

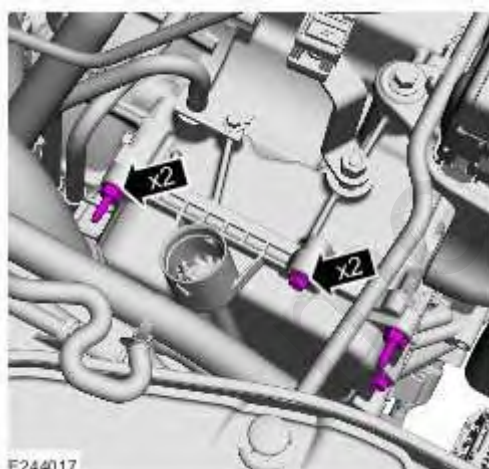
Removal and Installation

Removal

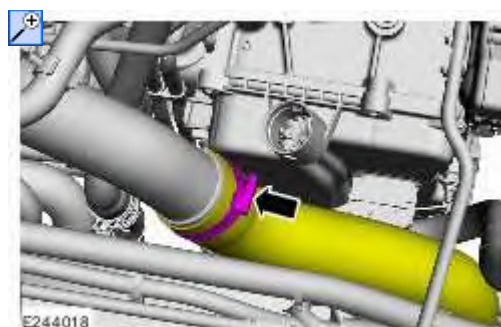
1. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).
- 2.



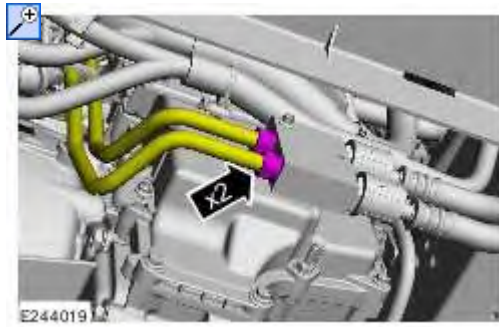
- 3.



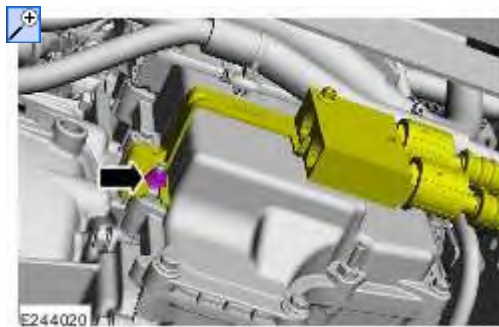
- 4.



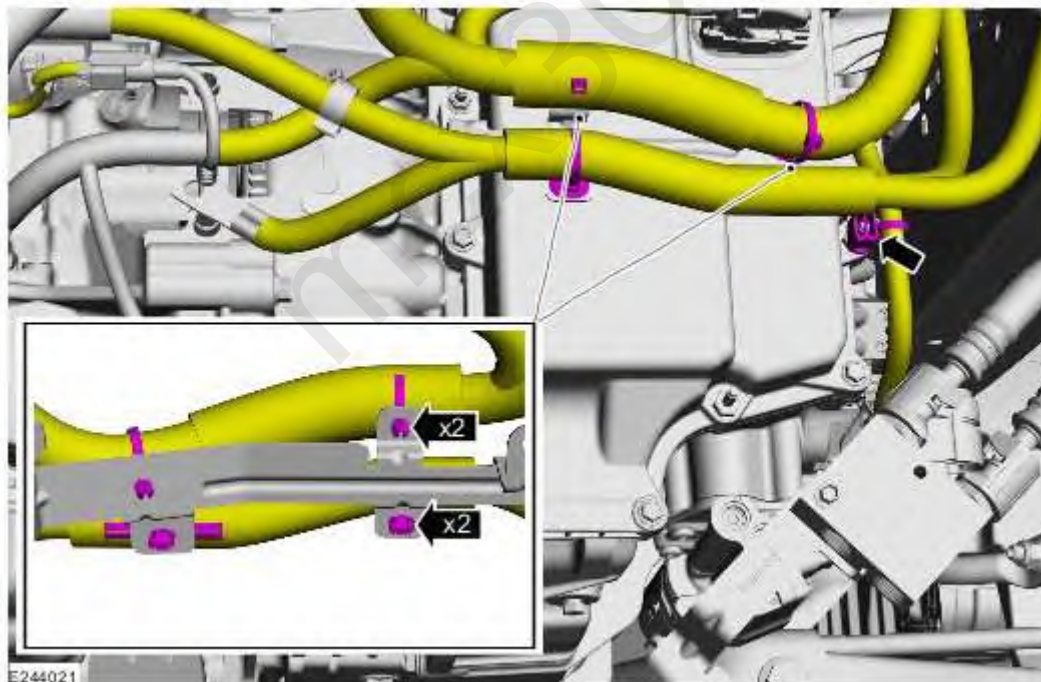
5. Refer to: [Transmission Fluid Drain and Refill](#) (307-01 Automatic Transmission, General Procedures).
6. **NOTE:** Use suitable paper to absorb any escaping fluid.



