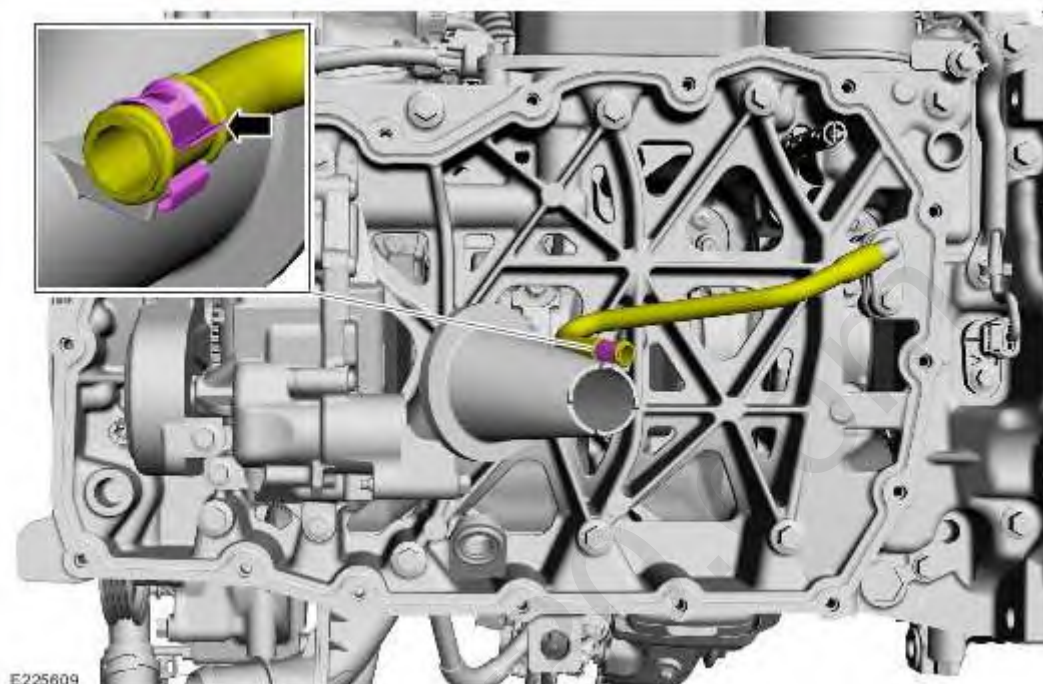


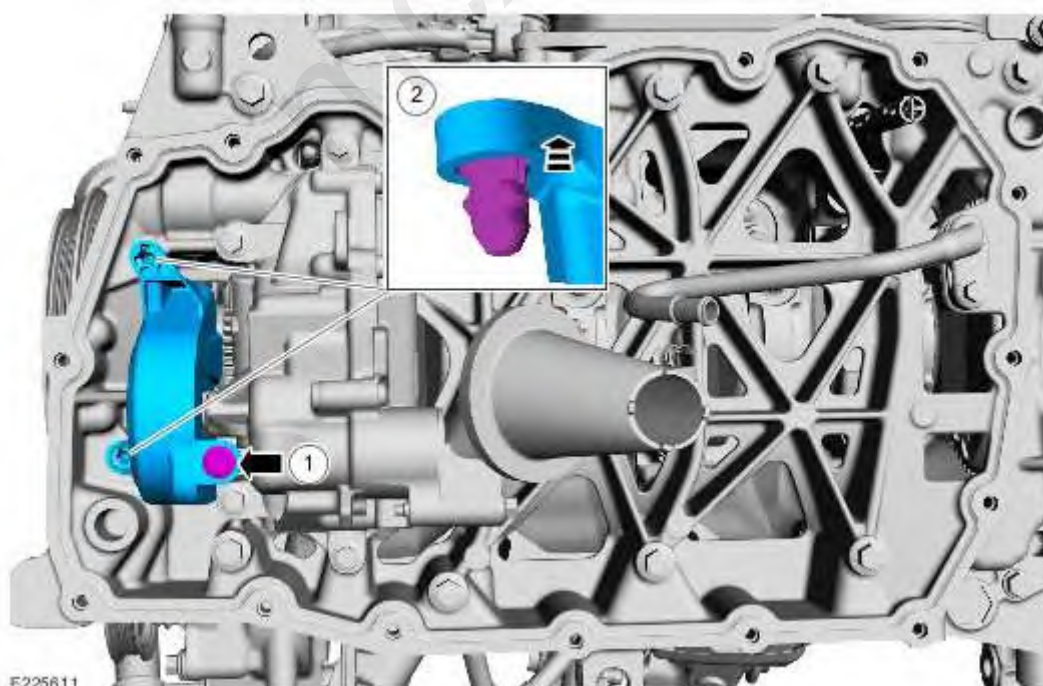
Removal and Installation

Removal

