

General Procedures

Adjustment

NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).
- 2.



E182778

3.
 - NOTE: Only tighten the bolts finger tight at this stage.
Loosen:
2 turn(s)
 - Torque: 25 Nm

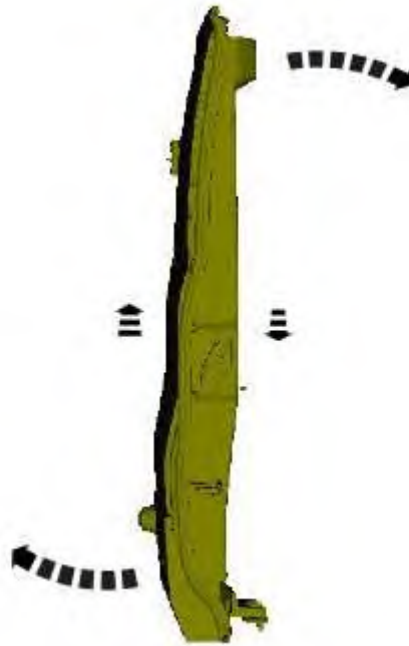


- 4.
- **NOTE:** Only tighten the bolts finger tight at this stage.
Loosen:
2 turn(s)
 - *Torque:* 25 Nm

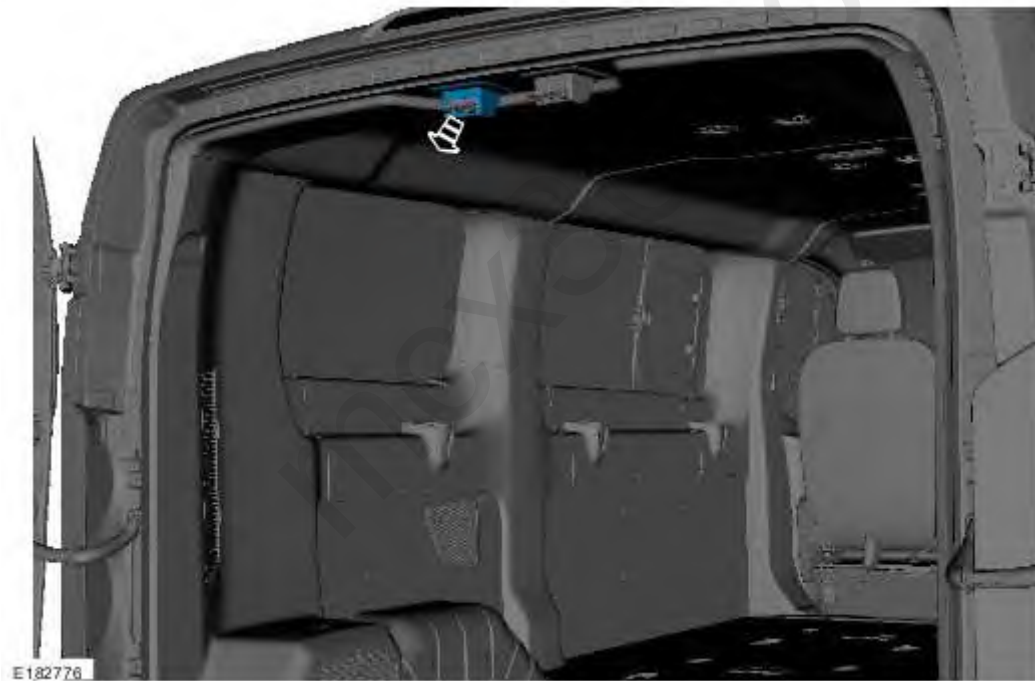


5. After operation check the alignment and correct if necessary.

E182773



6.



7. • NOTE: Only tighten the bolts finger tight at this stage.

Loosen:

2 turn(s)

- Torque: 25 Nm



E182777

8. 1. NOTE: Only tighten the nuts finger tight at this stage.

