

Removal and Installation

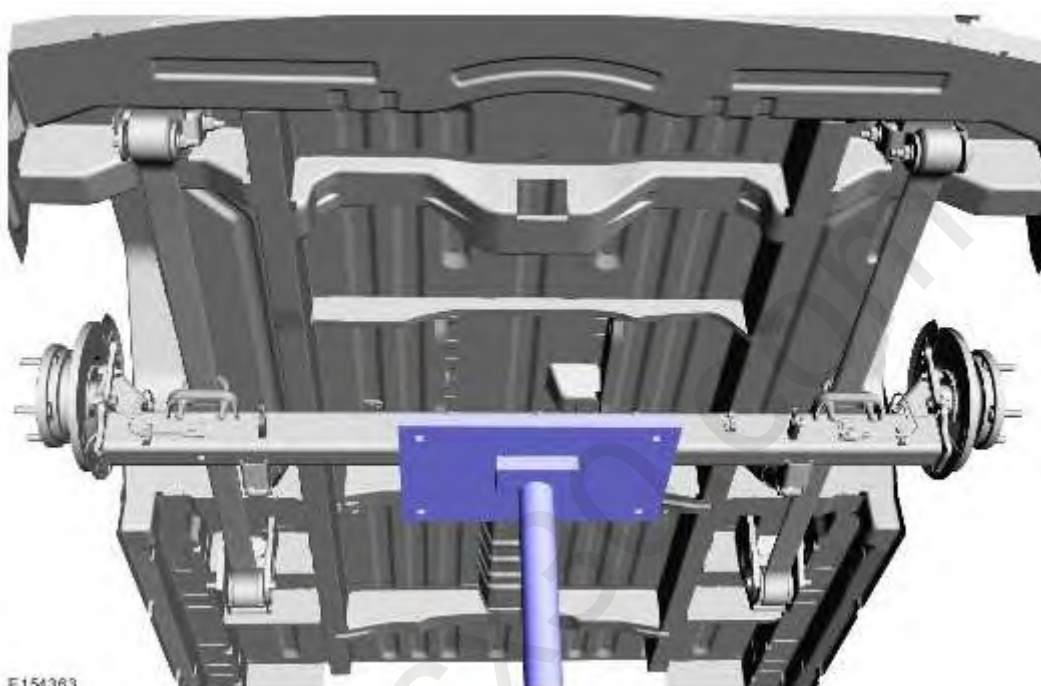
General Equipment

Transmission Jack

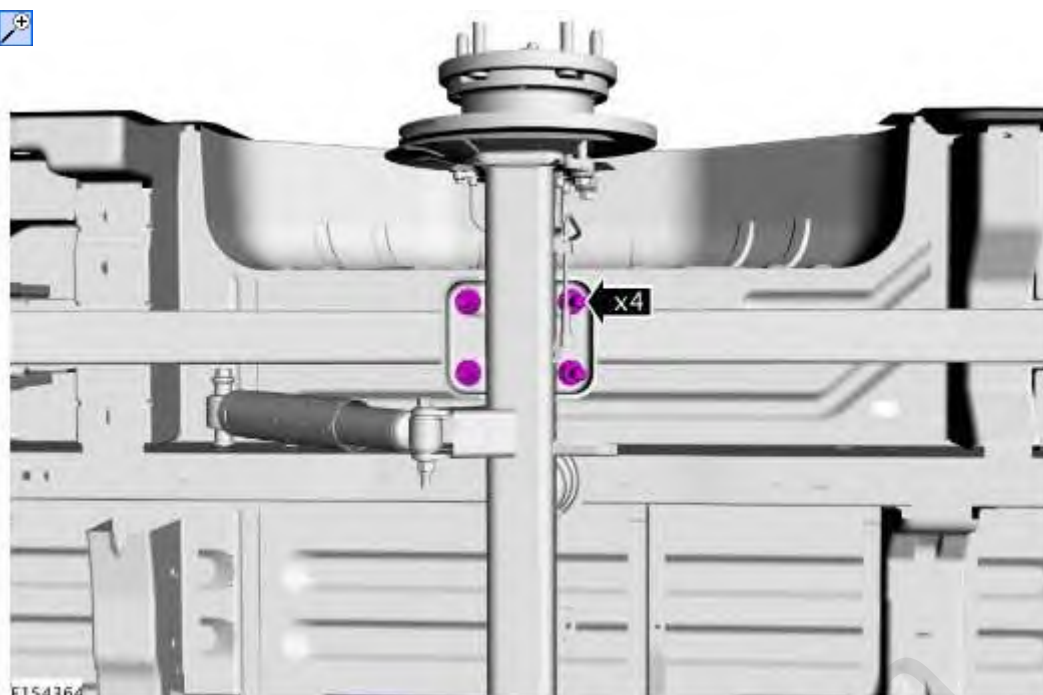
Removal

NOTE: Removal steps in this