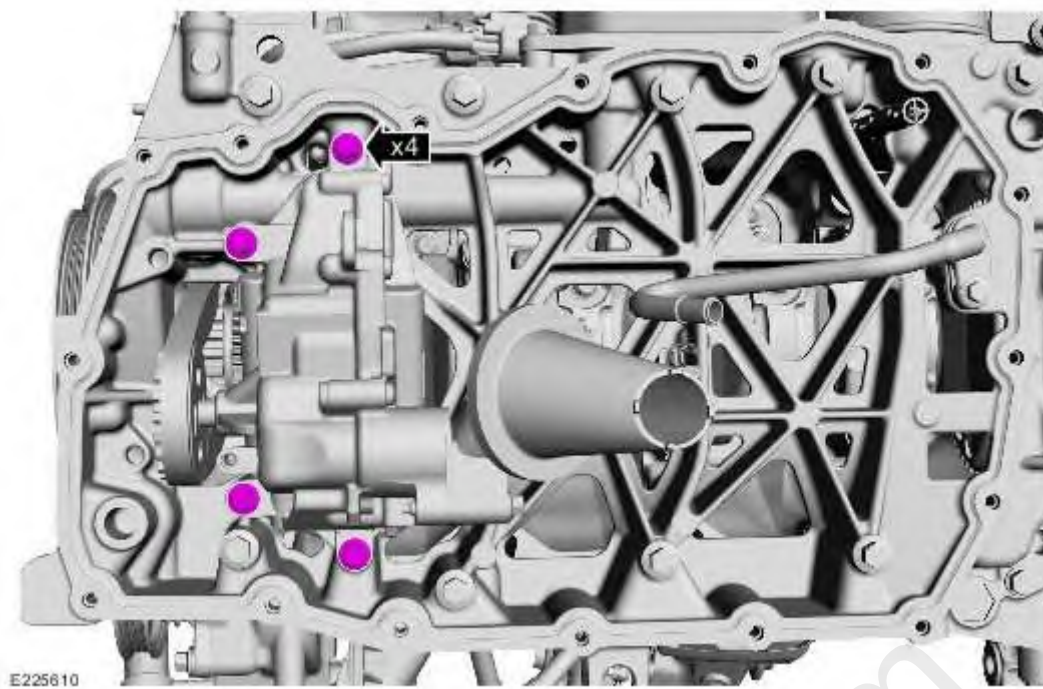
1. Remove the following items:
 - Refer to: [Oil Pan](#) (303-01A Engine, Removal and Installation).
- 2.



