

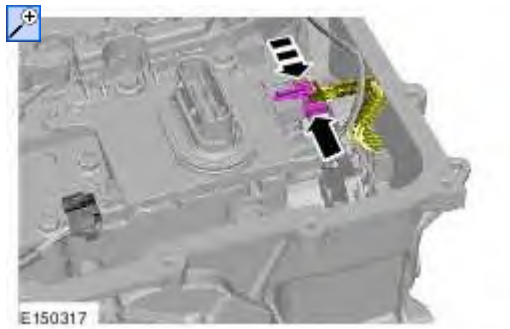
Removal and Installation

General Equipment

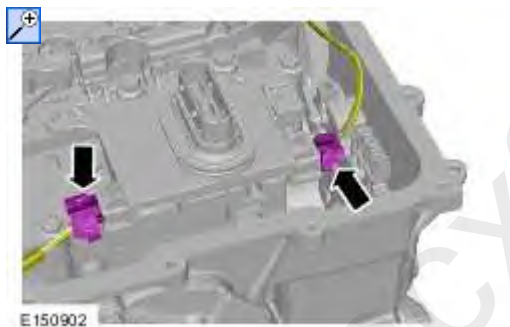
Ford Diagnostic Equipment

Removal

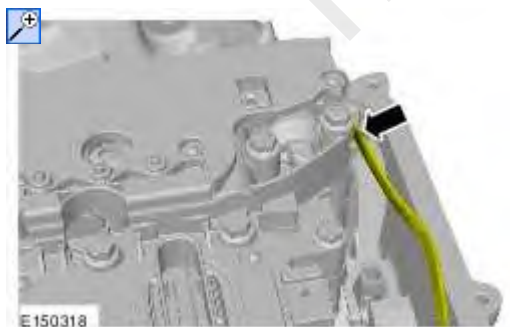
1. Refer to: [Main Control Cover](#) (307-01 Automatic Transmission, Removal and Installation).
- 2.



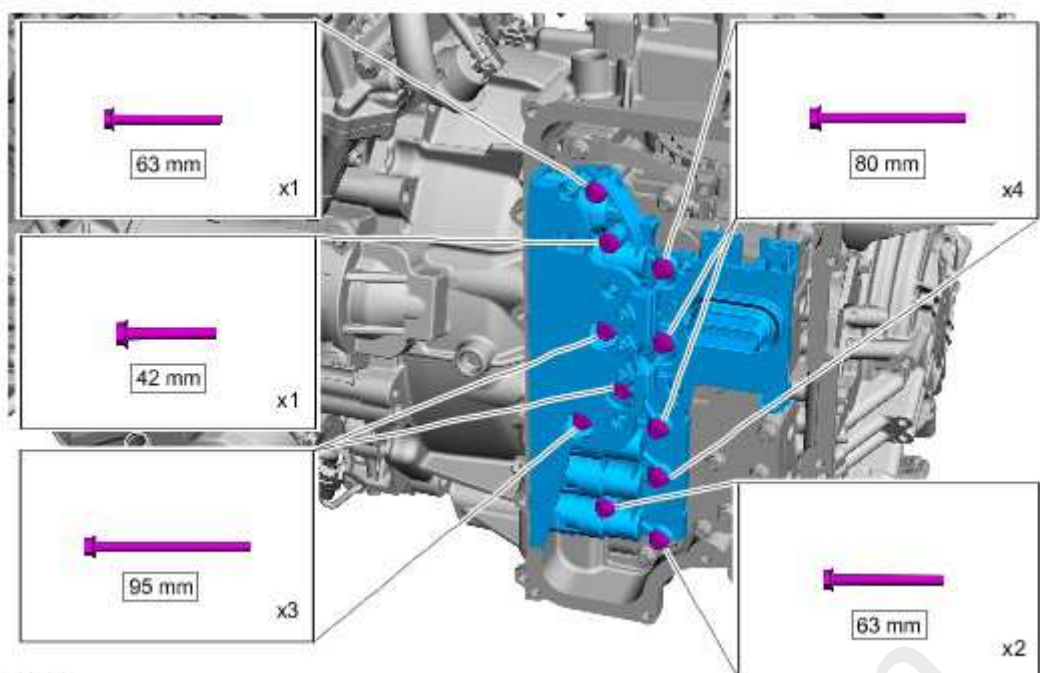
- 3.



