

General Procedures

Activation

1.  **NOTICE:** Make sure that the equipment is clean and free of foreign material. Collect the refrigerant oil in a clean measuring cylinder.
2. **NOTE:** This step only needs to be carried out when removing the A/C compressor. Rotate the compressor shaft at least 6 to 8 turns when draining the refrigerant oil.
3. **NOTE:** This step only needs to be carried out when removing the A/C compressor. Drain the refrigerant oil from the defective A/C compressor and dispose of it.
4. Top up with the calculated quantity of new refrigerant oil in accordance with the A/C service unit manufacturer instructions.

Refer to: [Specifications](#) (412-00 Climate Control System - General Information, Specifications).