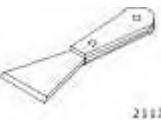


Removal and Installation

Special Tool(s) / General Equipment

	303-1668 Sealer Gun, Front Cover
	303-428 Separator, Oil Pan
Fluid Container	
Plastic Scraper	

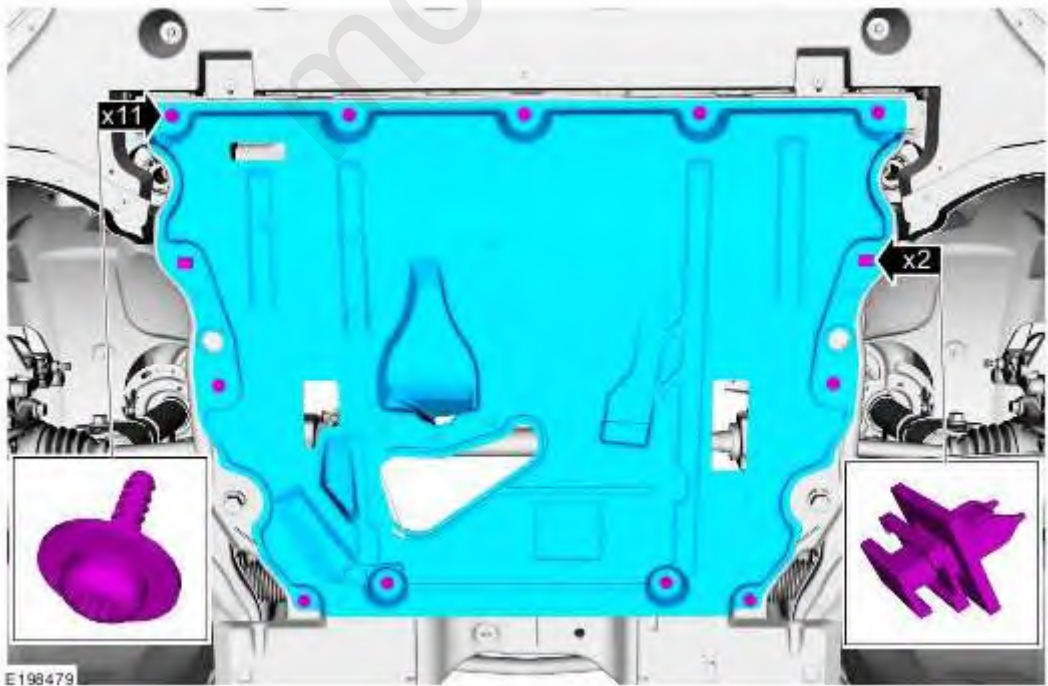
Materials

Name	Specification
Primer	-
RTV Silicone Sealant	WSE-M4G323-A6

Removal



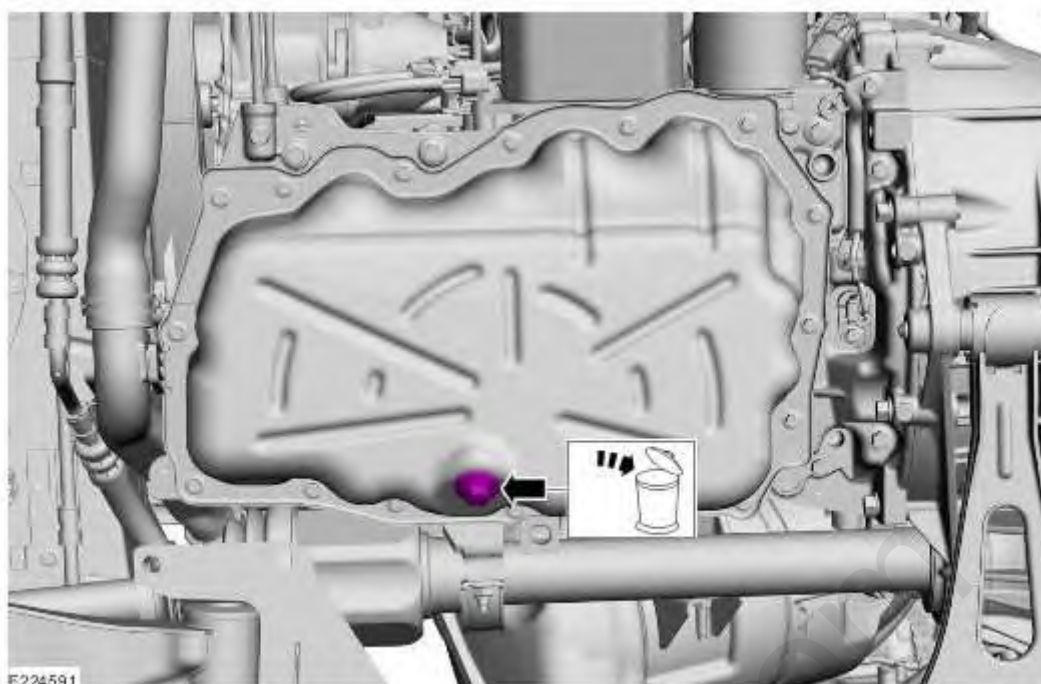
1. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
- 2.



