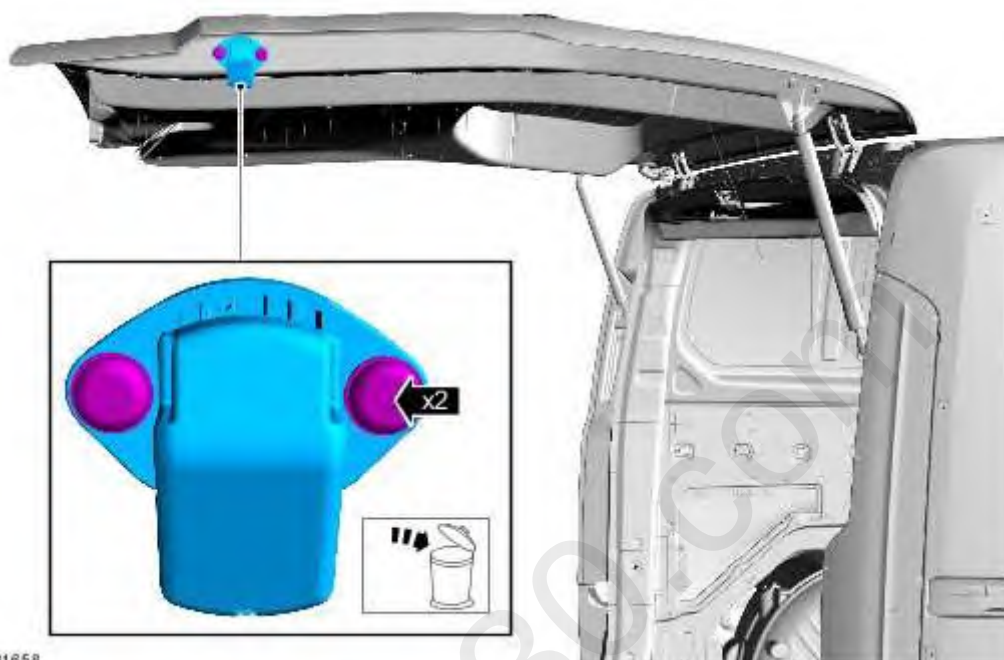


General Procedures

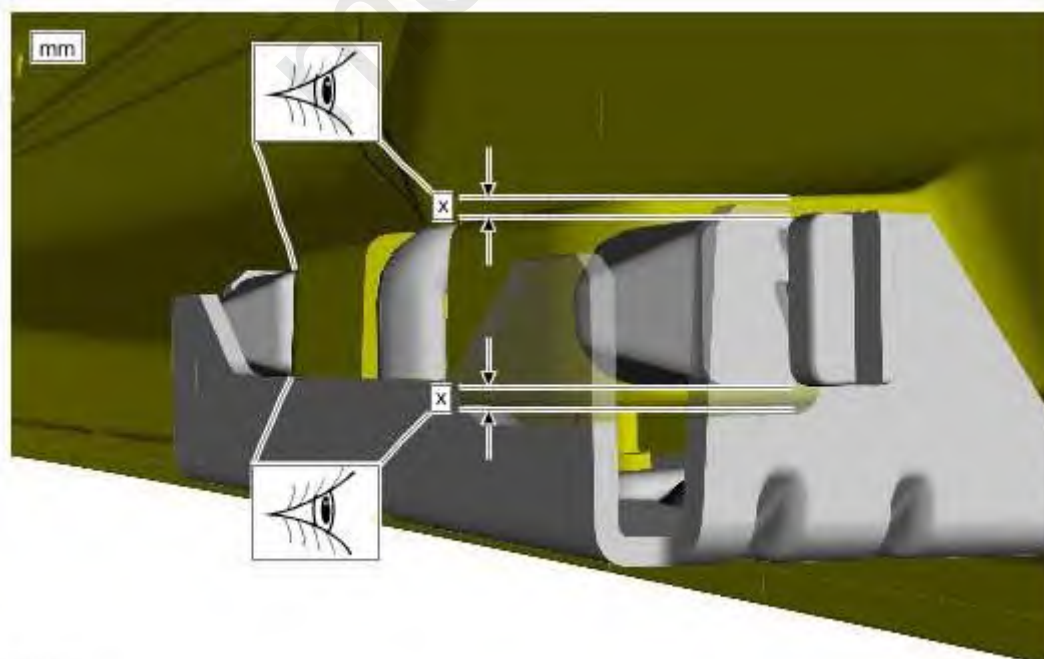
Check

1. Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).
2. On both sides.



