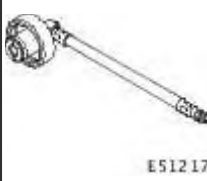


Diagnosis and Testing

Special Tool(s) / General Equipment

	Pressure Tester, Cooling System 303-396 (24-001A)
	Adapter for 303-396 303-396-08
Ford diagnostic equipment	

Inspection and Verification

1. Verify the customer concern.
2. Visually inspect for obvious signs of mechanical or electrical damage.

VISUAL INSPECTION CHART

Mechanical	Electrical
• Coolant hose(s) • Gaskets/seals • Coolant expansion tank cap and seal • Coolant expansion tank • Radiator • Coolant pump • Thermostat • Thermostat housing • Cooling fan • Accessory drive belt • Exhaust gas recirculation (EGR) cooler • Engine oil cooler	• Fuse(s) • Wiring harness • Electrical connector(s) • Cylinder head temperature (CHT) sensor • Engine cooling fan motor(s) • Powertrain control module (PCM)

3. If an obvious cause for an observed or reported concern is found, correct the cause (if possible) before proceeding to the next step.
4. If the cause is not visually evident, verify the symptom and refer to the Symptom Chart.

Symptom Chart

Symptom	Possible Sources	Action
Loss of coolant	* Radiator.	* CARRY OUT the Pressure Test Component Test in this section. INSTALL a new radiator as necessary. REFER to: Radiator (303-03A Engine Cooling, Removal and Installation).
	* Coolant pump.	* CARRY OUT the Pressure Test Component Test in this section. INSTALL a new coolant pump as necessary. REFER to: Coolant Pump (303-03A Engine Cooling, Removal and Installation).

	* Thermostat housing.	* CARRY OUT the Pressure Test Component Test in this section. INSTALL a new thermostat housing as necessary. REFER to: Thermostat (303-03A Engine Cooling, Removal and Installation).
	* Coolant expansion tank cap.	* CARRY OUT the Coolant Expansion Tank Cap Pressure Test Component Test in this section.
	* Coolant expansion tank.	* CHECK the coolant expansion tank for damage. INSTALL a new coolant expansion tank as necessary.
	* EGR cooler.	* CARRY OUT the Pressure Test Component Test in this section. INSTALL a new EGR cooler as necessary. REFER to: Exhaust Gas Recirculation (EGR) Cooler (303-08A Engine Emission Control, Removal and Installation).
	* Engine oil cooler.	* CARRY OUT the Pressure Test Component Test in this section. INSTALL a new engine oil cooler as necessary.
	* Heater core.	* CHECK the heater core for leaks. REFER to: (412-01 Climate Control) Heater Core - LHD FWD (Removal and Installation), Heater Core - RHD FWD (Removal and Installation).
	* Engine.	* CHECK the engine, cylinder head, coolant manifold, cylinder block and cylinder head gasket.
The engine overheats.	* Cooling system does not hold pressure.	* CARRY OUT the Coolant Expansion Tank Cap Pressure Test Component Test in this section. - CHECK the coolant expansion tank for damage. INSTALL a new coolant expansion tank as necessary. - CHECK the coolant pump for damage. INSTALL a new coolant pump as necessary. REFER to: Coolant Pump (303-03A Engine Cooling, Removal and Installation). - CHECK the engine, cylinder head, coolant manifold, cylinder block and cylinder head gasket.
	* Air in system.	* BLEED the cooling system. REFER to: Cooling System Draining, Vacuum Filling and Bleeding (303-03A Engine Cooling, General Procedures).
	* Coolant expansion tank cap.	* CARRY OUT the Coolant Expansion Tank Cap Pressure Test Component Test in this section.
	* Coolant expansion tank.	* CHECK the coolant expansion tank for damage. INSTALL a new coolant expansion tank as necessary.
	* Coolant level/condition.	* CHECK the coolant level/condition. REFILL the cooling system. REFER to: Cooling System Draining, Vacuum Filling and Bleeding (303-03A Engine Cooling, General Procedures).
	* Coolant concentration.	* REFER to: Specifications (303-03A Engine Cooling, Specifications).
	* Radiator grille.	*

