

Removal and Installation

General Equipment

Hose Clamp(s)
Hose Clamp Remover/Installer

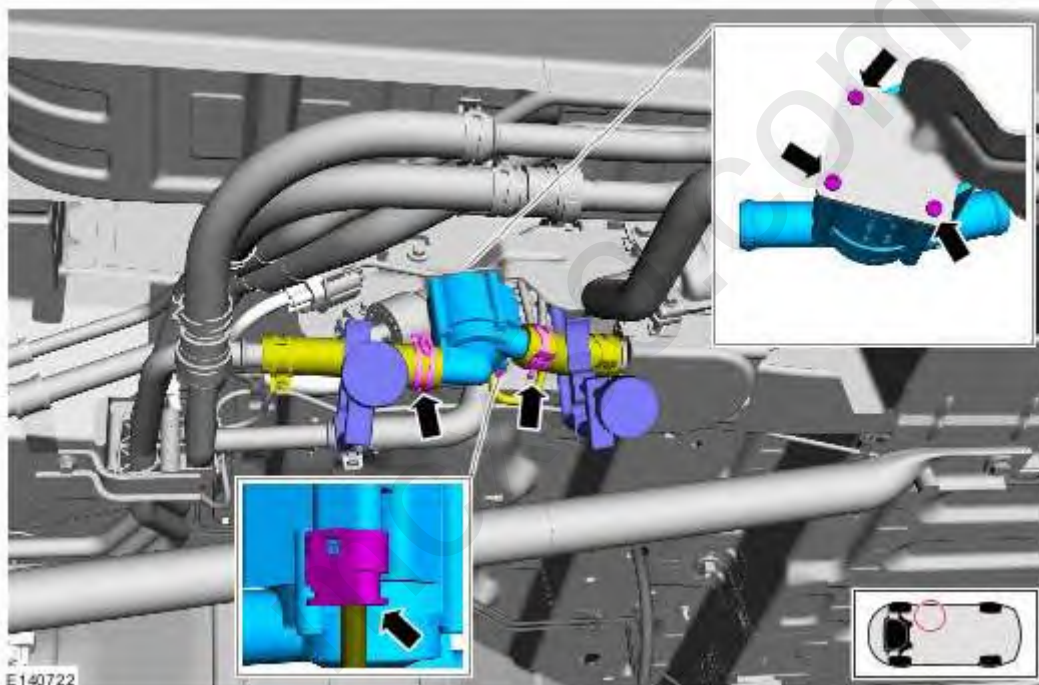
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Engine Cooling System Health and Safety Precautions](#) (100-00 General Information, Description and Operation).
2. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).

3.  **NOTICE:** Make sure that all openings are sealed.

Use the General Equipments: [Hose Clamp\(s\)](#), [Hose Clamp Remover/Installer](#)



Installation

1. To install, reverse the removal procedure.
2. Fill up the coolant system until the coolant expansion tank fluid level is at the MAX mark.