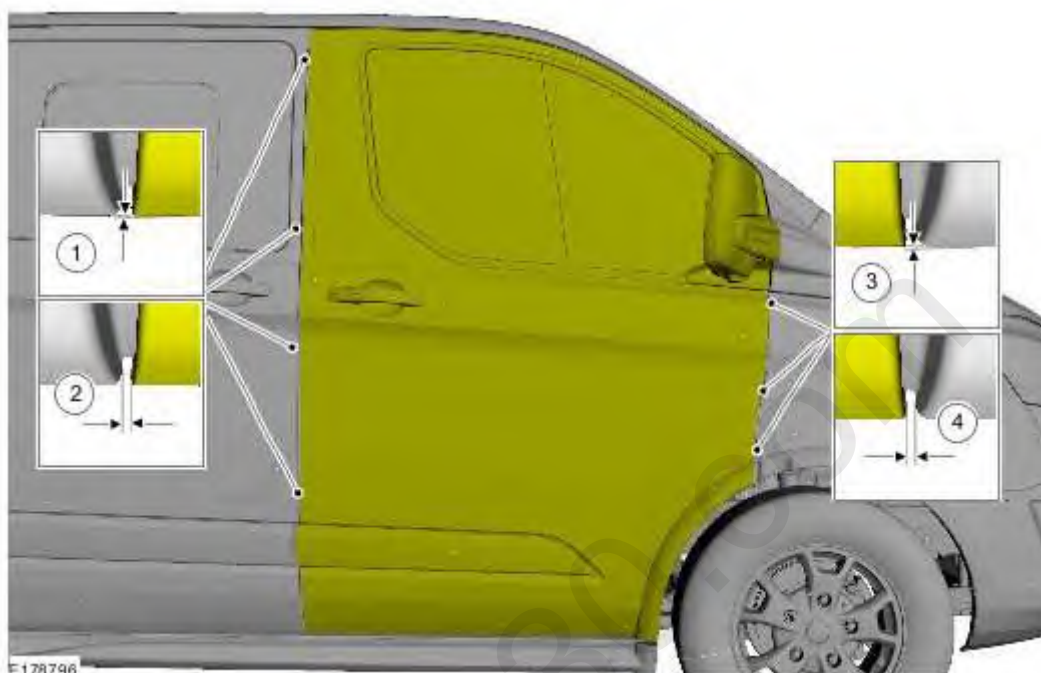


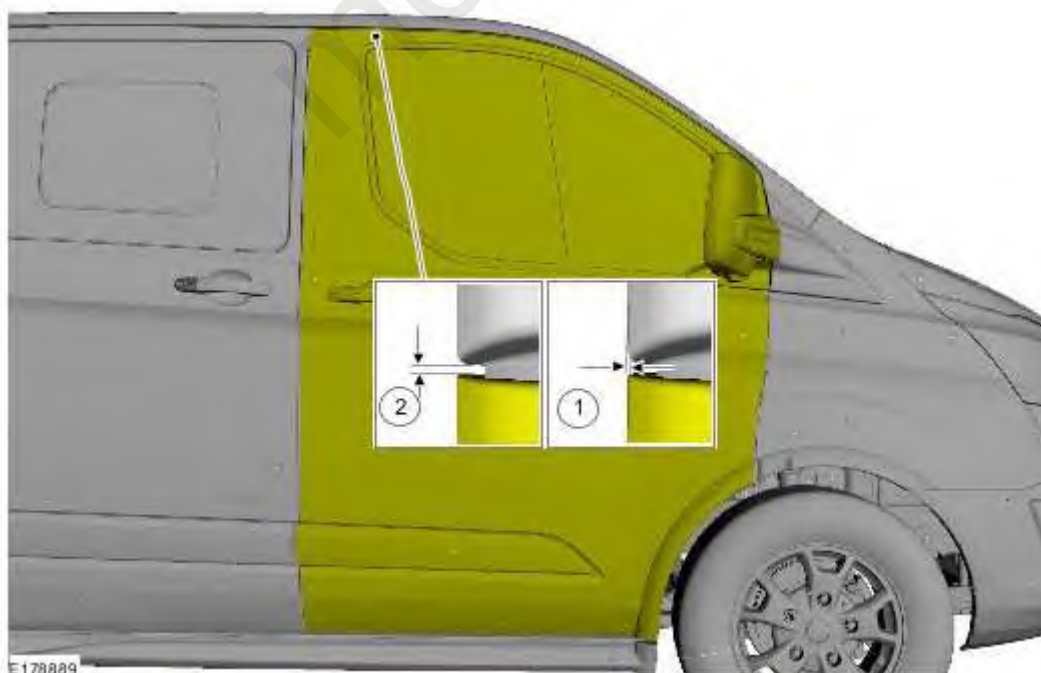
General Procedures

Check

1.
 1. 0mm +/- 2mm
 2. 5mm +/- 2mm
 3. 0mm + 1mm /- 0,6mm
 4. 6mm +1,5mm /- 0mm

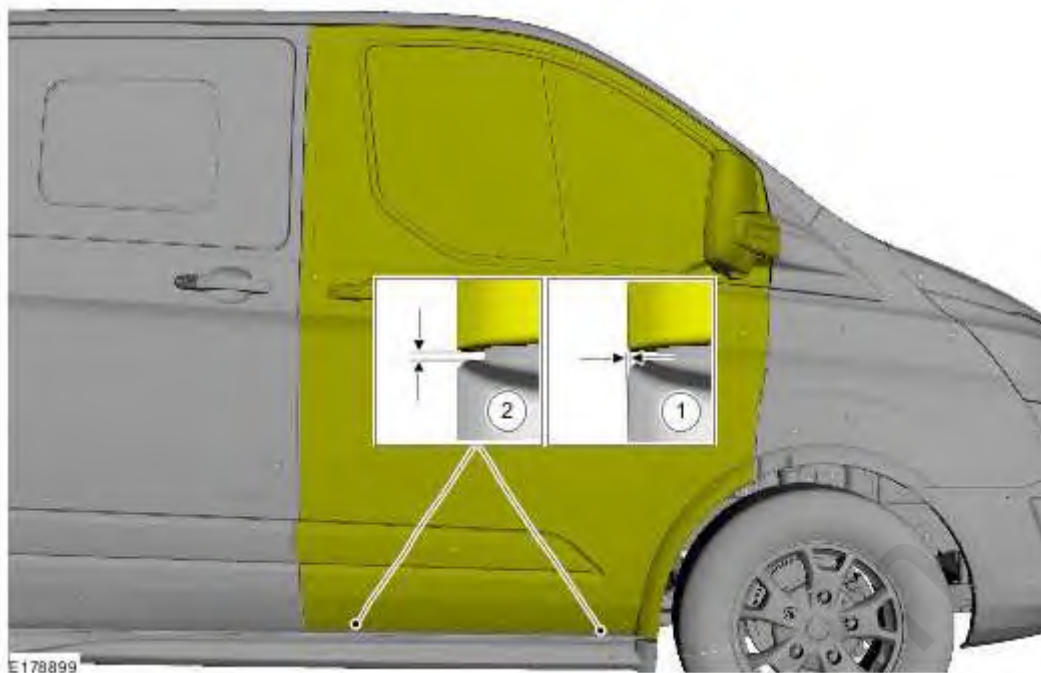


2.
 1. -2mm +/- 2mm
 2. 5mm +/- 1,5mm



- 3.

