

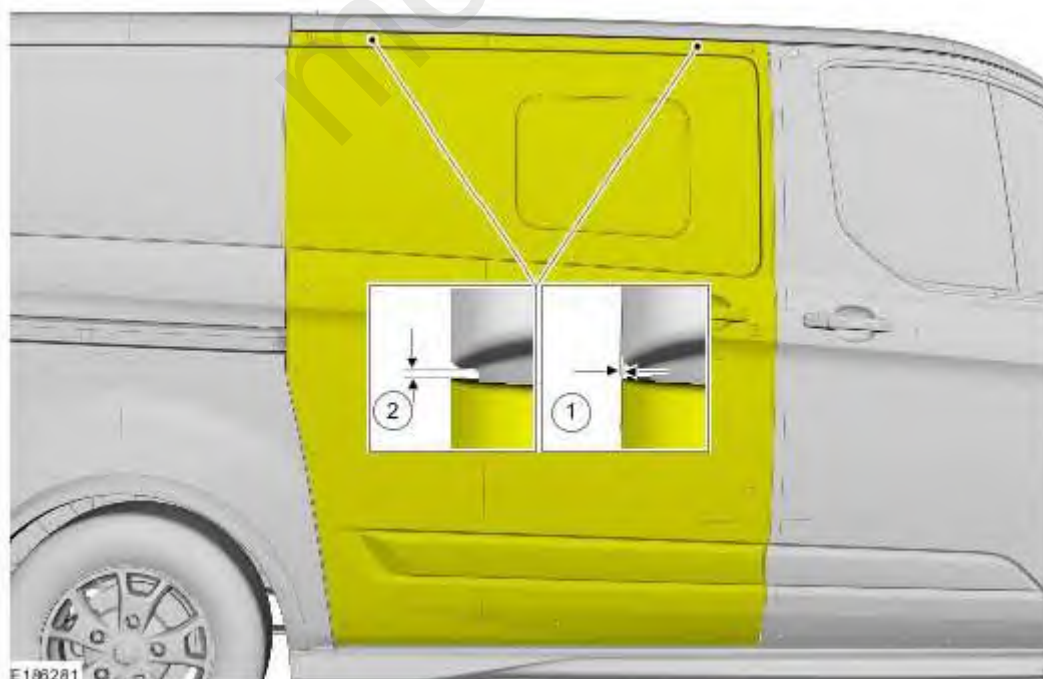
General Procedures

Check

1.
 1. 0mm +/- 2mm
 2. 5mm +/- 2mm
 3. 0mm +/- 2mm
 4. 5mm +/- 2mm

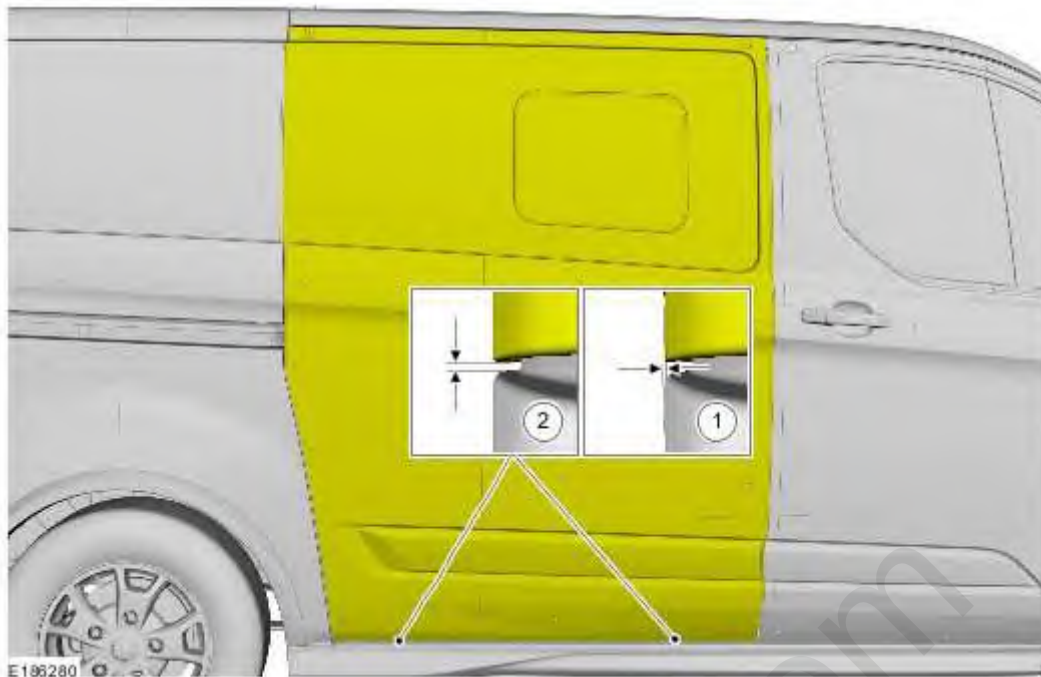


2.
 1. -2,1 mm +/- 2,3mm
 2. 5mm +/- 1,7mm



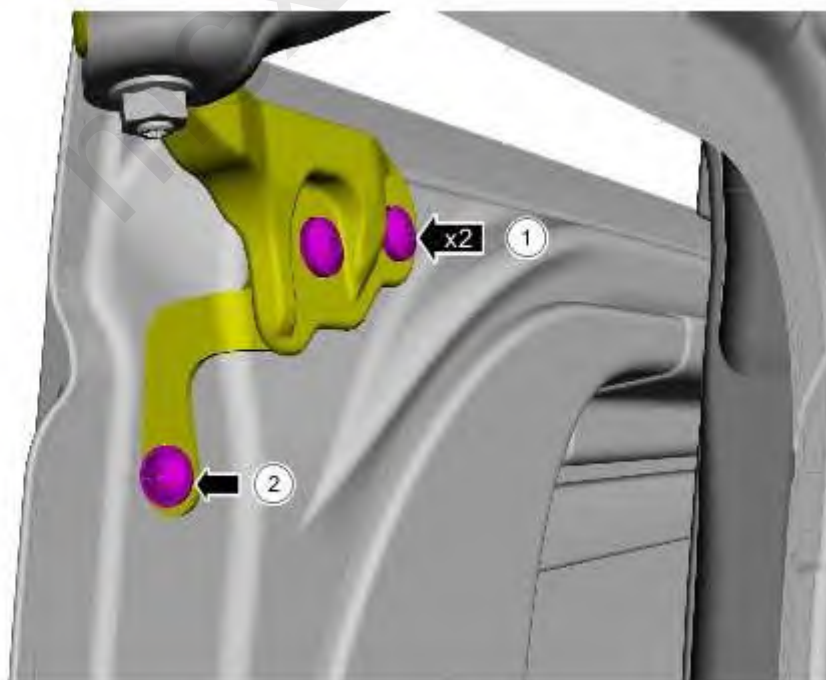
- 3.

1. -4,5 mm +/- 2,5 mm
2. 5,5 mm +/- 2 mm