procedure may contain installation details.

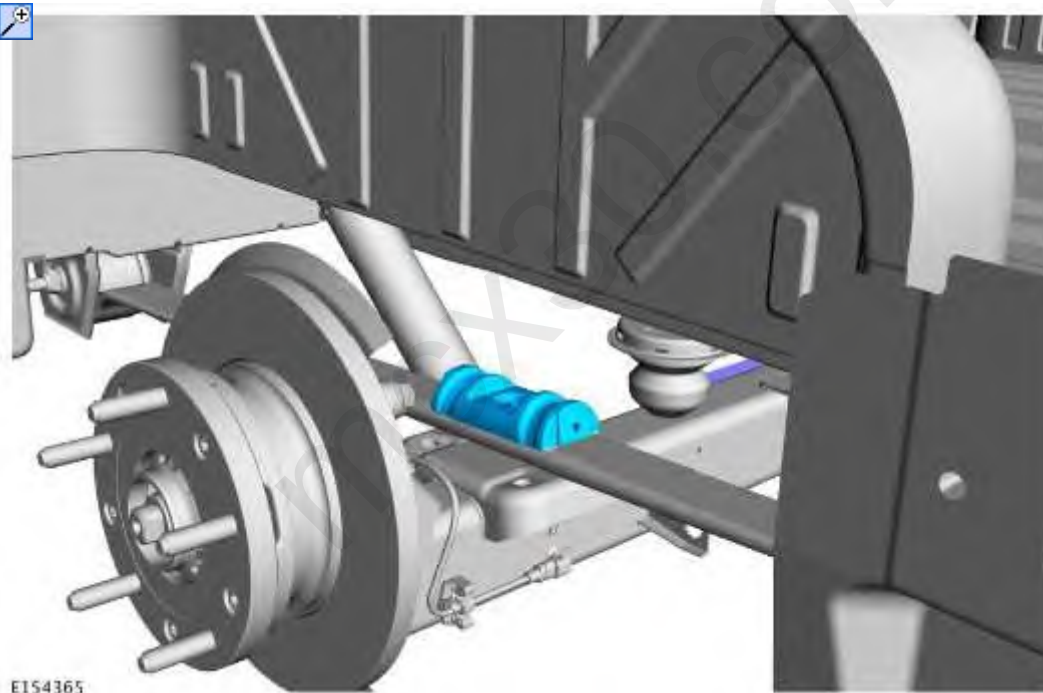
1. Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Use the General Equipment: [Transmission Jack](#)



