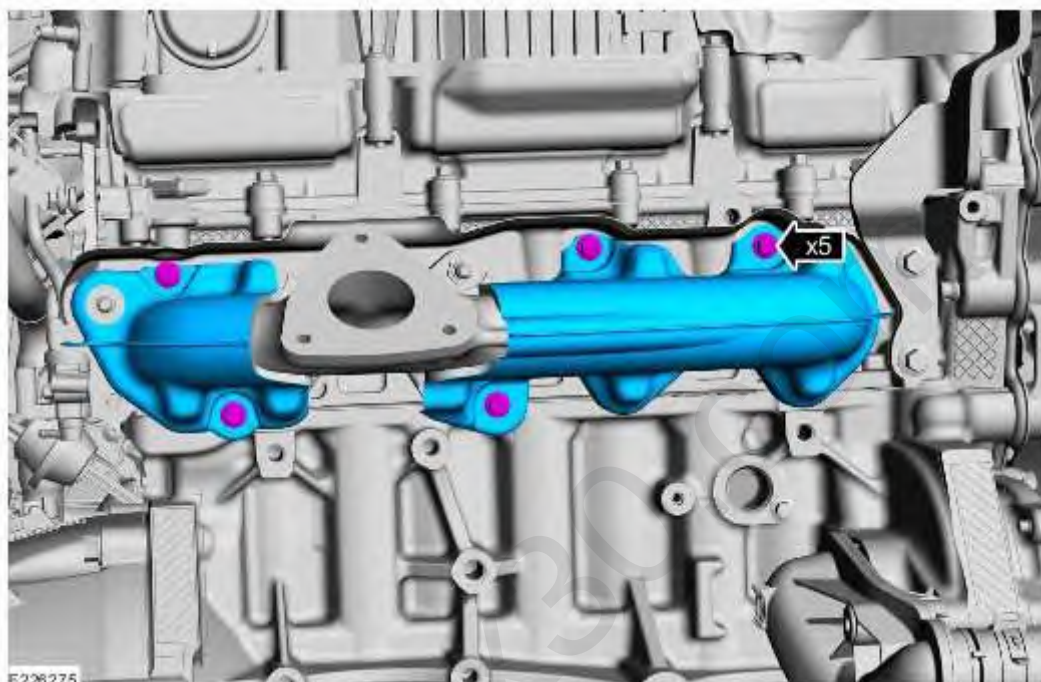


Removal and Installation

Removal

NOTE: Removal steps in this procedure may contain installation details.

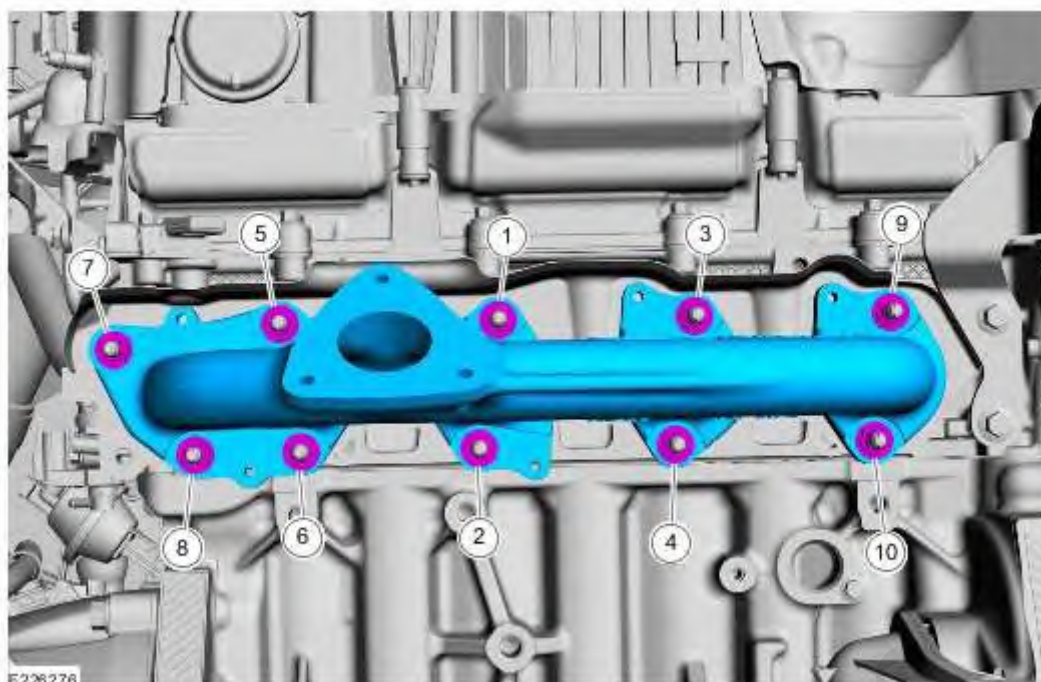
1. Refer to: [Turbocharger](#) (303-04C Fuel Charging and Controls - Turbocharger, Removal and Installation).
2. Torque: 10 Nm