1. -4 mm +/- 1,5 mm
2. 5,5 mm +/- 2,5 mm



Adjustment

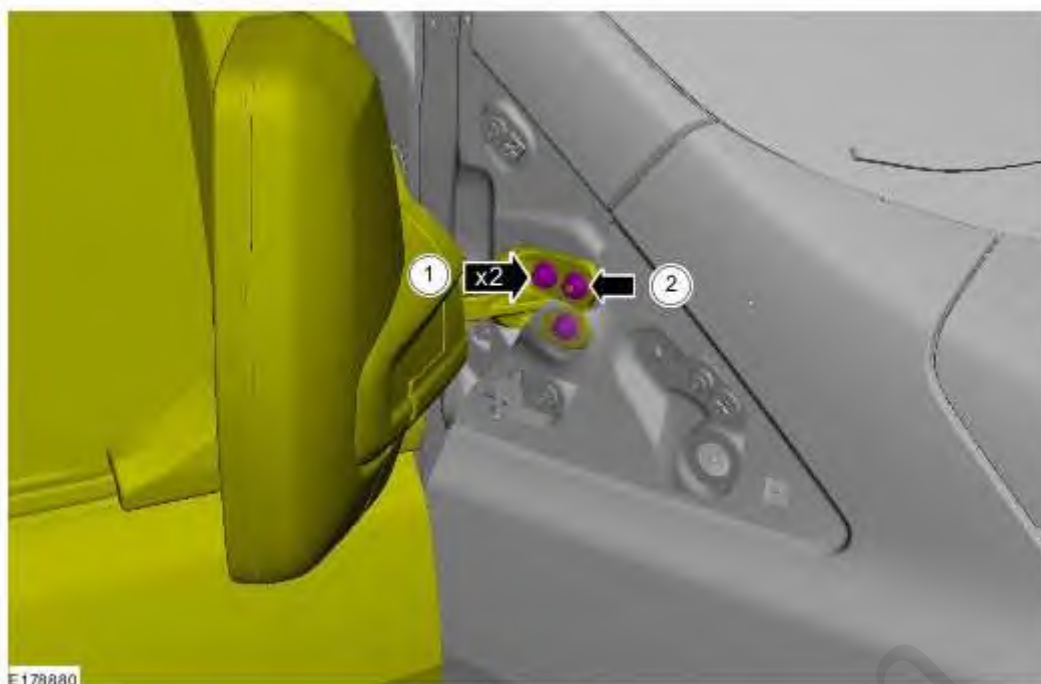
1.



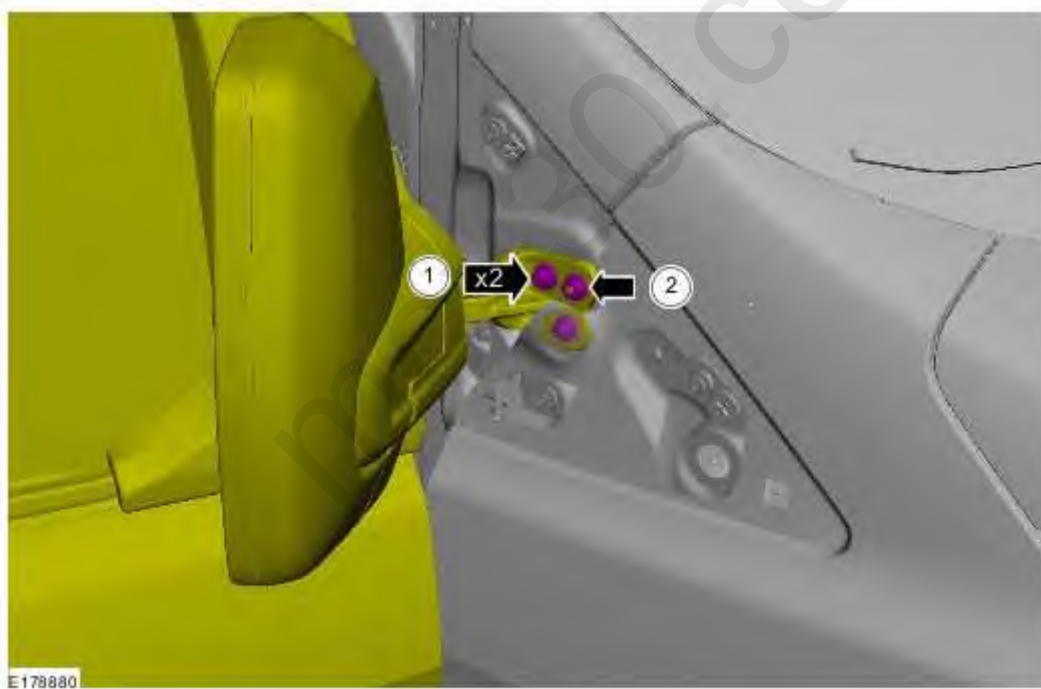
2.

1. Loosen:
2 turn(s)

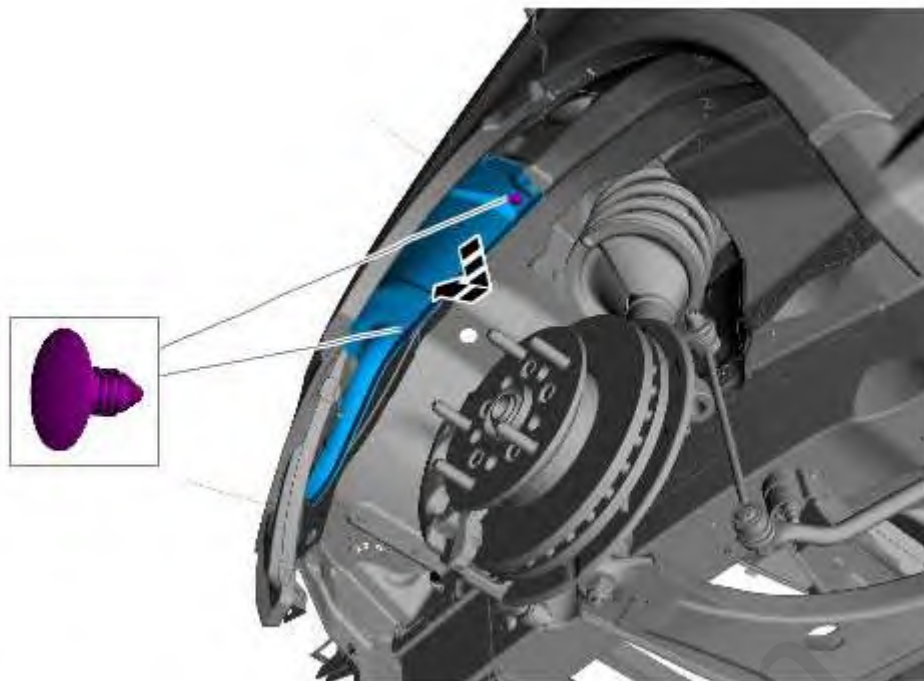
2. Loosen:
2 turn(s)