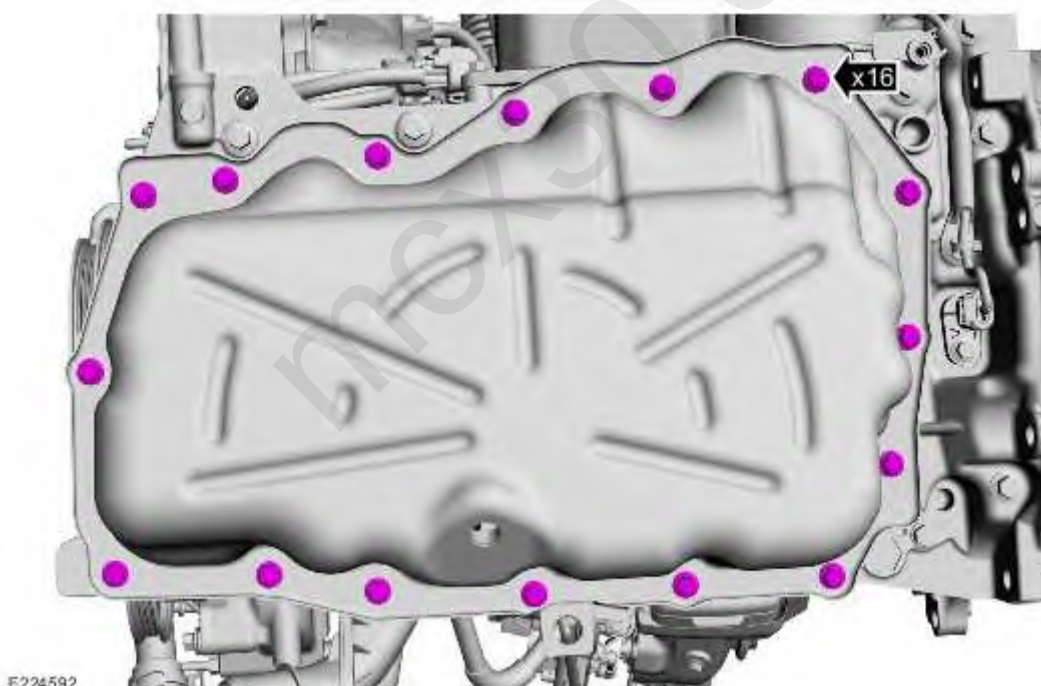
3. NOTE: Change engine oil and oil filter.

NOTE: Be prepared to collect escaping fluid.

Use the General Equipment: [Fluid Container](#)



