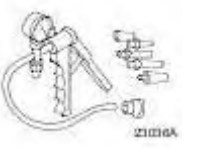


General Procedures**Special Tool(s)**

 E221580	211-265 Evacuation Cap, Power Steering
 211036A	416-D001 Hand Vacuum Pump/Pressure Pump

Filling

1.

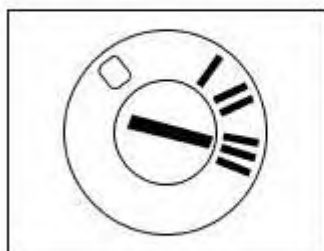
2. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).

3. Raise the vehicle until the road wheels are clear of the floor. Support the vehicle.

Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).4. **NOTE:** Make sure the fluid in the reservoir does not fall below the MIN mark, as air could enter the system.

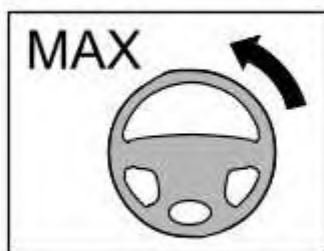
Slowly turn the steering wheel from lock to lock and add power steering fluid until the power steering fluid in the power steering fluid reservoir stops dropping.

①

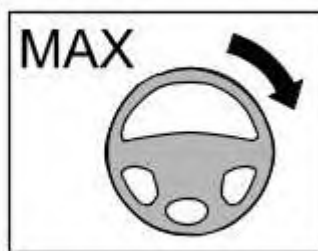


E131522

②



③



5. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).



E150052

6. Switch the engine OFF and using the special tools, create a vacuum of 62cm-Hg - 75cm-Hg for 30 seconds.

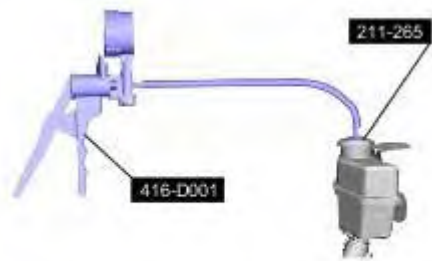
Install Special Service Tools: [211-265](#), [416-D001](#).



E150051

7.
 1. Observe the vacuum gauge reading.
 2. If the vacuum decreases by more than 5cm-Hg in 5 minutes, the system should be checked for leaks.

8. *Remove Special Service Tools: [416-D001](#), [211-265](#).*



E150051

9. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).



E150053

10.



11. Lower the vehicle.