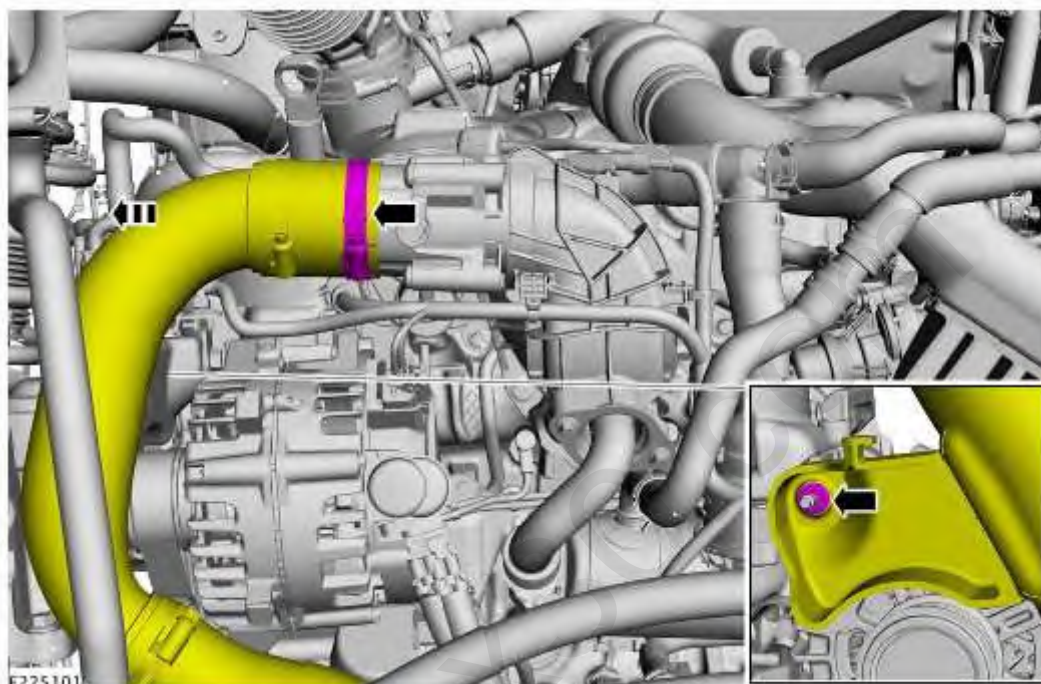


Removal and Installation

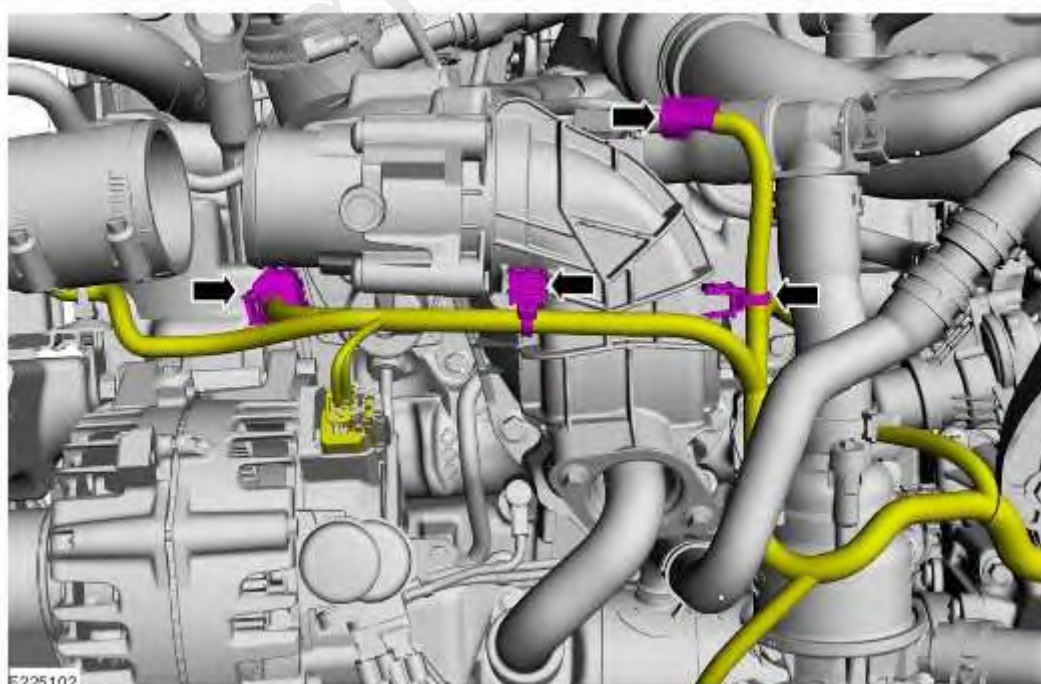
Removal

NOTE: Removal steps in this procedure may contain installation details.

1. Refer to: [Exhaust Gas Recirculation \(EGR\) Outlet Tube](#) (303-08A Engine Emission Control, Removal and Installation).
2. Torque: 10 Nm



3.

