

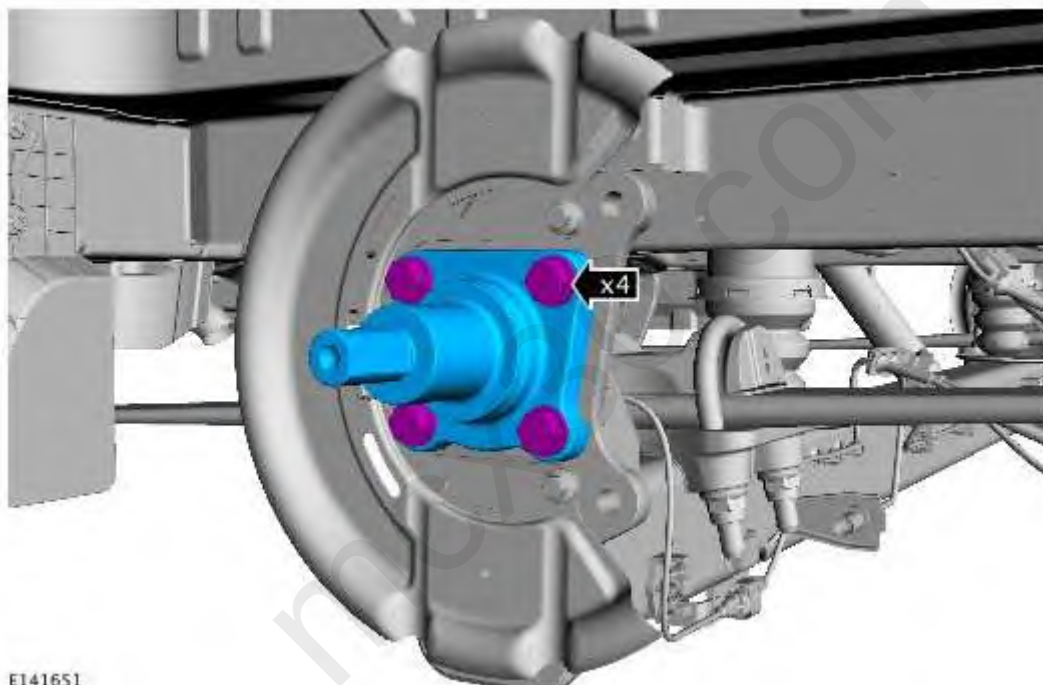
Removal and Installation

Removal

NOTE: Removal steps in this procedure may contain installation details.

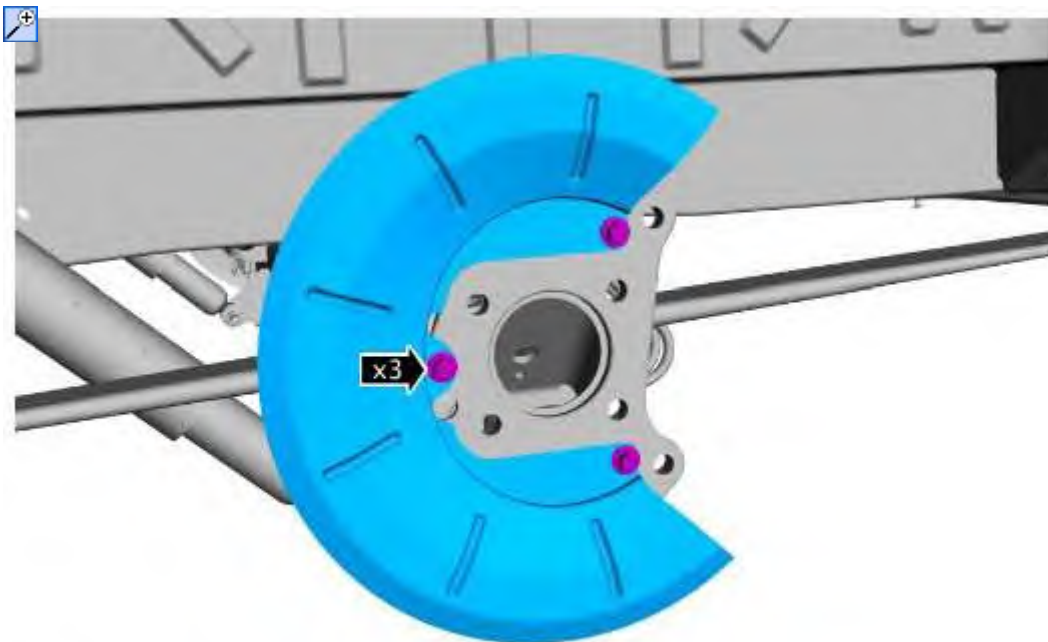
1. Refer to: [Health and Safety Precautions](#) (100-00 General Information, Description and Operation).
2. Refer to: [Brake System Draining and Filling](#) (206-00 Brake System - General Information, General Procedures).
3. NOTE: This step is only necessary when installing a new component.
Refer to: [Wheel Bearing and Wheel Hub - Vehicles With: Rear Disc Brakes](#) (204-02 Rear Suspension, Removal and Installation).
4. NOTE: This step is only necessary when installing a new component.

