

Removal and Installation

General Equipment

Adhesive Tape
Direct Glazing Removal/Replacement Equipment
Knife
Laminated Card

Materials

Name	Specification
Adhesive	WSK-M11P57-A3
Adhesive	WSS-M11P57-A5

Removal

1. **NOTICE:**

Refer to: [Window Glass Health and Safety Precautions](#) (100-00 General Information, Description and Operation).

2.

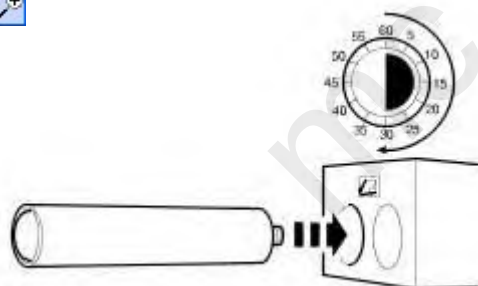
1. *Material:* [WSK-M11P57-A3 \(Adhesive\)](#)

2. Remove the polyurethane (PU) adhesive cap and heat the 2K-PU adhesive for a minimum of 30 minutes.

Use the General Equipment: [Direct Glazing Removal/Replacement Equipment](#)

3. Repairs under warranty:

Material: [WSS-M11P57-A5 \(Adhesive\)](#)



3. Refer to: [Cowl Panel Grille](#) (501-02 Front End Body Panels, Removal and Installation).

4. Refer to: [Interior Rear View Mirror](#) (501-09 Rear View Mirrors, Removal and Installation).

5. Refer to: [A-Pillar Trim Panel](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).

Vehicles with autolamps and rain sensor

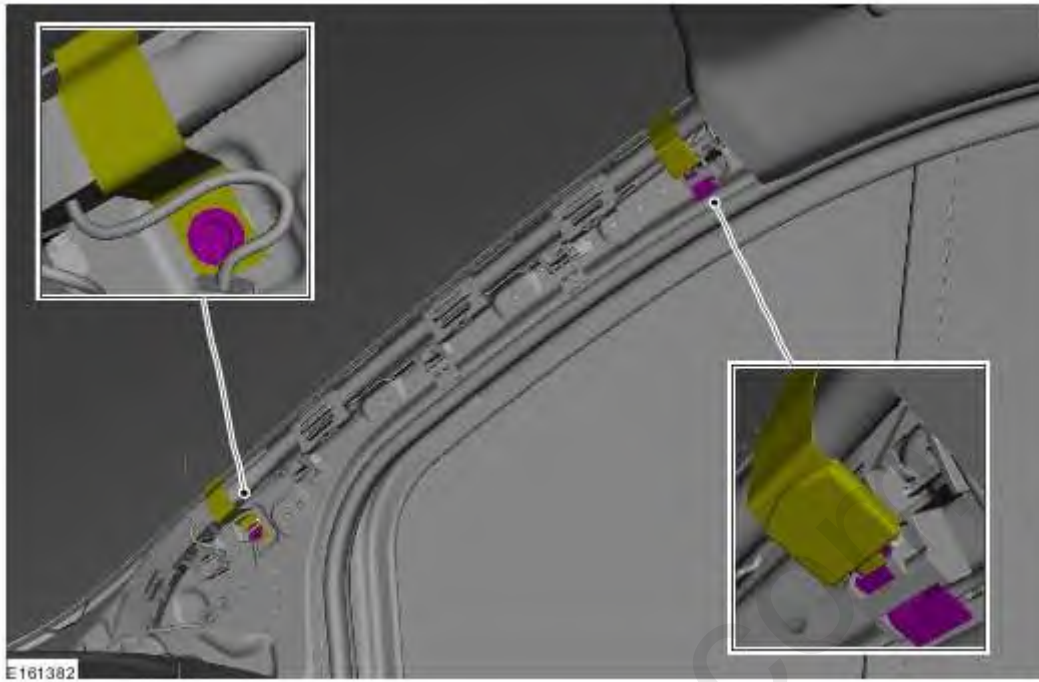
6. Refer to: [Rain Sensor - Vehicles Without: Front View Camera](#) (501-16 Wipers and Washers, Removal and Installation).