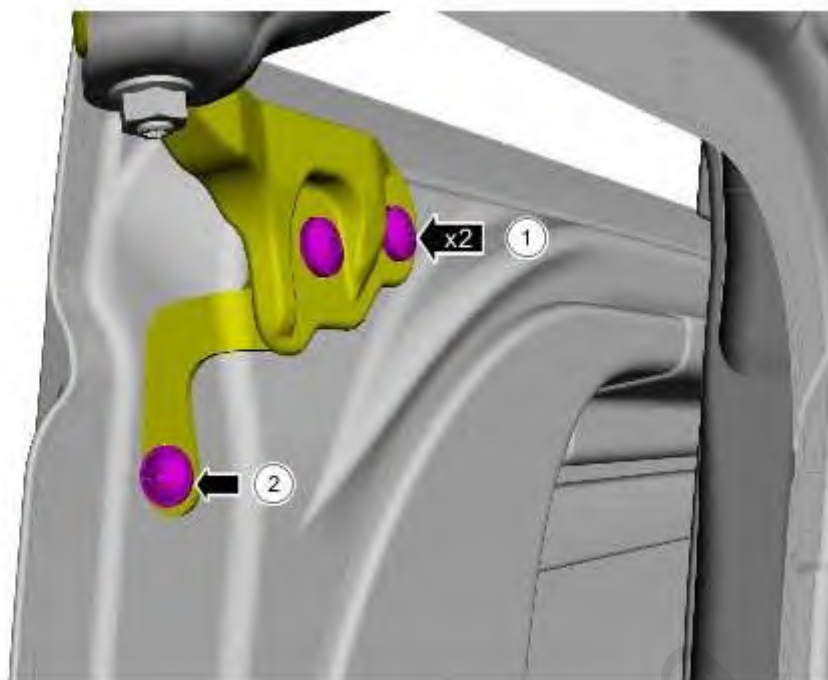
Adjustment

1.
 1. Loosen:
2 turn(s)
 2. Loosen:
2 turn(s)



2.
 1. NOTE: Only tighten the bolts finger tight at this stage.
 2. NOTE: Only tighten the bolts finger tight at this stage.

E186289

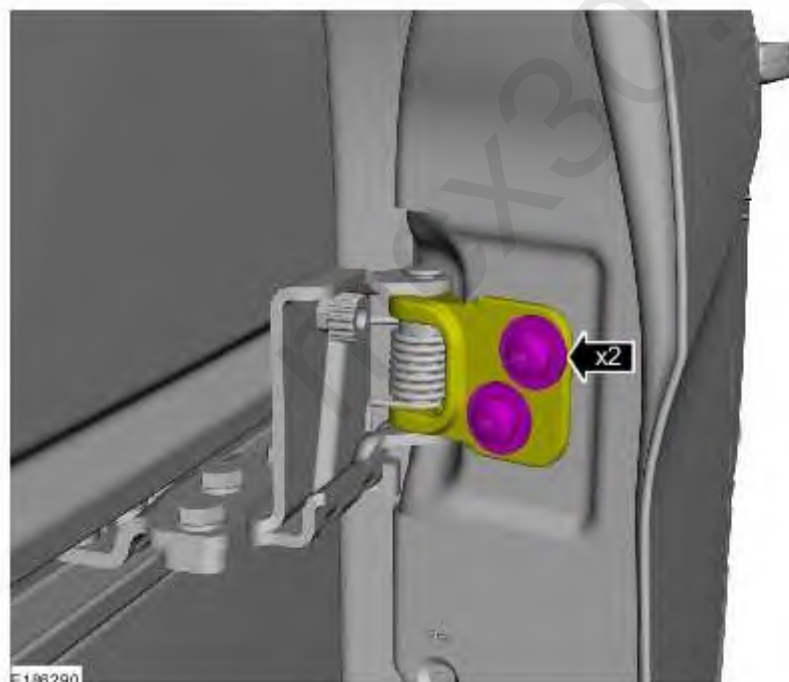


3.

1. Loosen:

2 turn(s)