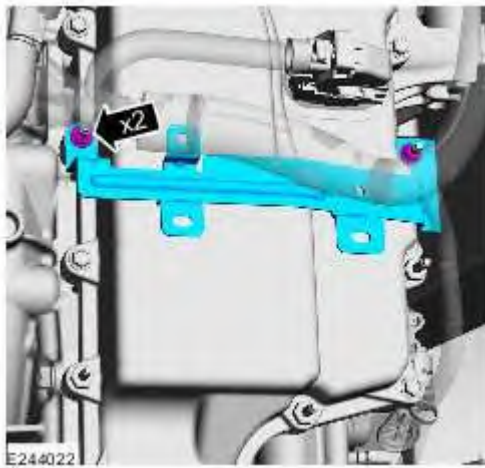
7.



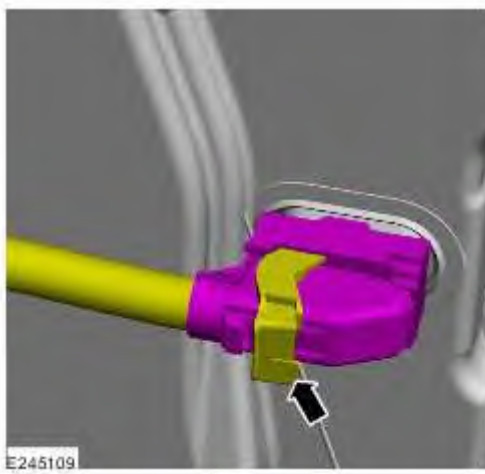
8.



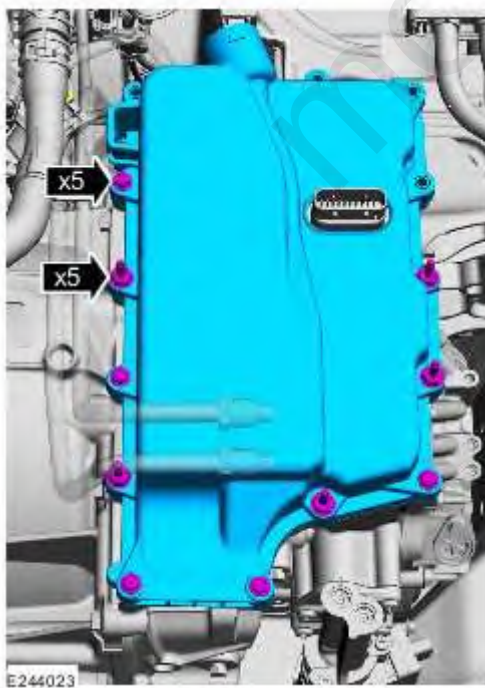
9.



10.