Vehicles with front view camera

7. Refer to: [Rain Sensor - Vehicles With: Front View Camera](#) (501-16 Wipers and Washers, Removal and Installation).

Vehicles with heated windshield

8.

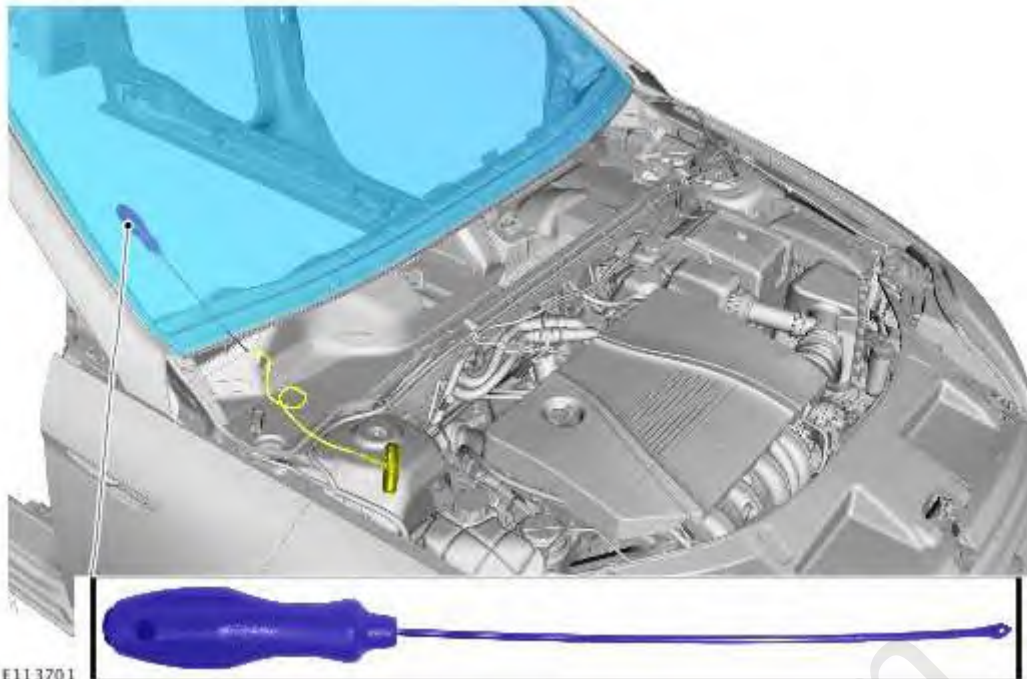


All vehicles



 **WARNING:** Make sure that the component paintwork is not damaged.
Use a suitable awl to thread the cutting wire.

Use the General Equipment: [Direct Glazing Removal/Replacement Equipment](#)



E113701



10.