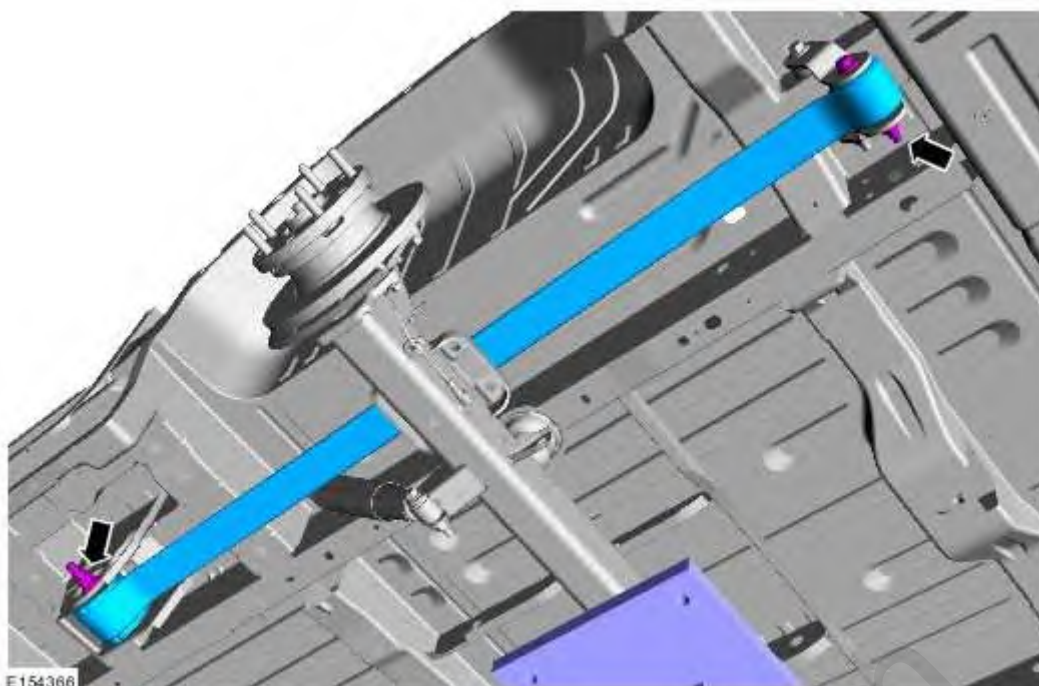
- 3.



4.

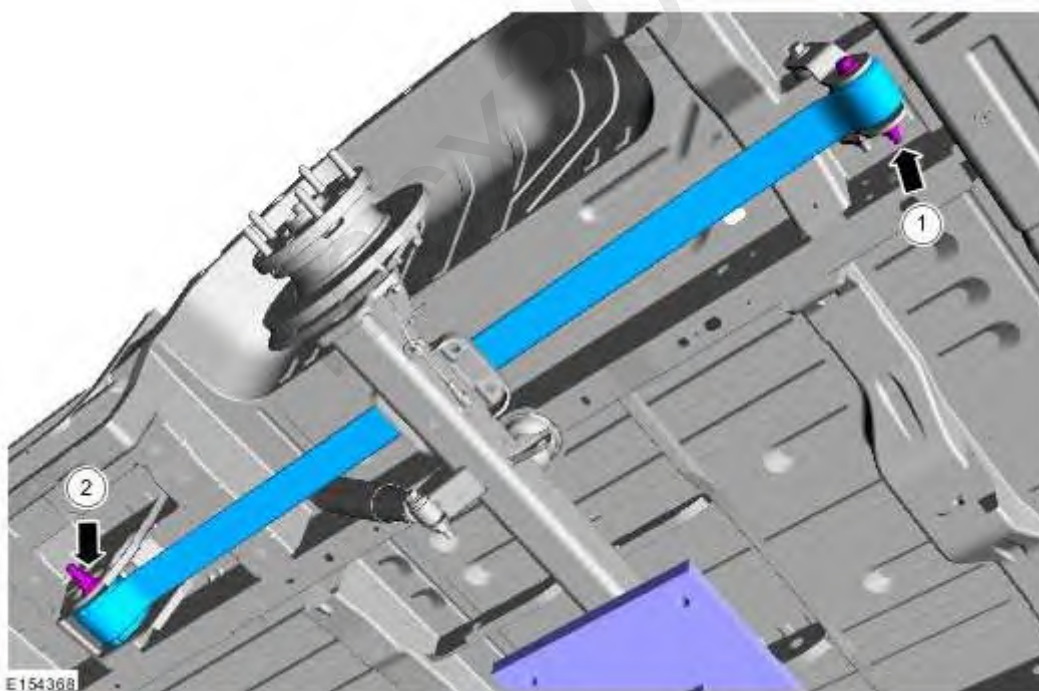


5.