2. NOTE: Only tighten the bolts finger tight at this stage.



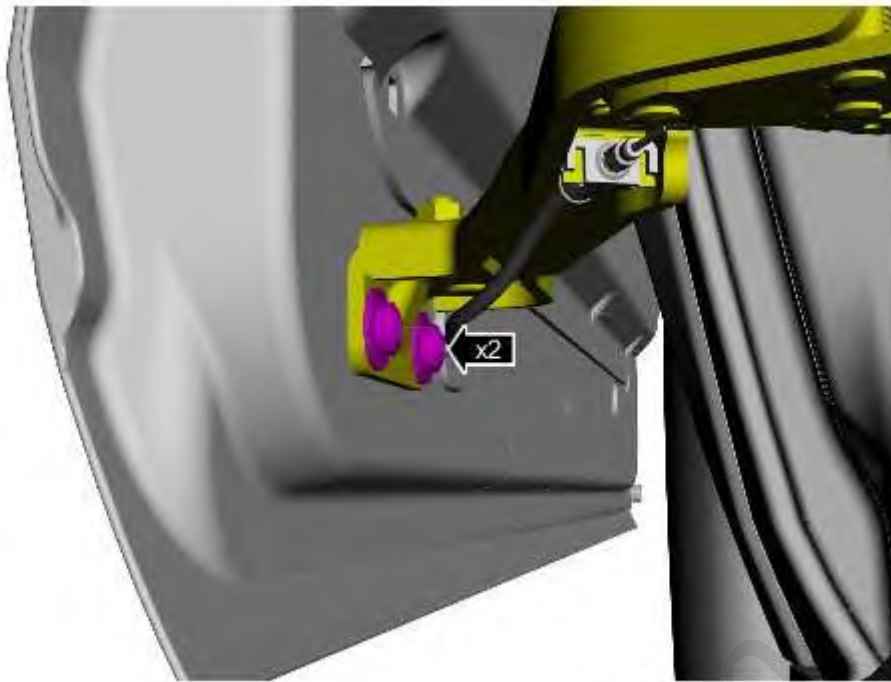
E186290

4.

1. Loosen:

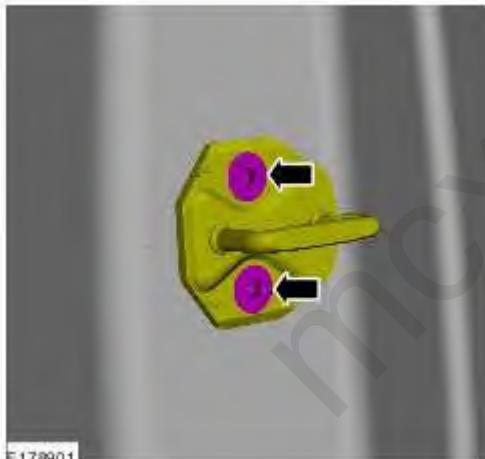
2 turn(s)

2. NOTE: Only tighten the bolts finger tight at this stage.



E186291

5.
 1. Loosen:
2 turn(s)
 2. NOTE: Only tighten the bolts finger tight at this stage.



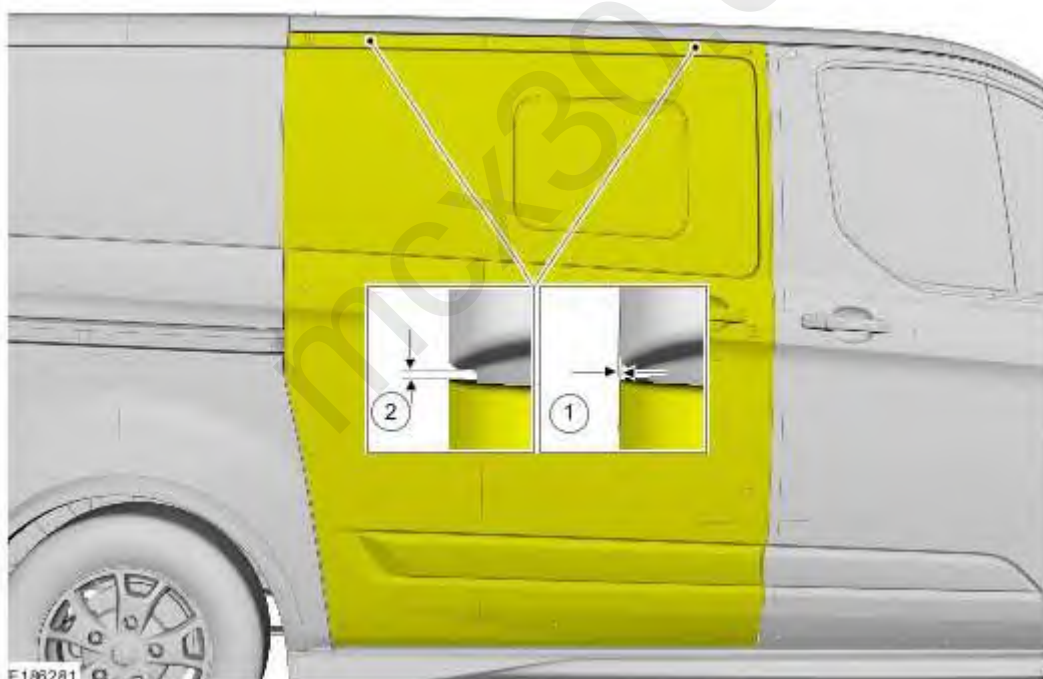
E178901

- 6.