- 4.



5.  **NOTICE:** Make sure that no component falls off during removal.
NOTE: Note the different lengths of the bolts.



E236087

Installation

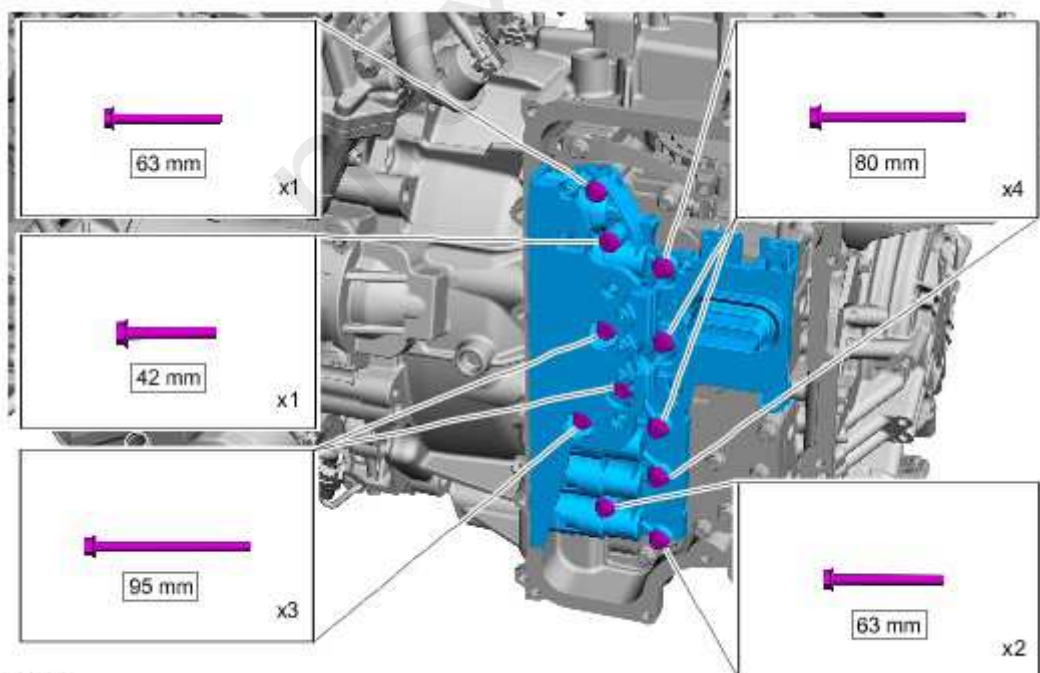
1. NOTICE:

 Extreme cleanliness must be exercised when handling the component.

 Take extra care not to damage the wiring harnesses.

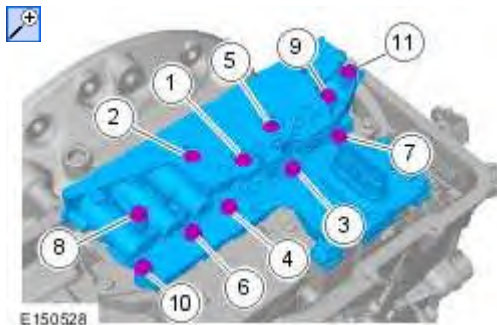
NOTE: Make sure that the components are installed to the position noted before removal.

NOTE: Only tighten the bolts finger tight at this stage.



E236087

2. Torque: 12 Nm



3. Refer to: [Main Control Cover](#) (307-01 Automatic Transmission, Removal and Installation).

4. **NOTE:** This step is only necessary when installing a new component.
NOTE: Make sure a new component is installed.

Upload the module information from the diagnostic tool to the module using the Programmable Modules Installation routine.

Refer to: [Transmission Description](#) (307-01 Automatic Transmission, Description and Operation).

Use the General Equipment: [Ford Diagnostic Equipment](#)