4. NOTE: Use suitable paper to absorb any escaping fluid.



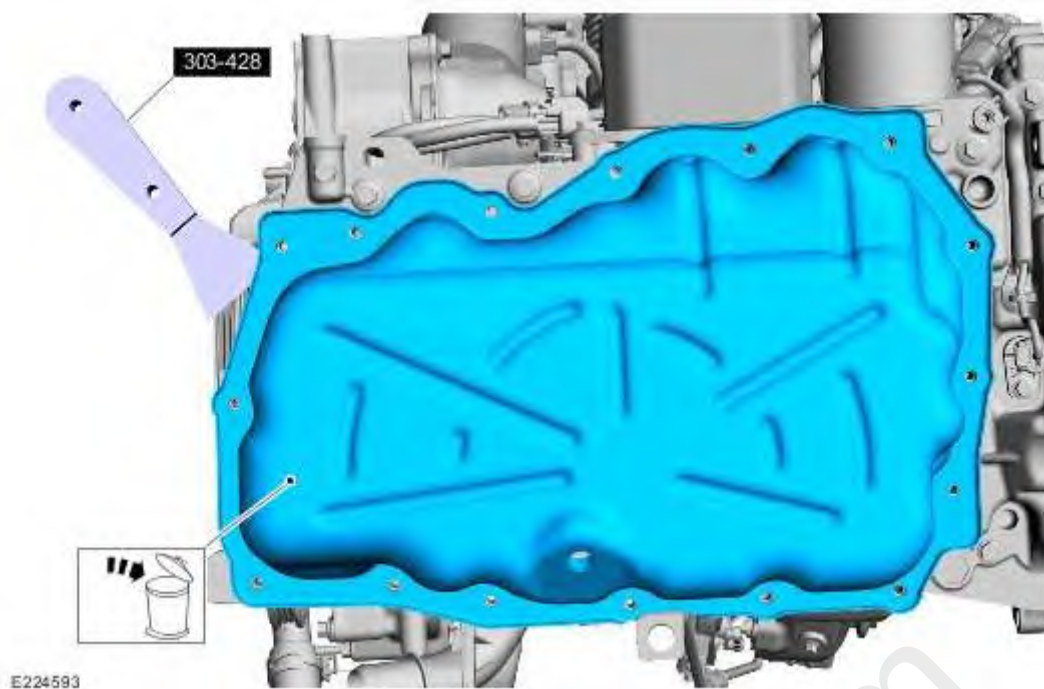
- 5.



NOTE: Use suitable paper to absorb any escaping fluid.

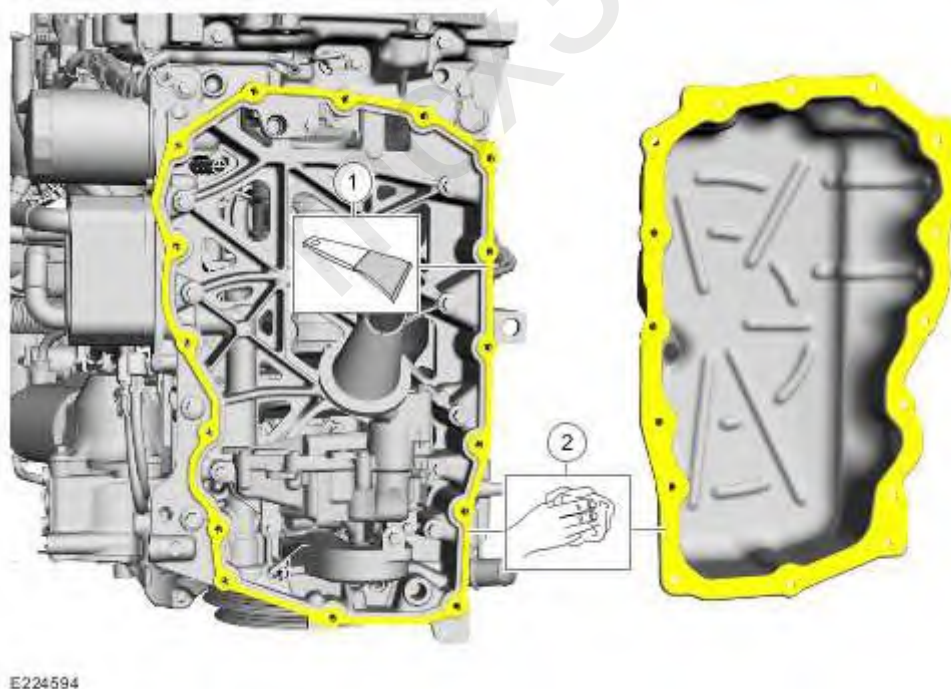
Use Special Service Tool: [303-428](#).