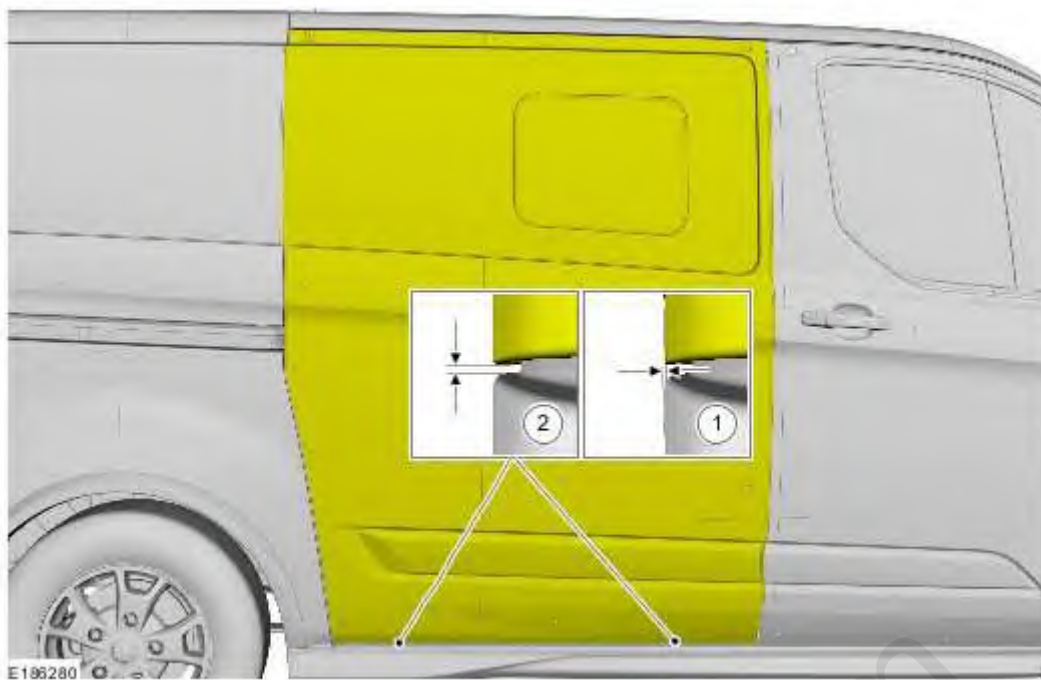


Check

1.
 - 1.
 2. 5mm +/- 1,7mm

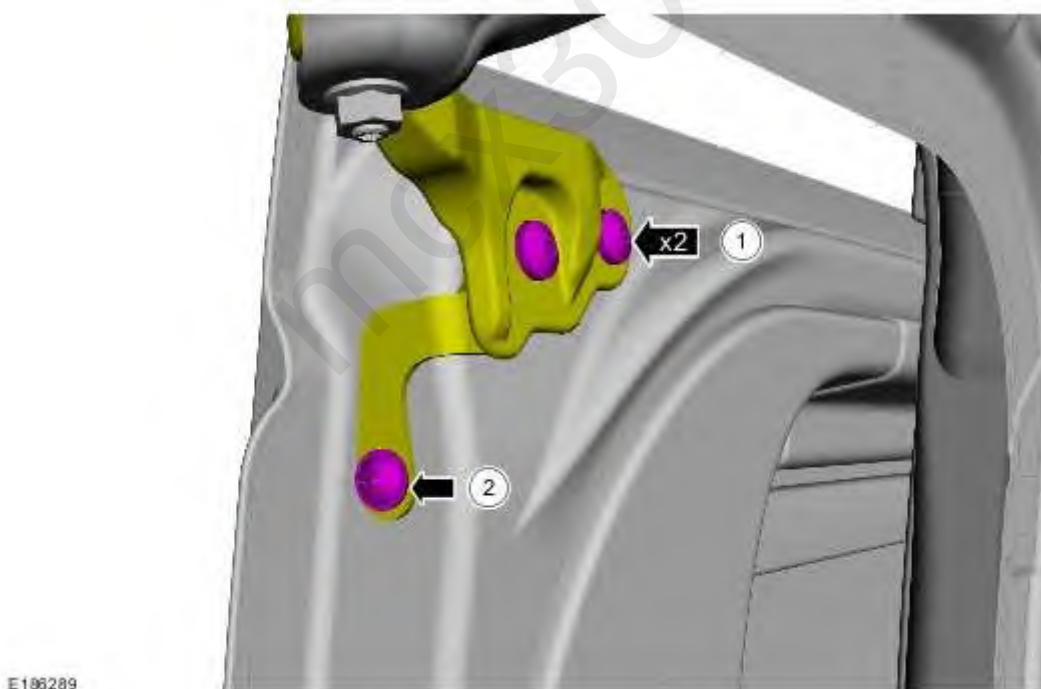


2.
 - 1.
 2. 5,5 mm +/- 2 mm

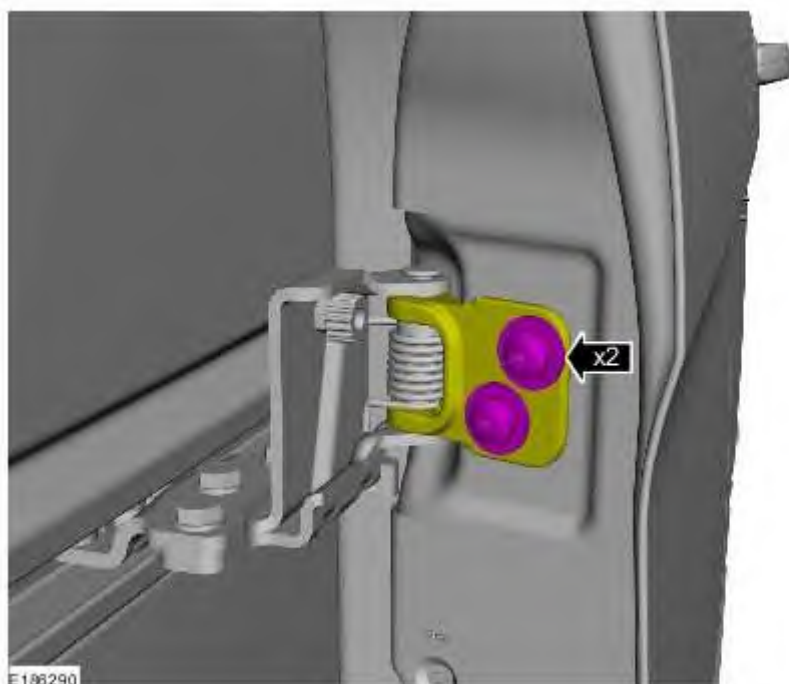