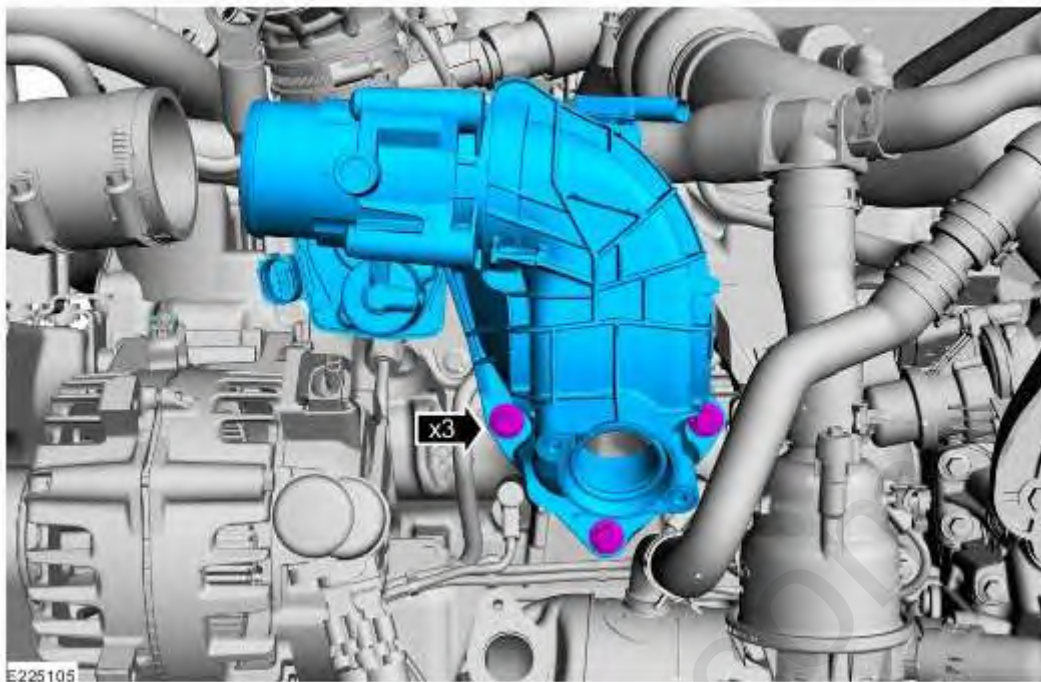


4. NOTE: Make sure that the seal is correctly located.

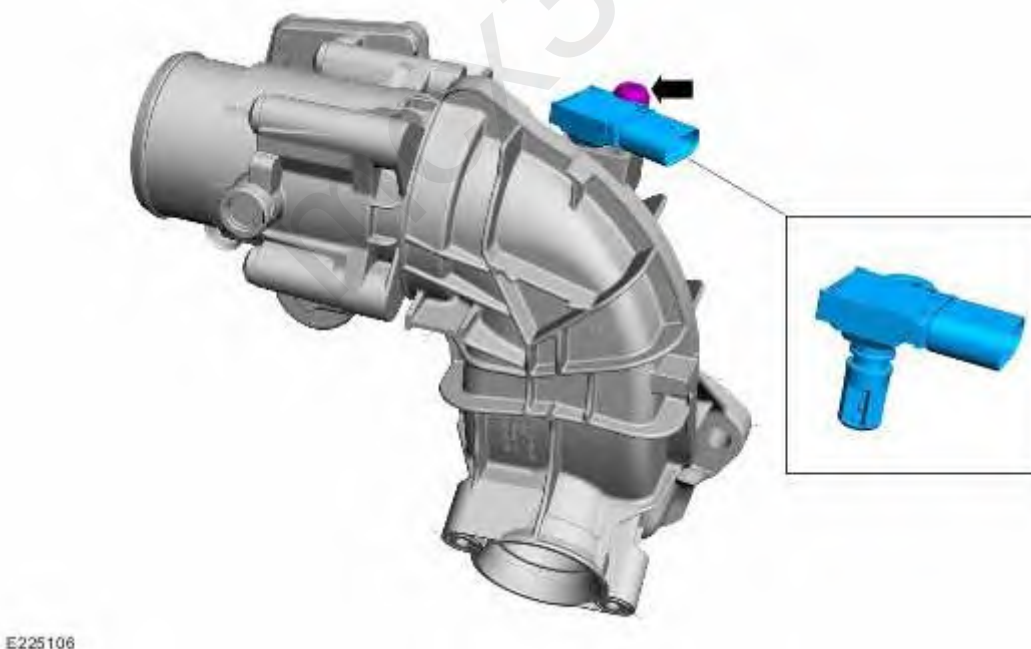
Torque:

Stage 1: 10 Nm

Stage 2: 23 Nm



5. *Torque:* 8 Nm

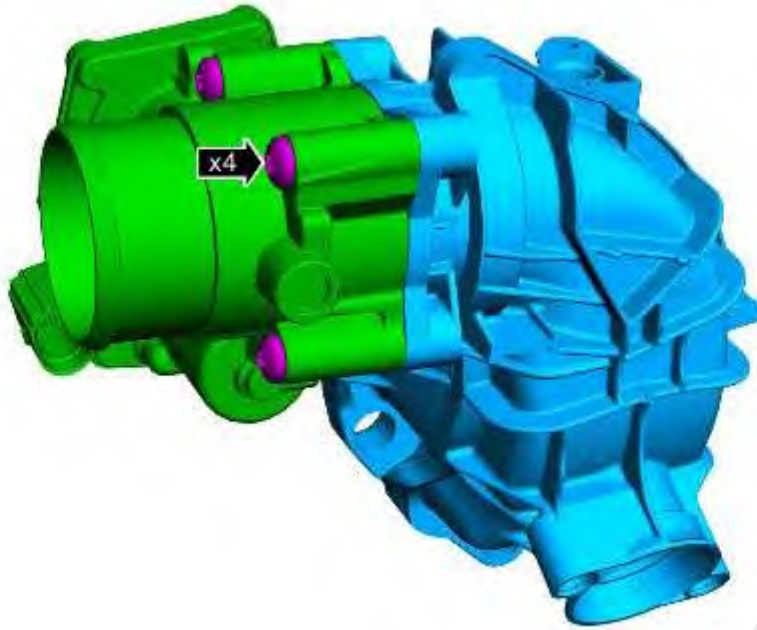


6. NOTE: This step is only necessary when installing a new component.
NOTE: Make sure that the seal is correctly located.
NOTE: Only tighten the bolts finger tight at this stage.

Torque:

Stage 1: 5 Nm

Stage 2: 10 Nm



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Installation

1. To install, reverse the removal procedure.