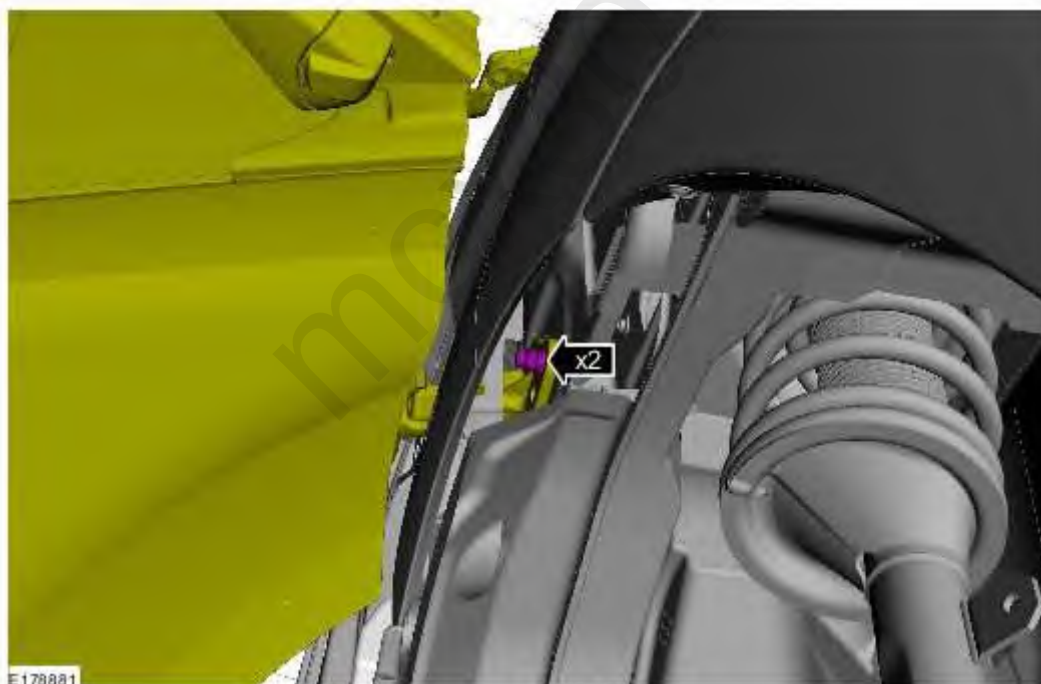
- 3.
1. NOTE: Only tighten the bolts finger tight at this stage.
 2. NOTE: Only tighten the bolts finger tight at this stage.



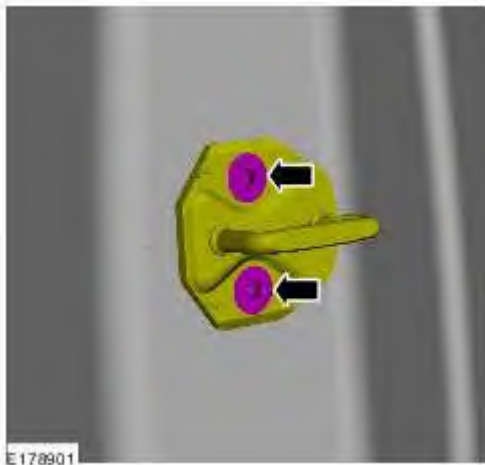
- 4.



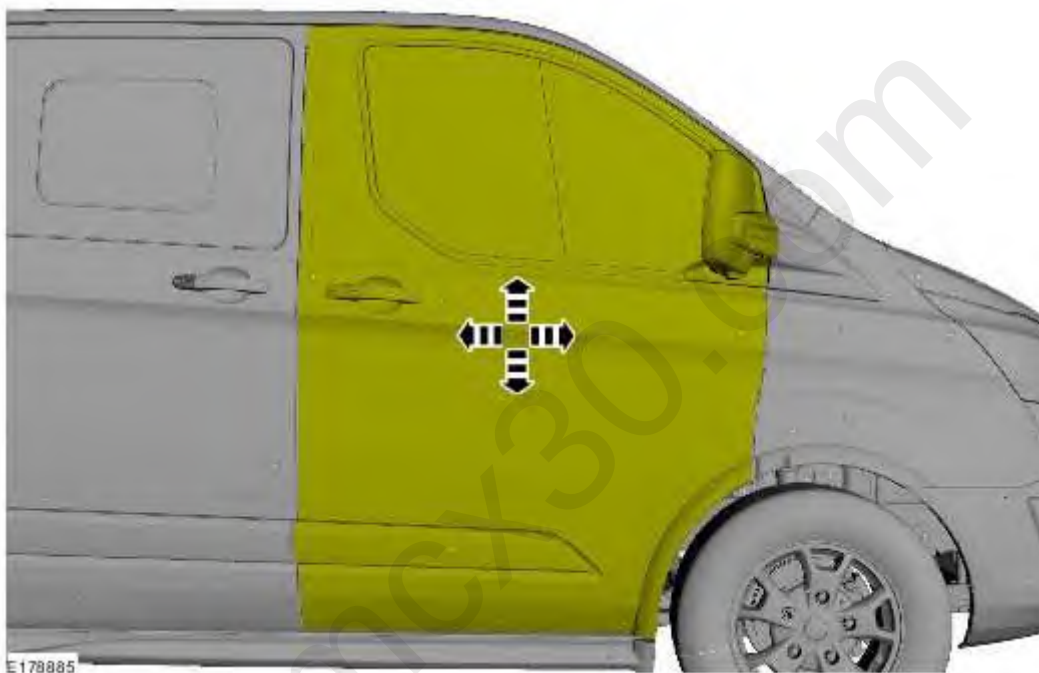
- 5.
1. Loosen:
2 turn(s)
 2. NOTE: Only tighten the bolts finger tight at this stage.



- 6.
1. Loosen:
2 turn(s)
 2. NOTE: Only tighten the bolts finger tight at this stage.