Adjustment

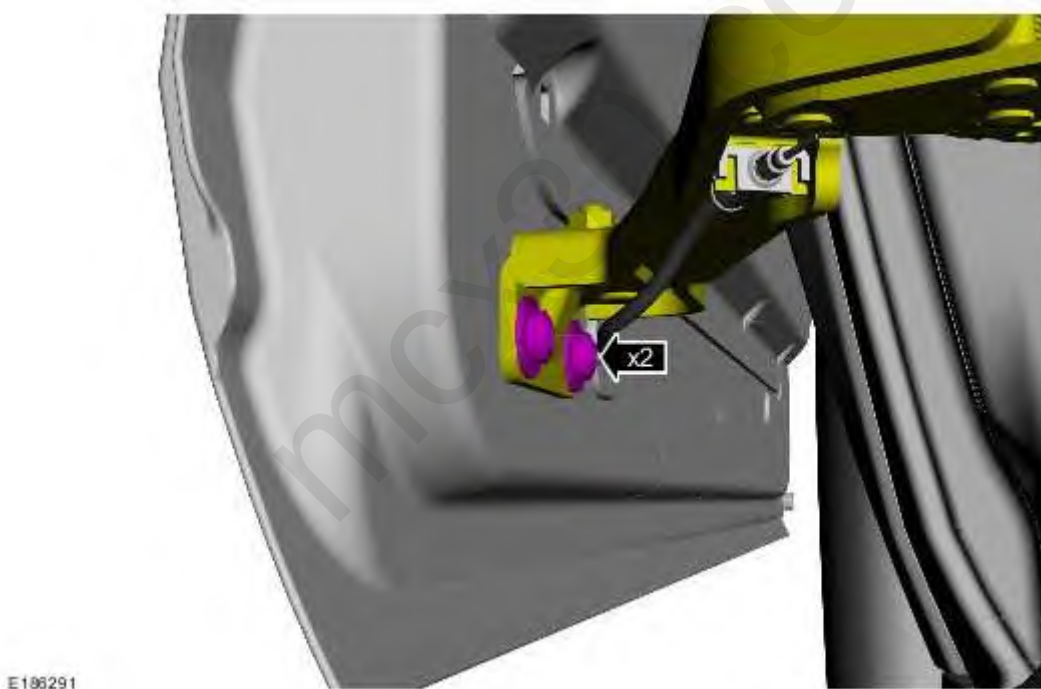
1.
 1. Torque: 35 Nm
 2. Torque: 10 Nm



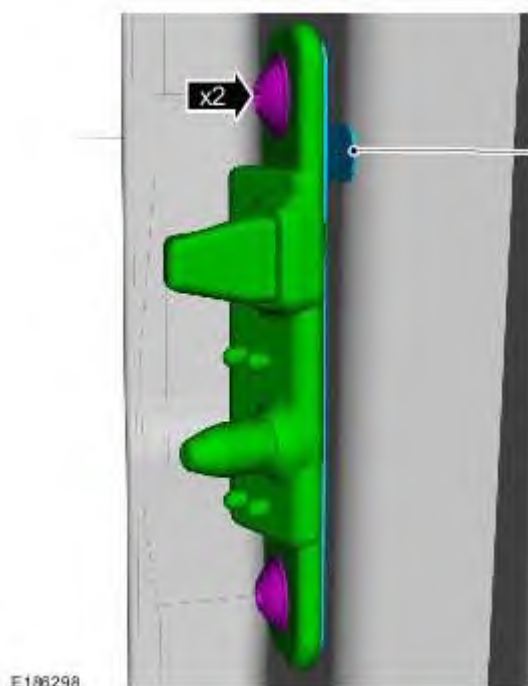
2. Torque: 35 Nm



3. Torque: 35 Nm



4.



E106298

5.