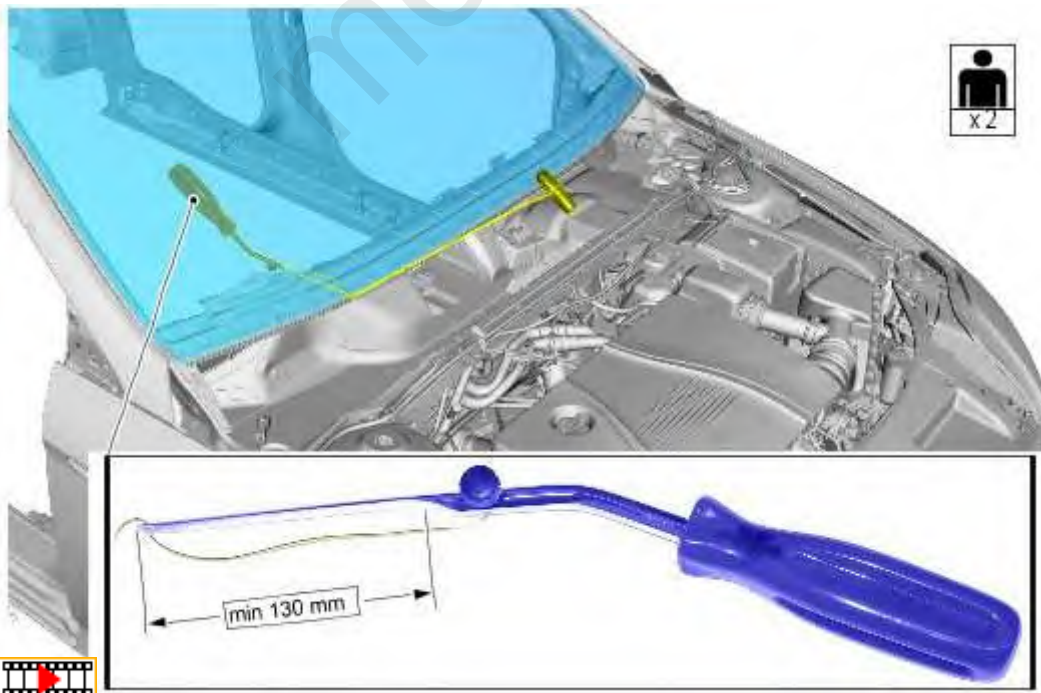
WARNING: Make sure that the component paintwork is not damaged.



NOTICE: If the original window glass is to be installed, take care not to damage the electrical connectors and the weatherstrip (if equipped).

- Use a suitable brace to prevent trim damages.
- Use suitable adhesive tape or a laminated card to prevent paintwork damages.

Use the General Equipments: Direct Glazing Removal/Replacement Equipment, Adhesive Tape, Laminated Card



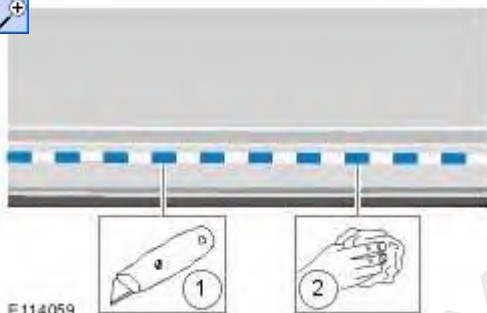
11.



