

Removal and Installation

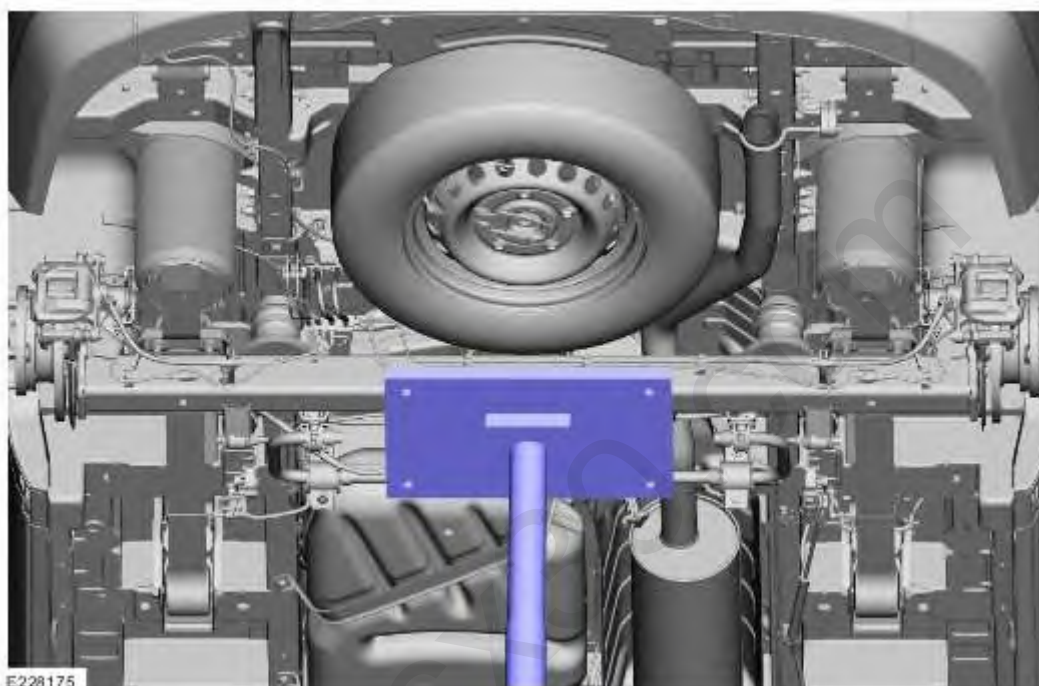
General Equipment

Transmission Jack

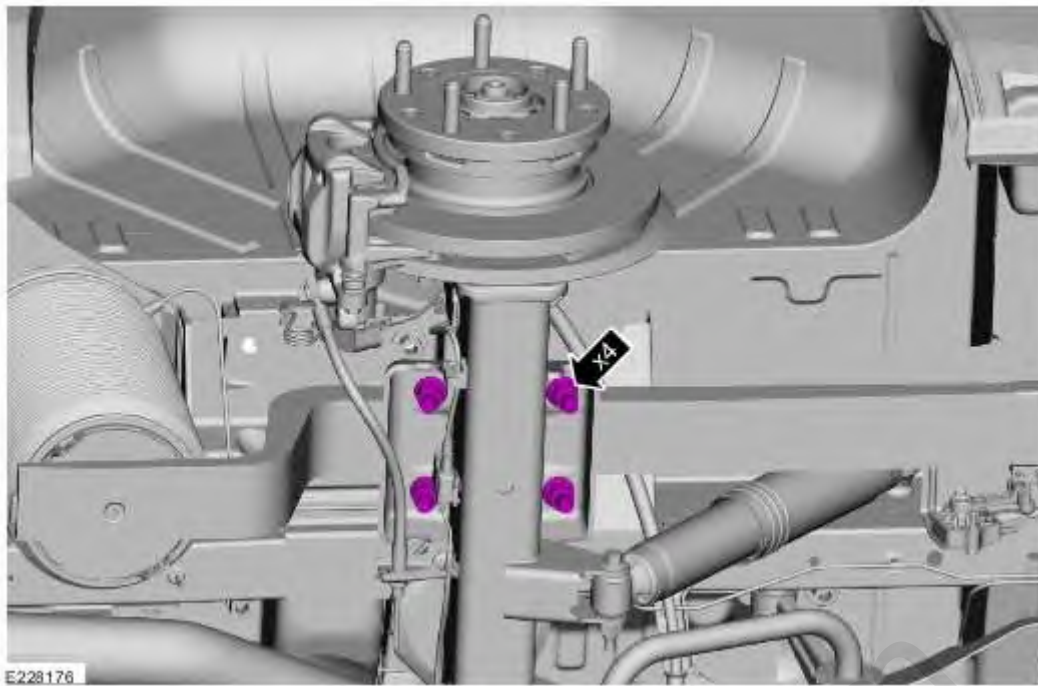
Removal

NOTE: Removal steps in this procedure may contain installation details.

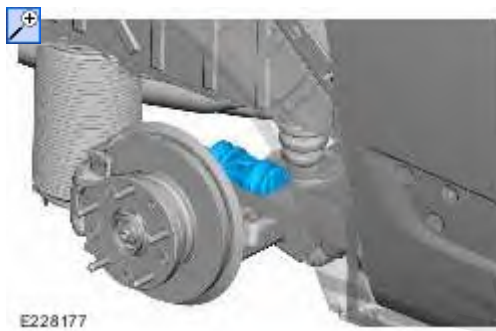
1. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Use the General Equipment: [Transmission Jack](#)



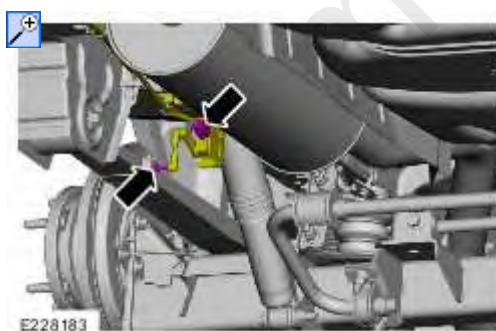
- 3.



4.