E106282

Check

- 1.
- 1.
2. 5mm +/- 2mm
- 3.
4. 5mm +/- 2mm

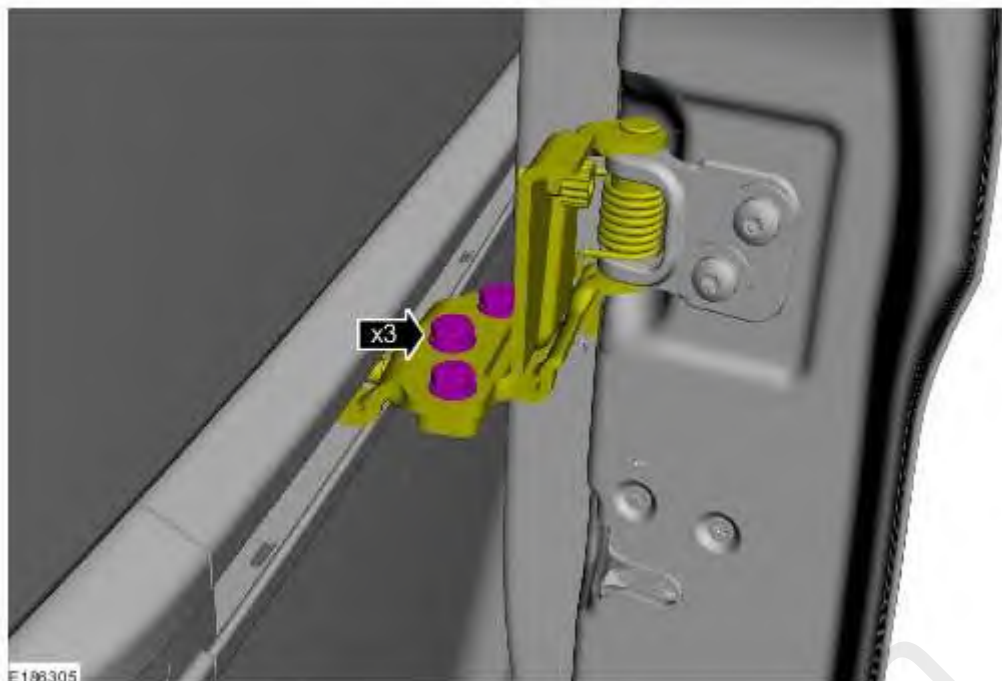


Adjustment

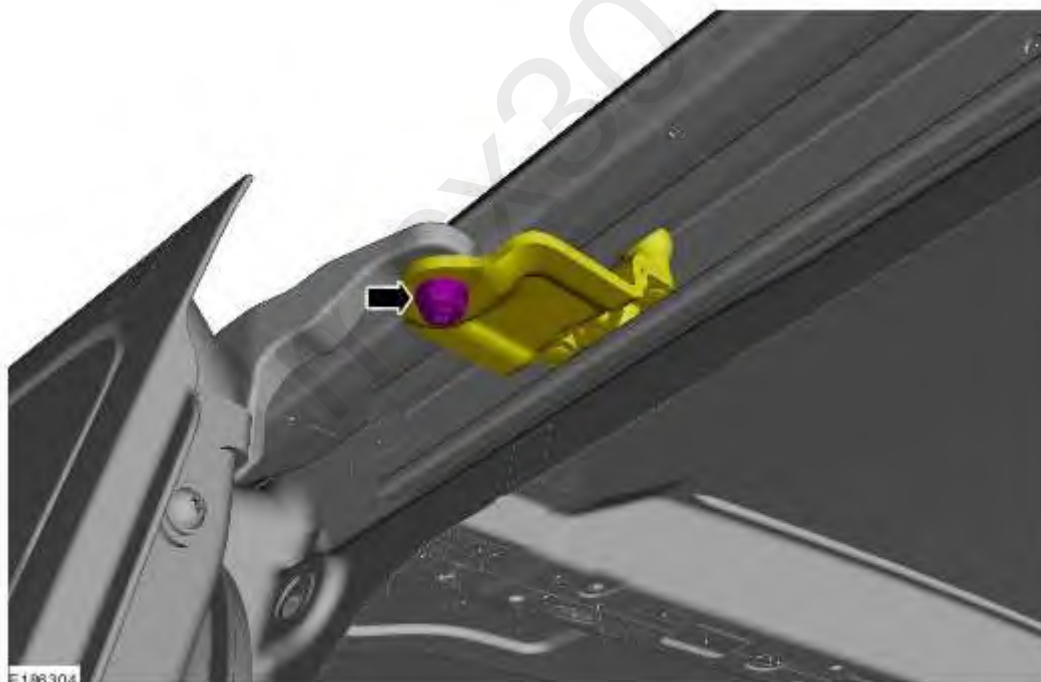
1. Torque: 10 Nm



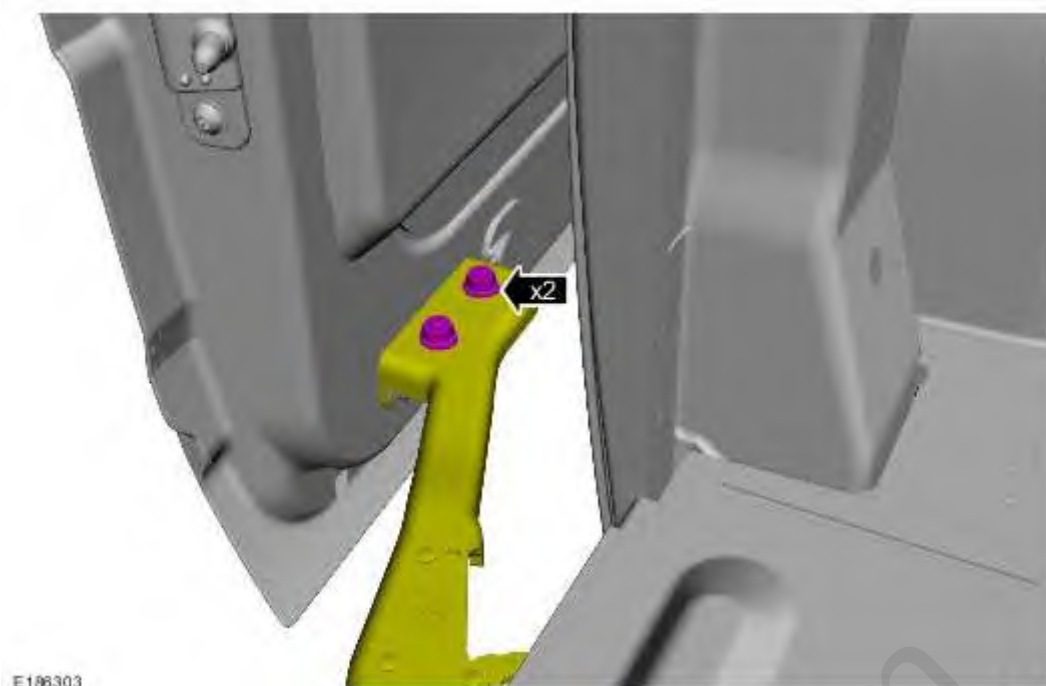
2.
 1. Loosen:
2 turn(s)
 2. NOTE: Only tighten the bolts finger tight at this stage.



3.
 1. Loosen:
2 turn(s)
 2. NOTE: Only tighten the bolts finger tight at this stage.



4.
 1. Loosen:
2 turn(s)
 2. NOTE: Only tighten the bolts finger tight at this stage.



5.