E73226

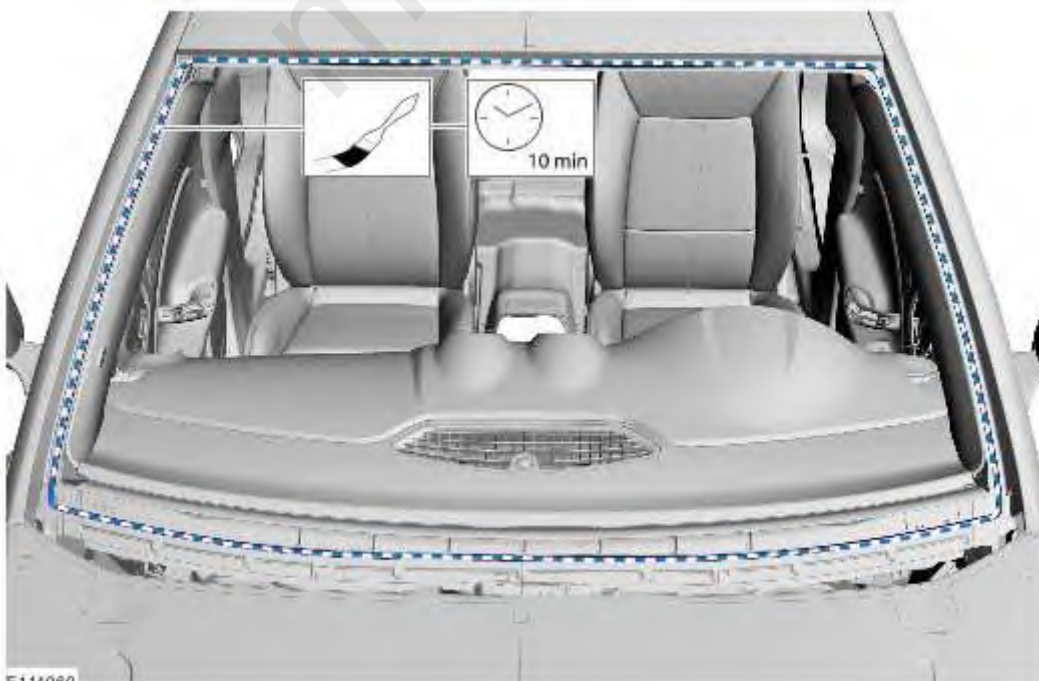
Installation

1. **NOTE:** Minimum 1 mm bead thickness.
Use the General Equipment: [Knife](#)
2. **NOTE:** Make sure that the mating faces are clean and free of foreign material.
3. **NOTE:** Touching the adhesive surface will impair rebonding.
Prepare the windshield glass, windshield glass flange and trimmed PU adhesive in accordance with the instructions supplied with the glass adhesive kit.



E114059

2. Apply the activator/ primer in accordance with the instructions supplied with the glass adhesive kit.



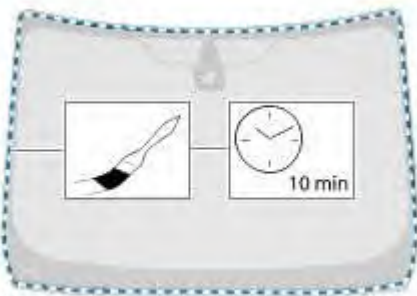
E114060

3. NOTE: Touching the adhesive surface will impair rebonding.
NOTE: Make sure that the mating faces are clean and free of foreign material.



E73226

4. Apply the activator/ primer in accordance with the instructions supplied with the glass adhesive kit.



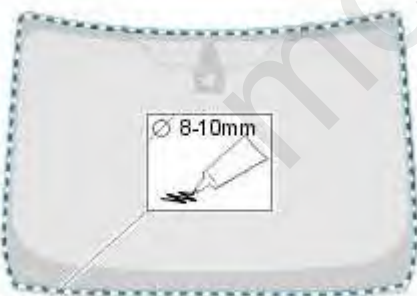
E114081

5. NOTE: Discard the first 100 mm of adhesive as this may have a reduced working time.
NOTE: Make sure that any breakage in the continuous bead of adhesive is overlapped by 20 mm.

Use the General Equipment: [Direct Glazing Removal/Replacement Equipment](#)

Material: [WSK-M11P57-A3 \(Adhesive\)](#)

Material: [WSS-M11P57-A5 \(Adhesive\)](#)



E103487

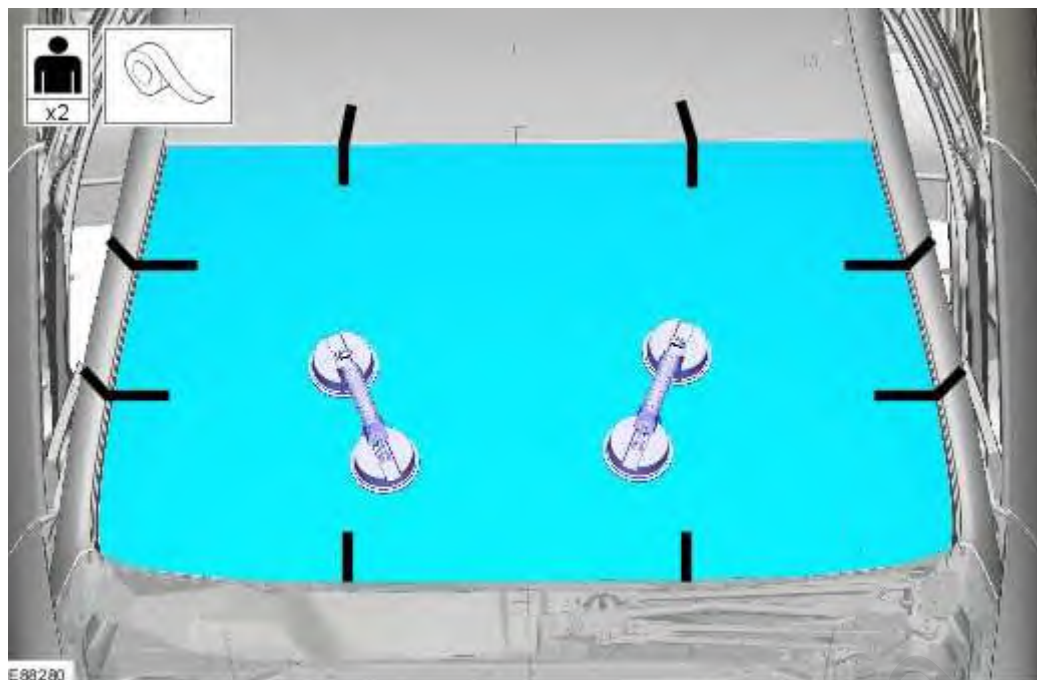
- 6.
- Press firmly and evenly into position.

