

Removal and Installation

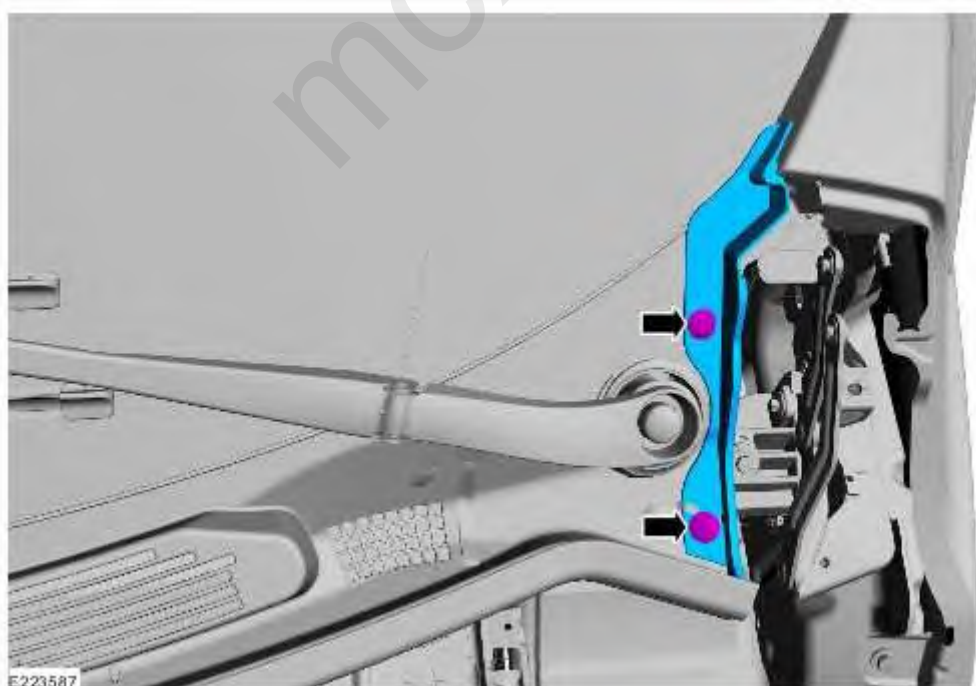
Removal

NOTE: Removal steps in this procedure may contain installation details.

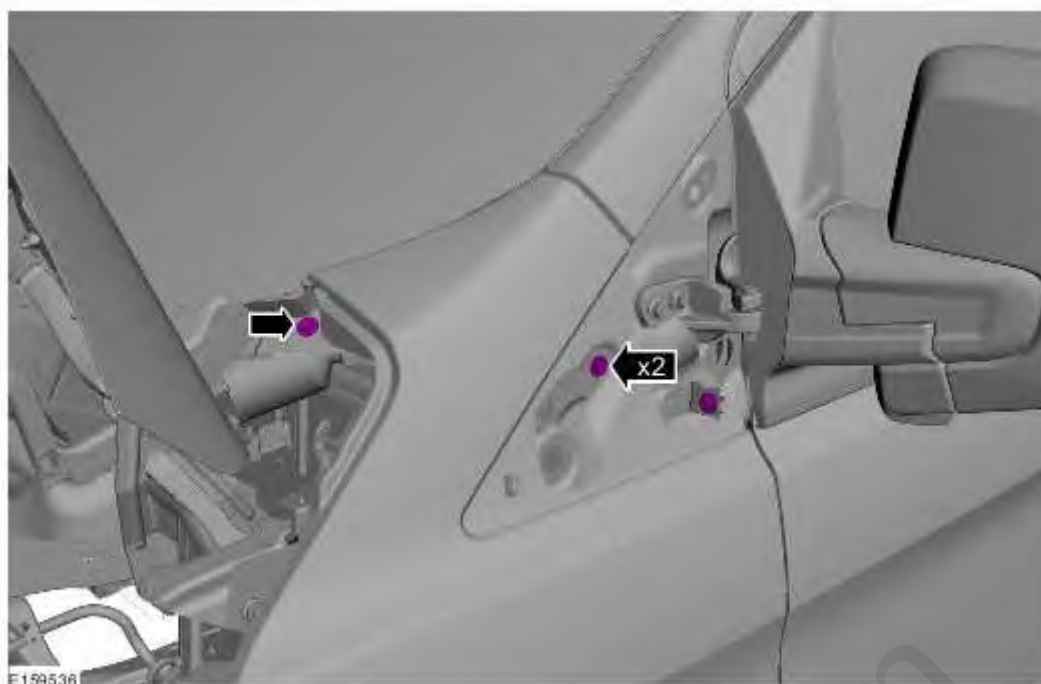
1. Refer to: [Headlamp Assembly](#) (417-01 Exterior Lighting, Removal and Installation).
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
- 2.