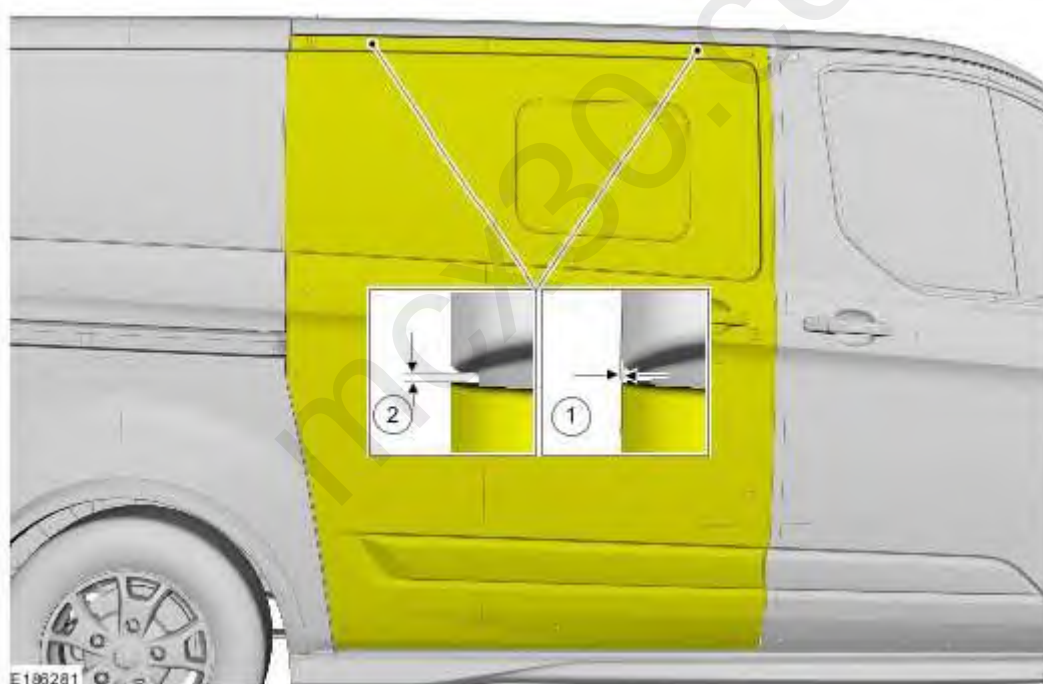


Check

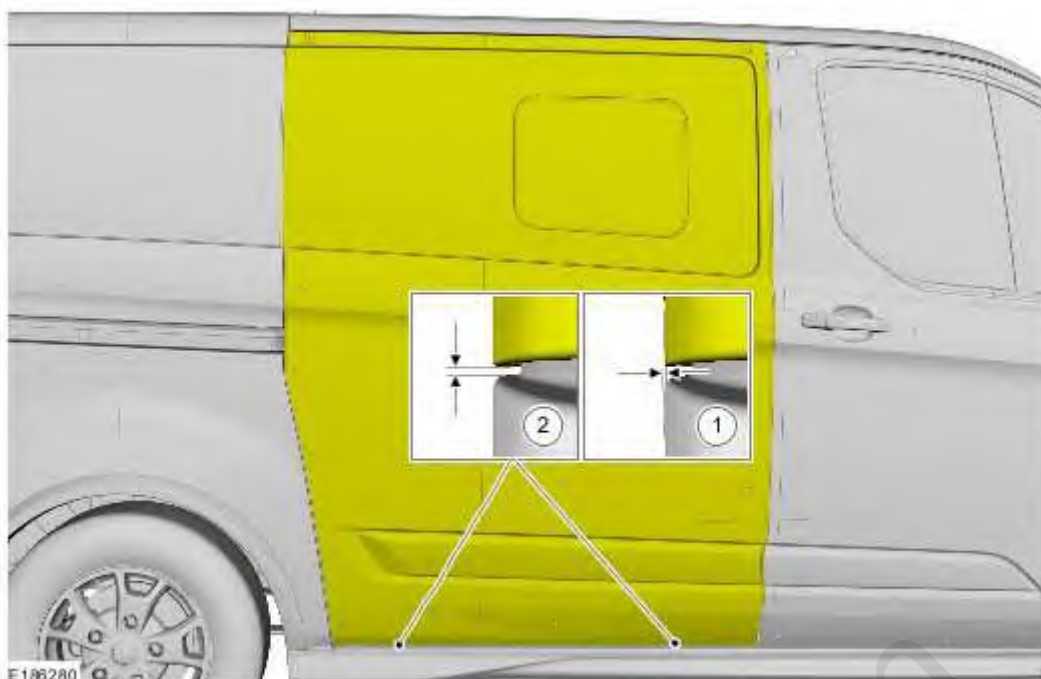
1. 1. 0mm +/- 2mm
2. 2.
3. 3. 0mm +/- 2mm
4. 4.



- 2.
1. $-2,1 \text{ mm} \pm 2,3 \text{ mm}$
 - 2.

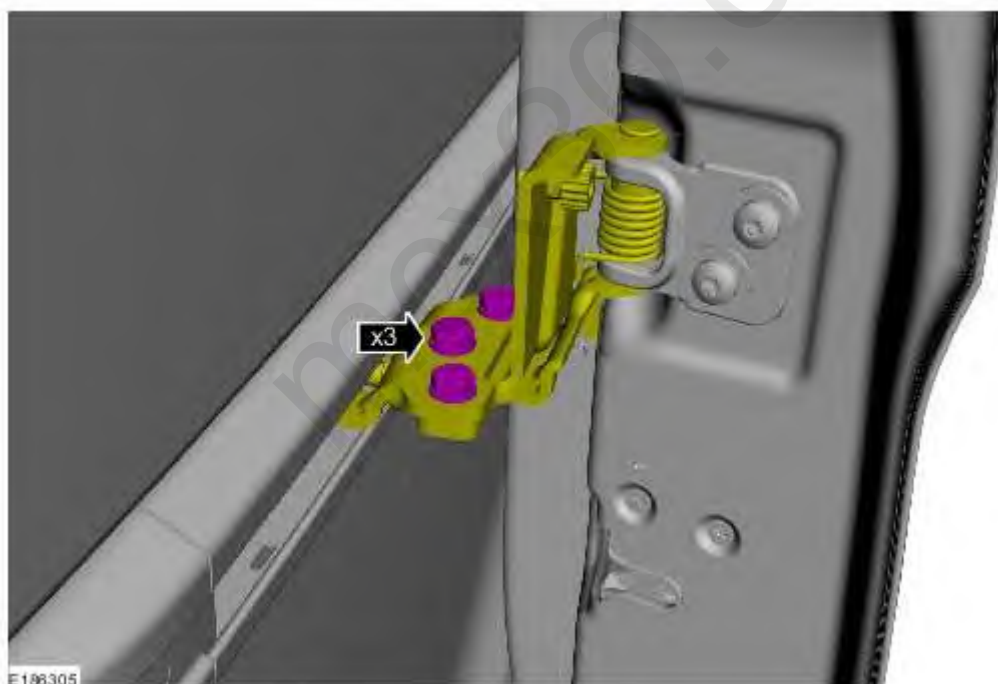


- 3.
1. $-4,5 \text{ mm} \pm 2,5 \text{ mm}$
 - 2.