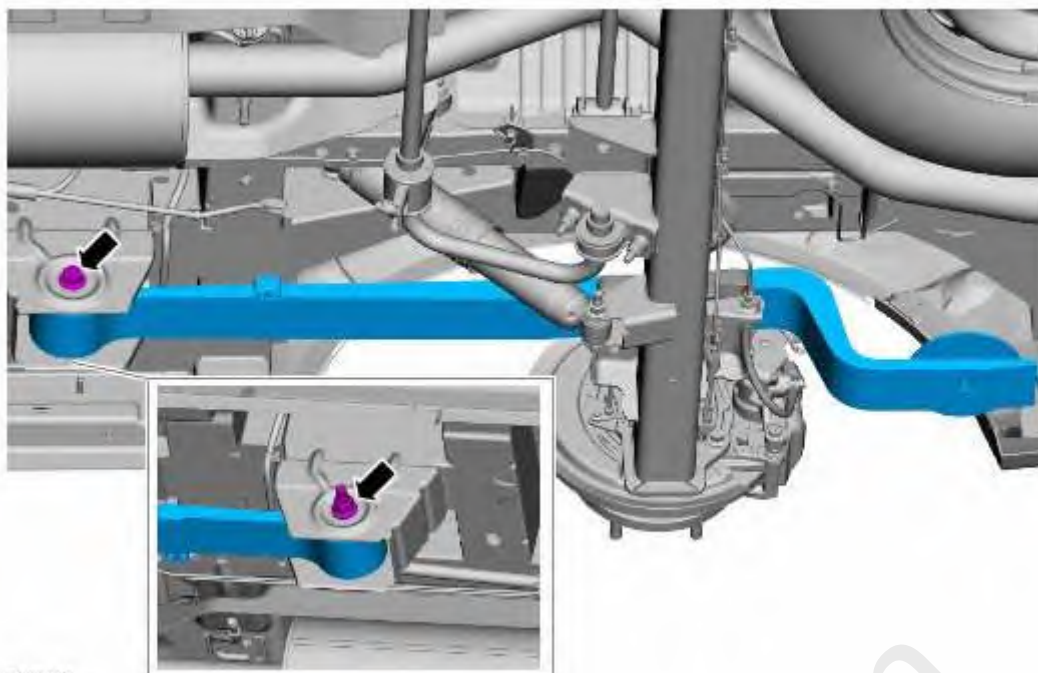


5. Torque: 9 Nm



6. Refer to: [Rear Air Spring](#) (204-05 Vehicle Dynamic Suspension, Removal and Installation).

7. Torque: 275 Nm



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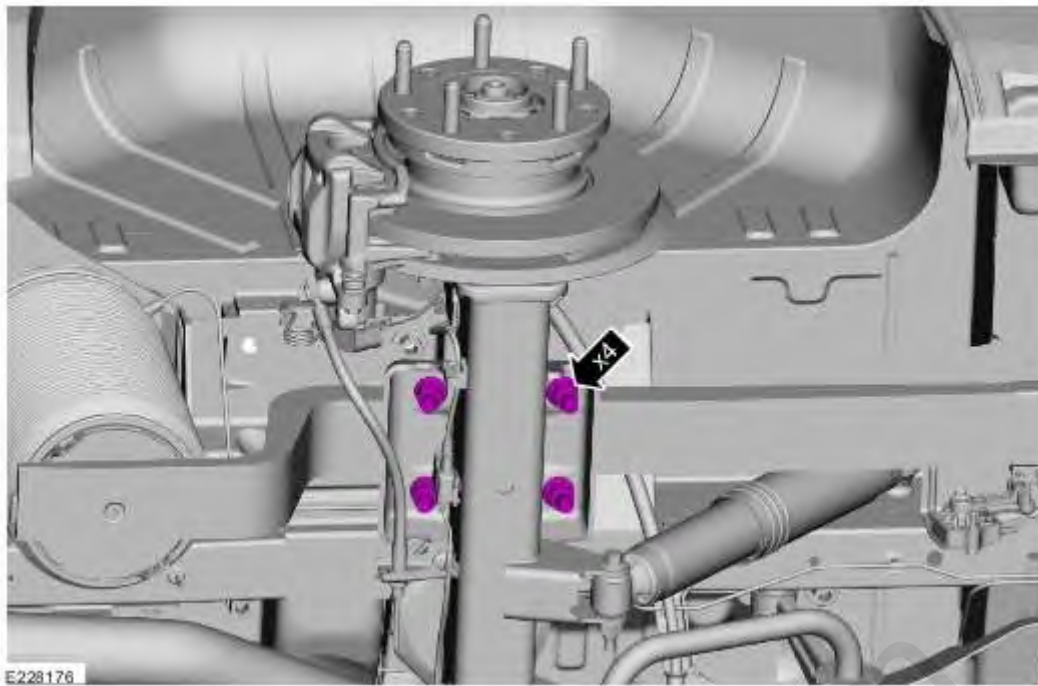
8.



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Installation

1. To install, reverse the removal procedure.
2.  **NOTICE:** Make sure that the components are aligned.
NOTE: Only tighten the nuts finger tight at this stage.



3. **NOTE:** Only tighten the nuts and bolts when the suspension is in the normal drive position.

Torque:

Stage 1: 25 Nm
 Stage 2: 50 Nm
 Stage 3: 75 Nm
 Stage 4: 100 Nm
 Stage 5: 125 Nm
 Stage 6: 150 Nm
 Stage 7: 175 Nm

