

Removal and Installation

Removal

WARNINGS:



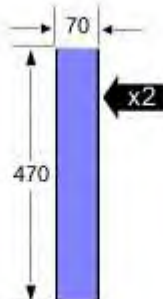
The following procedure prescribes critical repair steps required for correct restraint system operation during a crash. Follow all notes and steps carefully. Failure to follow step instructions may result in incorrect operation of the restraint system and increases the risk of serious personal injury or death in a crash.



Incorrect repair techniques or actions can cause an accidental Supplemental Restraint System deployment. Make sure the restraint system is depowered before reconnecting the component. Refer to the Supplemental Restraint System depowering General Procedure in section 501-20B. Failure to precisely follow depowering instructions could result in serious personal injury from an accidental deployment.

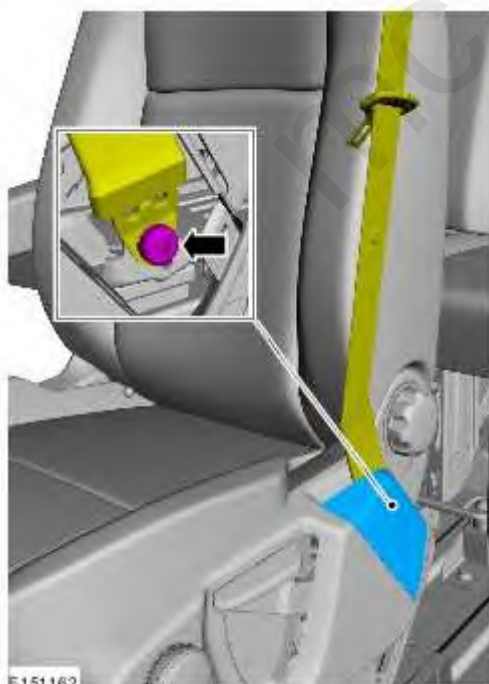
NOTE: Removal steps in this procedure may contain installation details.

1. Fabricate spacers.



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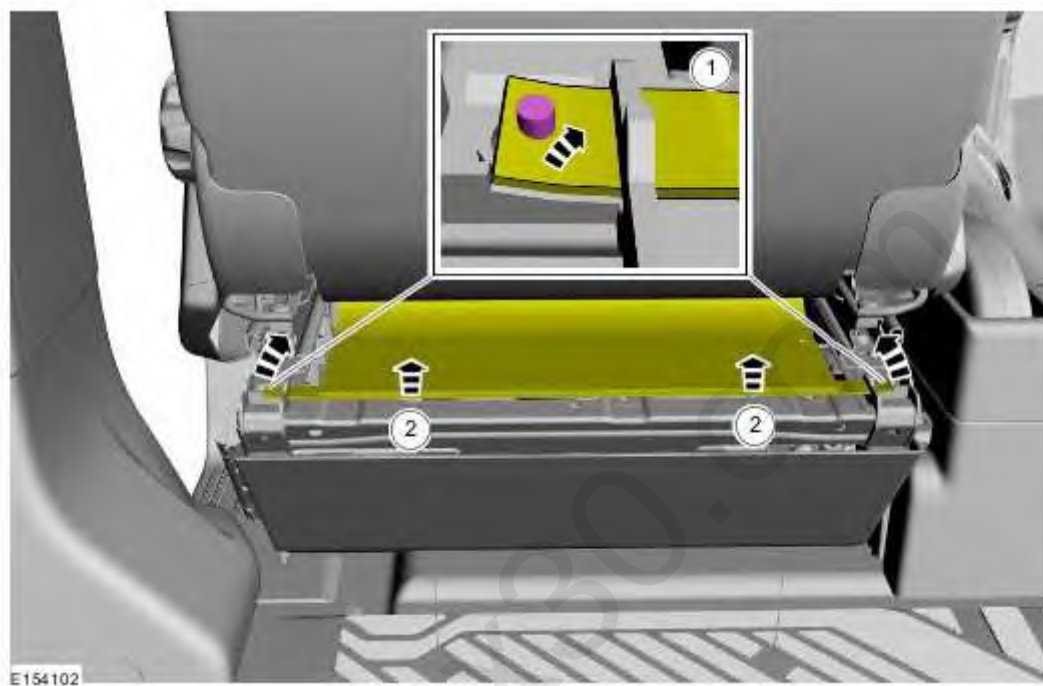
2. Torque: 40 Nm



- 3.



4.



5. Torque: 25 Nm



6. Torque: 25 Nm



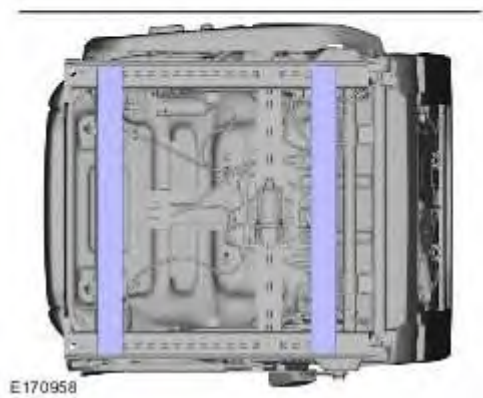
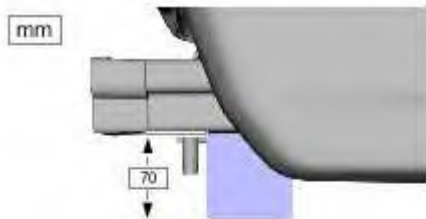
7. Refer to: [Supplemental Restraint System \(SRS\) Depowering](#) (501-20B Supplemental Restraint System, General Procedures).



8.



9.



Installation

1. To install, reverse the removal procedure.

Refer to: [Supplemental Restraint System \(SRS\) Repowering](#) (501-20B Supplemental Restraint System, General Procedures).