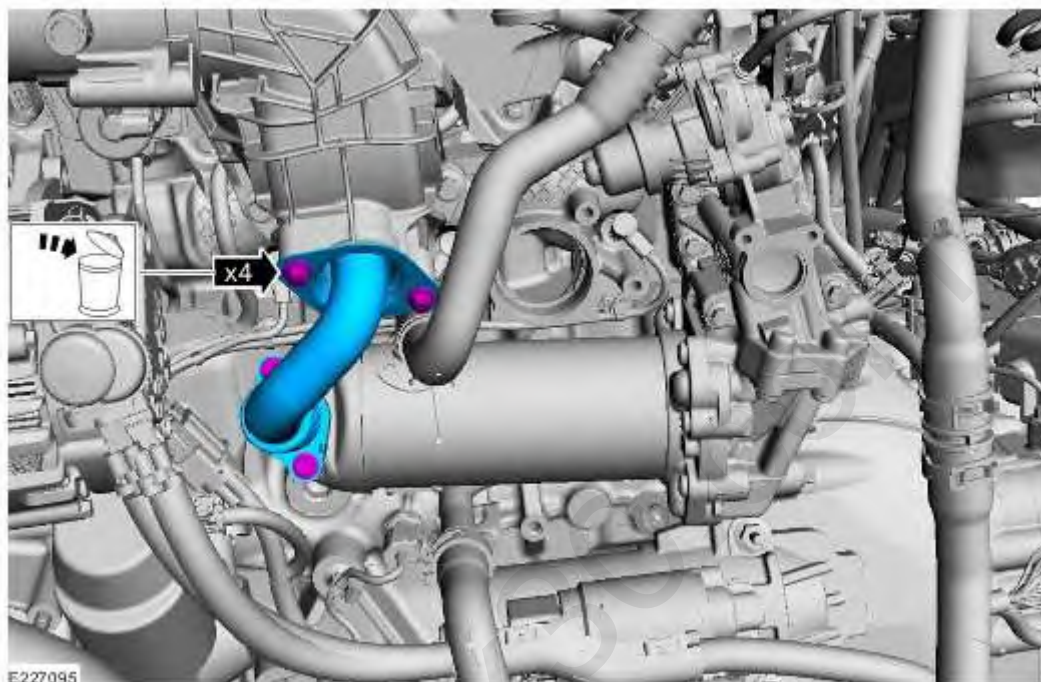


Removal and Installation

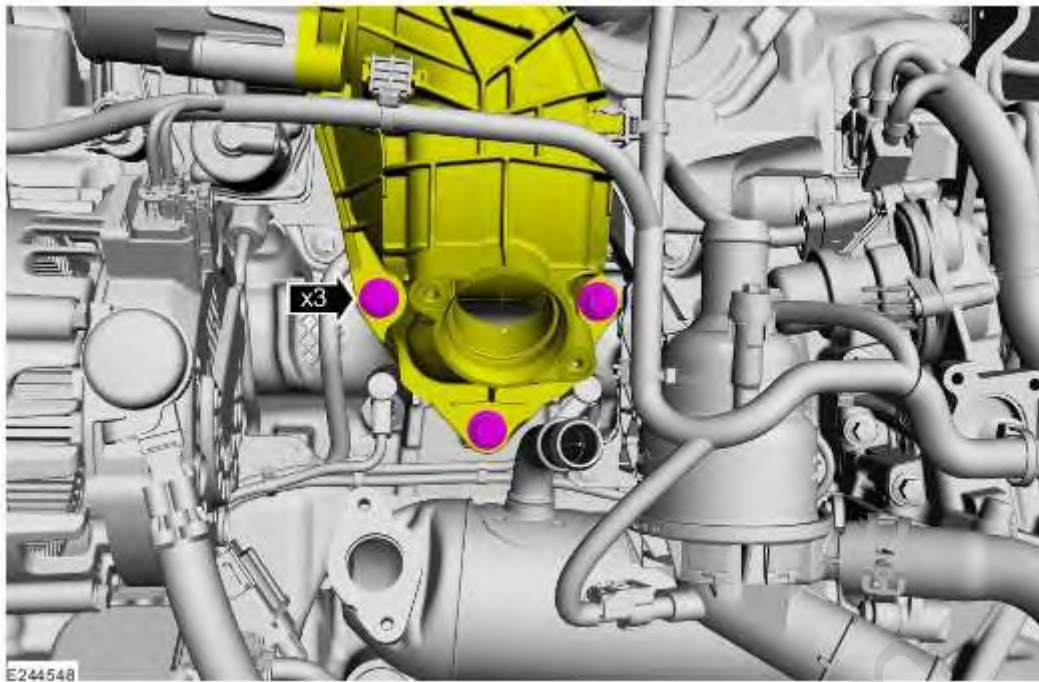
Removal

1. Refer to: [Air Cleaner](#) (303-12A Intake Air Distribution and Filtering, Removal and Installation).
- 2.



Installation

1. *Loosen:* 3 turn(s)