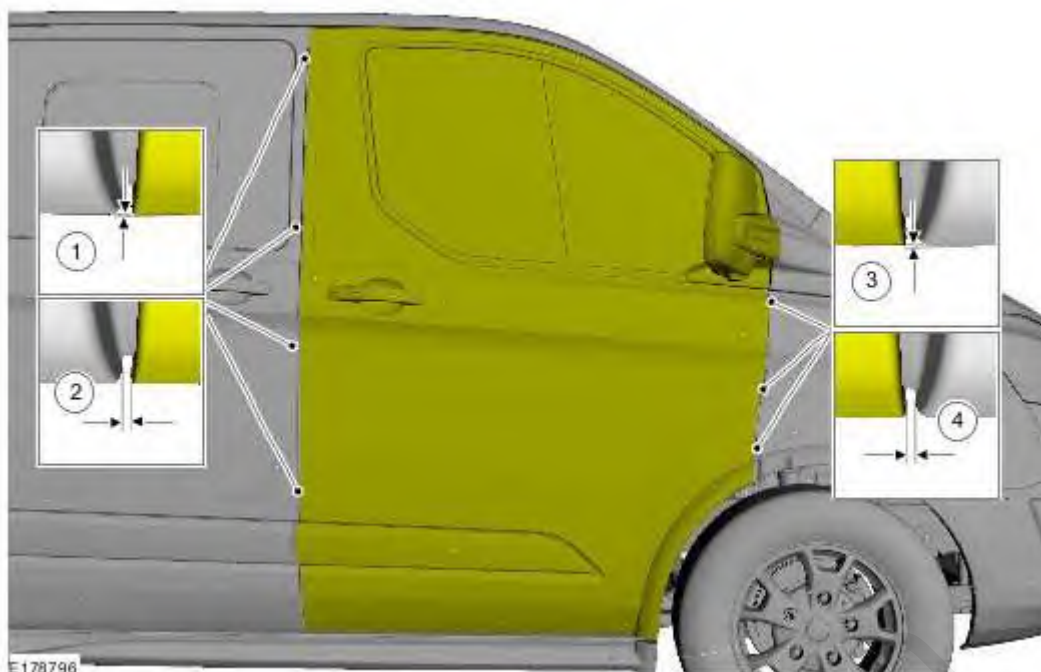


7.

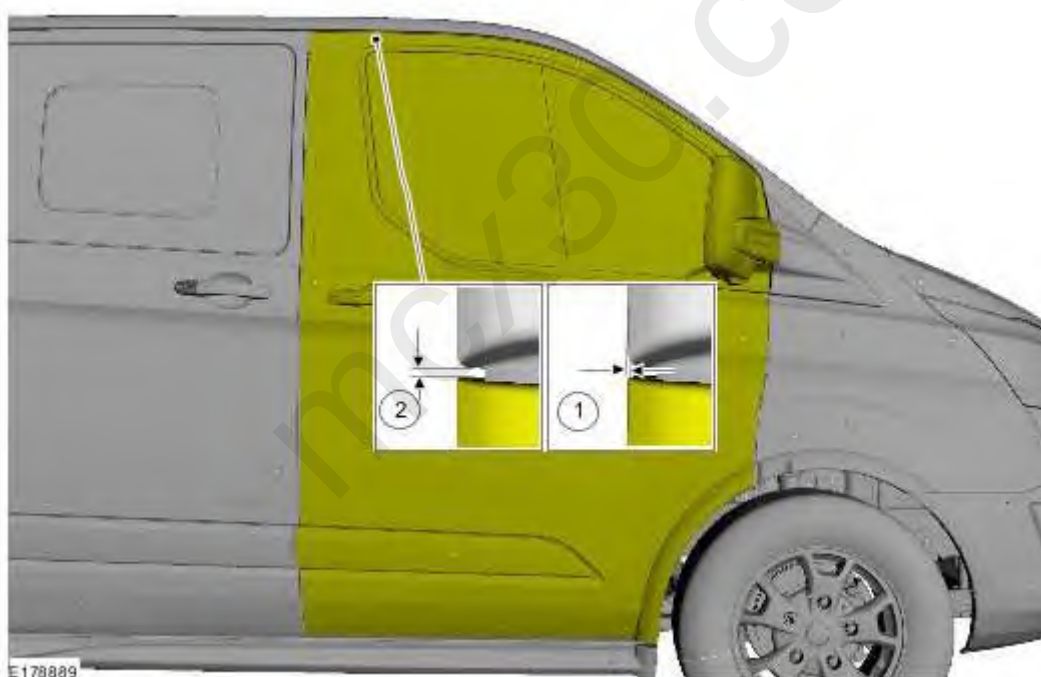


Check

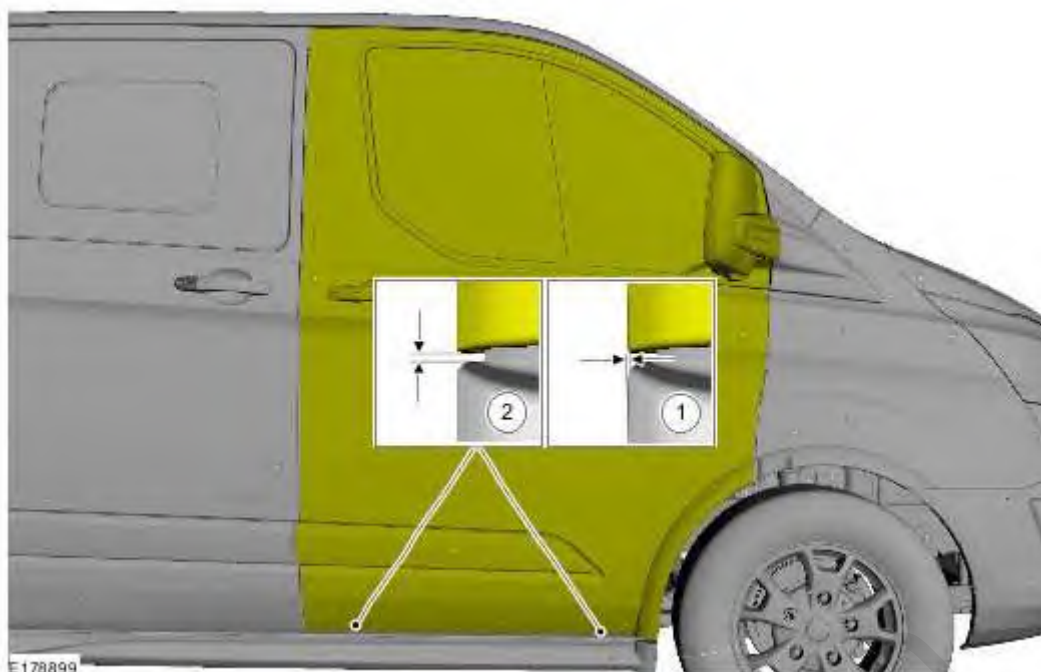
1.
 - 1.
 2. 5mm +/- 2mm
 - 3.
 4. 6mm +1,5mm /- 0mm