Torque: 133 Nm



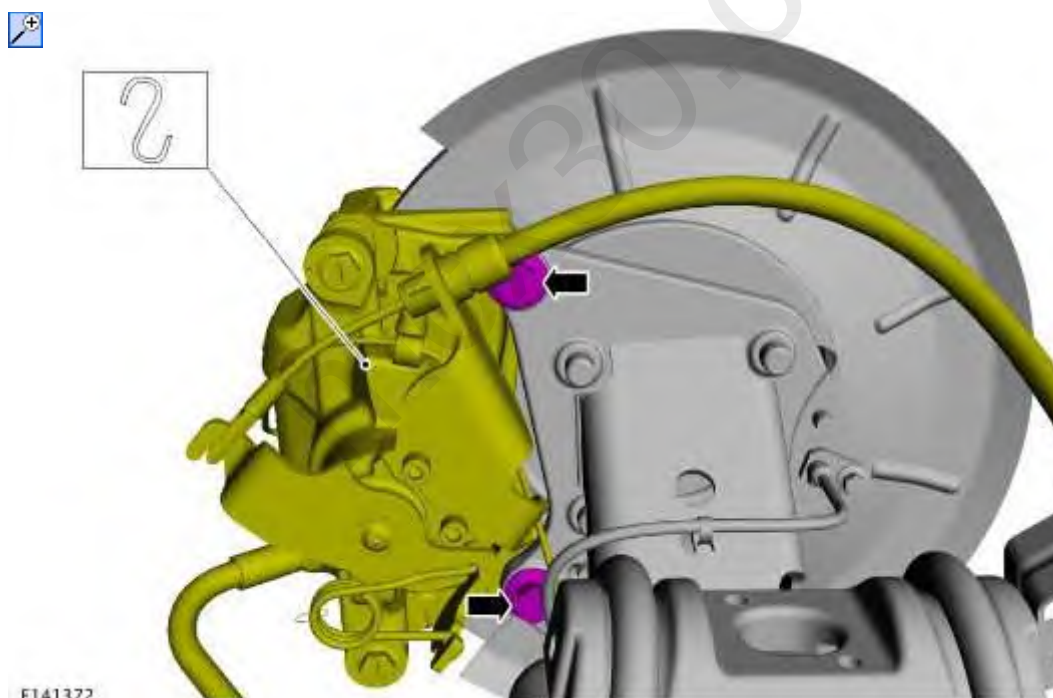
5. NOTE: This step is only necessary when installing a new component.

Torque: 20 Nm



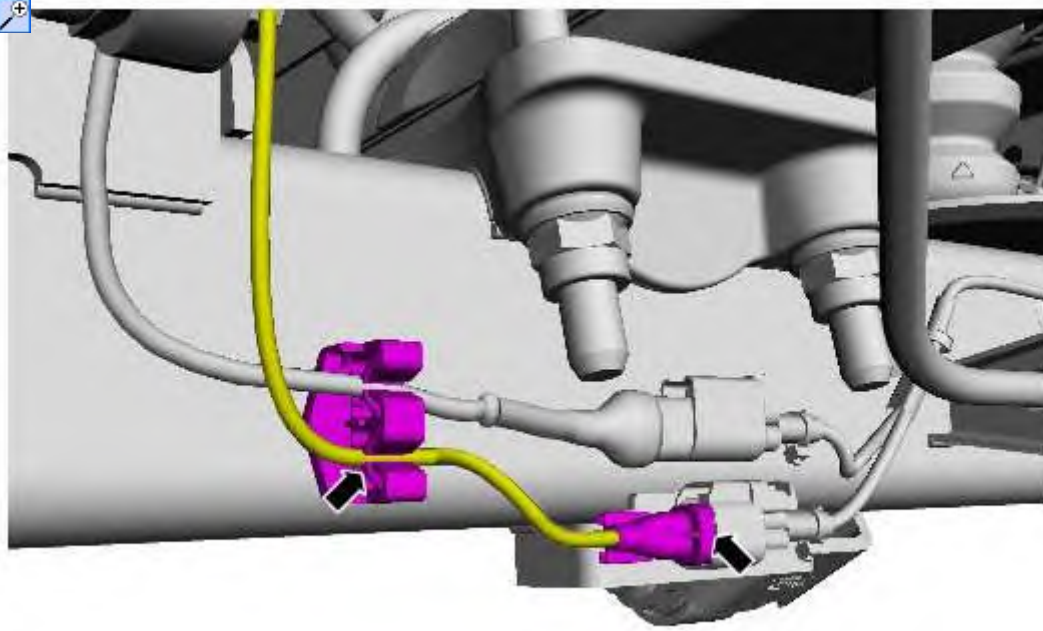
E152598

6.  **NOTICE:** Make sure that no load is placed on the brake hose.
Torque: 115 Nm



