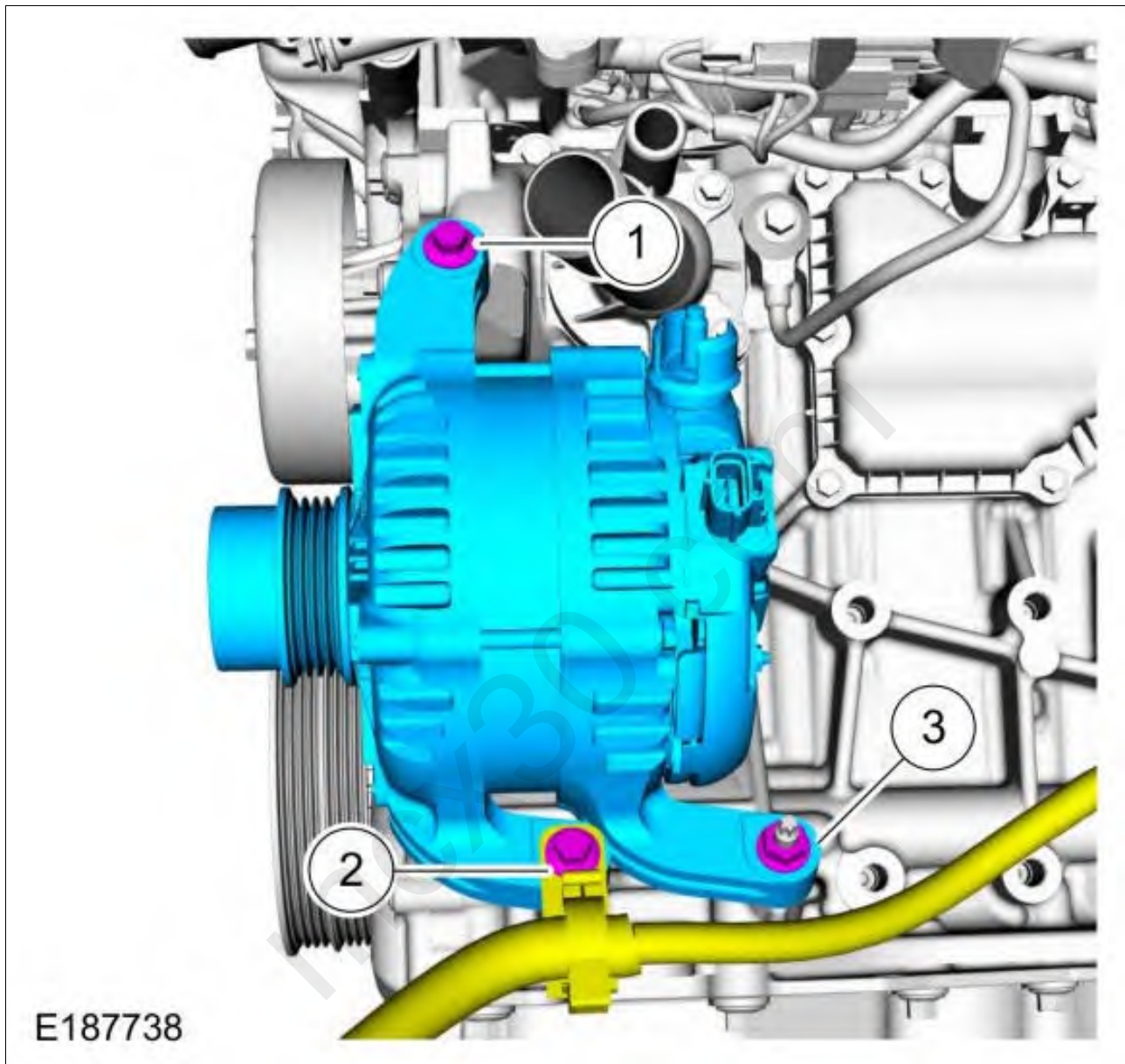


Torque

: 18 lb.ft (25 Nm)

Fig 1: Generator Bolts Tightening Sequence (2.3L)



Courtesy of FORD MOTOR CO.

REMOVAL AND INSTALLATION > GENERATOR - 3.7L DURATEC (227KW 301PS) > REMOVAL



NOTE: Removal steps in this procedure may contain installation details.

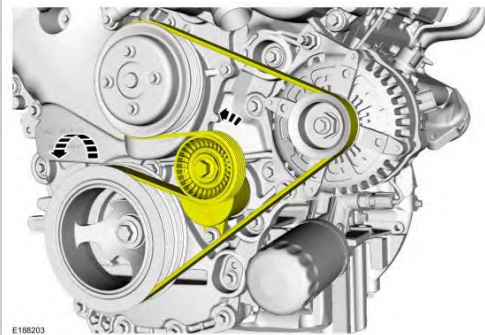
Disconnect the battery ground. Refer to: Battery Disconnect and Connect .

2.

Remove the air cleaner assembly. Refer to: Air Cleaner .

3.

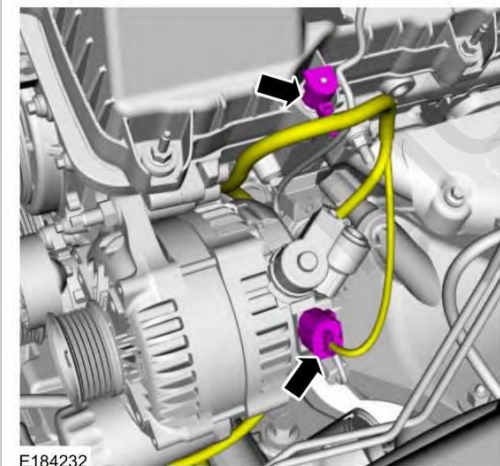
Rotate the accessory drive belt tensioner counter clockwise and position aside the accessory drive belt.



4.

Detach the wire harness retainer from the valve cover stud bolt.

Disconnect the generator electrical connector.



5.

Position the protective cover aside.

 **NOTE:** When installing the B+ terminal nut to the generator, finger-start the nut before tightening or component damage may occur.