11. NOTE: Be prepared to collect escaping fluid.



Installation

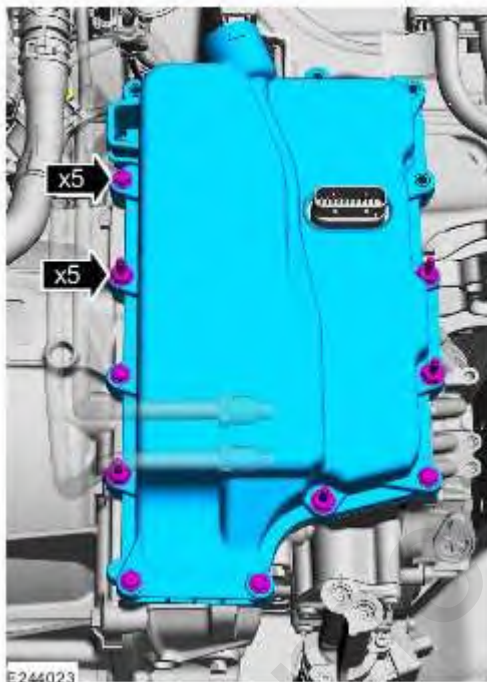
1. NOTE: The gasket is to be reused unless damaged.



E 150530

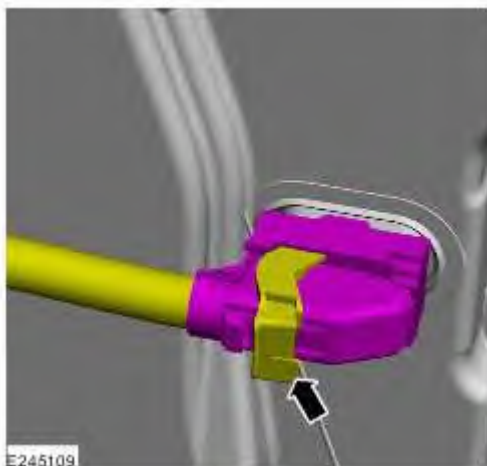
2. NOTE: Make sure that the mating faces are clean and free of foreign material.
Tighten the bolts diagonally.