E141372

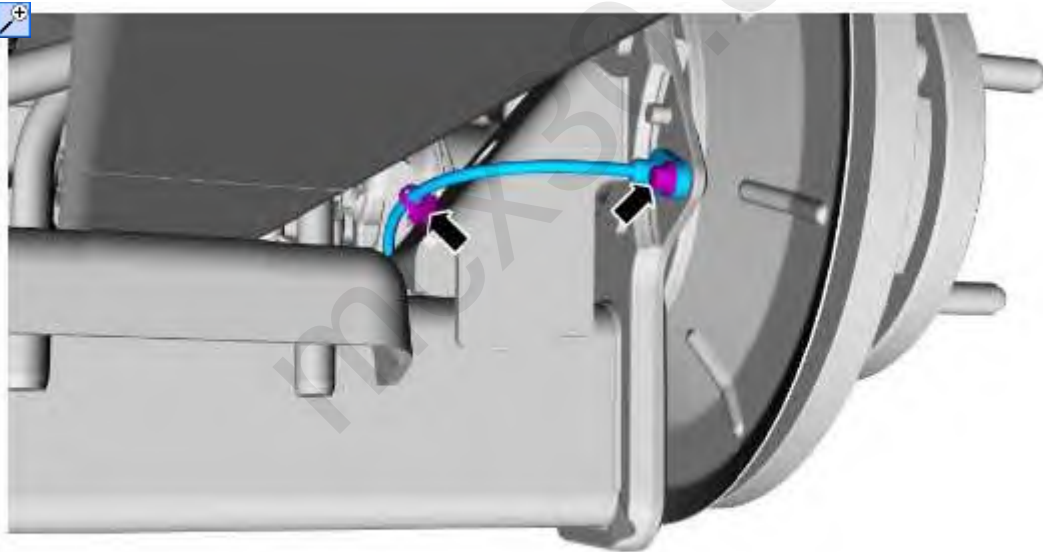
7. On both sides.



E146748

8. **NOTE:** Make sure that the sensor housing is clean and free of foreign material.
On both sides.