E231658

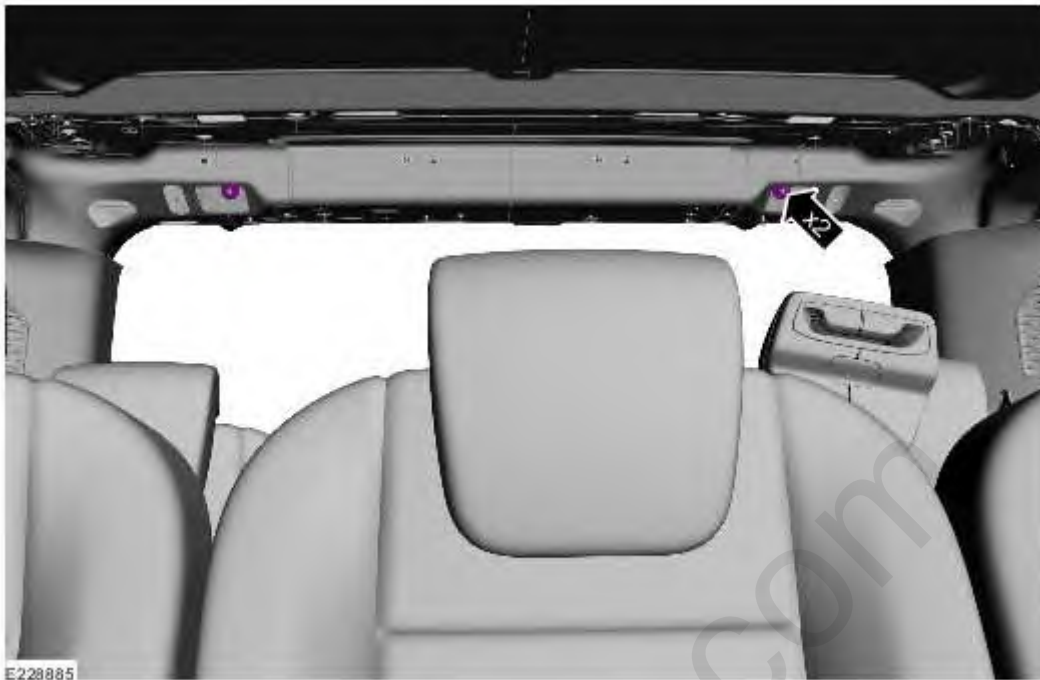
3.
 1. Spotting the latch cover with chalk before closing and opening the liftgate.
 2. Check the footprint of the striker bumpstops to the latch cover. If measurement X differs more than 2 mm, correct the alignment of the liftgate.



