

Removal and Installation

General Equipment

3.5 mm Drill Bit
Center Punch
Ford Diagnostic Equipment

Removal

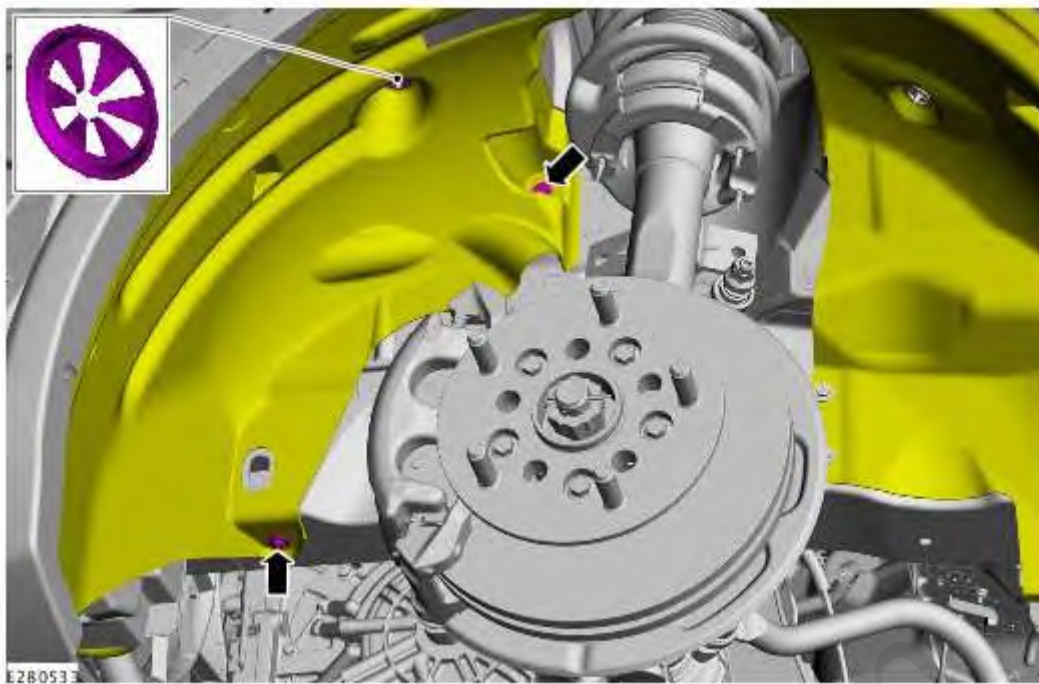
1. **NOTE:** This step is only necessary when installing a new component.
Download the module information to the diagnostic tool using the Programmable Modules Installation routine.

Refer to: [Transmission Description](#) (307-01 Automatic Transmission, Description and Operation).
Use the General Equipment: [Ford Diagnostic Equipment](#)
2. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).
3. Left-hand side only.

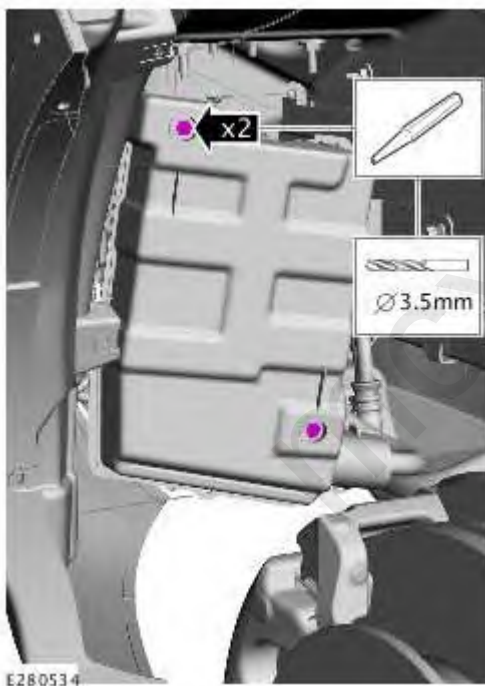
Refer to: [Wheel and Tire](#) (204-04A Wheels and Tires, Removal and Installation).
- 4.