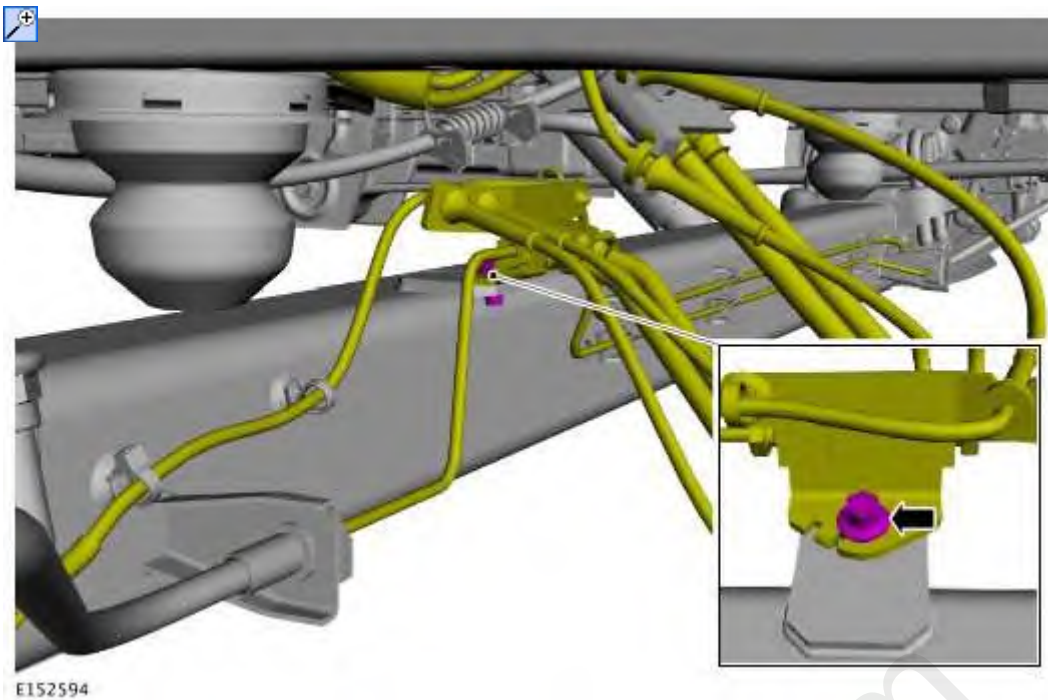
Torque: 11 Nm



E146749

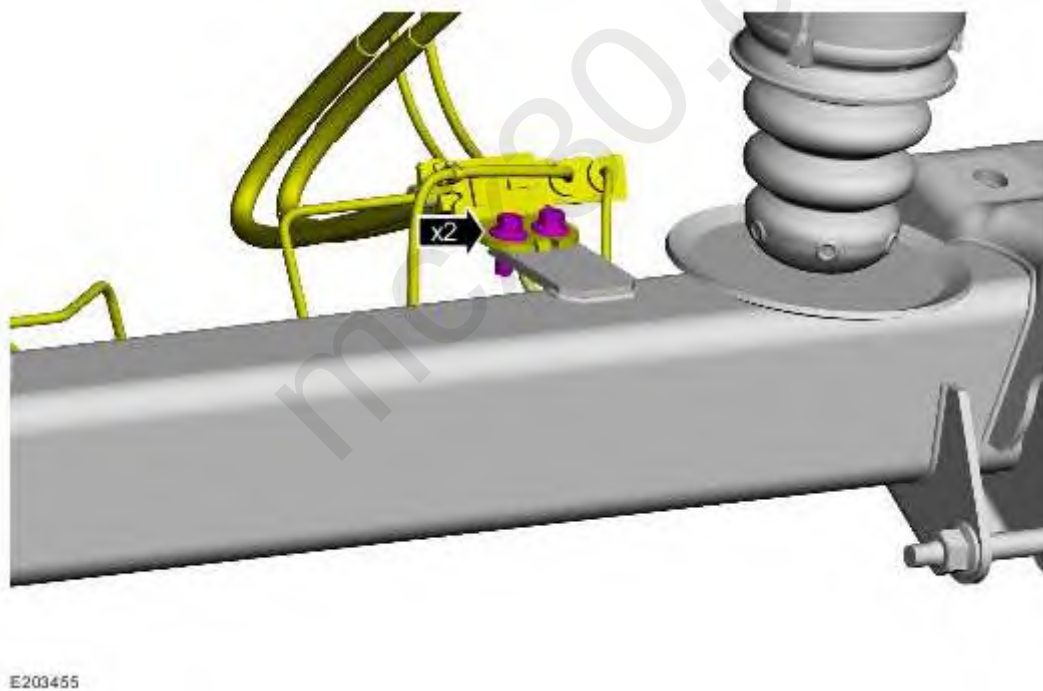
Vehicles Built Up To: 09-04-2013

9. *Torque:* 25 Nm



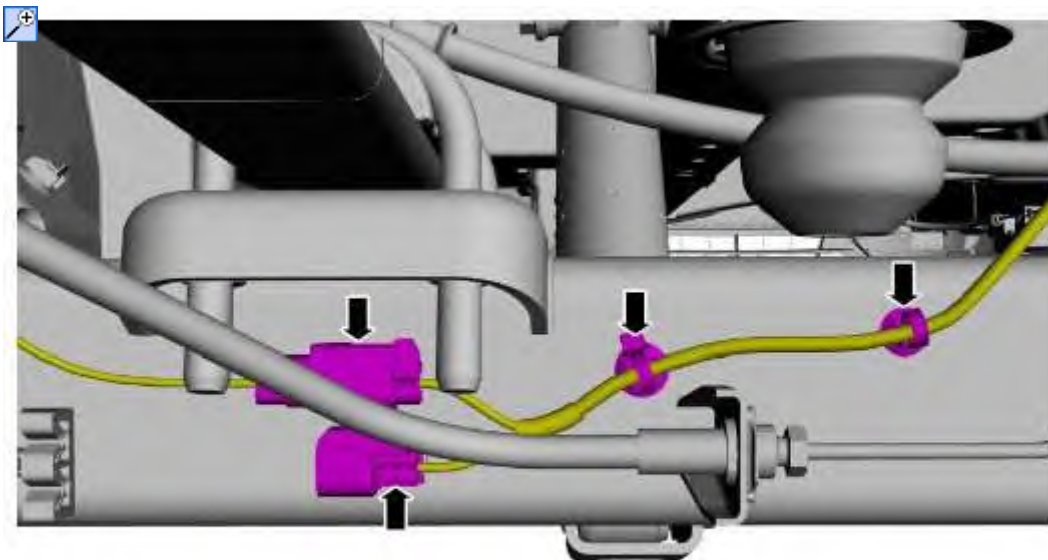
Vehicles Built From: 10-04-2013

10. Torque: 25 Nm