- 3.



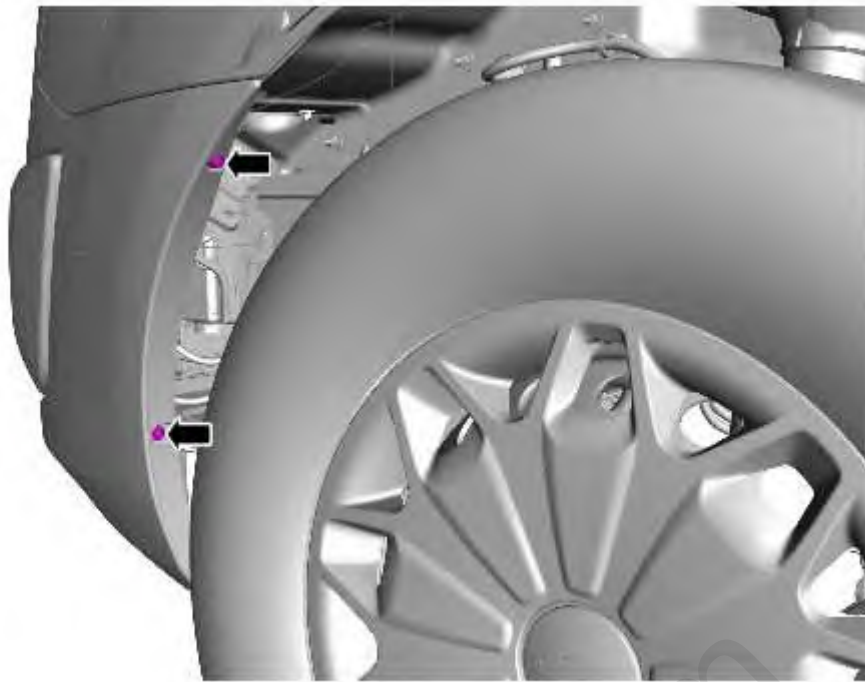
4. Torque: 9 Nm



5. Torque: 9 Nm