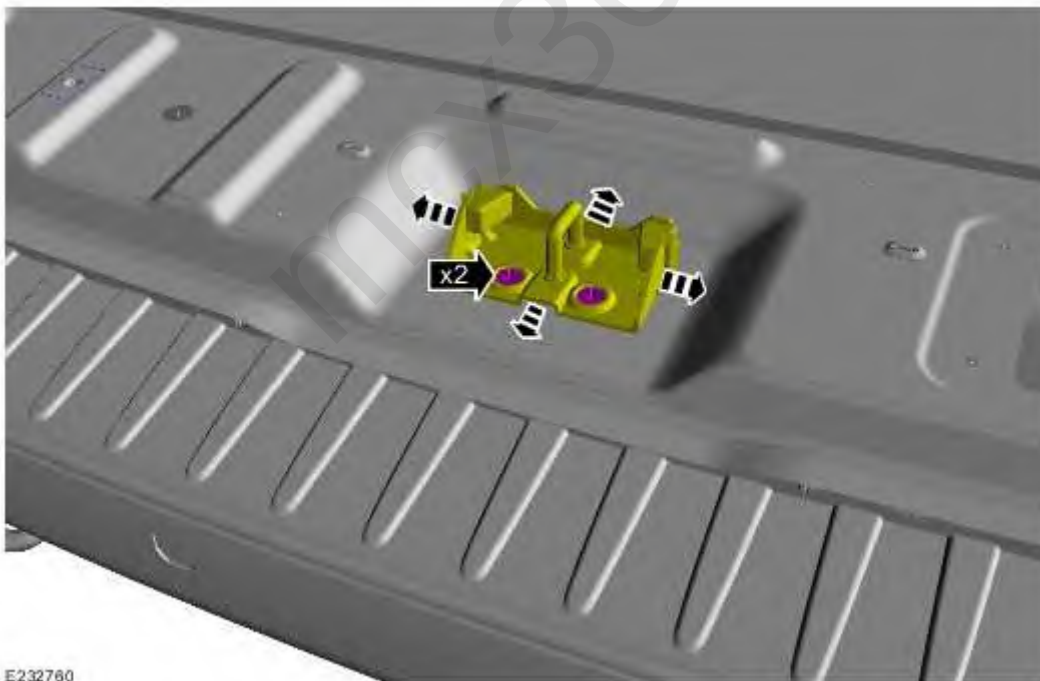
E232759

Adjustment

1. Refer to: [Headliner - Lowering](#) (501-05 Interior Trim and Ornamentation, Removal and Installation).
2. Do not loosen the bolts more than 2 turns.



3. Do not loosen the bolts more than 2 turns.

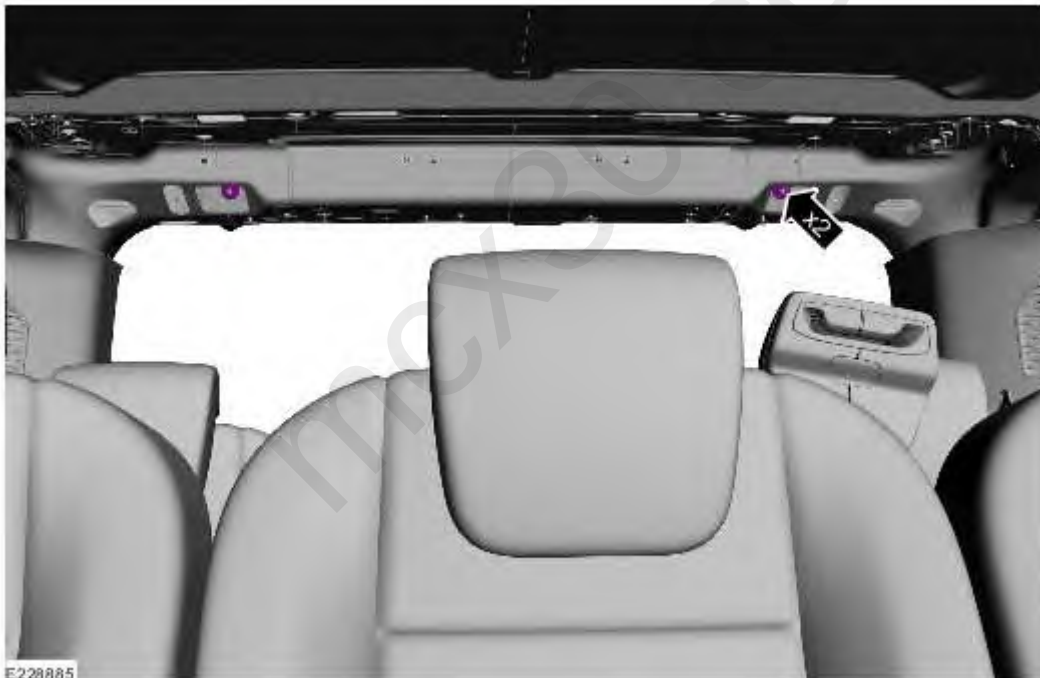


- 4.