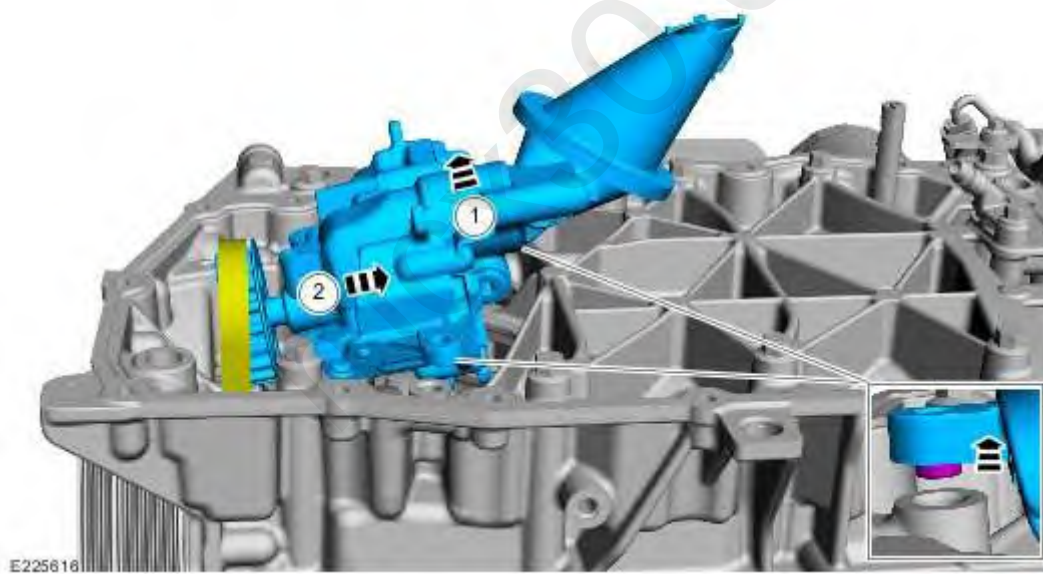
- 3.



- 4.

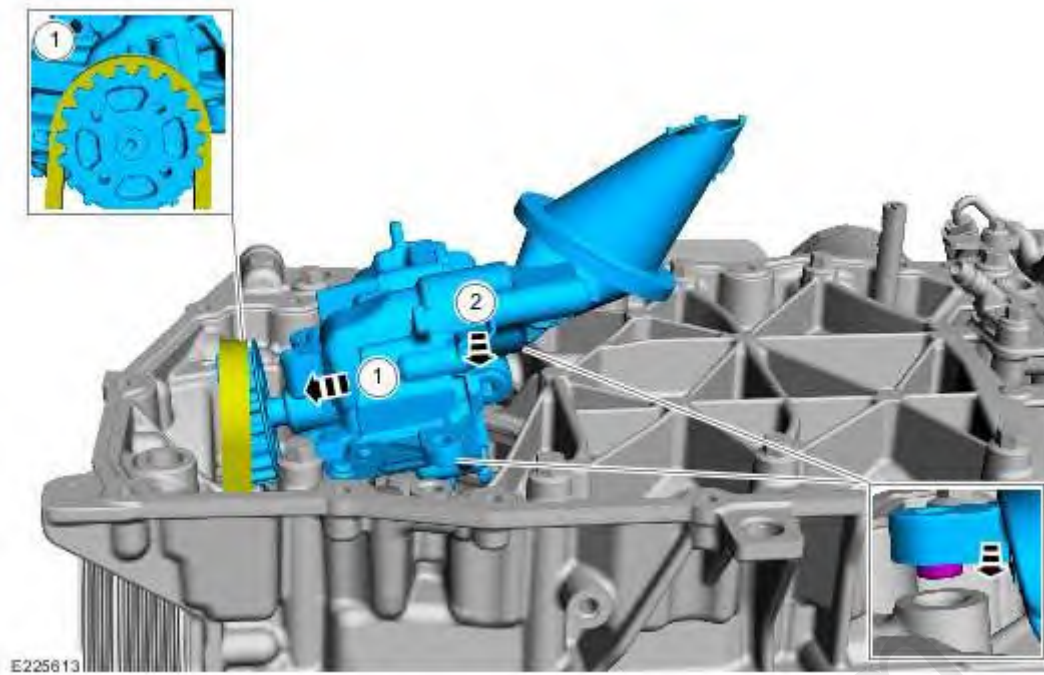


5.



