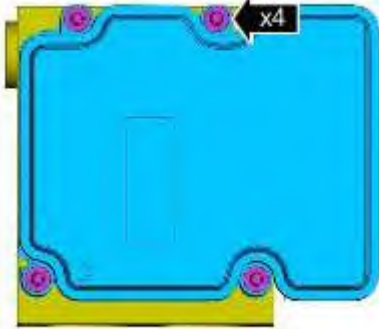


Removal and Installation

Removal

NOTE: Removal steps in this procedure may contain installation details.

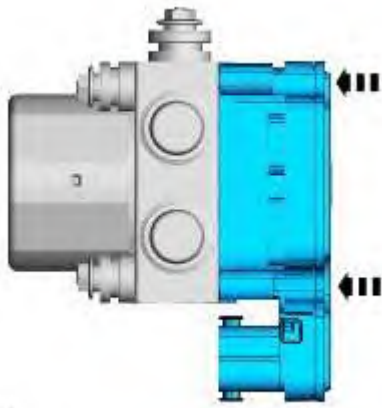
1. Refer to: [Hydraulic Control Unit \(HCU\)](#) (206-09 Anti-Lock Brake System (ABS) and Stability Control, Removal and Installation).
2.  NOTICE: Extreme cleanliness must be exercised when handling these components.
 1.  NOTICE: Use lint free cloth.
Remove any contamination or debris - DO NOT USE A CLEANING AGENT.
 2. If the contact surface or contact pins show any signs of damage or corrosion, a new HCU must be installed.



E158544

Installation

1.
 1. NOTICE:
 Extreme cleanliness must be exercised when handling these components.
 Make sure that the mating faces are clean and free of foreign material.
 Use lint free cloth.
 Take extra care not to damage the seal.
 If accidentally dropped or knocked install a new hydraulic control unit (HCU) and module assembly.
 The blanking caps/plugs must not be removed until the brake tubes are ready to be connected.
Using the outer edges of the stability assist module, lower the module onto the HCU. DO NOT APPLY PRESSURE ONTO THE MODULE COVER.
2. If the module cover is damaged or deformed, install a new module.



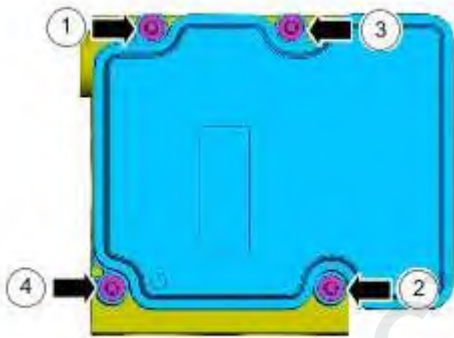
E 158543

2.  NOTICE: Make sure that the module is correctly located on the hydraulic control unit (HCU).

Torque:

Stage 1: 2 Nm

Stage 2: 3 Nm



E 158545

3. Refer to: [Hydraulic Control Unit \(HCU\)](#) (206-09 Anti-Lock Brake System (ABS) and Stability Control, Removal and Installation).