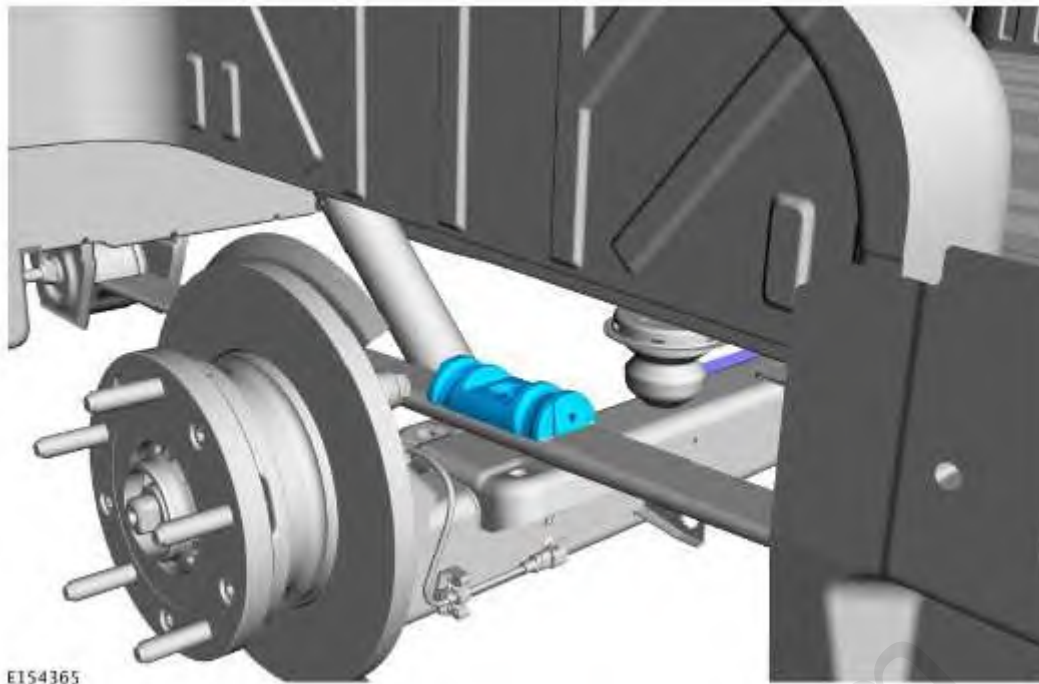


Installation

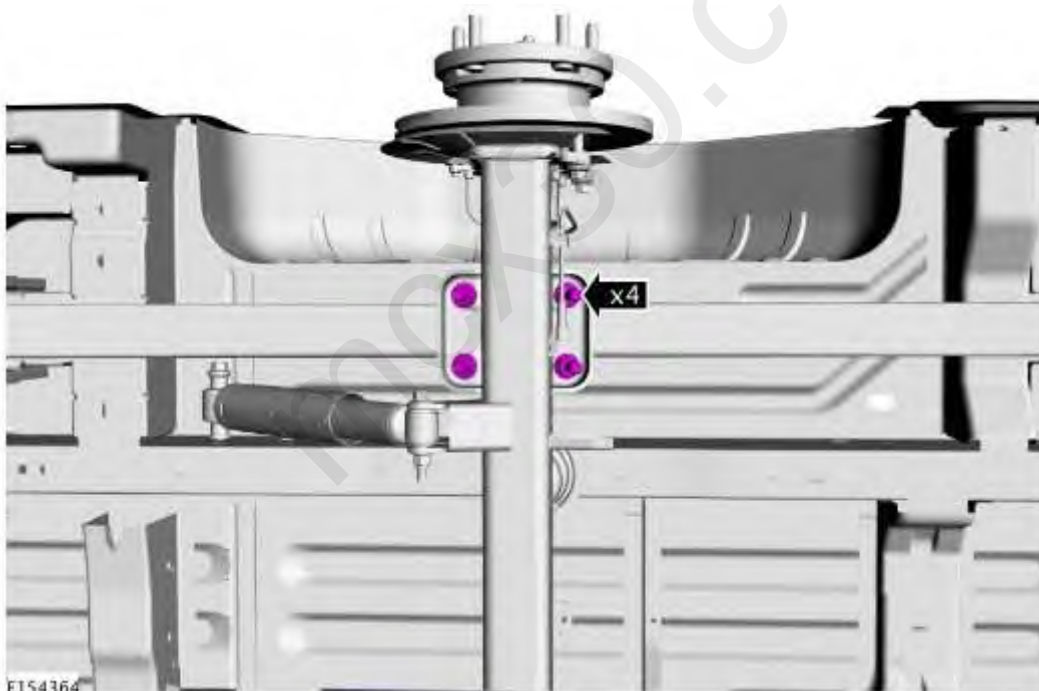
1.
 1. Torque: 175 Nm
 2. Torque: 275 Nm