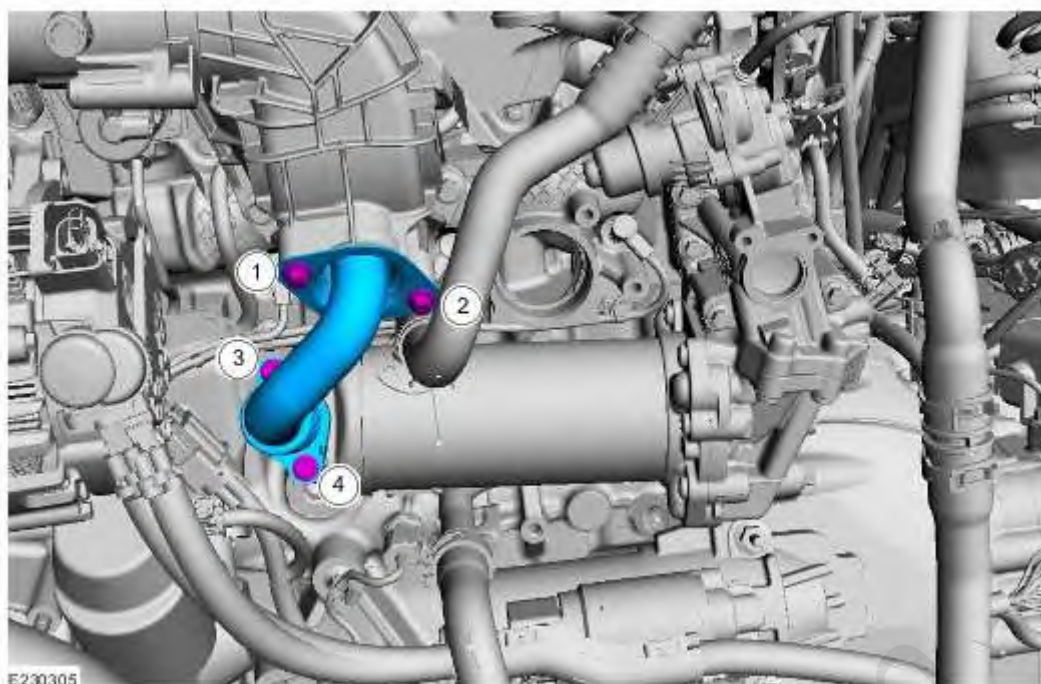


2. NOTE: Make sure that a new O-ring seal is installed.
NOTE: Use a new seal.



E230306

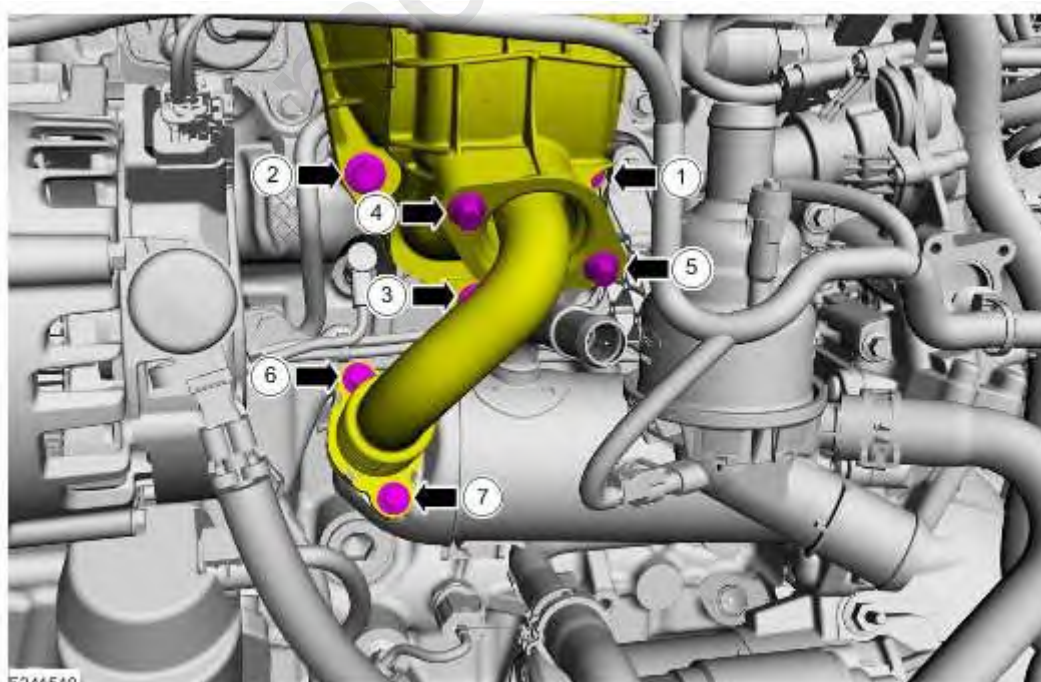
3. NOTE: Make sure that new bolts are installed.
NOTE: Only tighten the bolts finger tight at this stage.



E230305

4. Torque:

- 1: 10 Nm
- 2: 10 Nm
- 3: 10 Nm
- 1: 23 Nm
- 2: 23 Nm
- 3: 23 Nm
- 4: 10 Nm
- 5: 10 Nm
- 4: 10 Nm
- 6: 10 Nm
- 7: 10 Nm
- 6: 10 Nm



E244549

5. Refer to: [Air Cleaner](#) (303-12A Intake Air Distribution and Filtering, Removal and Installation).

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