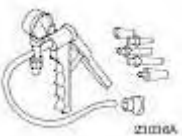


General Procedures

Special Tool(s)

 E221580	211-265 Evacuation Cap, Power Steering
 211016A	416-D001 Hand Vacuum Pump/Pressure Pump

Bleeding

1.

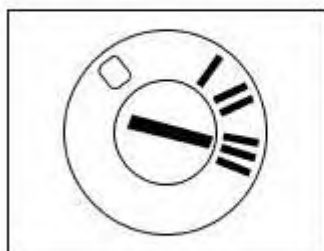


2. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).



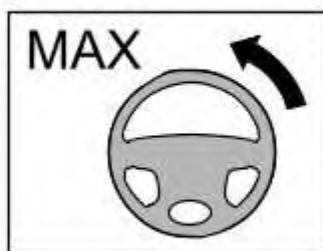
3. **NOTE:** Make sure the fluid in the reservoir does not fall below the MIN mark, as air could enter the system.

①

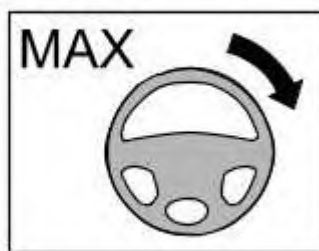


E131522

②



③



4. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).



E150052

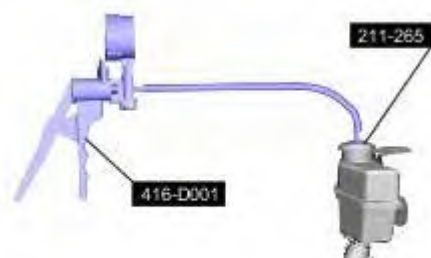
5. When bleeding the power steering system the vacuum will decrease. Using the special tools, maintain a sufficient vacuum of 38cm-Hg. If the vacuum decreases by more than 5cm-Hg in 5 minutes, the system should be checked for leaks.

Install Special Service Tools: [416-D001](#), [211-265](#).



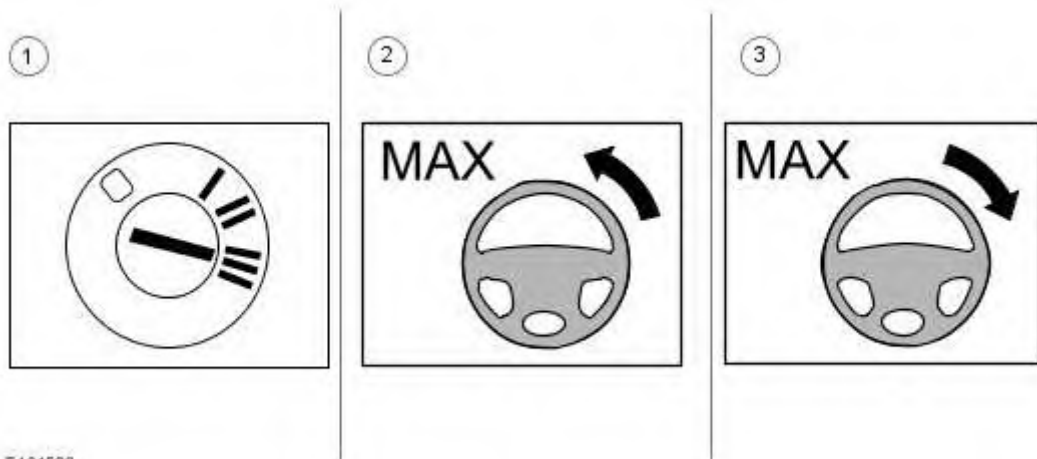
E150051

6. *Remove Special Service Tools: [211-265](#), [416-D001](#).*



E150051

7. NOTE: Make sure the fluid in the reservoir does not fall below the MIN mark, as air could enter the system.



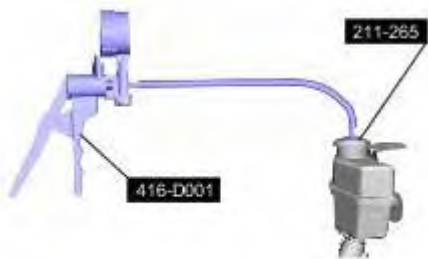
8. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).



- 9.
1. Install Special Service Tools: [211-265](#), [416-D001](#).
 2. Using the special tools, create a vacuum of 38cm-Hg. Maintain the vacuum until the air is evacuated from the system (minimum of five minutes).
 3. Release the vacuum.



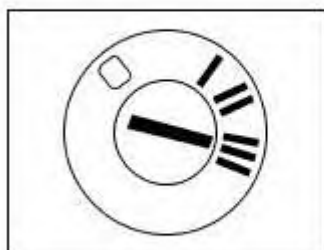
10. Remove Special Service Tools: [416-D001](#), [211-265](#).



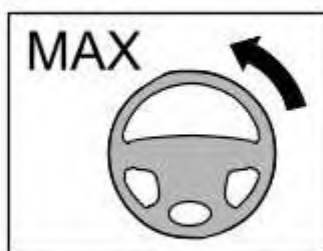
E150051

11. **NOTE:** Make sure the fluid in the reservoir does not fall below the MIN mark, as air could enter the system.

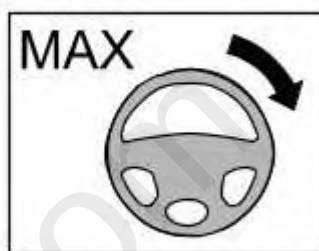
①



②



③



E131522

12. Refer to: [Specifications](#) (211-00 Steering System - General Information, Specifications).



E150052

- 13.



E150056