Installation

1. NOTE: Make sure that the components are correctly located.

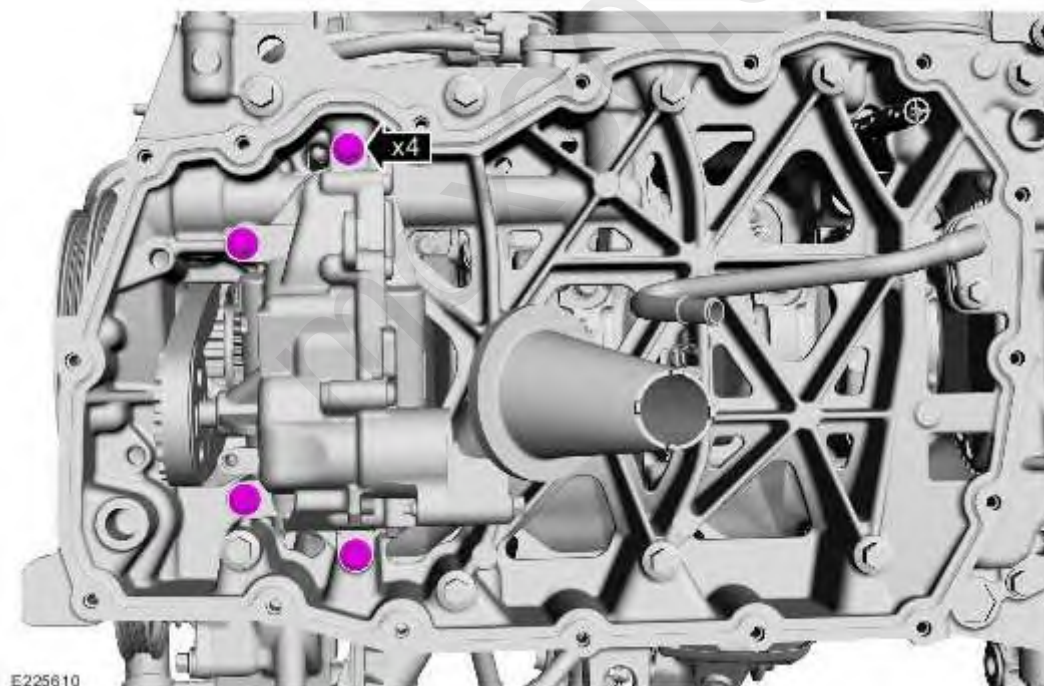


2. **NOTE:** Only tighten the nuts finger tight at this stage.