E228884

5. Torque: 51 Nm

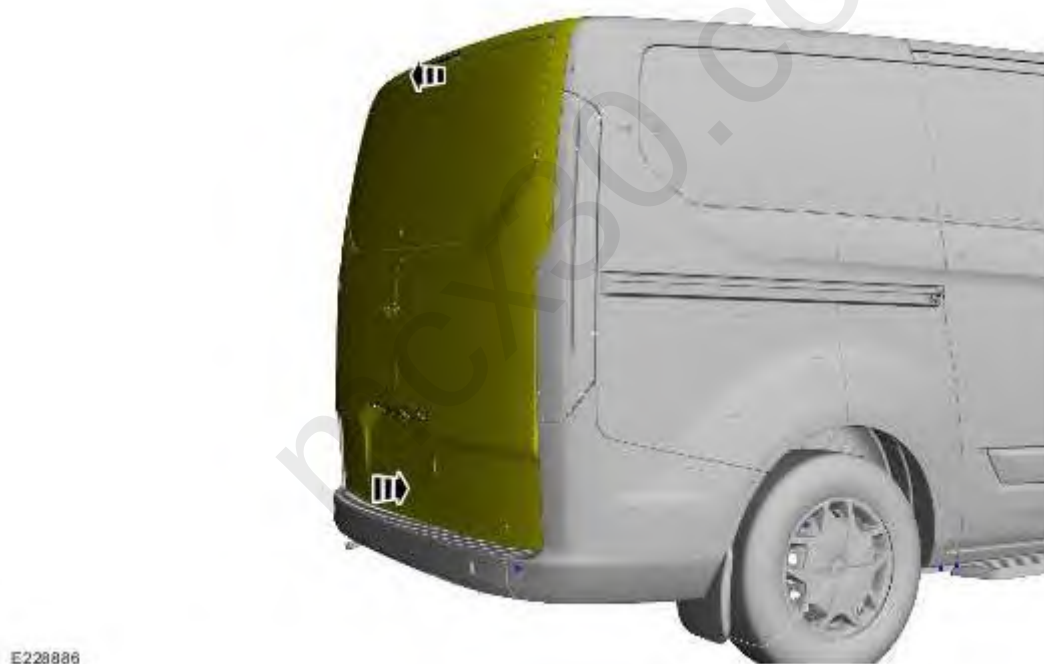


E228885

6. Do not loosen the bolts more than 2 turns.



7.