Use the General Equipment: [Direct Glazing Removal/Replacement Equipment](#)

-  NOTICE: During the curing time of the polyurethane (PU) adhesive, the door windows must be left open.

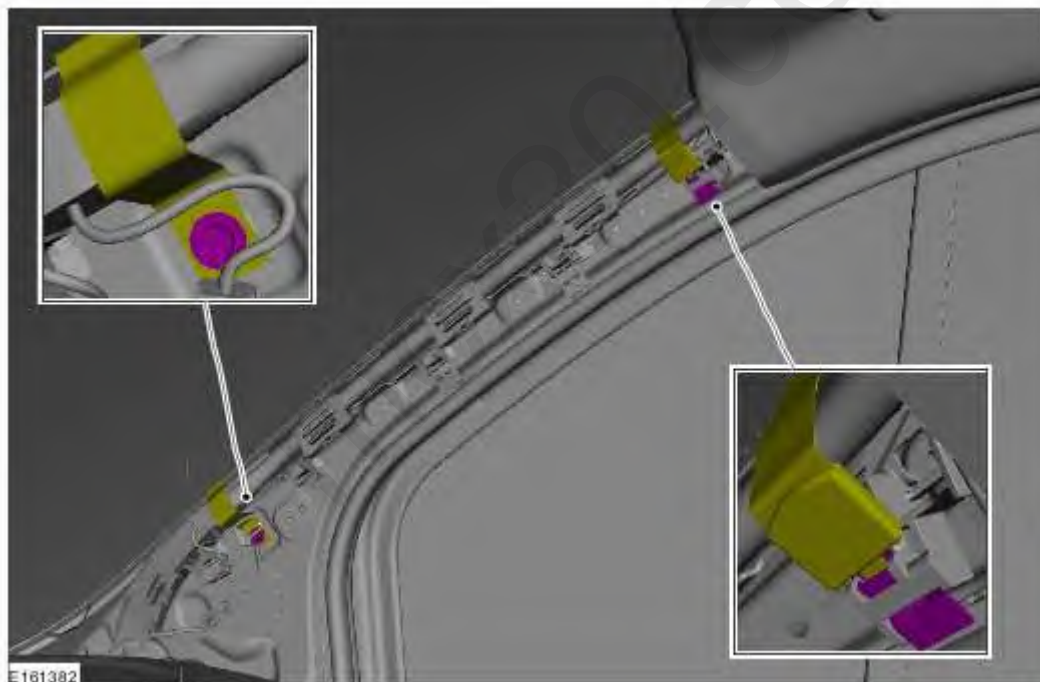
Using tape, secure the windshield glass in the correct position until the PU adhesive has cured.

Use the General Equipment: [Adhesive Tape](#)



Vehicles with heated windshield

7.



Vehicles with front view camera

8. Refer to: [Rain Sensor - Vehicles With: Front View Camera](#) (501-16 Wipers and Washers, Removal and Installation).

Vehicles with autolamps and rain sensor

9. Refer to: [Rain Sensor - Vehicles Without: Front View Camera](#) (501-16 Wipers and Washers, Removal and Installation).

All vehicles

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12. Refer to: [Cowl Panel Grille](#) (501-02 Front End Body Panels, Removal and Installation).

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