

Removal and Installation

General Equipment

Ford approved diagnostic tool

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. **NOTE:** This step is only necessary when installing a new component.

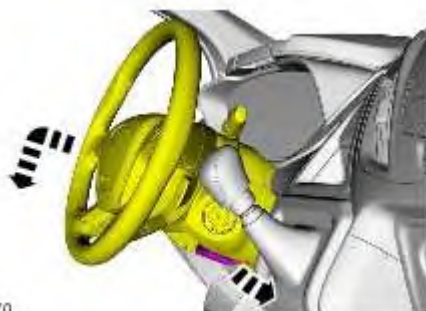
Upload the instrument cluster configuration information using the Programmable Modules Installation Routine.

Use the General Equipment: Ford approved diagnostic tool

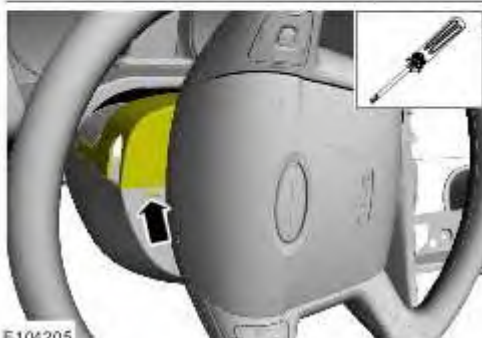
2. **NOTE:** This step is only necessary when installing a new component.

Record the odometer value from the original instrument cluster. If the odometer value cannot be obtained from the instrument cluster (display failure), perform the diagnostic routine. If the value cannot be obtained after the diagnostic routine, the customer should supply the approximate odometer value.

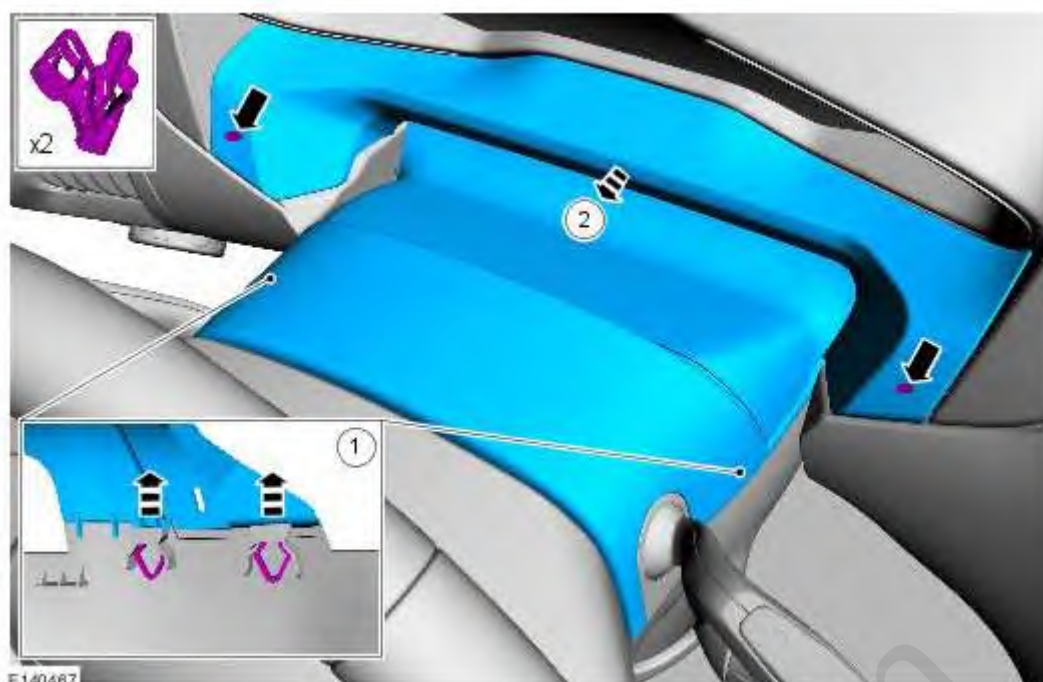
- 3.