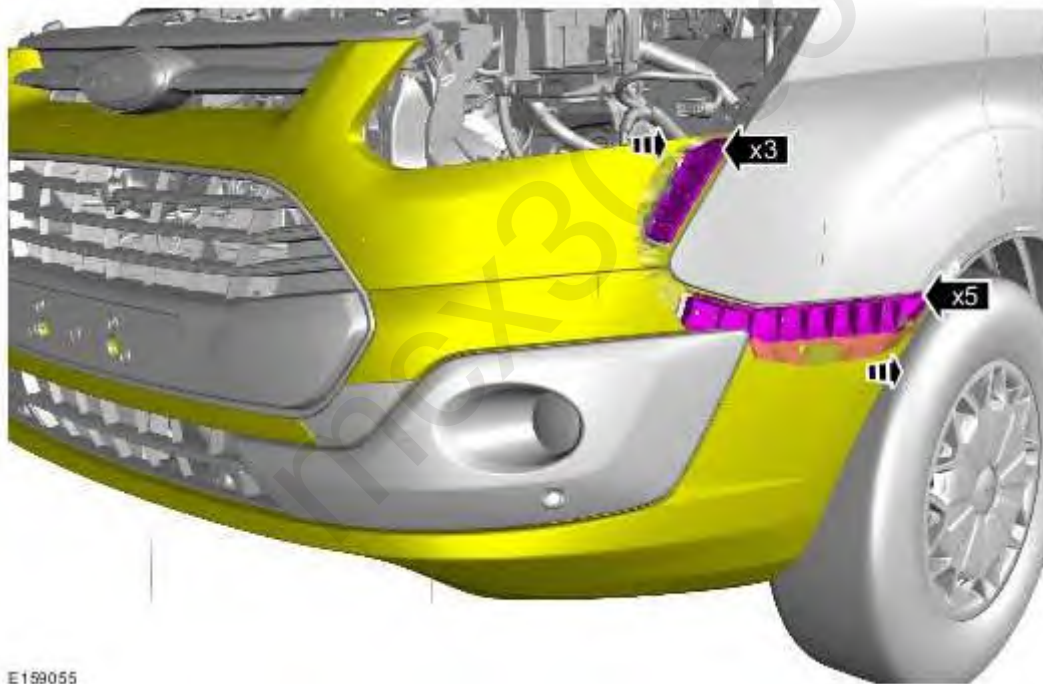


6.



E159056

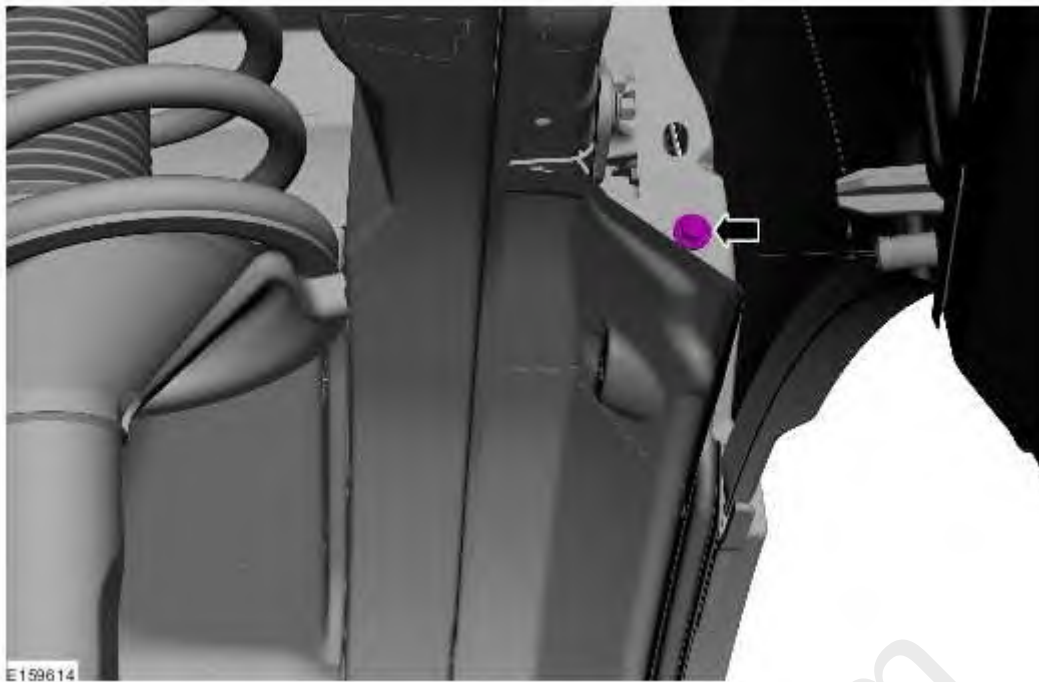
7.



