

## Removal and Installation

### General Equipment

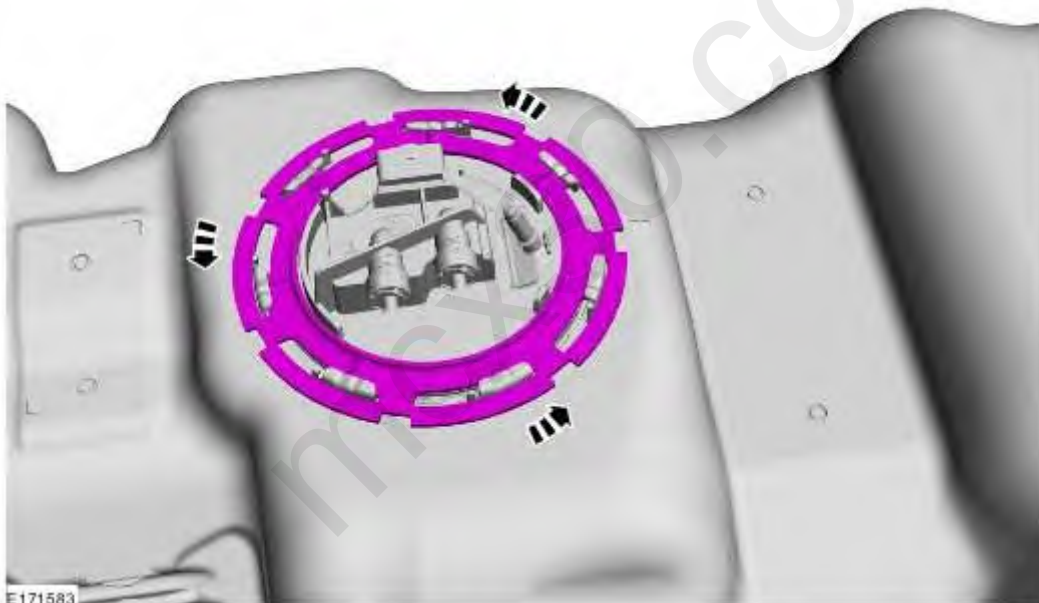
Punch

### Removal



NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Diesel Fuel System Health and Safety Precautions](#) (100-00 General Information, Description and Operation).
2. Refer to: [Fuel Tank](#) (310-01A Fuel Tank and Lines, Removal and Installation).
3. Use the General Equipment: [Punch](#)



4. NOTICE:



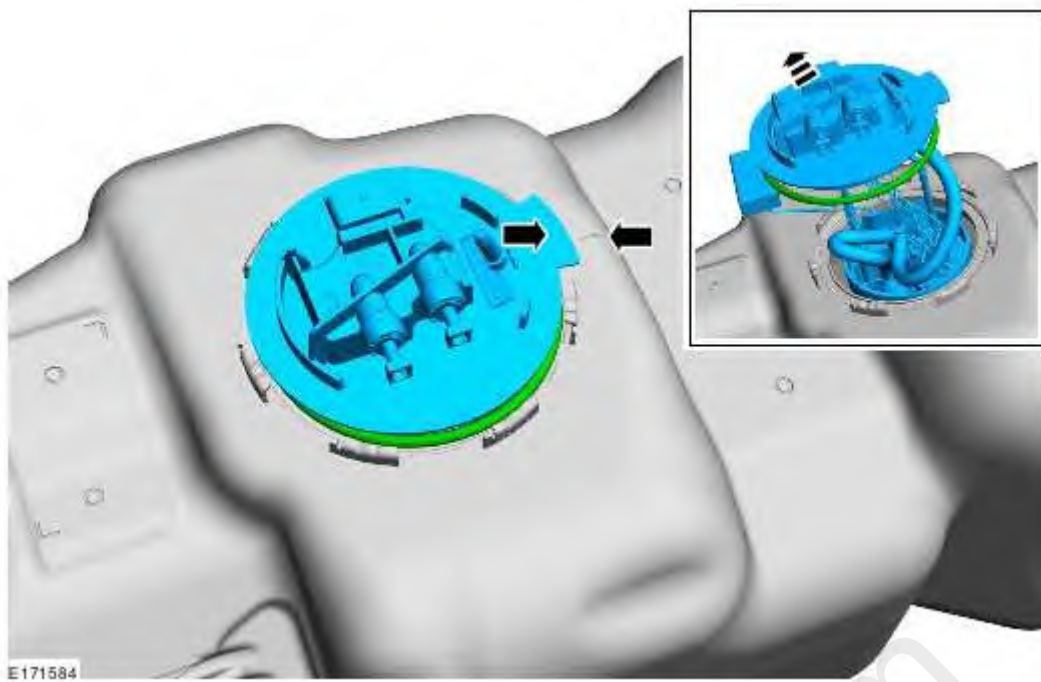
Take extra care not to damage the fuel tank level sensor float and arm.



Make sure that the installation marks are aligned.

NOTE: Use a new seal.

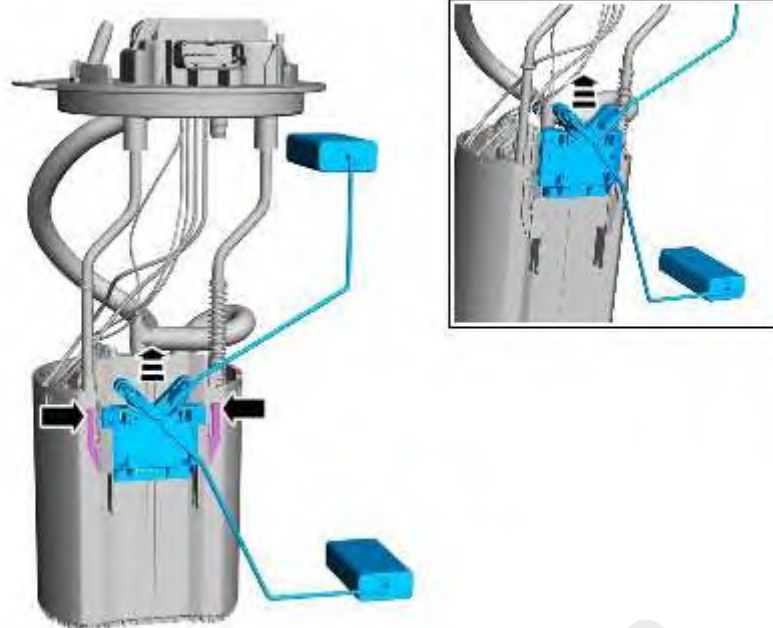
NOTE: Make sure that the seal is correctly located.



5. NOTE: Be prepared to collect escaping fluid.  
NOTE: Use suitable paper to absorb any escaping fluid.



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## Installation

1. To install, reverse the removal procedure.