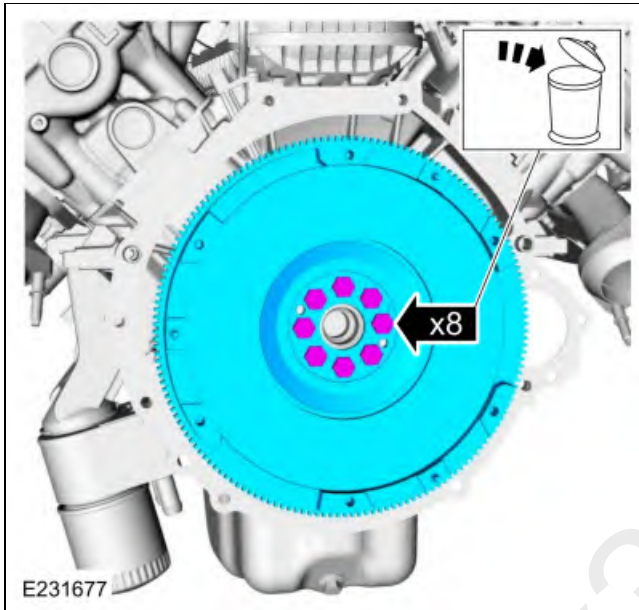


Flywheel

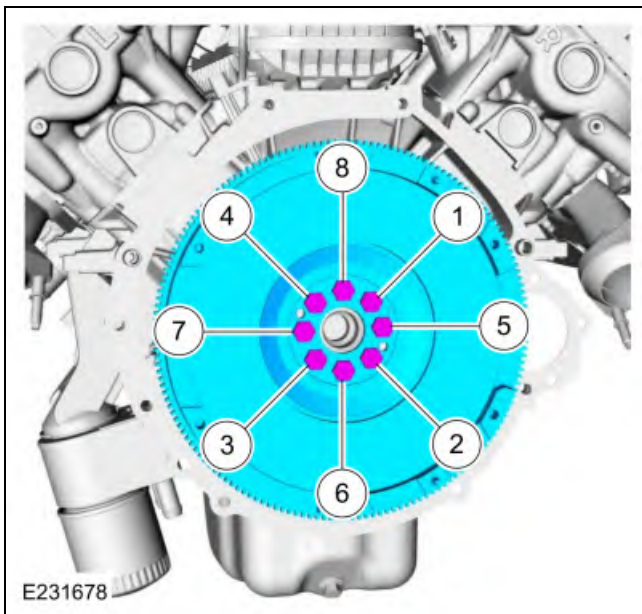
Removal

1. Remove the clutch disc and pressure plate.
Refer to: Clutch Disc and Pressure Plate (308-01 Clutch, Removal and Installation).
2. **NOTE:** *The flywheel bolts are torque-to-yield design and are not reusable.*
 - Remove the bolts and the flywheel.
 - Discard the bolts.



Installation

1.
 - Install the flexplate and the new bolts finger-tight.
 - Tighten the bolts in sequence shown in 6 stages.
Torque:
 - Stage 1: Tighten fasteners 1 through 4 in sequence to: 177 lb.in (20 Nm)
 - Stage 2: Tighten fasteners 1 through 4 in sequence to: 26 lb.ft (35 Nm)
 - Stage 3: Tighten fasteners 1 through 4 in sequence an additional: 60°
 - Stage 4: Tighten fasteners 5 through 8 in sequence to: 177 lb.in (20 Nm)
 - Stage 5: Tighten fasteners 5 through 8 in sequence to: 26 lb.ft (35 Nm)
 - Stage 6: Tighten fasteners 5 through 8 in sequence an additional: 60°



2. Install the clutch disc and pressure plate.
Refer to: Clutch Disc and Pressure Plate (308-01 Clutch, Removal and Installation).
 3. Use the Powertrain Control Module (PCM) Misfire Monitor Profile Correction routine in the diagnostic scan tool.
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