

Disassembly and Assembly

General Equipment

Terminal Release Tool

Disassembly

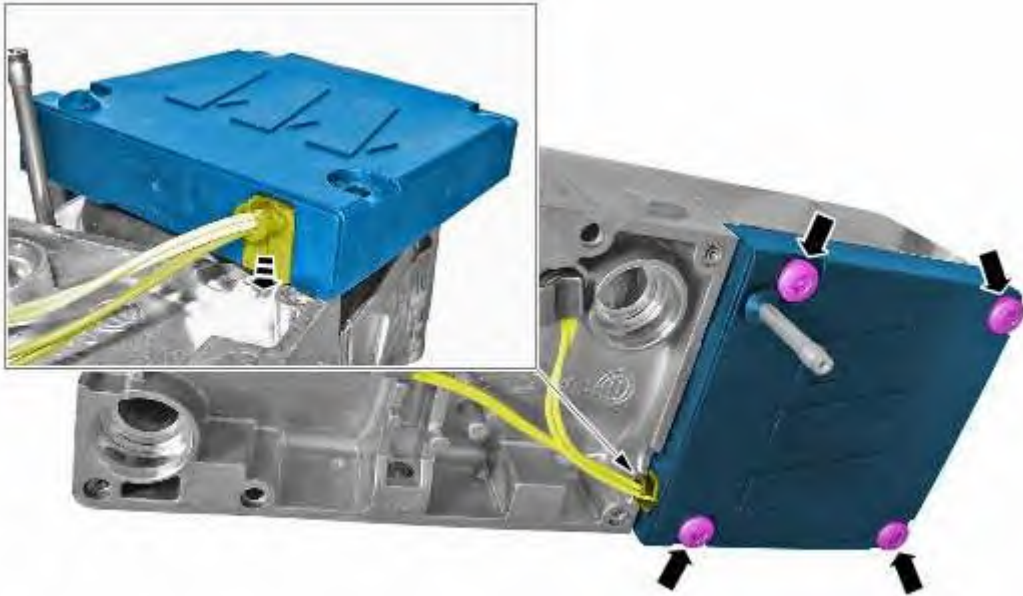
NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Engine Cooling System Health and Safety Precautions](#) (100-00 General Information, Description and Operation).
2. Refer to: [Fuel Fired Booster Heater](#) (412-02A Auxiliary Climate Control, Removal and Installation).
3. Torque: 4 Nm



E161412

4. Torque: 4 Nm



E161413

5. Torque: 6 Nm



E161414

6.



E161415

7.

1. Torque: 3 Nm

2. Torque: 6 Nm



E161416

8.



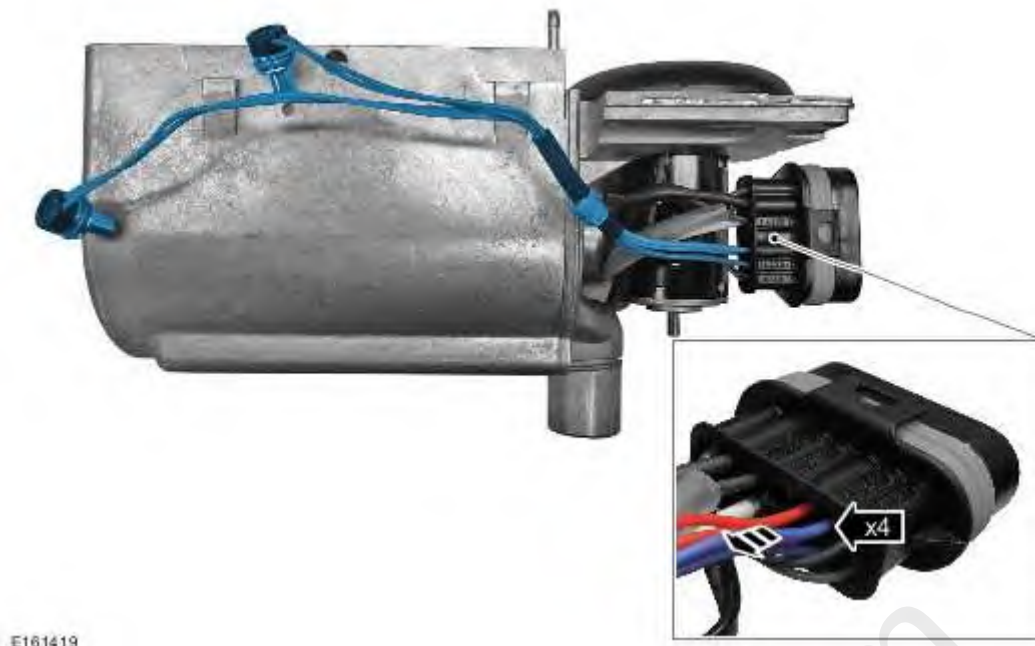
E161417

9.



E161418

10. Use the General Equipment: [Terminal Release Tool](#)



11.  **NOTICE:** Use an open-ended wrench to prevent the component from turning.
 Use the General Equipment: [Terminal Release Tool](#)
 Torque: 6 Nm

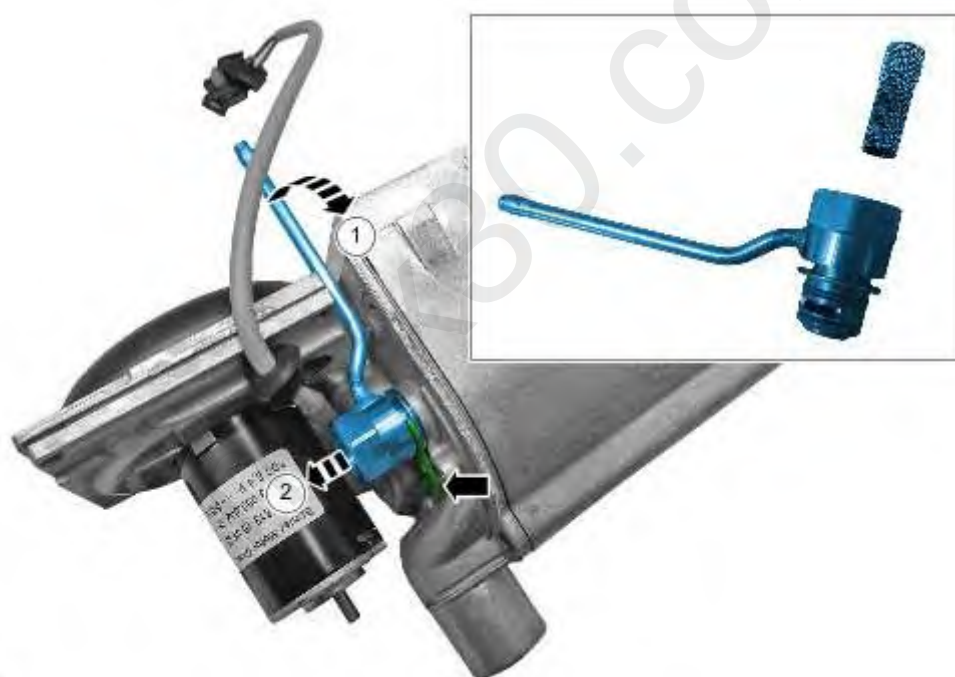


12. Use the General Equipment: [Terminal Release Tool](#)
 Torque: 3 Nm



E161421

13.



E161422

14. Use the General Equipment: [Terminal Release Tool](#)
Torque: 5 Nm



15.



16.



E161425

Assembly

17. To assemble, reverse the disassembly procedure.