

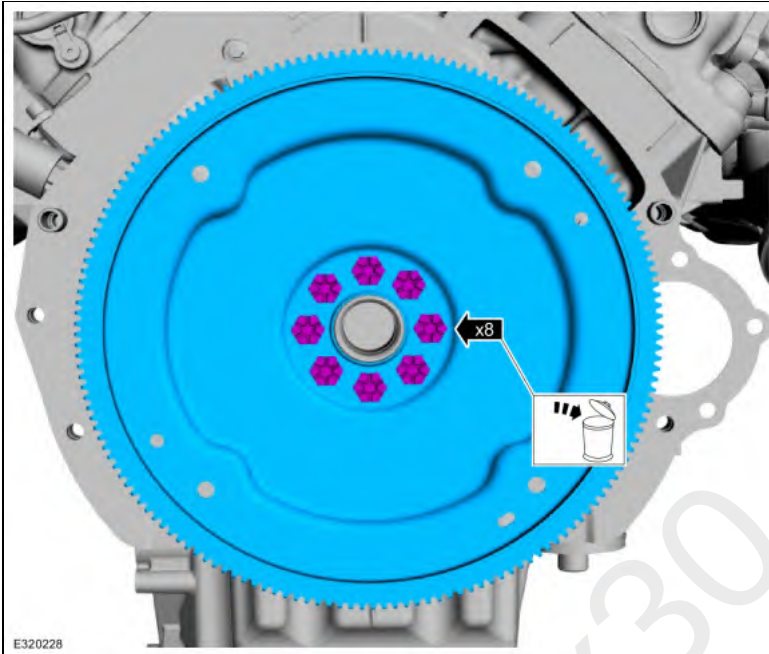
Flexplate

Removal

1. Remove the transmission.
Refer to: Transmission - 7.3L 2V DEVCT V8 (239kW/320PS) (J0) (307-01B Automatic Transmission, Transfer Case and Power Transfer Unit - 10-Speed Automatic Transmission & 10R140, Removal and Installation).
2. **NOTE:** The flywheel bolts are torque-to-yield design and are not reusable.

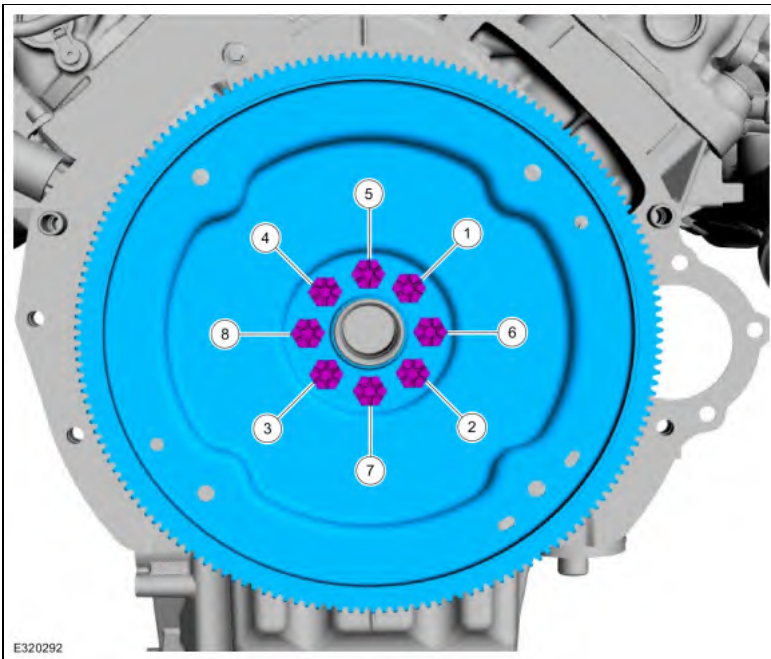
Remove and discard the flywheel bolts.

- Remove the flywheel.



Installation

1.
 - Install the flexplate and the new bolts finger-tight.
 - Tighten the bolts in sequence shown in 6 stages.
Torque:
Stage 1: Tighten fasteners 1 through 4 in sequence to: 177 lb.in (20 Nm)
Stage 2: Tighten fasteners 1 through 4 in sequence to: 26 lb.ft (35 Nm)
Stage 3: Tighten fasteners 1 through 4 in sequence an additional: 60°
Stage 4: Tighten fasteners 5 through 8 in sequence to: 177 lb.in (20 Nm)
Stage 5: Tighten fasteners 5 through 8 in sequence to: 26 lb.ft (35 Nm)
Stage 6: Tighten fasteners 5 through 8 in sequence an additional: 60°



2. Install the transmission.

Refer to: Transmission - 7.3L 2V DEVCT V8 (239kW/320PS) (J0) (307-01B Automatic Transmission, Transfer Case and Power Transfer Unit - 10-Speed Automatic Transmission @ 10R140, Removal and Installation).