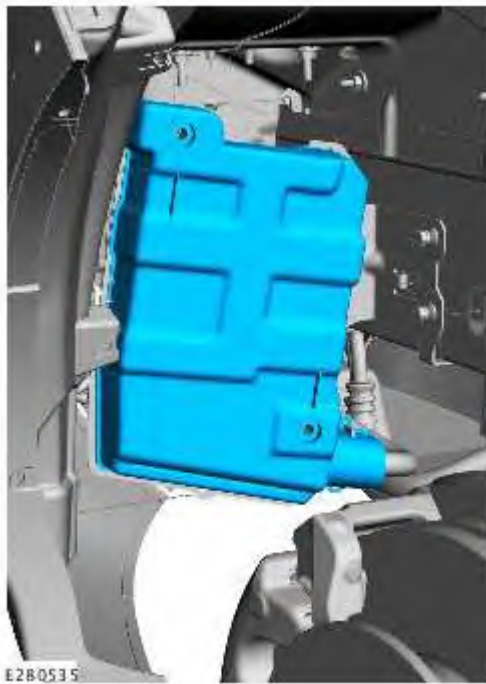
- 5.



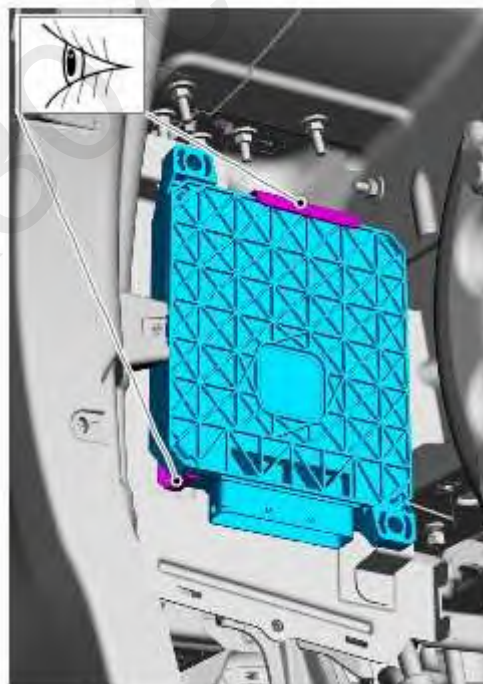
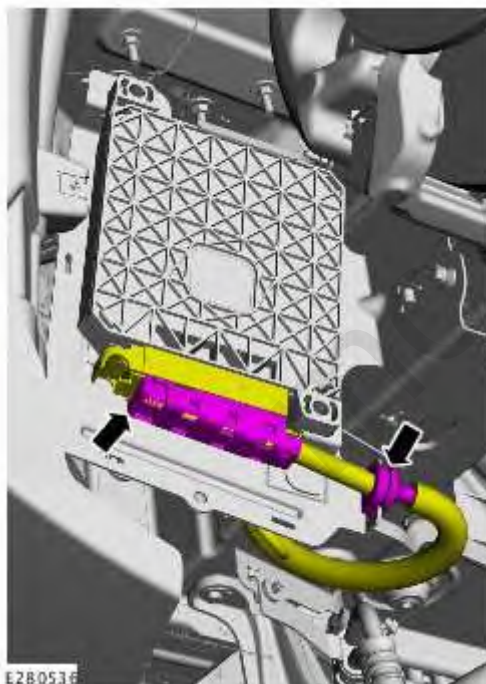
6. Use the General Equipments: [Center Punch](#), [3.5 mm Drill Bit](#)



7.

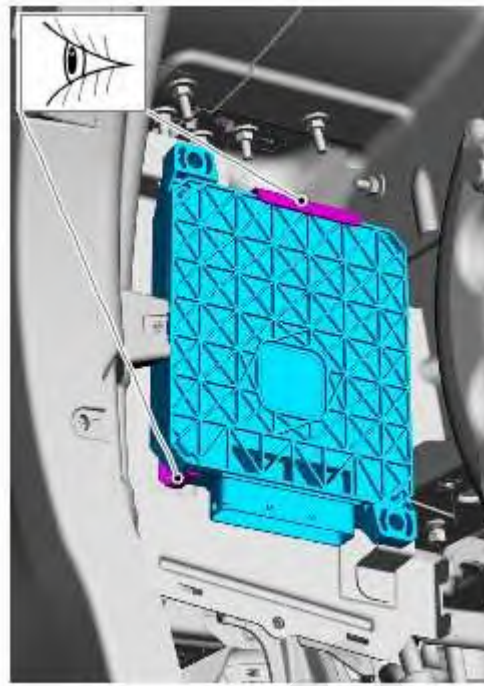
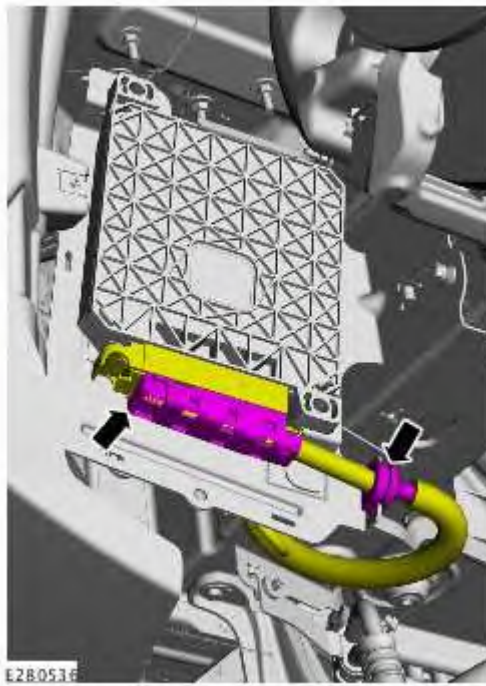