2.
 - 1.
 2. 5mm +/- 1,5mm

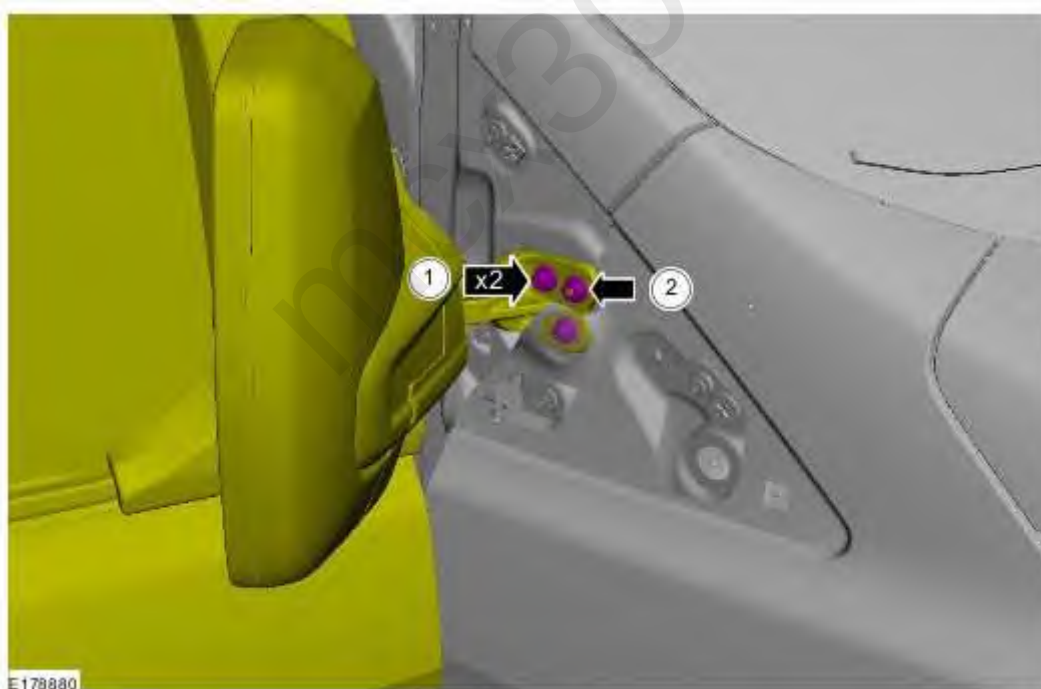


3.
 - 1.
 2. 5,5 mm +/- 2,5 mm

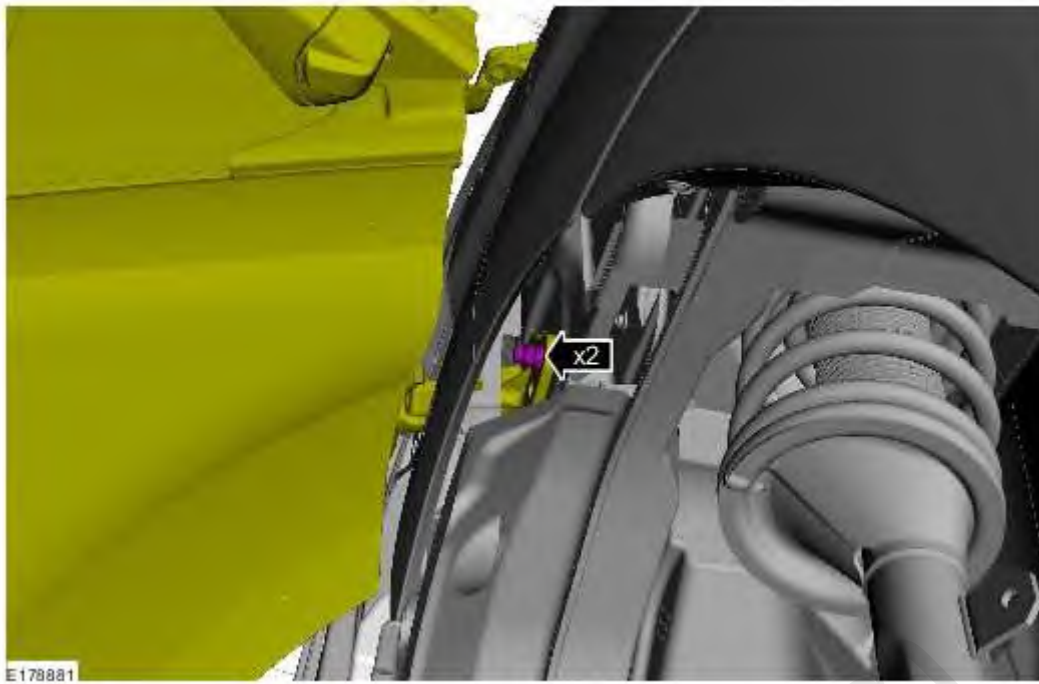


Adjustment

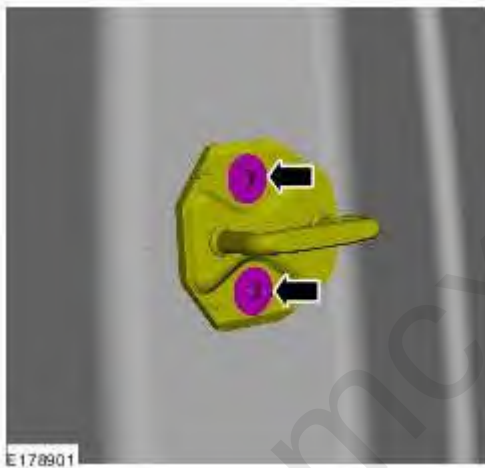
1.
 1. Torque: 35 Nm
 2. Torque: 10 Nm



2. Torque: 35 Nm



3. Torque: 25 Nm

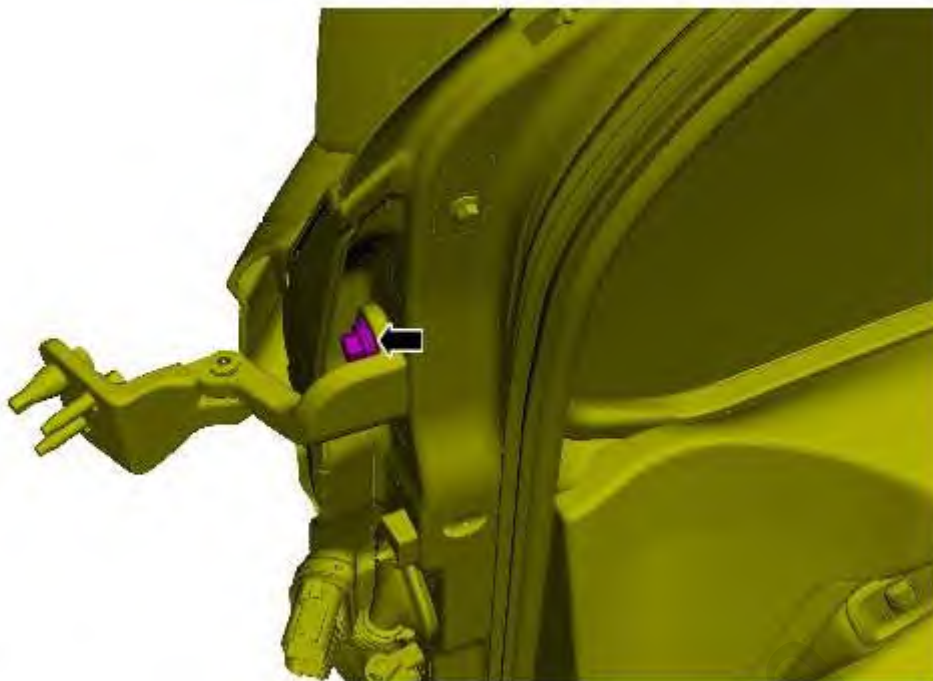


4.