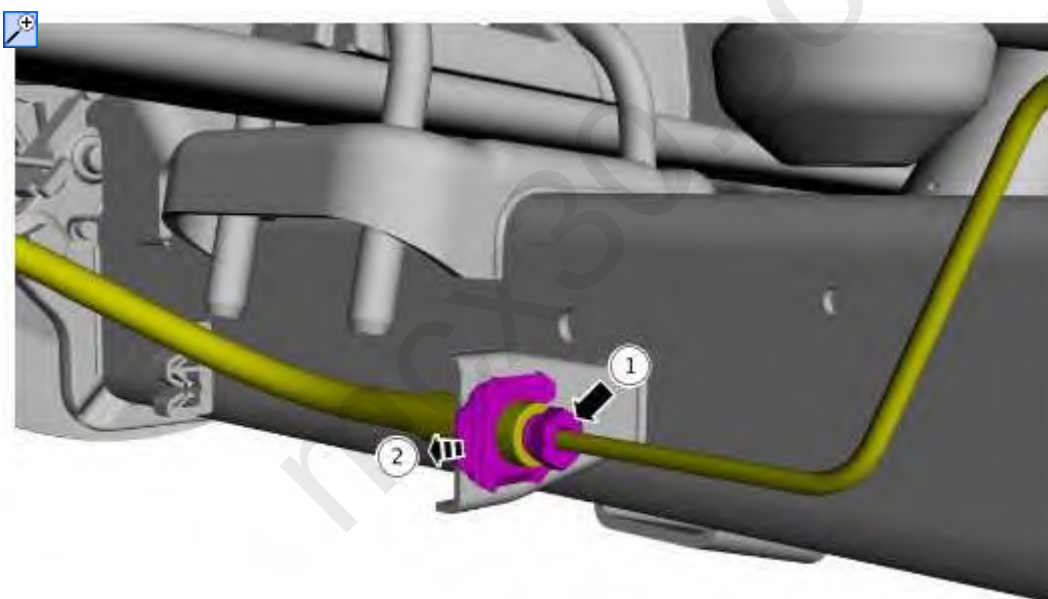
All vehicles

11. On both sides.



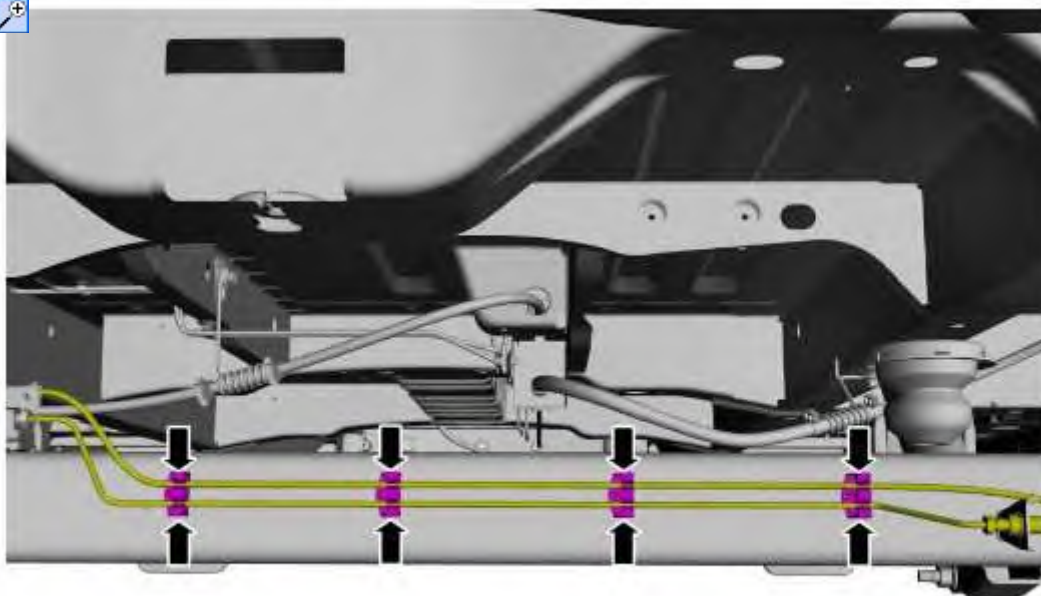
E152595

12. Torque: 18 Nm



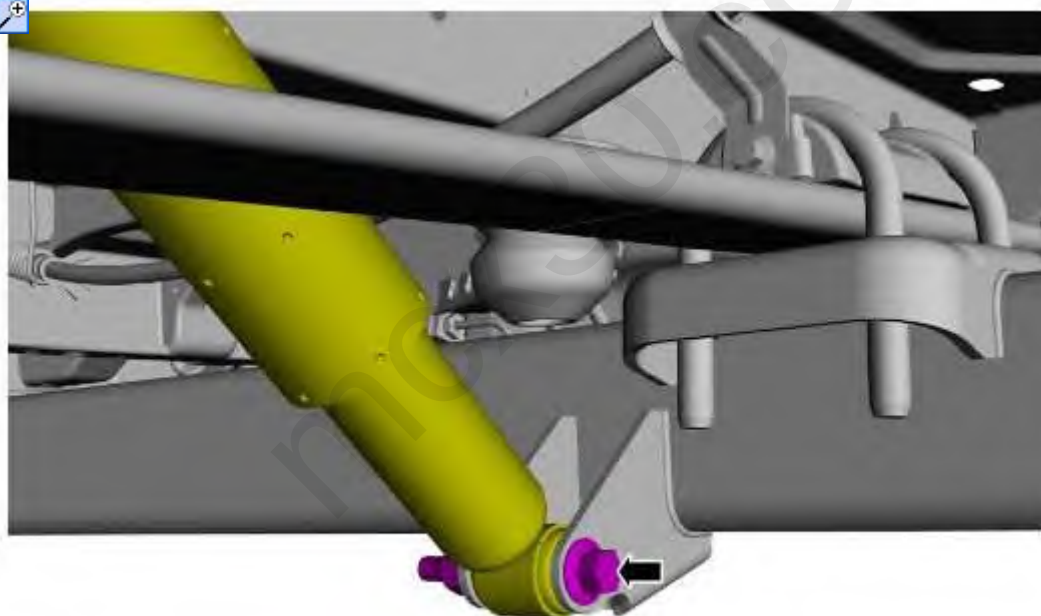
E152596

13. On both sides.



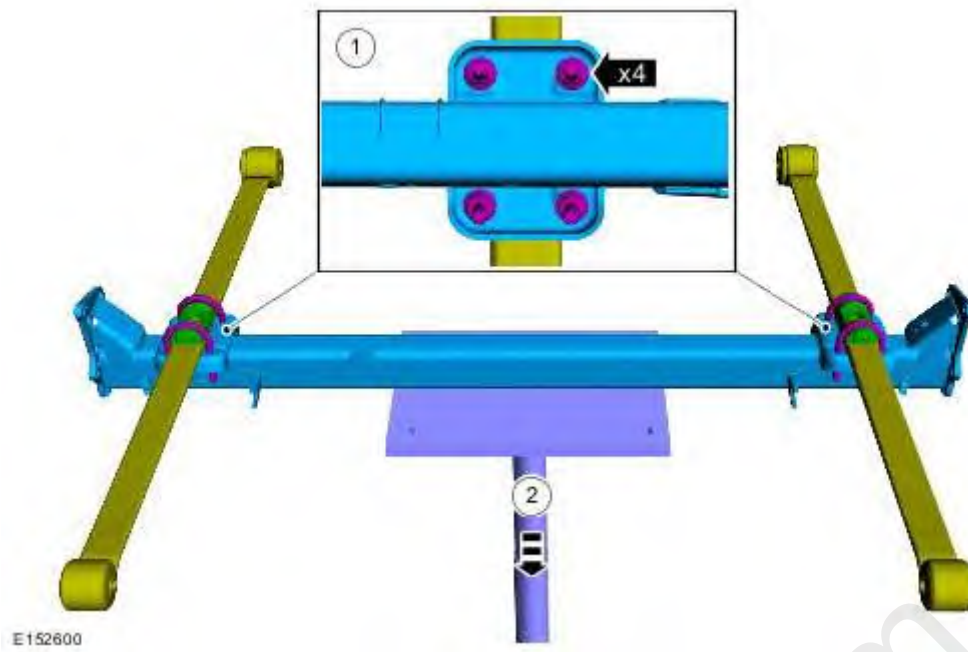
