

Removal and Installation

Special Tool(s) / General Equipment

 E145613	412-134 Holding Tool, Compressor Clutch
 E231064	412-157 Holding Fixture, Compressor Clutch
Puller	

Removal

1. Refer to: [Air Conditioning \(A/C\) Compressor](#) (412-01 Climate Control, Removal and Installation).
2. Refer to: [Specifications](#) (412-00 Climate Control System - General Information, Specifications).
Use *Special Service Tools*: [412-134](#), [412-157](#).

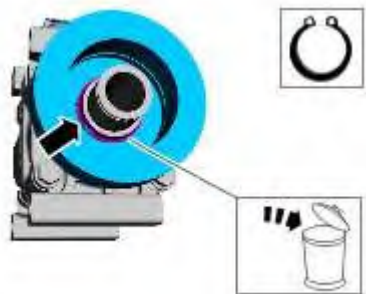


3. Use the *General Equipment*: [Puller](#)



E112211

4. **NOTE:** Note the position of the component before removal.



E112212

Installation

1. **NOTE:** Make sure that the component is installed to the position noted before removal.
To install, reverse the removal procedure.
2. Refer to: [Air Conditioning \(A/C\) Clutch Air Gap Adjustment](#) (412-00 Climate Control System - General Information, General Procedures).