		CHECK the radiator grille for air restrictions/damage. REPAIR as necessary.
	* Coolant pump.	* CHECK the coolant pump for leaks. INSTALL a new coolant pump as necessary. REFER to: Coolant Pump (303-03A Engine Cooling, Removal and Installation).
	* Thermostat.	* CARRY OUT the Thermostat Test Component Test in this section. INSTALL a new thermostat as necessary. REFER to: Thermostat (303-03A Engine Cooling, Removal and Installation).
	* Accessory drive belt.	* CHECK the accessory drive belt for correct operation. REFER to: Accessory Drive (303-05A Accessory Drive, Diagnosis and Testing).
	* Cooling fan.	* CHECK operation of the cooling fan motor. INSTALL a new cooling fan motor as necessary. REFER to: Cooling Fan Motor and Shroud (303-03A Engine Cooling, Removal and Installation).
	* Engine.	* CHECK the engine, cylinder head, coolant manifold, cylinder block and cylinder head gasket.
The engine does not reach normal operating temperature.	* CHT sensor.	* CHECK the CHT sensor for correct operation. REFER to the Ford diagnostic equipment to diagnose the system.
	* Thermostat.	* CARRY OUT the Thermostat Test Component Test in this section. INSTALL a new thermostat as necessary. REFER to: Thermostat (303-03A Engine Cooling, Removal and Installation).
	* Circuit(s).	* CHECK the circuit(s). REFER to the Ford diagnostic equipment to diagnose the system.
	* Oil cooler thermostatic valve.	* CHECK the oil cooler thermostatic valve for correct operation. INSTALL a new oil cooler thermostatic valve as necessary.

Component Tests

Pressure Test



WARNING: When releasing the system pressure, cover the coolant expansion tank cap with a thick cloth to prevent the possibility of coolant scalding. Failure to follow this instruction may result in personal injury.

1. Remove the coolant expansion tank cap.
2. Install the special tools to the coolant expansion tank.
3. Pressurize the system to the coolant expansion tank cap release pressure. REFER to: [Specifications](#) (303-03A Engine Cooling, Specifications).
4. Observe the cooling system pressure tester gauge reading for approximately two minutes. The pressure should not drop during this time. If the system holds pressure, proceed to step 7. If the system does not hold pressure, check it thoroughly for coolant leaks.
5. If a coolant leak cannot be found, check the EGR cooler (this may leak internally), engine oil cooler (this may produce oil in the coolant expansion tank) and the engine for cylinder leakage. Drain the cooling system, repair any coolant leaks

found and fill and bleed the cooling system as necessary.

REFER to: [Cooling System Draining, Vacuum Filling and Bleeding](#) (303-03A Engine Cooling, General Procedures).

6. Recheck the system by repeating steps 3 and 4 at least twice.

Radiator Leak Test, Removed From Vehicle



NOTICE: Radiator internal pressure must not exceed 130 kpa (20 psi) or damage may result.

Clean the radiator thoroughly before leak testing it, to prevent contamination of the water in the test tank. Leak test the radiator in clean water with 138 kpa (20 psi) air pressure. Check it thoroughly for air leaks. INSTALL a new radiator if necessary.

REFER to: [Radiator](#) (303-03A Engine Cooling, Removal and Installation).

Coolant Expansion Tank Cap Pressure Test



WARNING: When releasing the system pressure, cover the coolant expansion tank cap with a thick cloth to prevent the possibility of coolant scalding. Failure to follow this instruction may result in personal injury.

1. Remove the coolant expansion tank cap.
2. Use water to clean the area of the rubber seal and pressure relief valve. Install the pressure tester and adapter and immerse the coolant expansion tank cap in water .

NOTE: If the plunger of the pump is depressed too quickly, an erroneous pressure reading will result.

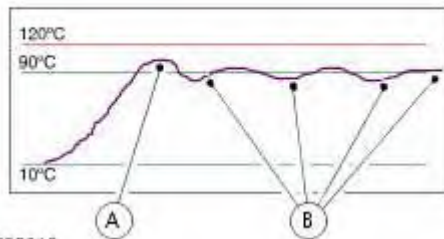
3. Slowly depress the plunger of the pressure test pump until the pressure test gauge reading stops increasing, and note the highest pressure reading obtained.
4. Release pressure by turning the pressure relief screw counterclockwise. Tighten the pressure relief screw and repeat step 3 at least twice to make sure that the pressure test gauge reading is repeatable and within acceptable gauge reading limits of the coolant expansion tank cap.
5. If the pressure test gauge readings are not within the acceptable gauge reading limits, INSTALL a new coolant expansion tank cap.

Thermostat Test

1. Connect the [Ford diagnostic equipment](#) to the data link connector (DLC).
2. Using the Ford diagnostic equipment datalogger function, SELECT the following sensors (as applicable to the application):
 - IAT - intake air temperature (IAT) sensor
 - ECT - engine coolant temperature (ECT) sensor
 - CHT - cylinder head temperature (CHT) sensor
 - LOAD - engine load
 - VSS - vehicle speed sensor (VSS)
 - RPM - engine speed
 - DSRPM - desired engine speed

The IAT sensor output is useful if the engine being tested is cold or after an over-night cold soak. The ECT sensor or CHT sensor and the IAT sensor should either indicate the same value or be within 1 to 2 degrees Celsius of each other.

The ECT sensor output is important to display as it indicates the engine warm-up and opening temperature for the thermostat. It will initially indicate a slightly higher reading just before the thermostat opens and then drops back before settling to a near flat line output (see graphic below).