8.  **NOTICE:** Make sure that the terminals or pins/sockets of the transmission control module (TCM) and the TCM electrical connector are not bent or damaged.

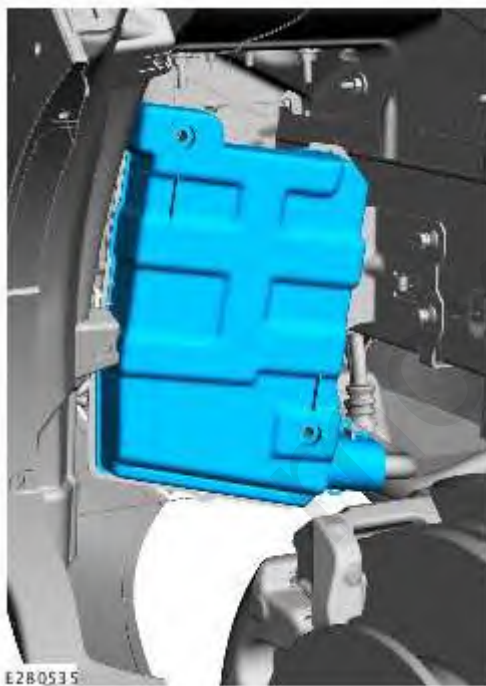


Installation

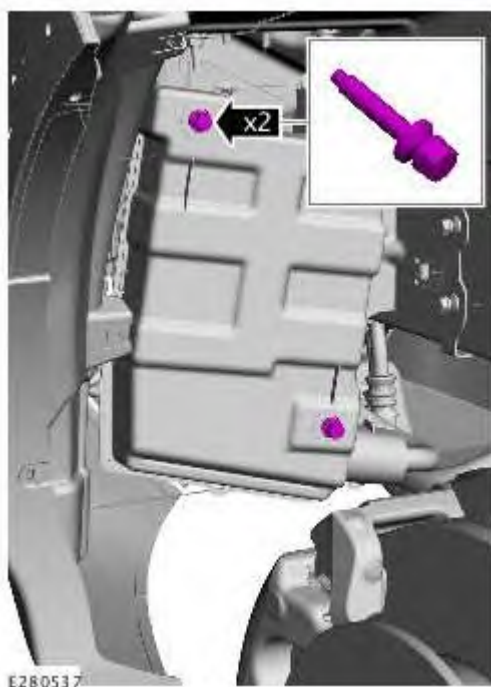
1.  **NOTICE:** Make sure that the terminals or pins/sockets of the transmission control module (TCM) and the TCM electrical connector are not bent or damaged.
NOTE: Make sure that the component is correctly installed.