1. Loosen:
2 turn(s)

2. NOTE: Only tighten the bolts finger tight at this stage.

E178882



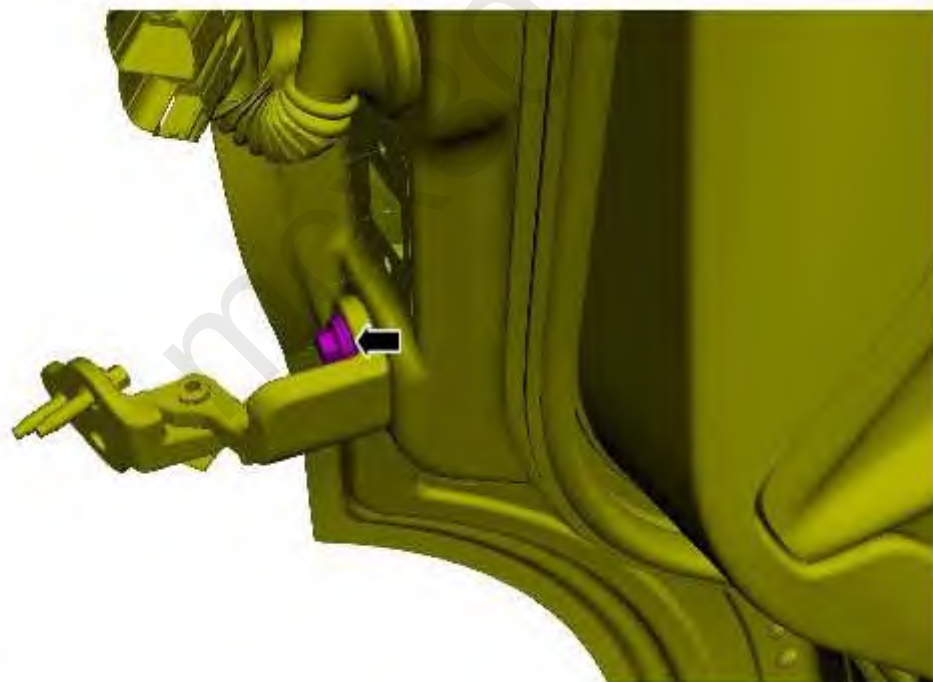
5.

1. *Loosen:*

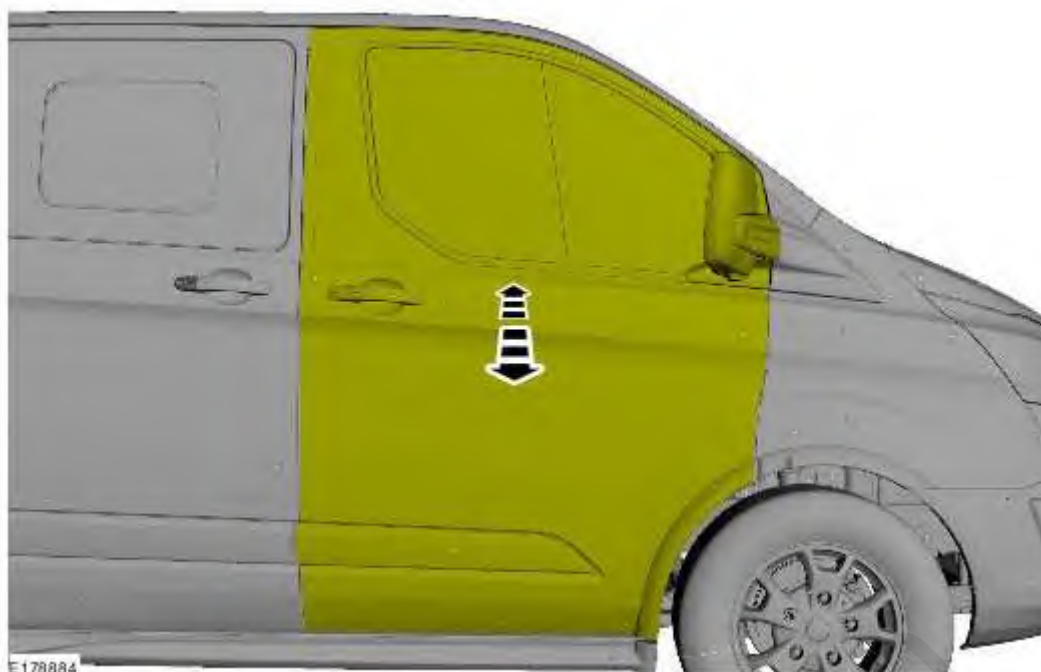
2 turn(s)

2. NOTE: Only tighten the bolts finger tight at this stage.

E178883

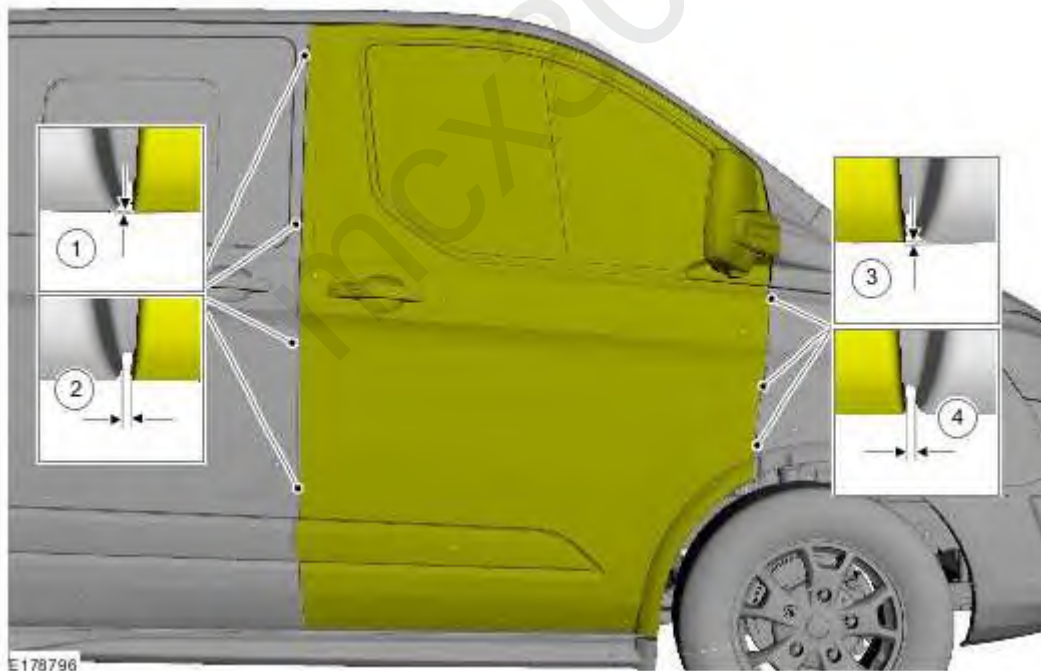


6.