Item	Description
A	Thermostat opens
B	Thermostat settles into a cyclic open and closure pattern



NOTICE: If the ECT sensor output reaches the 120°C default line under normal cooling system pressure, internal damage may be caused to the engine and a diagnostic trouble code (DTC) will be set in the PCM. The test should be stopped and the cause located and corrected. If the cooling system does not pressurize, the coolant will boil at 100°C which may also damage the engine. CARRY OUT the Coolant Expansion Tank Cap Pressure Test Component Test in this section.

If the Ford diagnostic equipment only allows the ECT sensor to be displayed in volts, refer to the following table for corresponding Celsius values:

Volts	°Celsius
1.33	60
1.02	70
0.78	80
0.60	90
0.46	100
0.35	110
0.27	120

The CHT sensor output is useful to examine the cylinder head temperature rise during the warm-up cycle and later during the normal light throttle cruise test. This sensor output may vary between vehicles with manual transmission and vehicles with automatic transmission and should be used for reference only.

The LOAD display is used for reference as it is necessary to maintain a stable load line during the test. It is necessary to carry out the test under normal light throttle cruise driving conditions and average loads, typically 40% to 70% of the load value.

The VSS output is used for reference but can help to identify misfires and sensors which fail during the warm-up cycle.

The RPM display indicates the engine speed and can be compared with the DSRPM.

The DSRPM is the desired or calculated idle speed which the PCM commands the engine to reach. If the thermostat opens too early (before the correct opening temperature has been reached), the engine will not reach this value.

When using the Ford diagnostic equipment in data logger mode, the signals recorded should remain within the DEFAULT values set by the Ford diagnostic equipment.

-  **WARNING:** Make sure that the Ford diagnostic equipment is placed in the vehicle so that it does not interfere with the safe operation of the vehicle. Do not place the Ford diagnostic equipment in the deployment path of any air bag. Failure to follow these instructions may result in personal injury.

NOTE: The road test is best carried out with the aid of another technician in the vehicle to enable the vehicle to be driven safely while the sensor outputs are monitored within datalogger. If there is only one technician available, the Ford

diagnostic equipment can be set up (using the record/capture mode camera icon) before leaving the workshop to record a 16 km (10 mile) test.

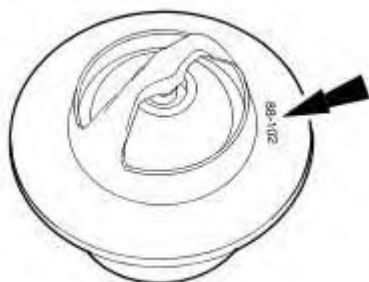
NOTE: The results from the test are more conclusive if the engine is cold when the test is started.

Carry out a road test.

4. Drive the vehicle at a constant throttle opening and set speed until the ECT value settles into a shallow rise and fall signal, close to a straight line. This indicates that the thermostat is functioning correctly.

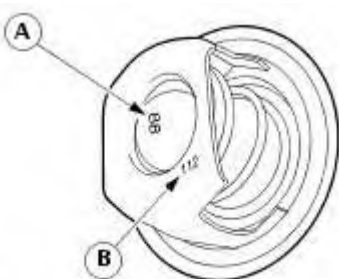
NOTE: Some thermostats indicate the temperature(s) in Celsius and Fahrenheit.

The graphic below shows the location and an example of the opening temperature (88°C) and fully open temperature (102°C) of a thermostat.



E63922

The graphic below shows an alternative method used to show the opening temperature (88°C) and fully open temperature (112°C) of a thermostat.



E63879

Item	Description
A	Opening temperature
B	Fully open temperature

NOTE: Generally, most thermostats maintain a coolant temperature between 88°C (190°F) and 92°C (198°F) although dual stage electric thermostats may increase the coolant temperature up to 100°C (212°F) under light engine load conditions.

The engine should start cleanly and the ECT value will rise quite quickly with smooth progression. If the ECT signal appears unstable or erratic, the ECT sensor, electrical connector and wiring harness to the PCM need to be visually inspected for damage, chafing or water ingress.

The temperature should rise to approximately 90°C for a thermostat that has an 88°C value. The signal value will then fall as cooler coolant enters the engine.

If the ECT value fails to maintain a constant value and falls back to lower figures, typically between 60°C (140°F) and 70°C (150°F), the thermostat and its sealing function within the thermostat housing must be checked.

5. **INSTALL** a new thermostat.
REFER to: [Thermostat](#) (303-03A Engine Cooling, Removal and Installation).
6. Carry out another road test from step 1 using the same criteria to confirm that the concern has been rectified.

7. Using the Ford diagnostic equipment, clear the PCM electrically erasable programmable read only memory (EEPROM) so that new drive values can be learnt.

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Part Number

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Part Number

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