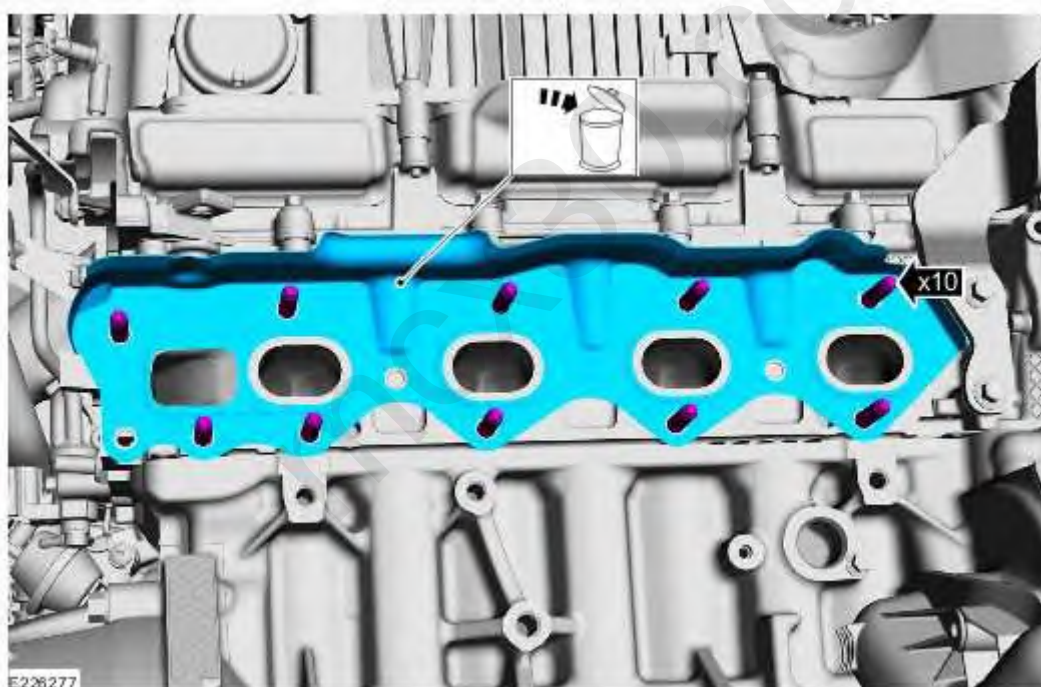
3. NOTE: Make sure that the component is correctly installed.
NOTE: Only tighten the nuts finger tight at this stage.

