

Removal and Installation

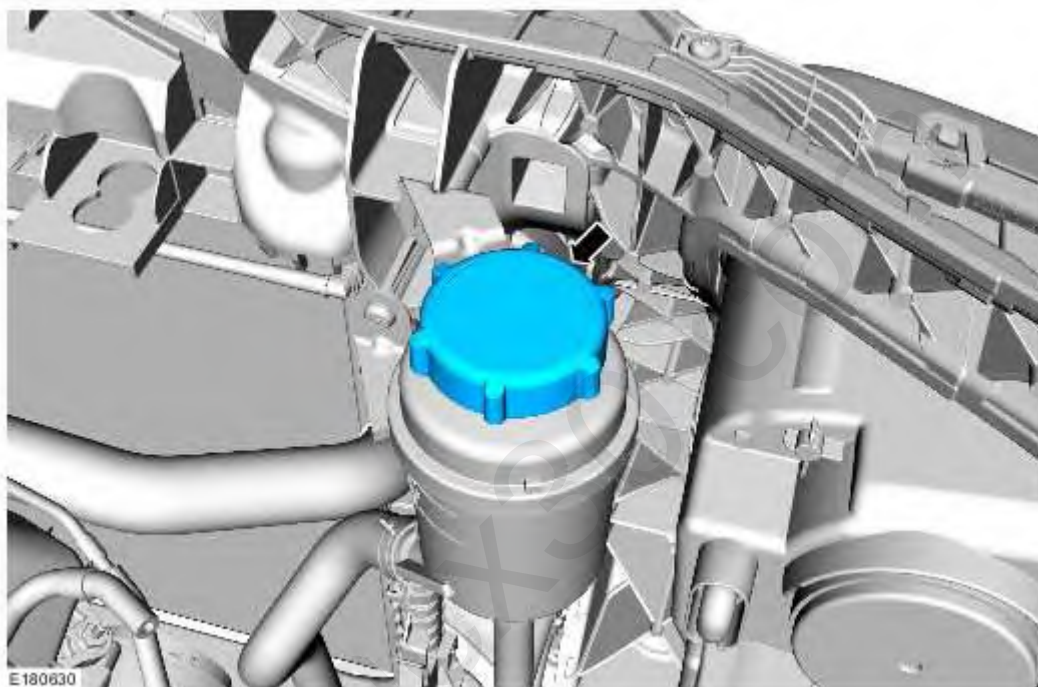
Removal



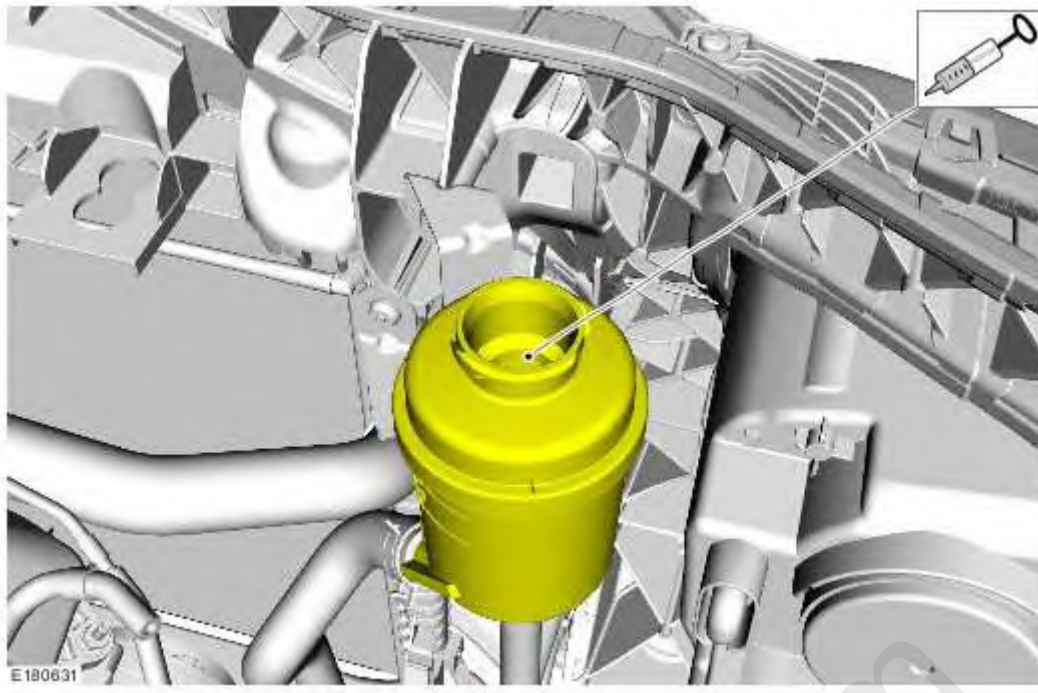
NOTICE: While repairing the power steering system, care should be taken to prevent the entry of foreign material or failure of the power steering components may result.

NOTE: Removal steps in this procedure may contain installation details.