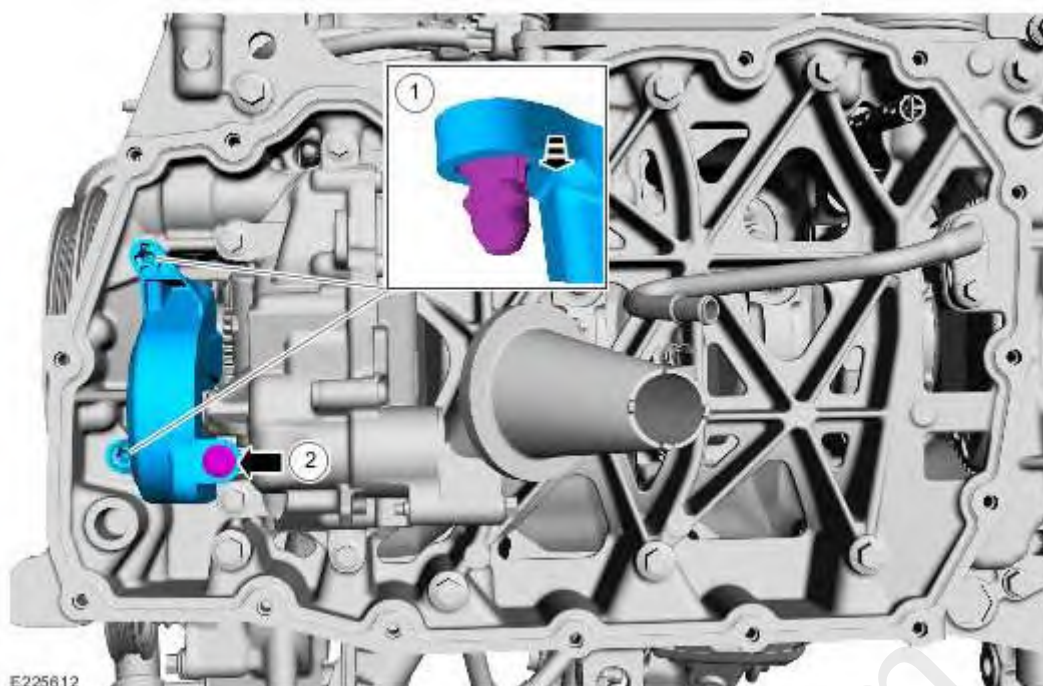
Torque:

Stage 1: 5 Nm

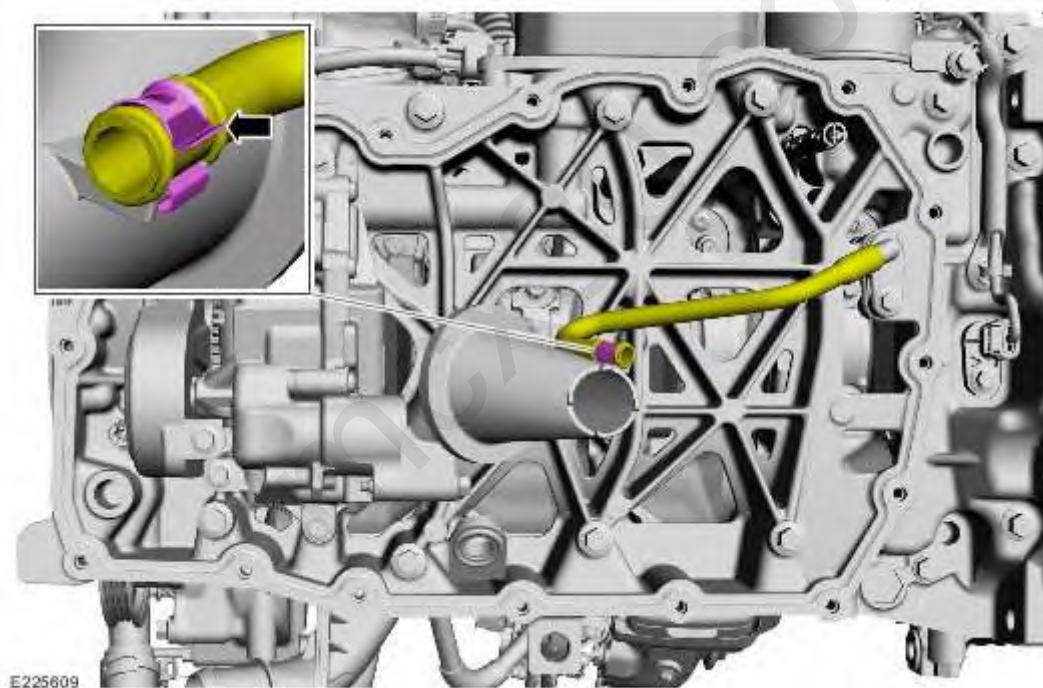
Stage 2: 10 Nm



3. *Torque:* 10 Nm



4.



5. Install the following items:

- Refer to: [Oil Pan](#) (303-01A Engine, Removal and Installation).