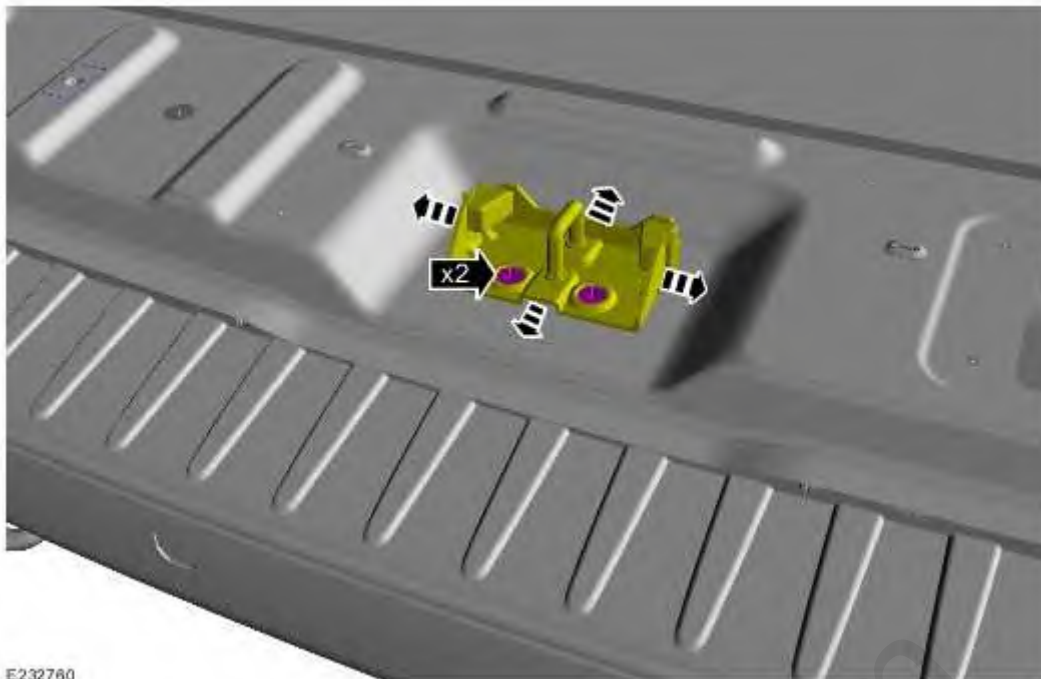
8. Torque: 25 Nm



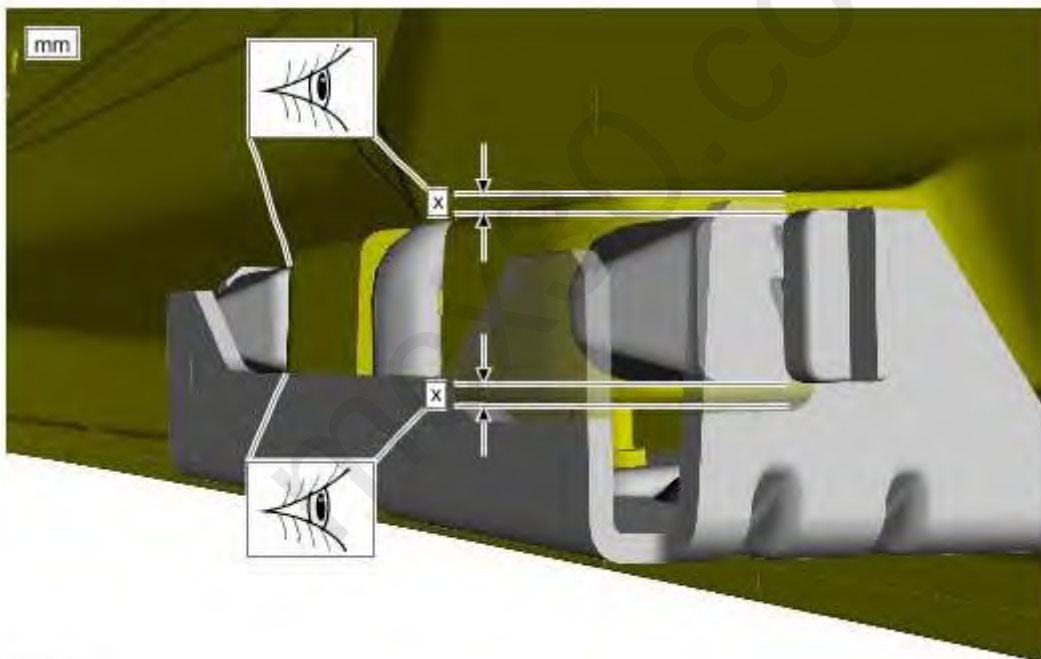
9. After operation check the alignment and correct if necessary.