E152597

14. Torque: 80 Nm

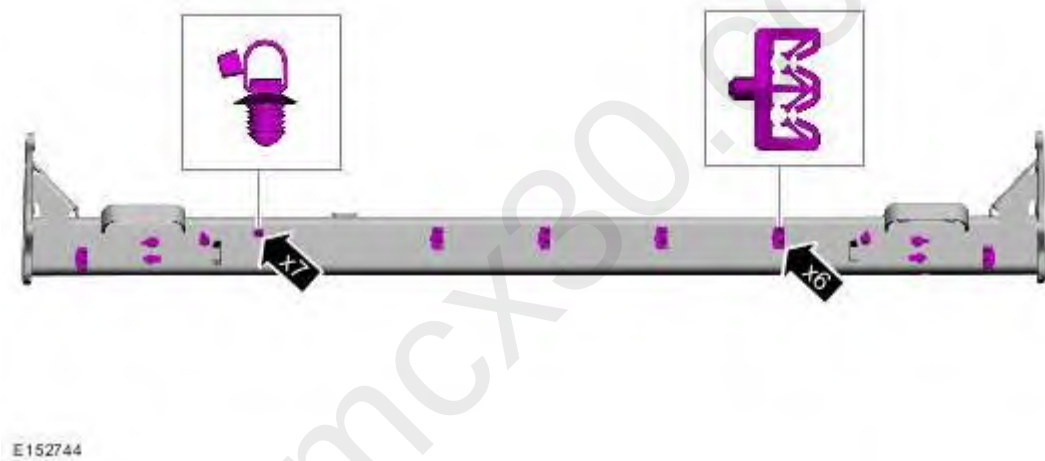


E152599

15.

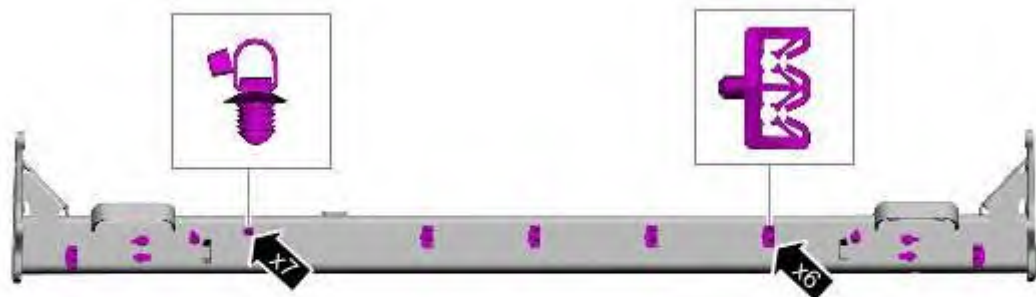


16. NOTE: This step is only necessary when installing a new component.



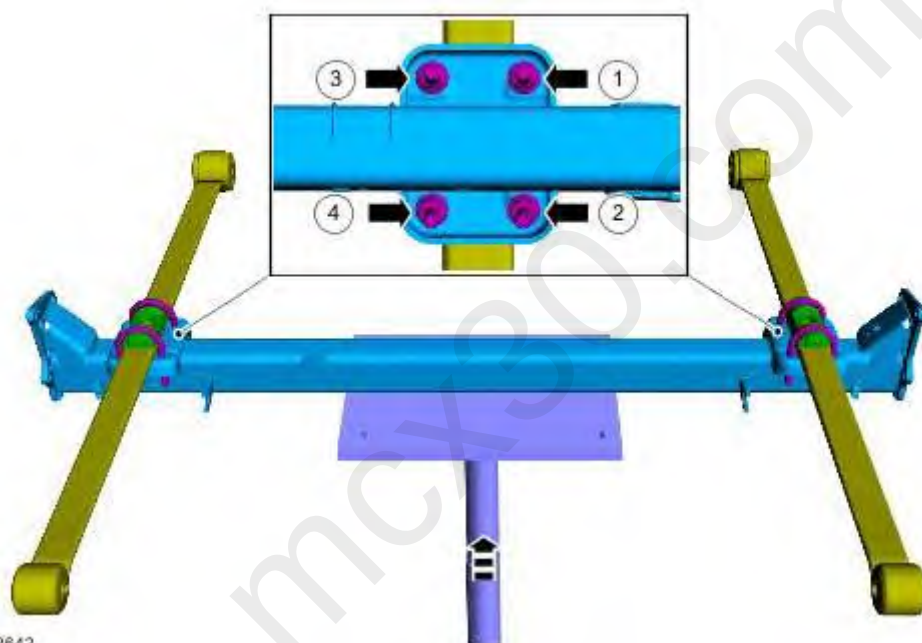
Installation

1. To install, reverse the removal procedure.
2. NOTE: This step is only necessary when installing a new component.



E152744

3.  **NOTICE:** Make sure that the components are aligned.
NOTE: Only tighten the nuts finger tight at this stage.