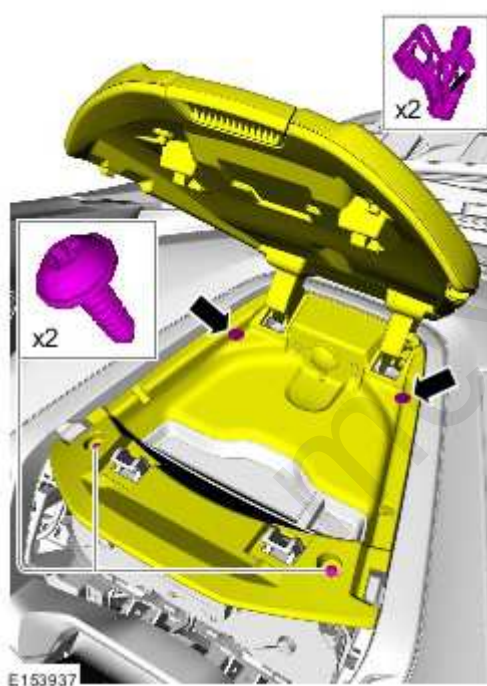
- 4.



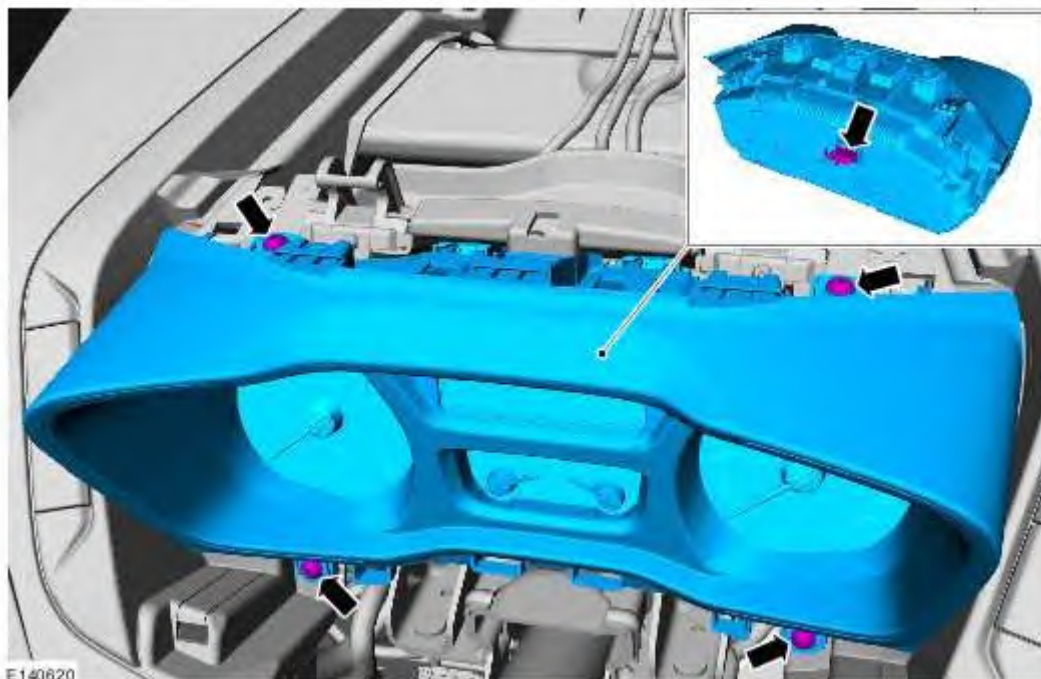
- 5.



6.



7.



Installation

1. To install, reverse the removal procedure.
2. **NOTE: This step is only necessary when installing a new component.**
Download the instrument cluster configuration information to the newly installed instrument cluster using the programmable modules installation routine.
3. **NOTE: This step is only necessary when installing a new component.**
Write the odometer value from the original instrument cluster to the new instrument cluster.