Use the General Equipment: [Fluid Container](#)



Installation

1.
 1. Use the General Equipment: [Plastic Scraper](#)
 2. NOTE: Make sure that the mating faces are clean and free of foreign material.
- Material: - ([Primer](#))



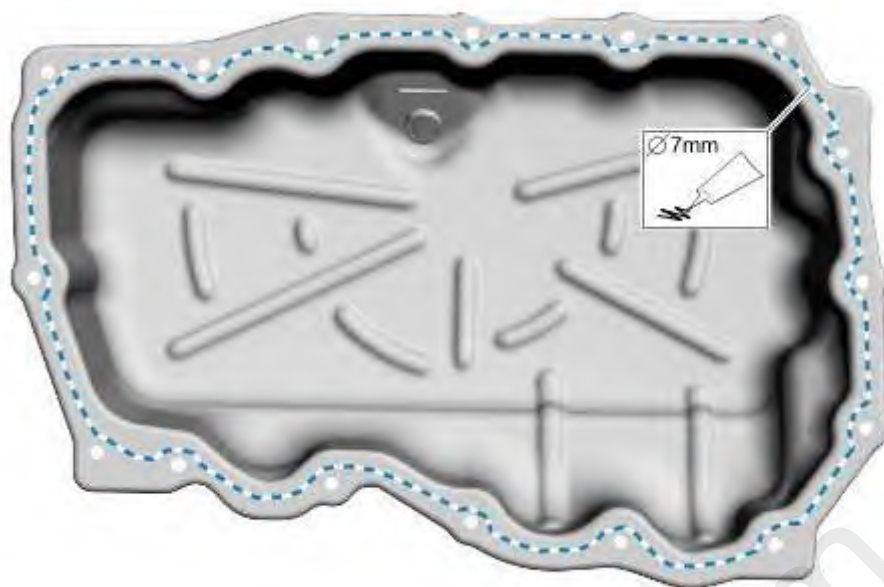
2. NOTE: Make sure that a new component is installed.
NOTE: The component must be installed within 10 minutes of applying the sealant.



Complete this step within: 10min

Use Special Service Tool: [303-1668](#).

Material: WSE-M4G323-A6 (RTV Silicone Sealant)