- 2.



3.  **NOTICE:** Make sure that the components are aligned.
NOTE: Only tighten the nuts finger tight at this stage.

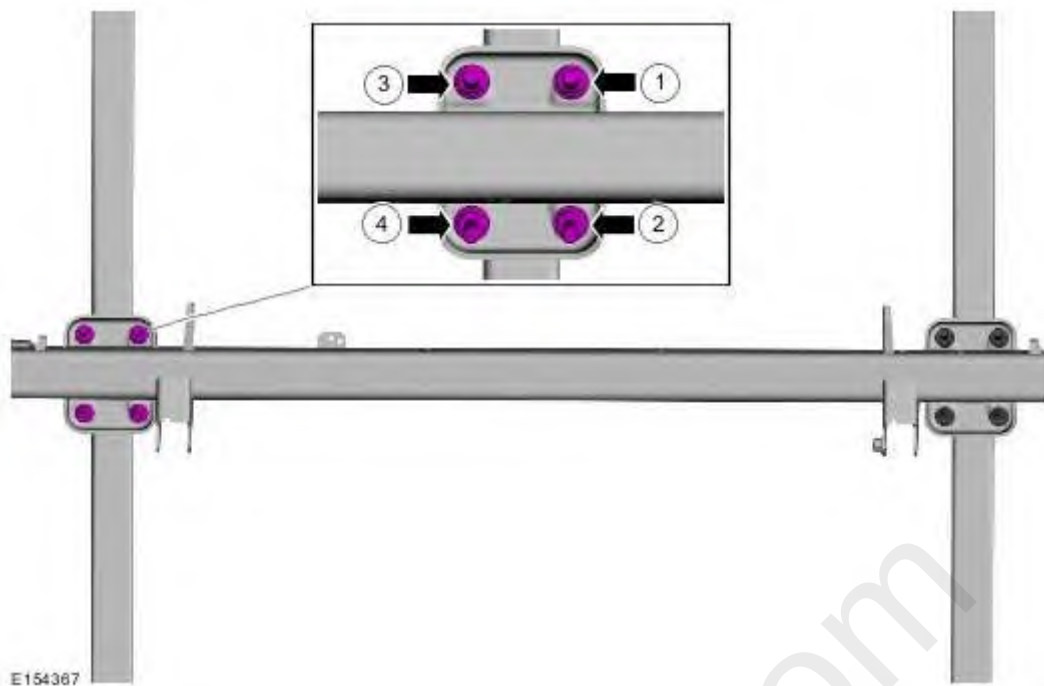


4. To install, reverse the removal procedure.
5. **NOTE:** Only tighten the nuts and bolts when the suspension is in the normal drive position.

Torque:

- Stage 1: 25 Nm
- Stage 2: 50 Nm
- Stage 3: 75 Nm
- Stage 4: 100 Nm
- Stage 5: 125 Nm
- Stage 6:

150 Nm
Stage 7: 175 Nm



6. Equally tighten the U-bolts to ensure that the length x doesn't differ more than 3mm.