Torque:

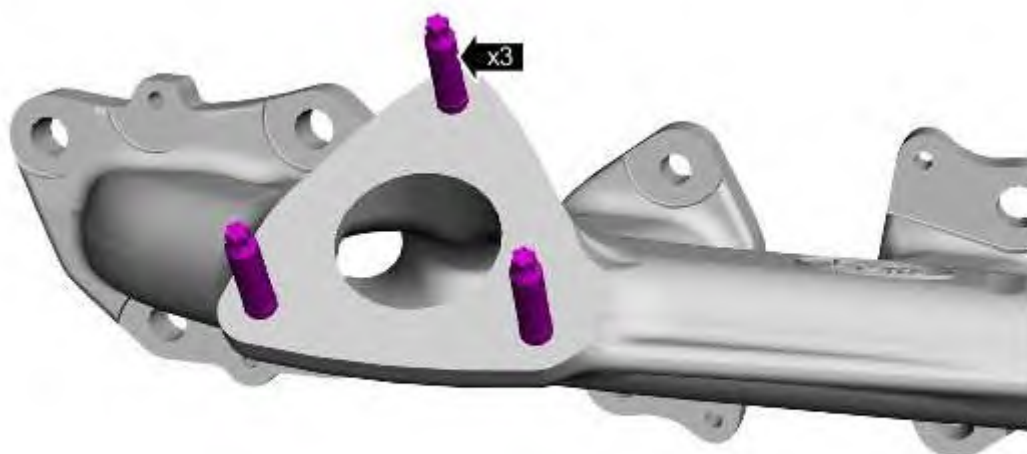
- Stage 1: 12 Nm
- Stage 2: 23 Nm
- Stage 3: 23 Nm



4. Torque: 10 Nm



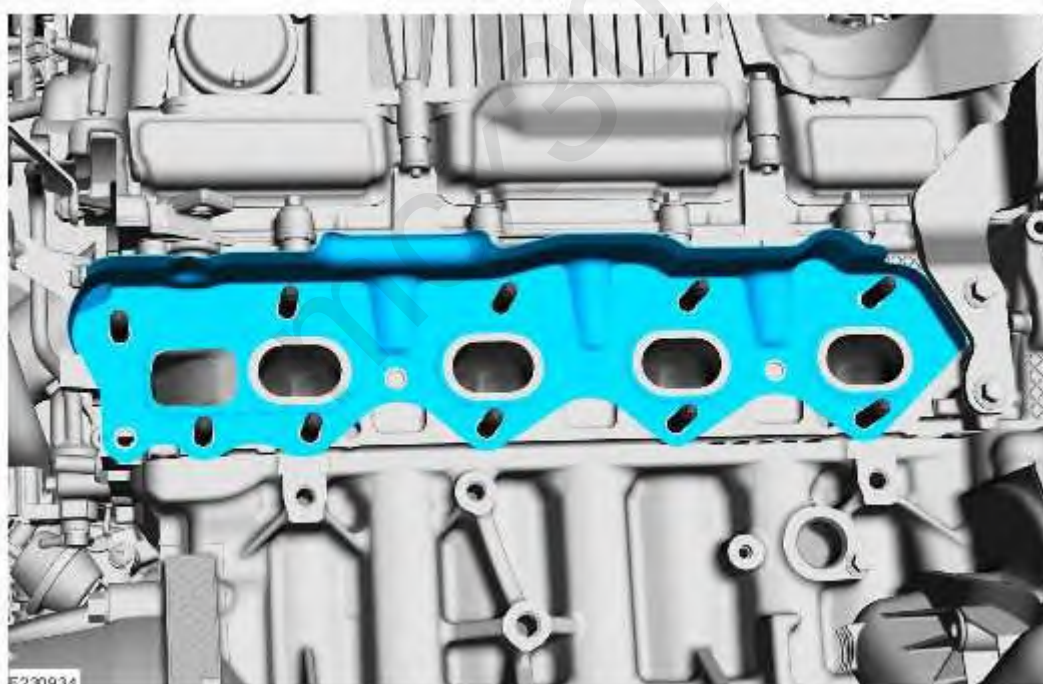
5. NOTE: This step is only necessary when installing a new component.
Torque: 10 Nm



E226278

Installation

1. To install, reverse the removal procedure.
2. **NOTE:** Make sure that a new component is installed.
NOTE: Make sure that the component is correctly installed.



E230934