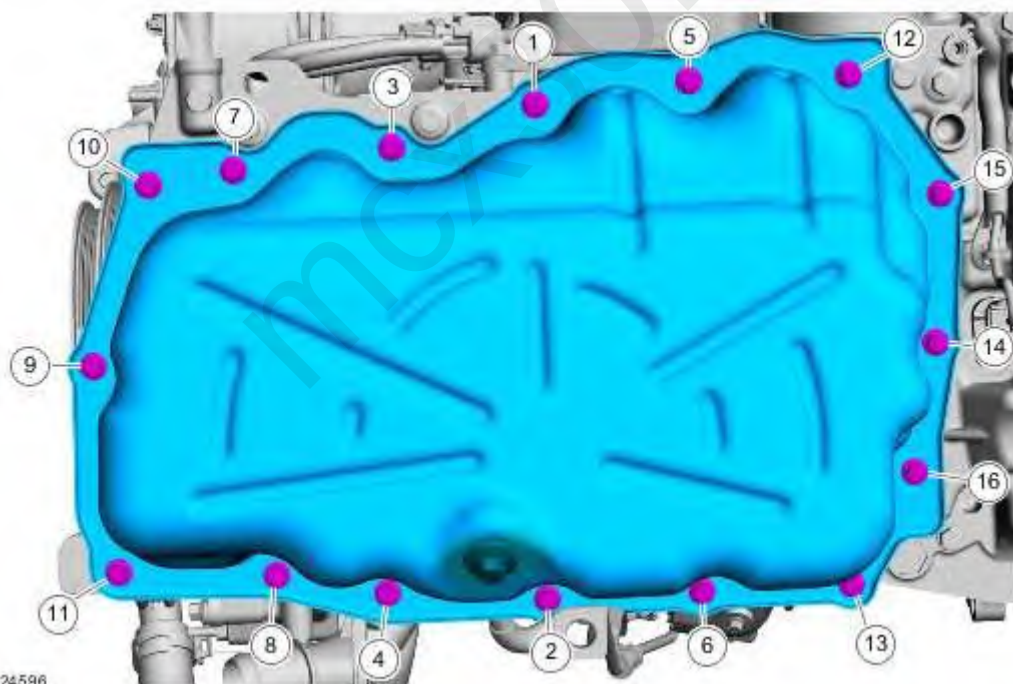


E233910

3. Torque:

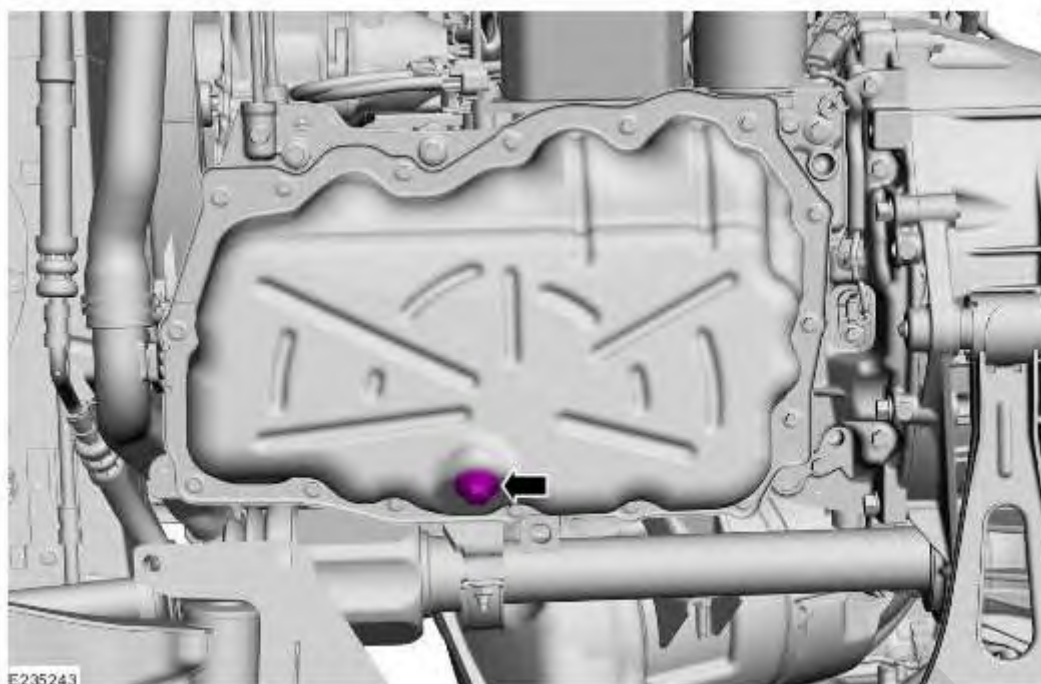
Stage 1: 5 Nm