10. Torque: 25 Nm



11. After operation check the alignment and correct if necessary.

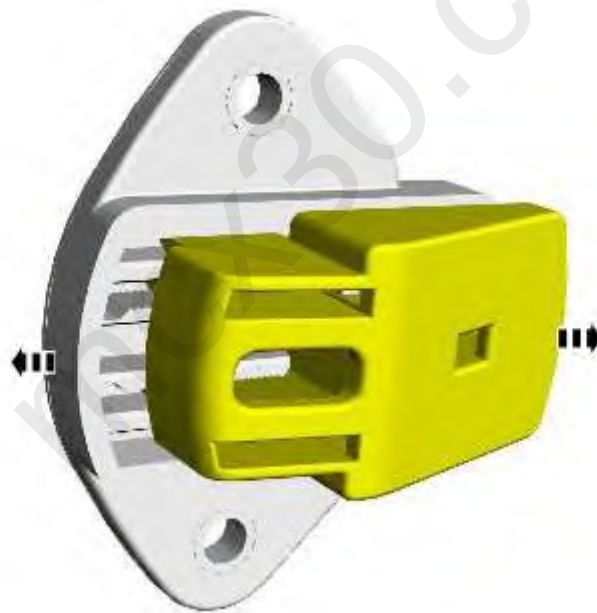


12. After operation check the alignment and correct if necessary.



E228887

13. **NOTE:** Make sure that the component is in the end position.
On both sides.



E231635

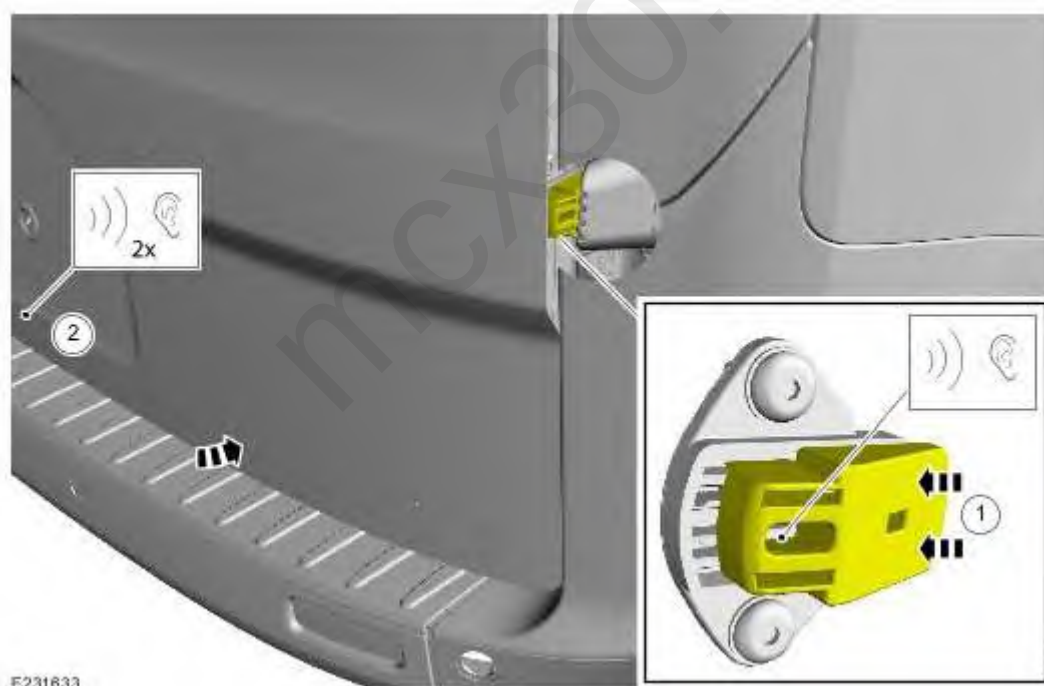
14. **NOTE:** Make sure that new components are installed.
On both sides.

Torque: 11 Nm



15.

1.  **NOTICE:** Make sure that equal force is applied to the underside of the body panel. On both sides.
2. Carefully close the liftgate until the secondary locking noise of the latch is heard.



16.  **NOTICE:** Make sure that equal force is applied to the underside of the body panel. After operation check the alignment and correct if necessary.



E228887

17. On both sides.



E232469

18. After operation check the alignment and correct if necessary.



E228887

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