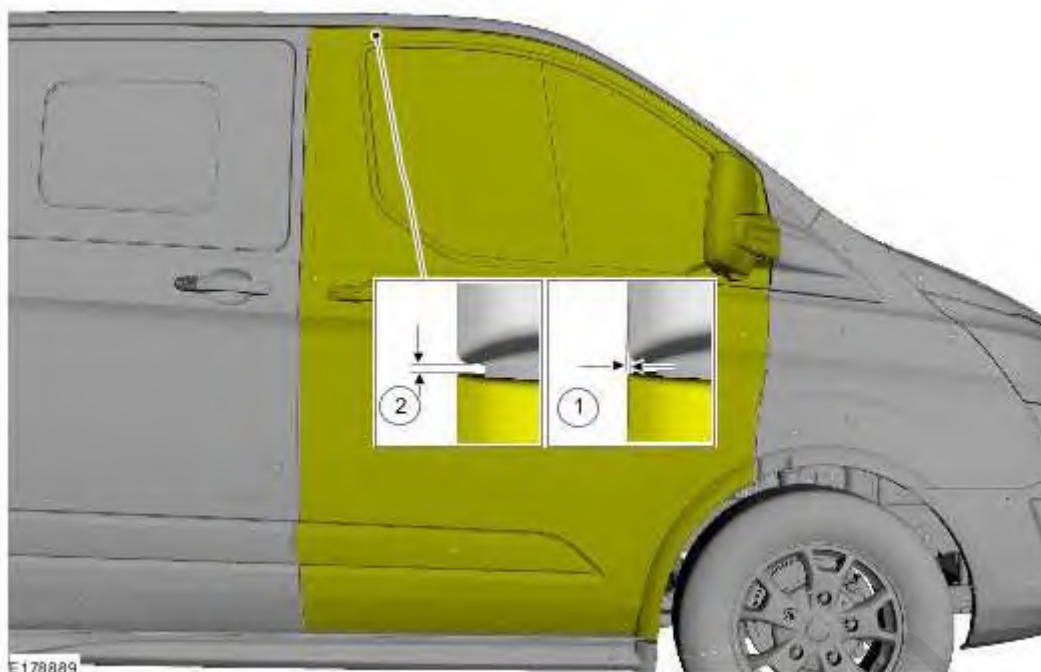


Check

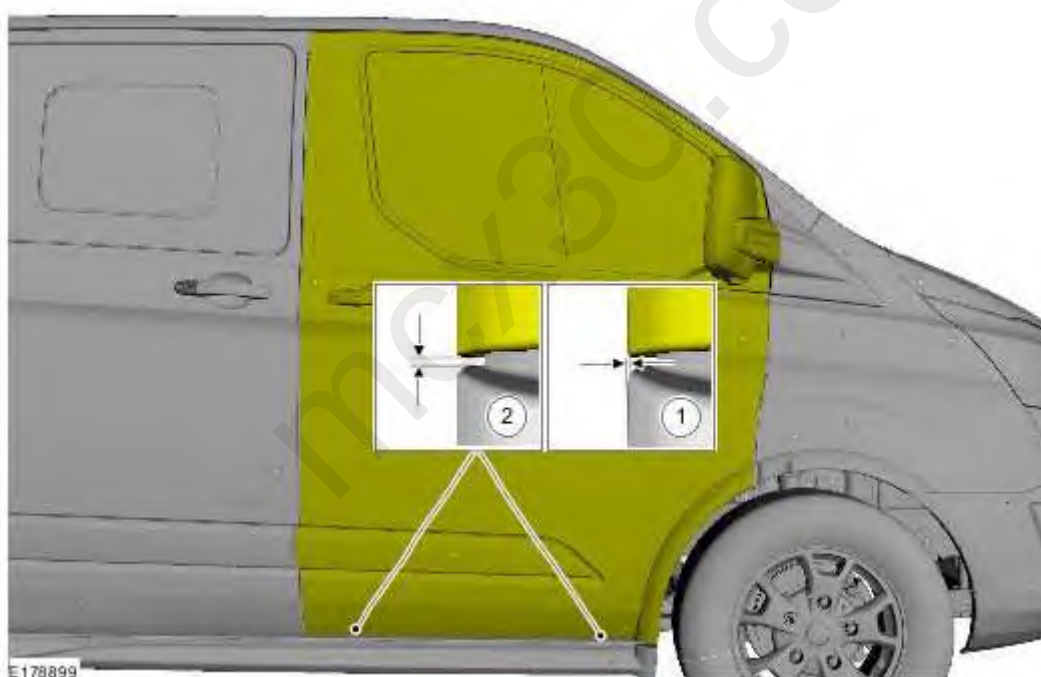
1. 1. 0mm +/- 2mm
- 2.
3. 0mm + 1mm /-0,6mm
- 4.



2. 1. -2mm +/- 2mm
- 2.

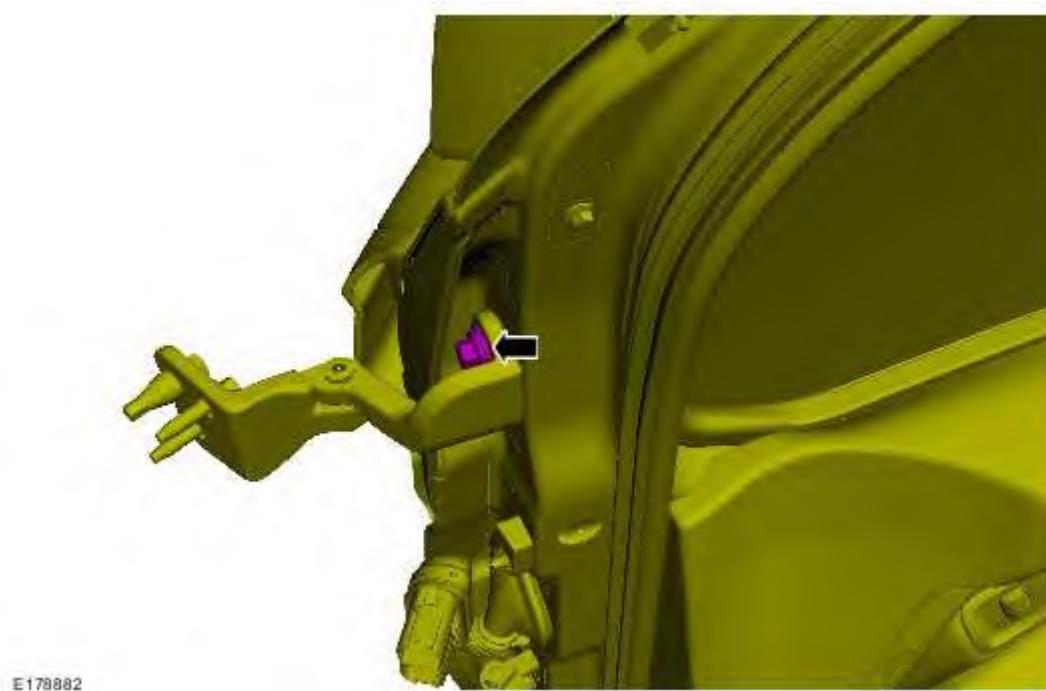


3. 1. -4 mm +/- 1,5 mm
2.