Loosen:

2 turn(s)

2. NOTE: Only tighten the bolts finger tight at this stage.

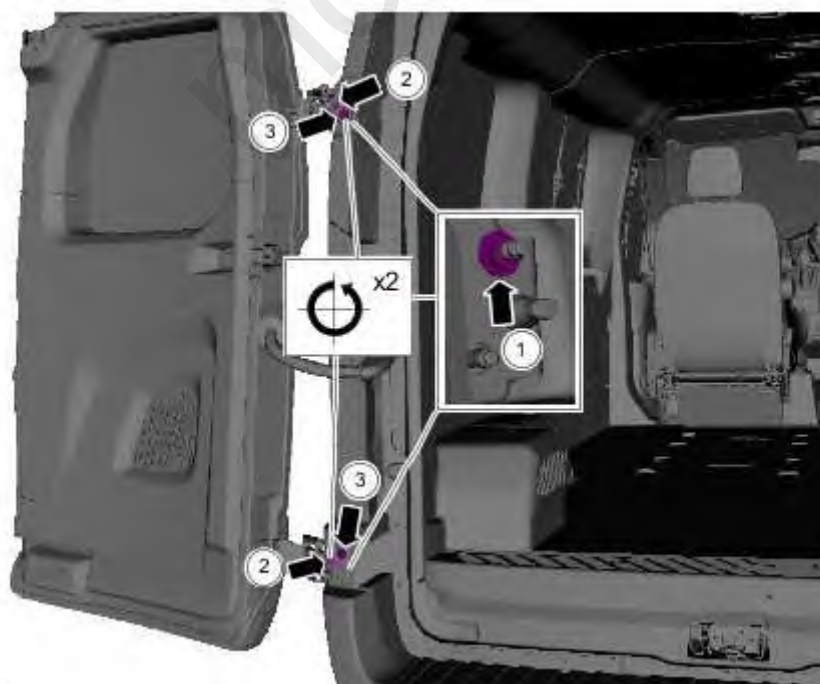
Loosen:

2 turn(s)

3. NOTE: Only tighten the bolts finger tight at this stage.

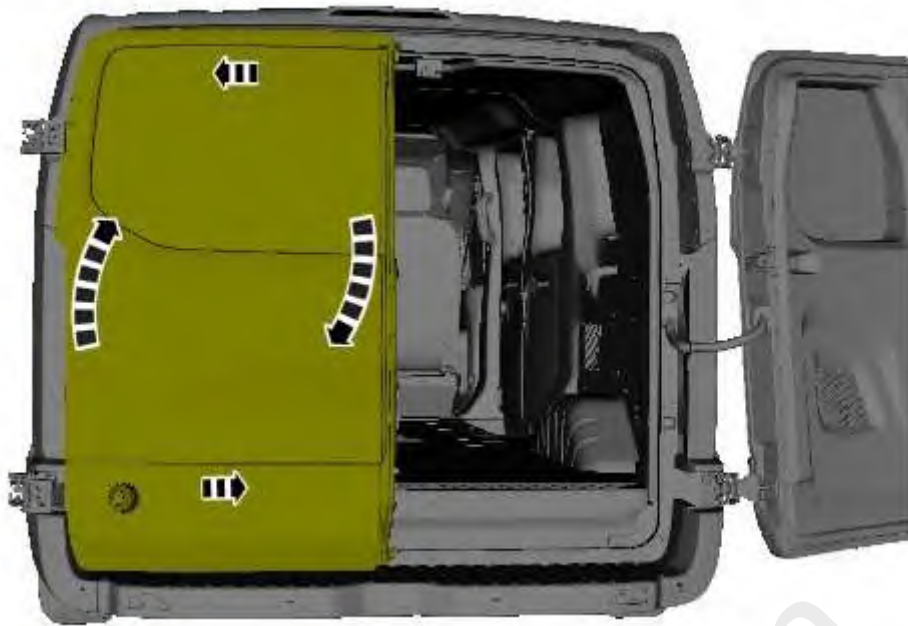
Loosen:

2 turn(s)



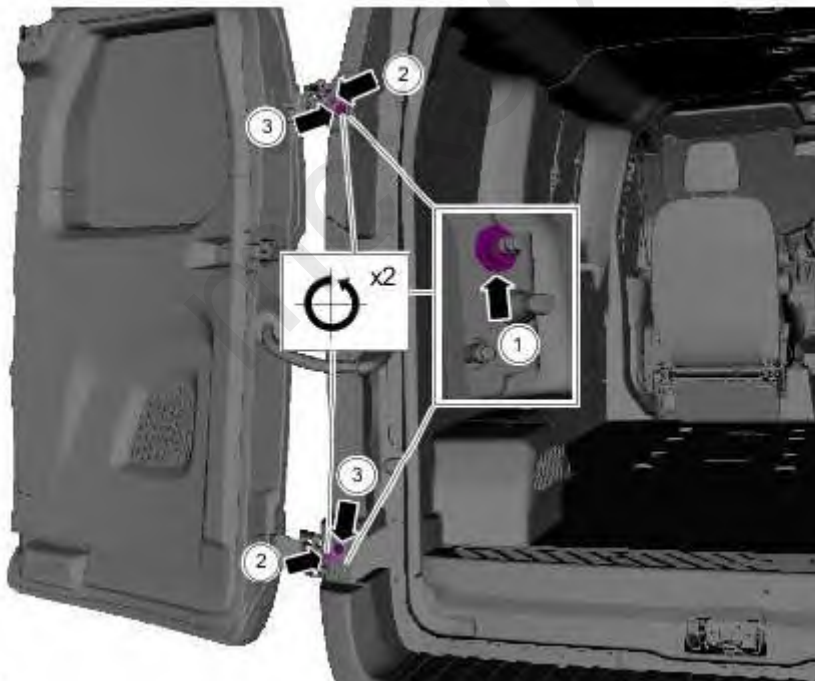
E182869

9. After operation check the alignment and correct if necessary.



E182772

10.
 1. Torque: 25 Nm
 2. Torque: 10 Nm
 3. Torque: 25 Nm

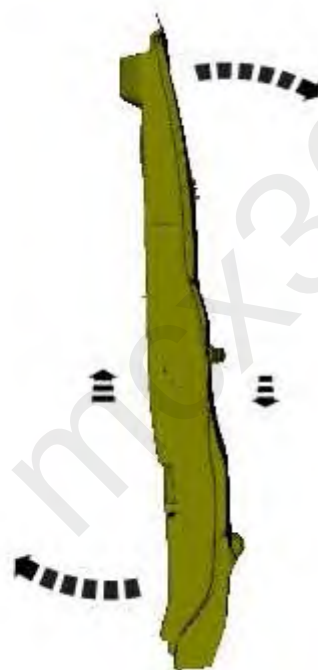


E182869

11.
 - NOTE: Only tighten the bolts finger tight at this stage.
 - Loosen:
2 turn(s)
 - Torque: 25 Nm



12. After operation check the alignment and correct if necessary.



13.



E182774

- 14.
- **NOTE:** Only tighten the bolts finger tight at this stage.
Loosen:
2 turn(s)
 - **Torque:** 25 Nm