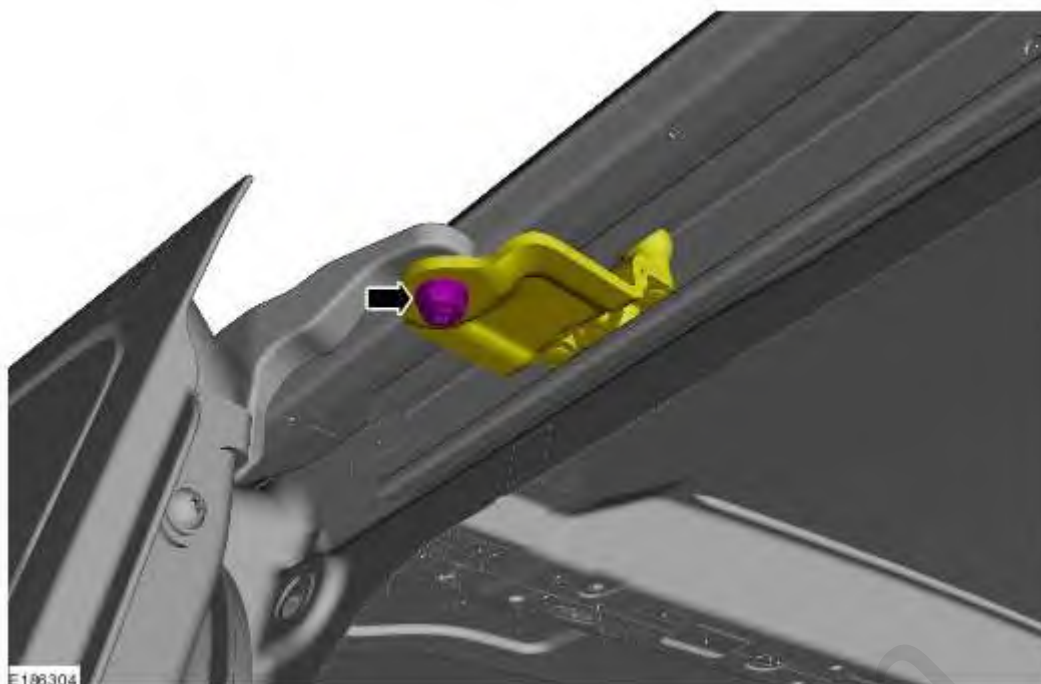


Adjustment

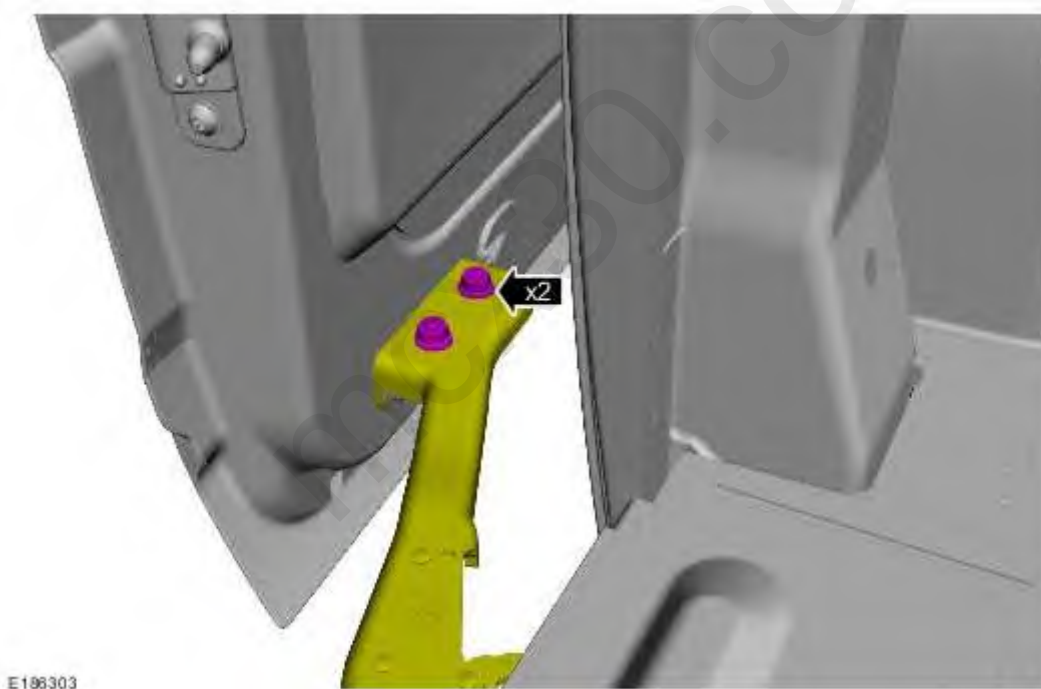
1. Torque: 24 Nm



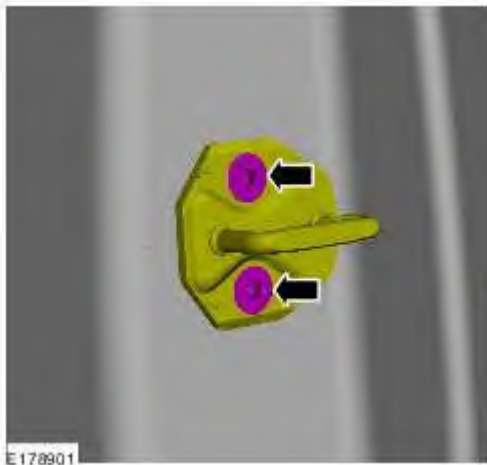
2. Torque: 24 Nm



3. Torque: 30 Nm



4. Torque: 25 Nm



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