Stage 2: 10 Nm

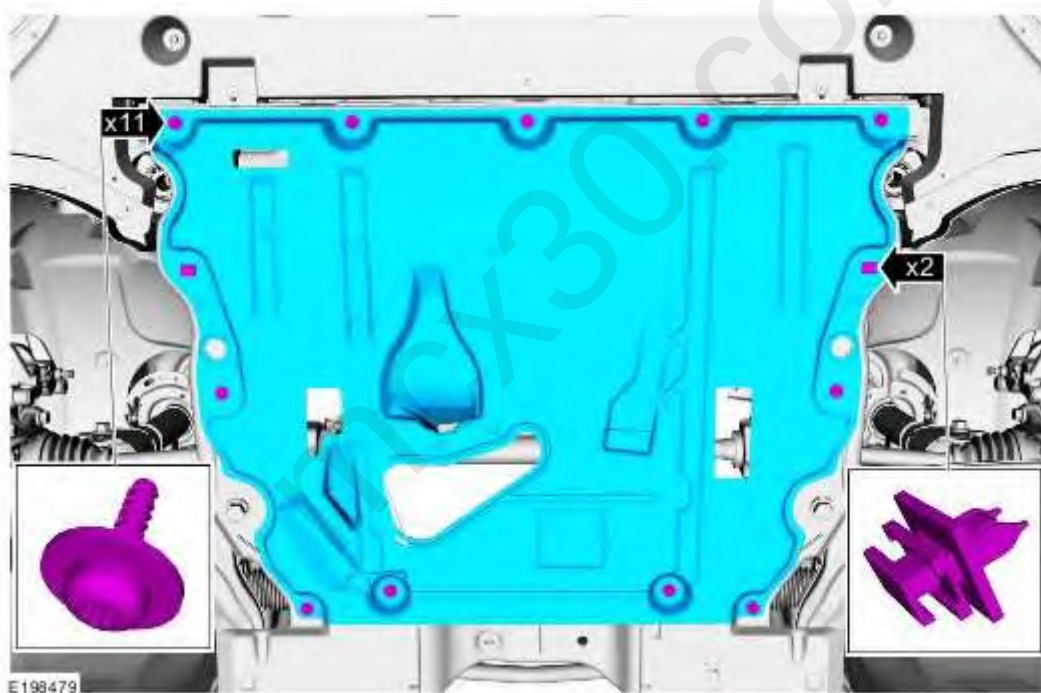


E224596

4. Torque: 39 Nm

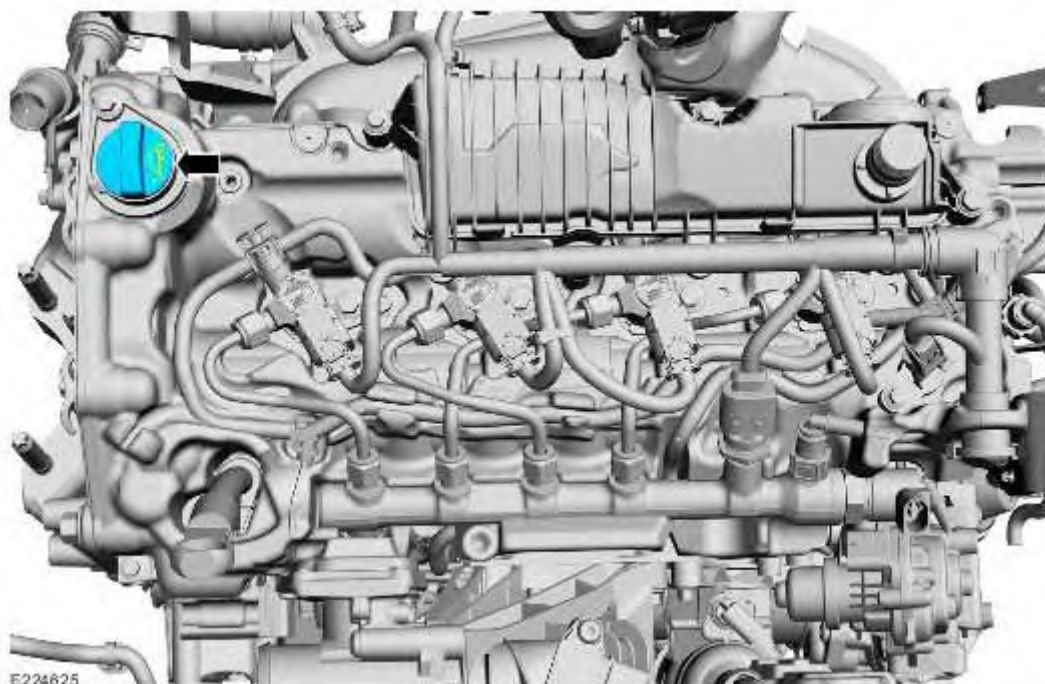


5.