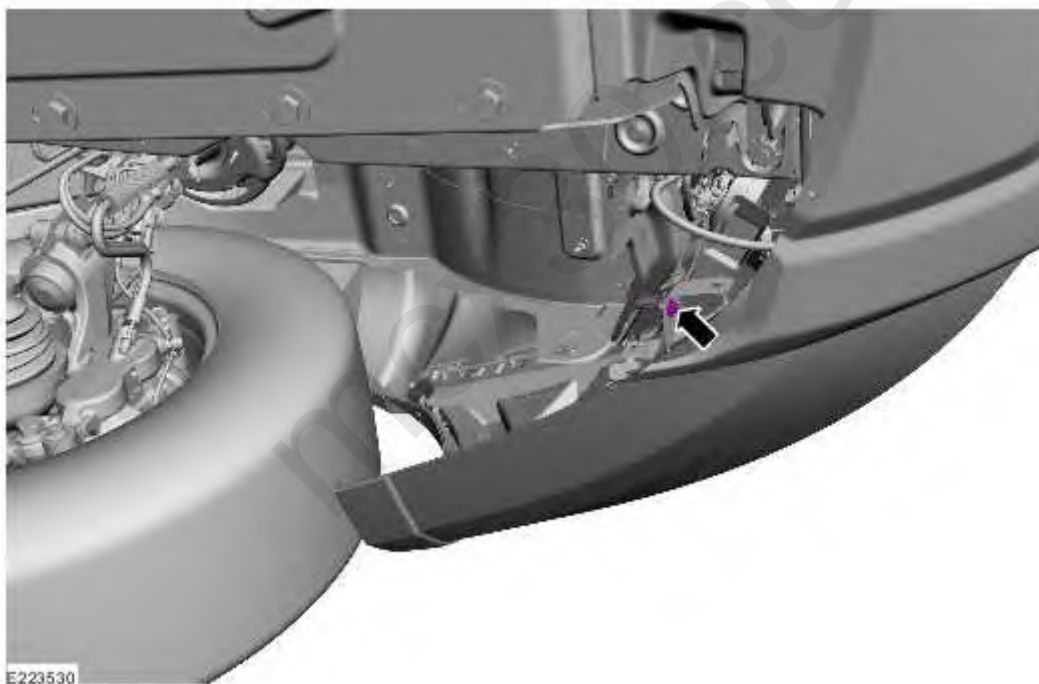
E159055

8. Refer to: [Fender Splash Shield](#) (501-02 Front End Body Panels, Removal and Installation).

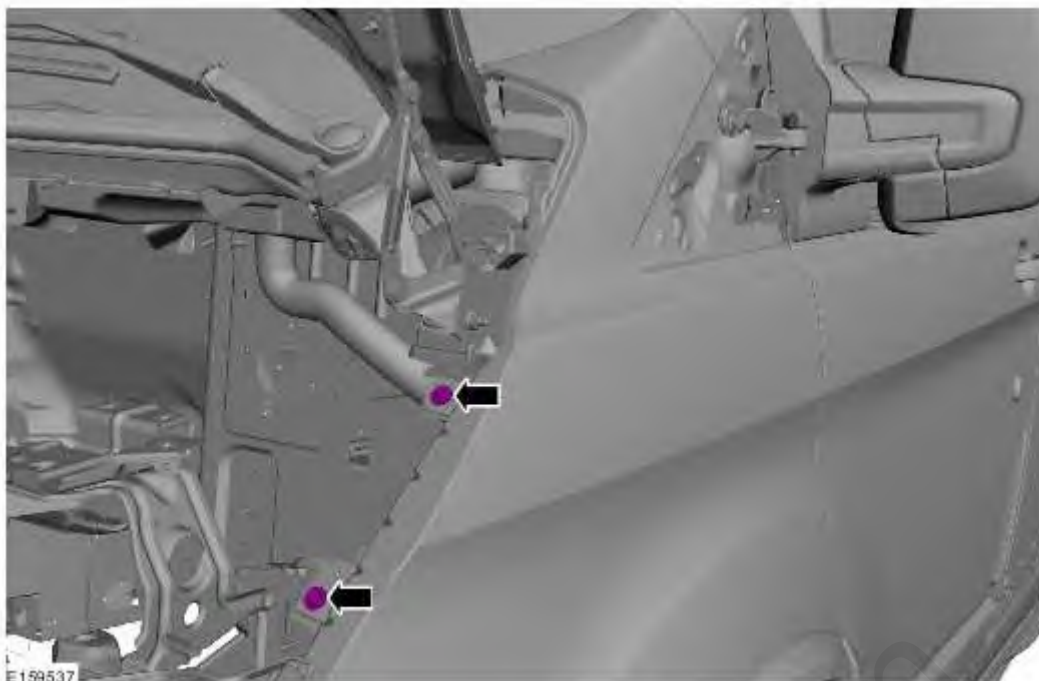
9. *Torque:* 9 Nm



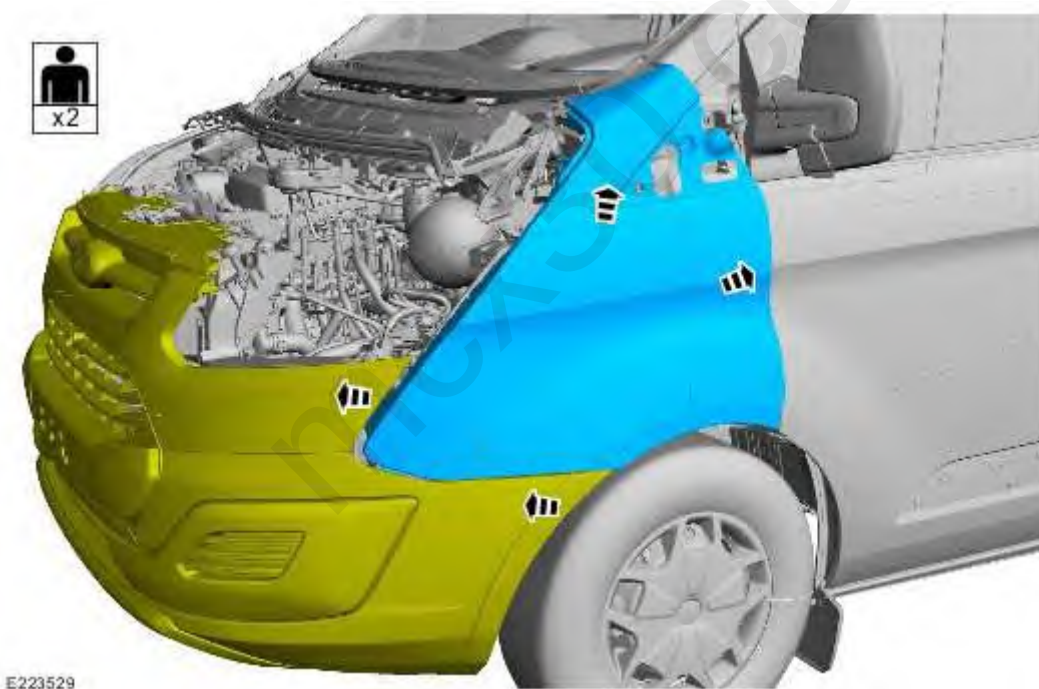
10. Torque: 9 Nm



11. NOTE: Make sure that no component falls off during removal.
Torque: 9 Nm



12.  **NOTICE:** Make sure that the component paintwork is not damaged.



Installation

1. **NOTE:** Adjust the fender to a minimum gap of 6 mm to the front door.
For additional information regarding gap and flushness:

Refer to: [Front Door Alignment](#) (501-03 Body Closures, General Procedures).
2. To install, reverse the removal procedure.