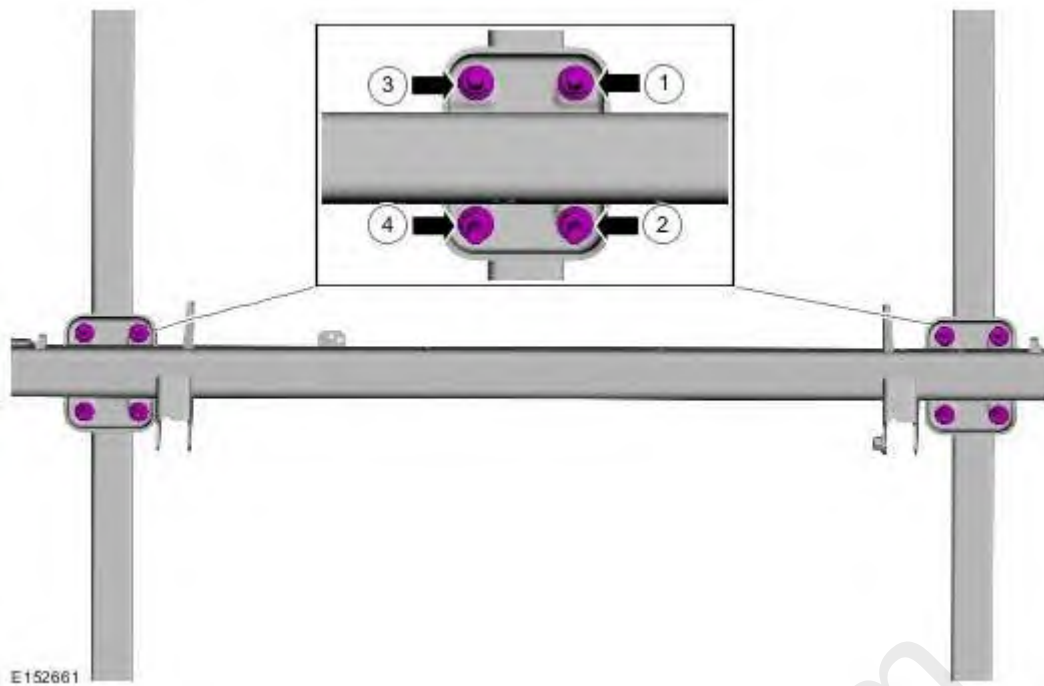


E152642

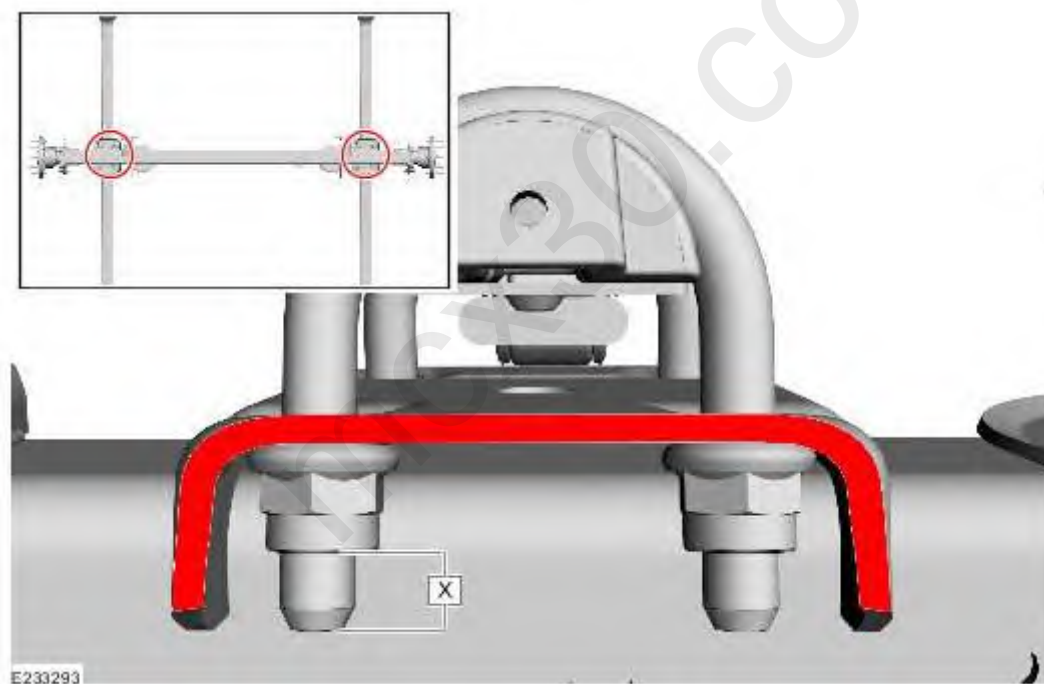
4. **NOTE:** Only tighten the nuts and bolts when the suspension is in the normal drive position.

Torque:

Stage 1: 25 Nm
 Stage 2: 50 Nm
 Stage 3: 75 Nm
 Stage 4: 100 Nm
 Stage 5: 125 Nm
 Stage 6: 150 Nm
 Stage 7: 175 Nm



5. Equally tighten the U-bolts to ensure that the length x doesn't differ more than 3mm.



6. Refer to: [Brake System Pressure Bleeding](#) (206-00 Brake System - General Information, General Procedures).