E182775

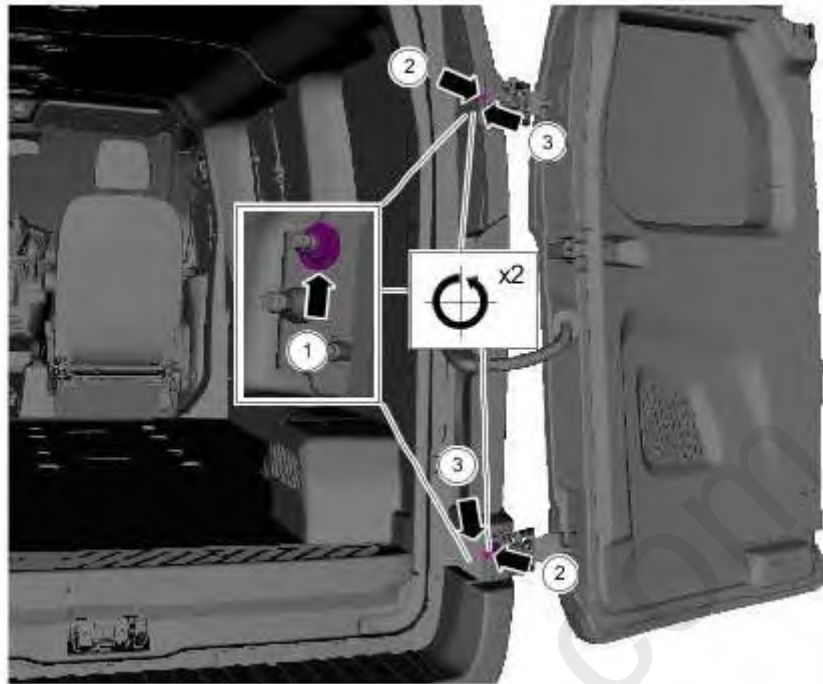
- 15.
1. **NOTE:** Only tighten the nuts finger tight at this stage.
Loosen:
2 turn(s)
 2. **NOTE:** Only tighten the bolts finger tight at this stage.
Loosen:

2 turn(s)

3. **NOTE:** Only tighten the bolts finger tight at this stage.

Loosen:

2 turn(s)



16. After operation check the alignment and correct if necessary.

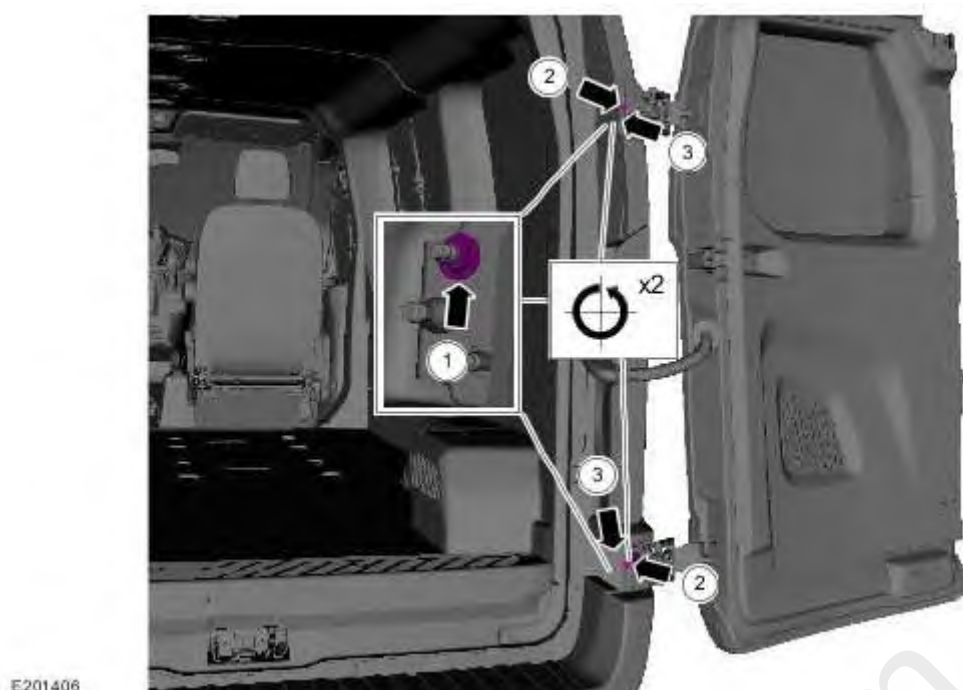


17.

1. *Torque:* 25 Nm

2. *Torque:* 10 Nm

3. *Torque:* 25 Nm



18. After operation check the alignment and correct if necessary.