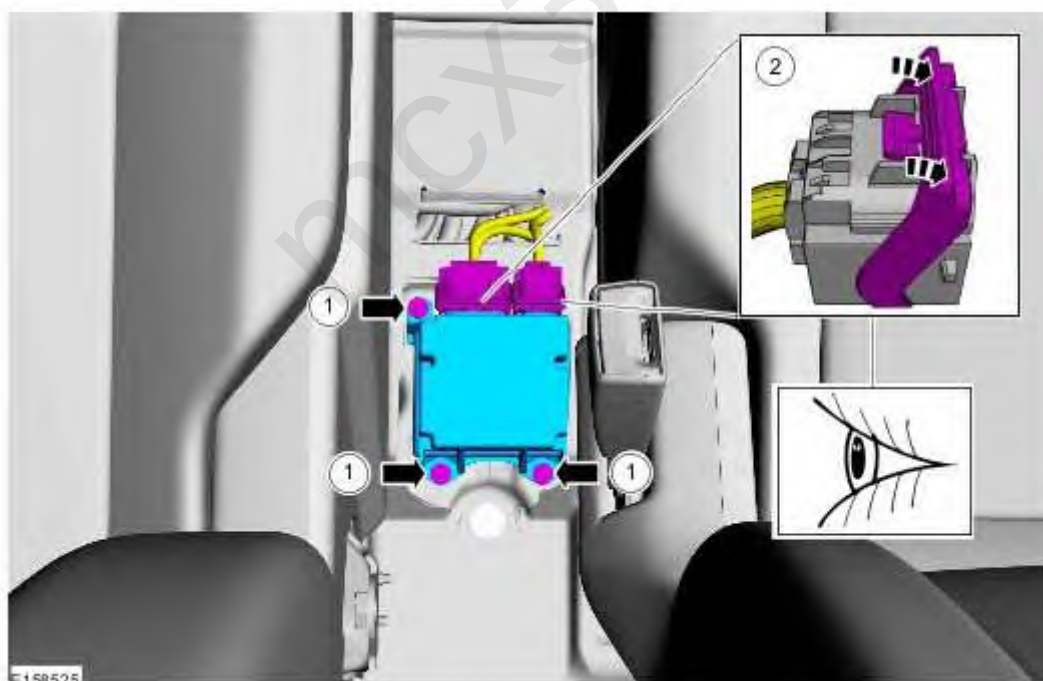
Installation

1. To install, reverse the removal procedure.



- 2.

Torque: 10 Nm



3. After an impact, connect the diagnostic scan tool to carry out the BCM Crash Status Reset under "Electrical - Service Functions", if the BCM CRASH PID is present and reads 'Yes'.

Refer to: [Inspection and Repair after a Supplemental Restraint System \(SRS\) Deployment](#) (501-20B Supplemental Restraint System, General Procedures).

4. When a new RCM is installed, configure the RCM using the diagnostic tool.

Use the General Equipment: [Ford approved diagnostic tool](#)

5. Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).

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