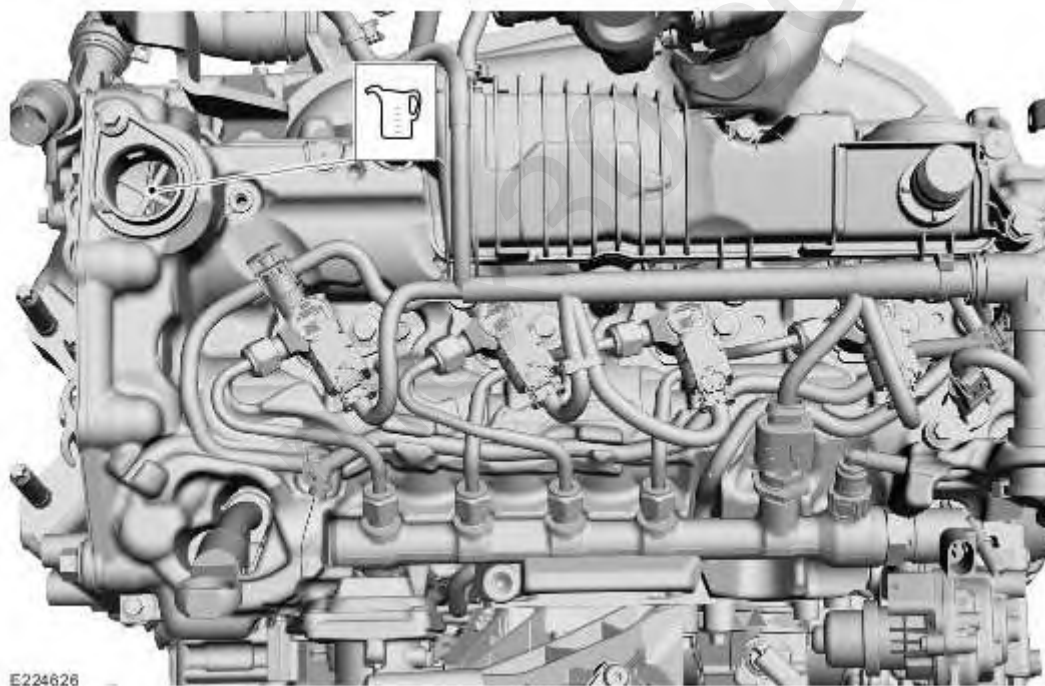


6. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).

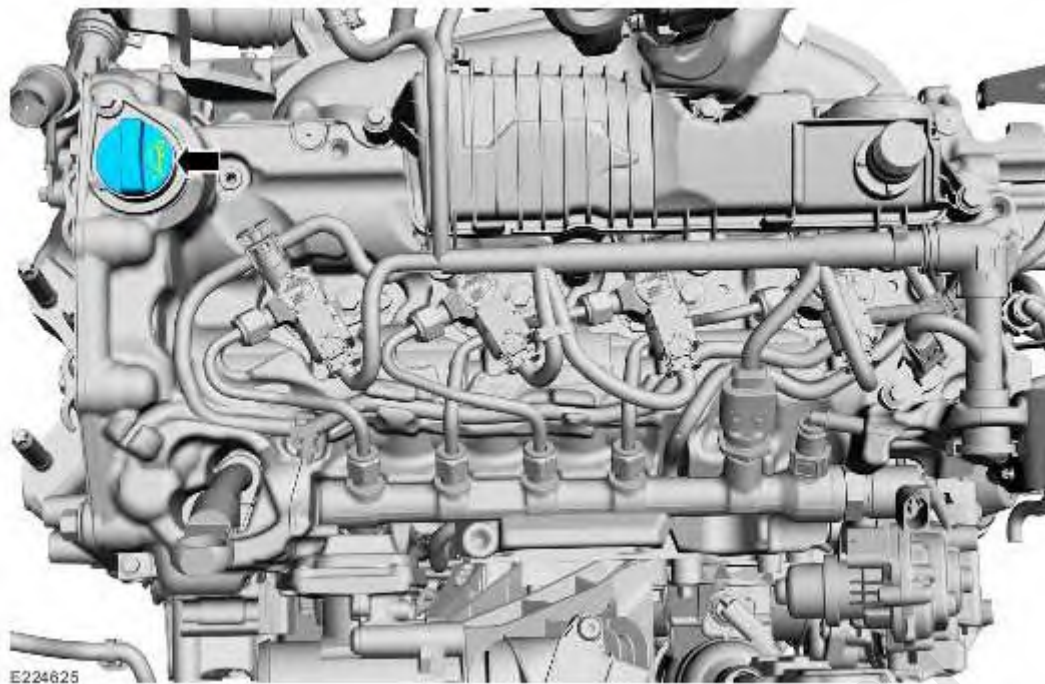
7.



8. Refer to: [Specifications](#) (303-01A Engine, Specifications).



9.



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