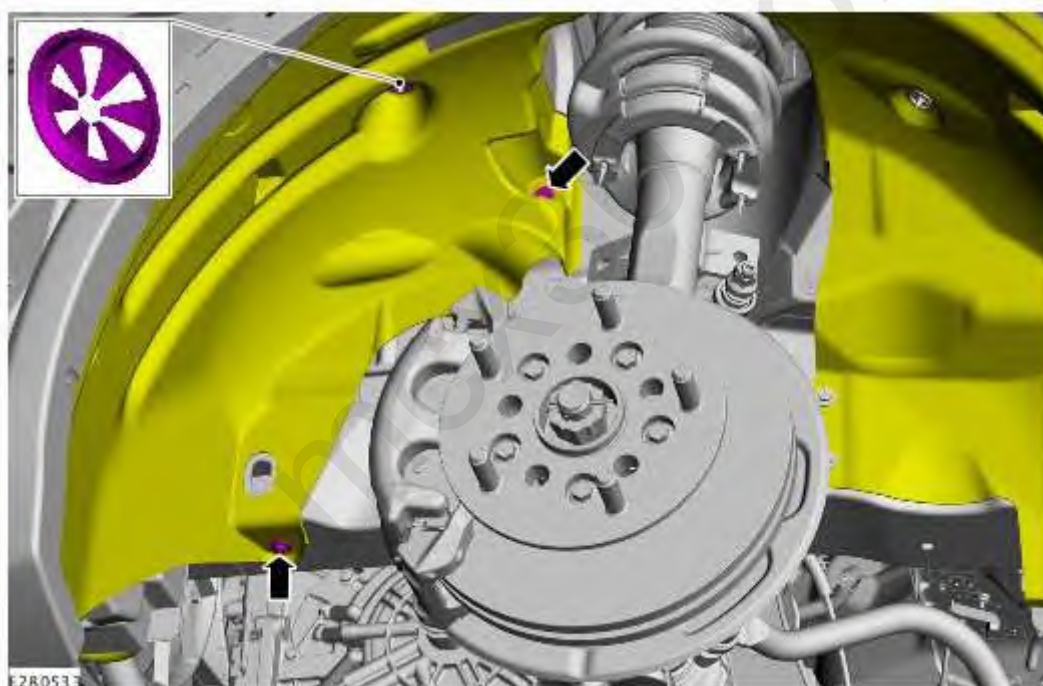
2.



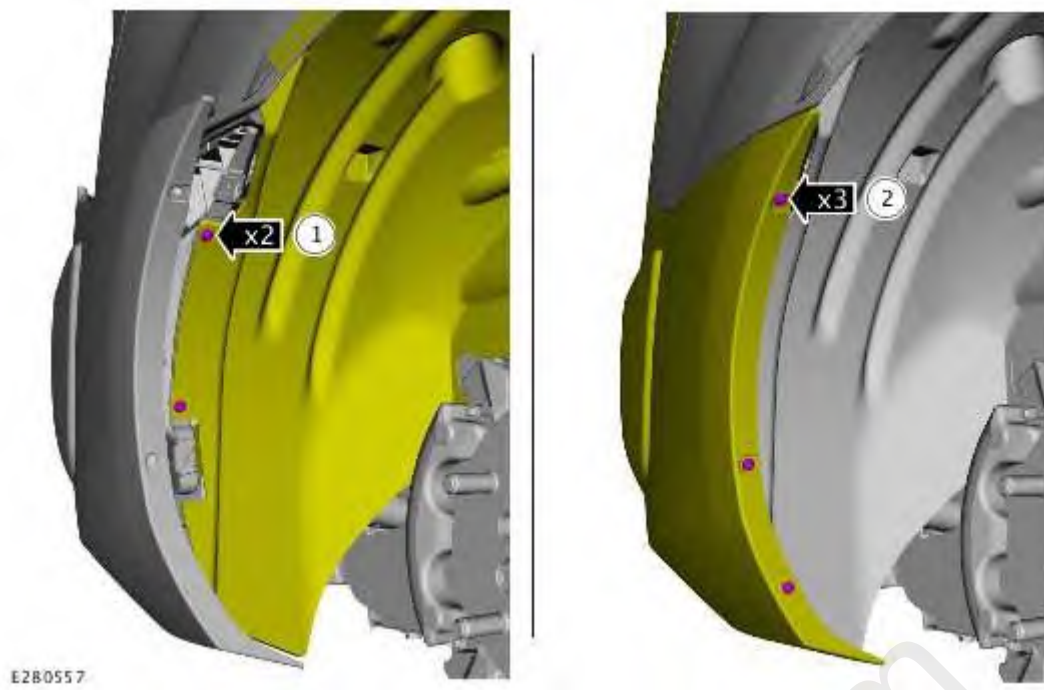
3. Tighten the shear bolt until the head is sheared off.



4.



5.



E2B0557

6. Left-hand side only.

Refer to: [Wheel and Tire](#) (204-04A Wheels and Tires, Removal and Installation).

7. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).

8. **NOTE:** This step is only necessary when installing a new component.

Upload the module information from the diagnostic tool to the module using the Programmable Modules Installation routine.

Refer to: [Transmission Description](#) (307-01 Automatic Transmission, Description and Operation).

Use the General Equipment: [Ford Diagnostic Equipment](#)