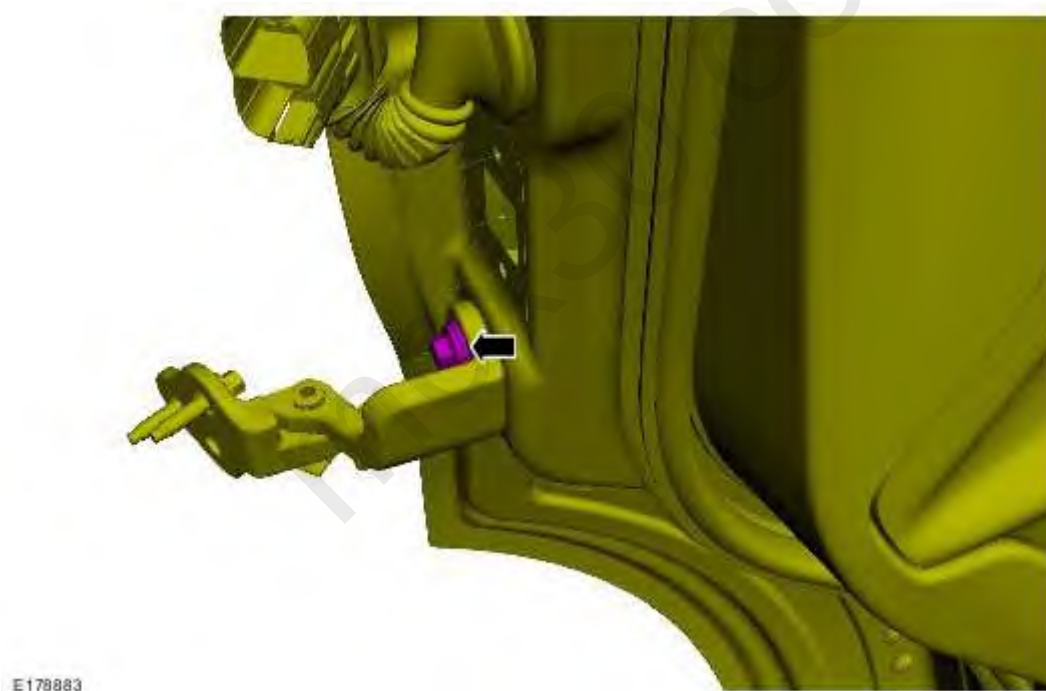


Adjustment

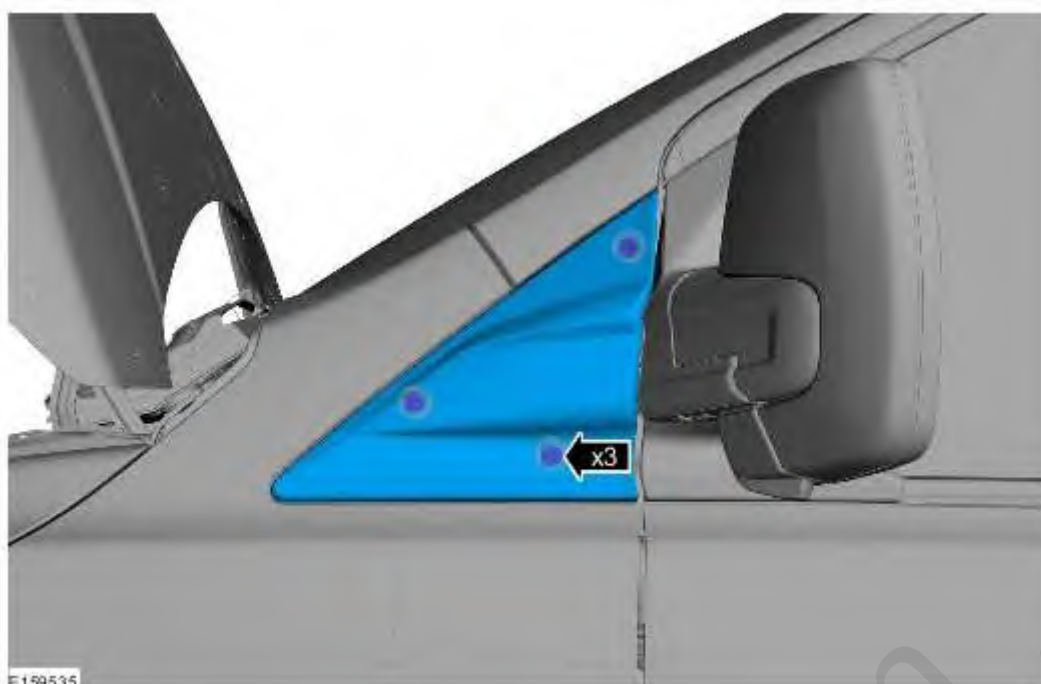
1. Torque: 62.5 Nm



2. Torque: 62.5 Nm

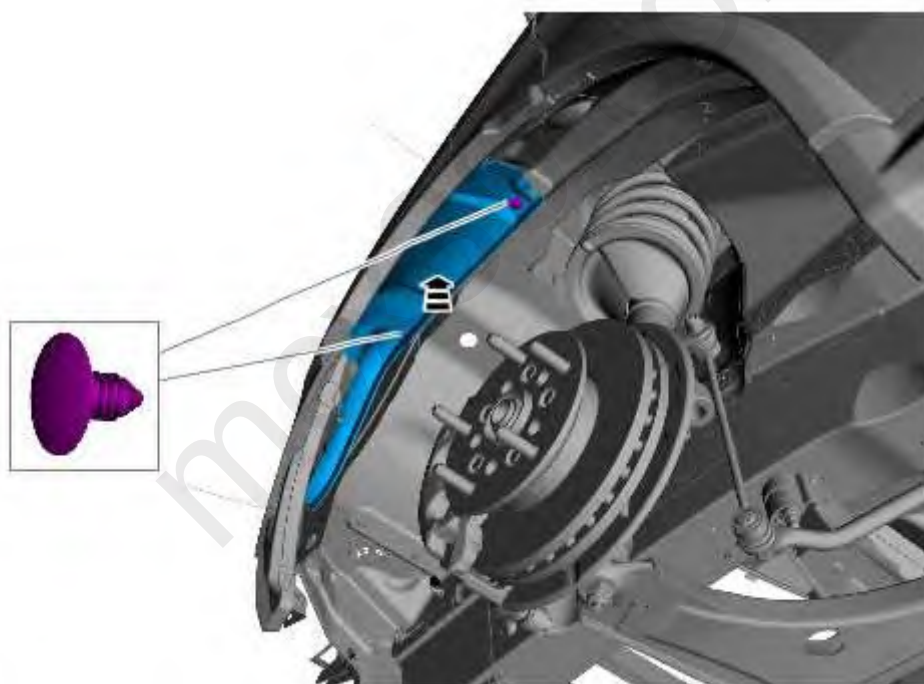


3.



E159535

4.



E178910