Torque: 12 Nm



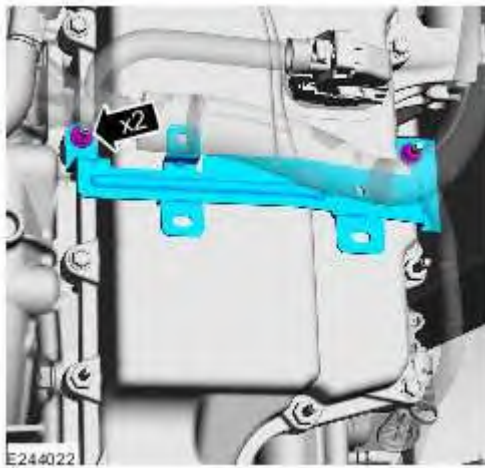
E 244023

3. NOTE: Make sure that the component terminals are not bent or damaged.

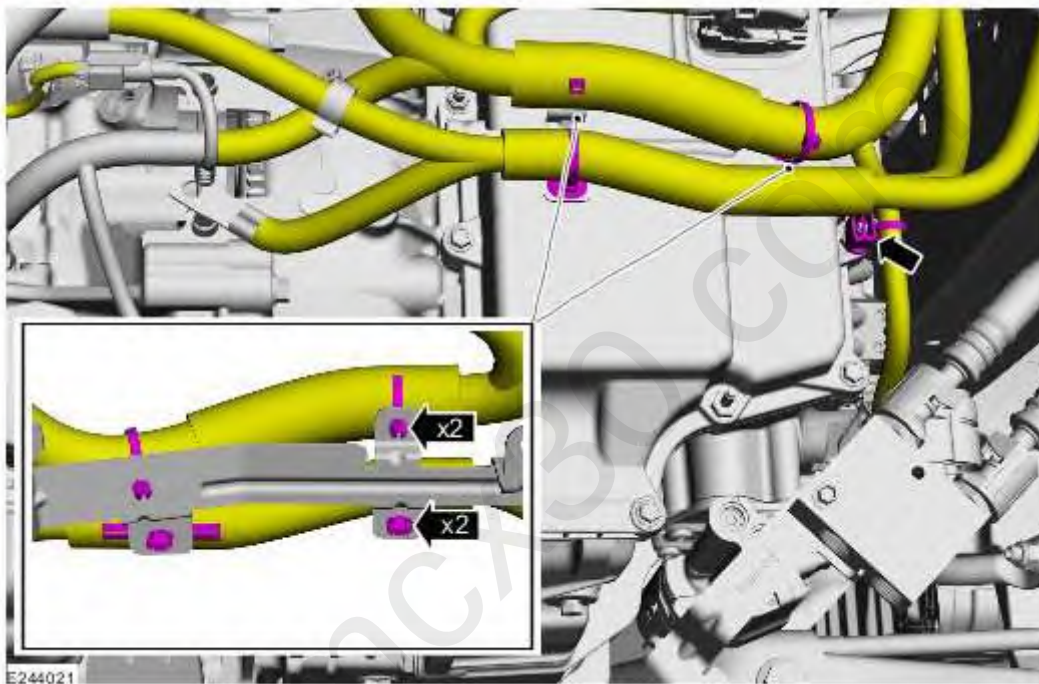


E 245109

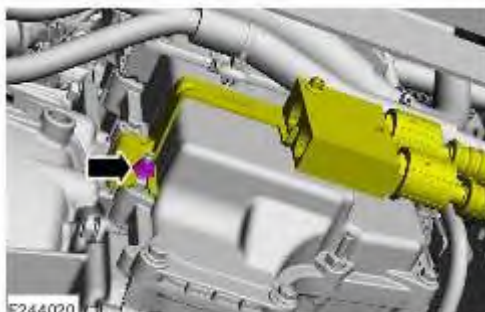
4. *Torque: 8 Nm*



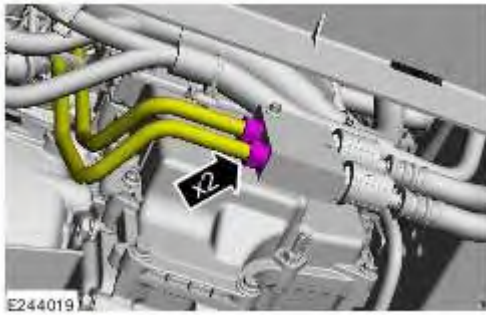
5.



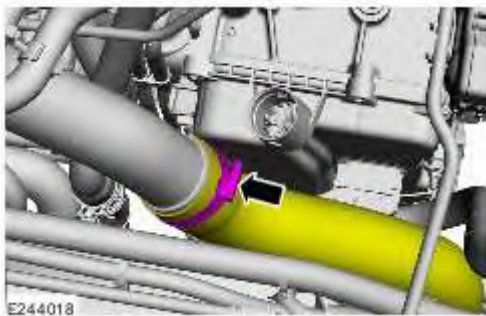
6. Torque: 11 Nm



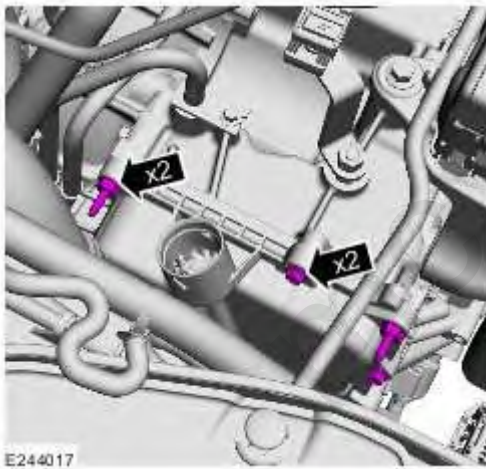
7. NOTE: The O-ring seals are to be reused unless damaged.
Torque: 30 Nm



8. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
- 9.



10. *Torque:* 12 Nm



11. Refer to: [Battery Disconnect and Connect](#) (414-01 Battery, Mounting and Cables, General Procedures).
12. Refer to: [Transmission Fluid Drain and Refill](#) (307-01 Automatic Transmission, General Procedures).