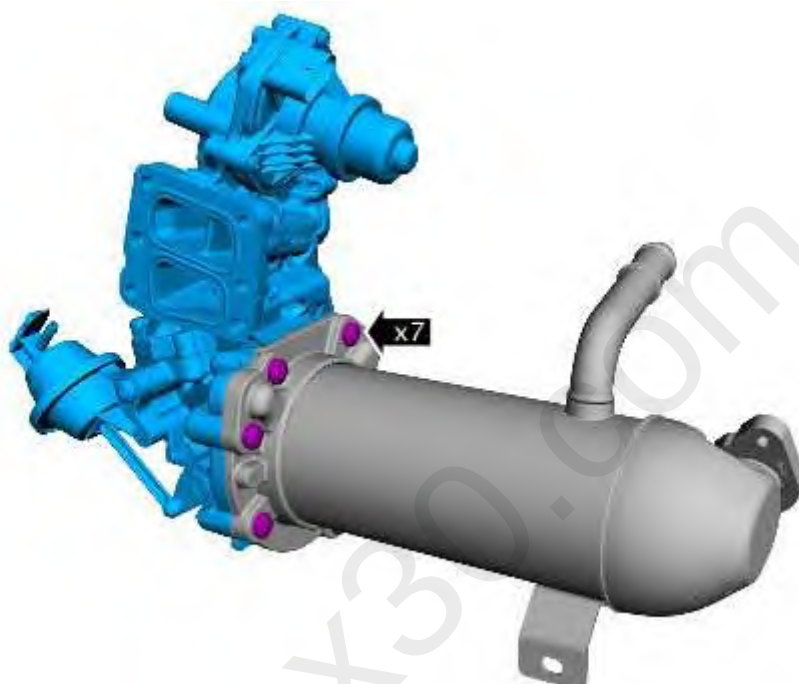


Removal and Installation

Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Exhaust Gas Recirculation \(EGR\) Cooler](#) (303-08A Engine Emission Control, Removal and Installation).
- 2.



E285451

Installation

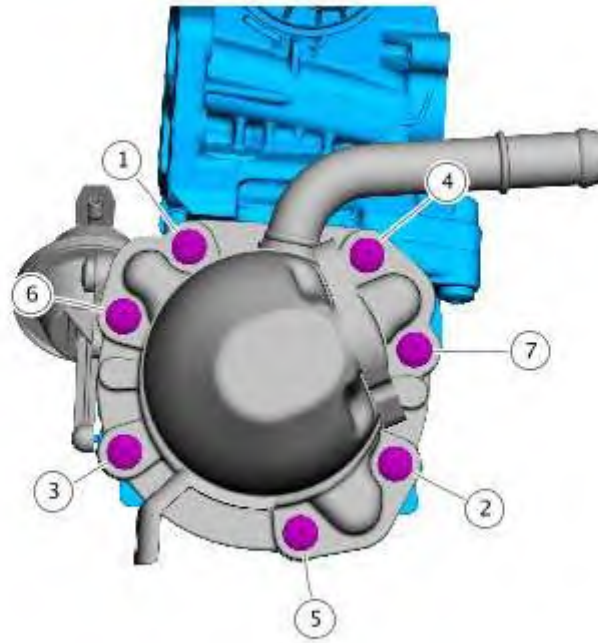
1. NOTE: Make sure that the mating faces are clean and free of foreign material.
NOTE: Only tighten the bolts finger tight at this stage.

Torque:

Stage 1: 4 Nm

Stage 2: 9 Nm

Stage 3: 10 Nm



E285330

2. Refer to: [Exhaust Gas Recirculation \(EGR\) Cooler](#) (303-08A Engine Emission Control, Removal and Installation).