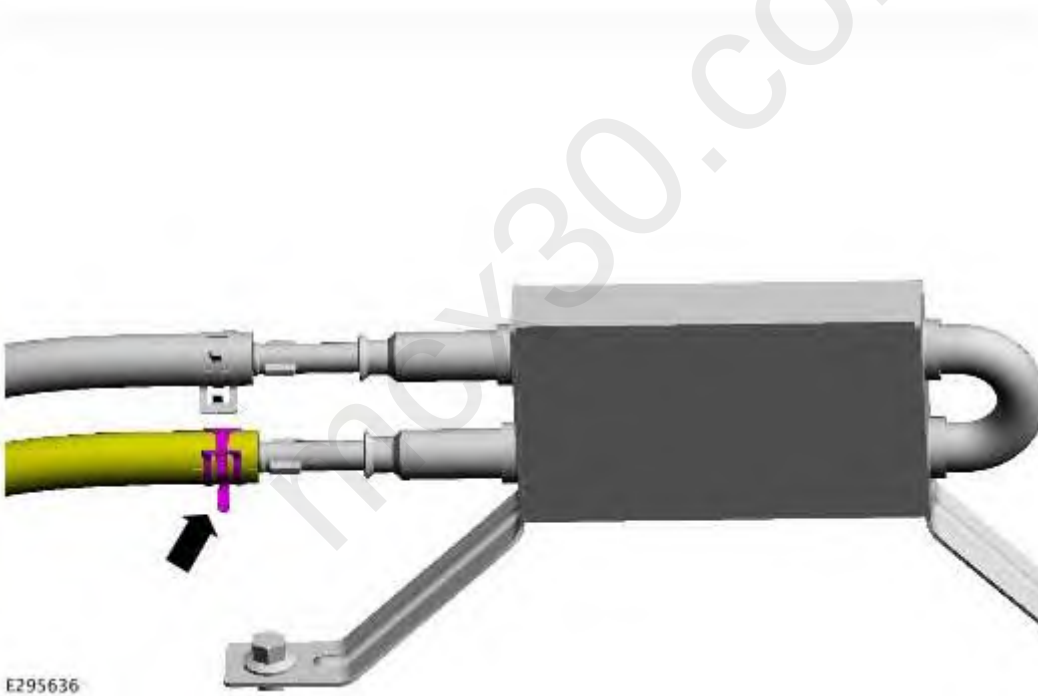
1. Refer to: [Steering System Health and Safety Precautions](#) (100-00 General Information, Description and Operation).
2. Refer to: [Front Bumper Cover](#) (501-19 Bumpers, Removal and Installation).
- 3.



- 4.

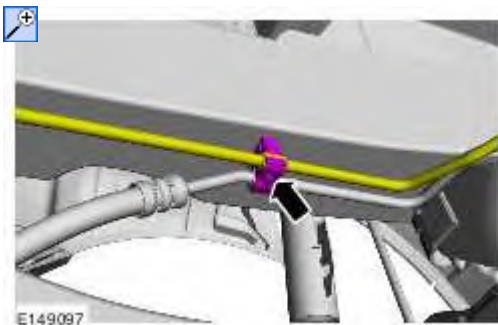


5.



6. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).

7. Torque: 1 Nm



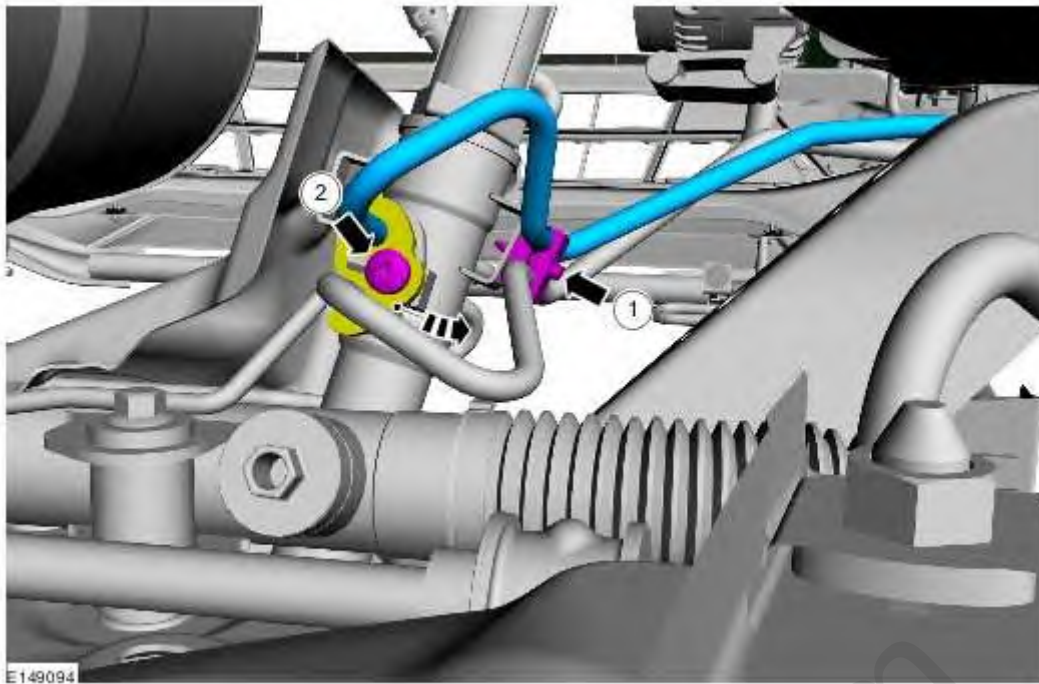
Left-hand drive vehicles

8. Torque: 1 Nm



9.  **NOTICE:** Install new O-ring seals any time the lines are disconnected from the steering gear or a fluid leak may occur.

Torque: 23 Nm



Installation

1. To install, reverse the removal procedure.
2. Refer to: [Power Steering System Bleeding](#) (211-00 Steering System - General Information, General Procedures).