

Fender

Special Tool(s) / General Equipment

Knife

Materials

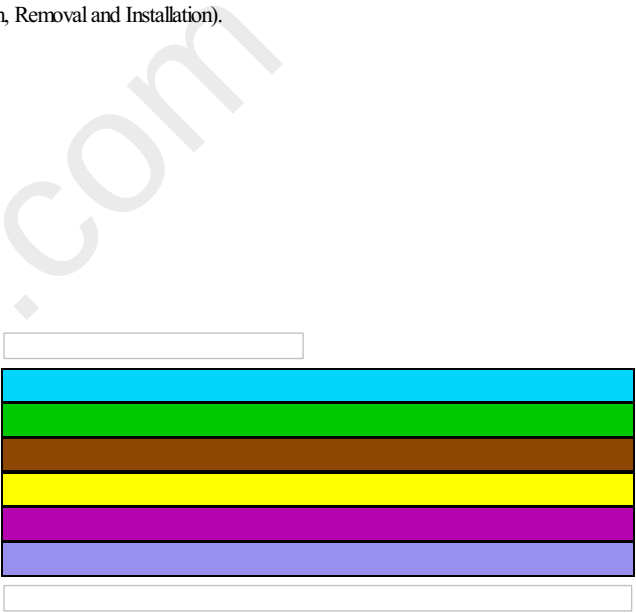
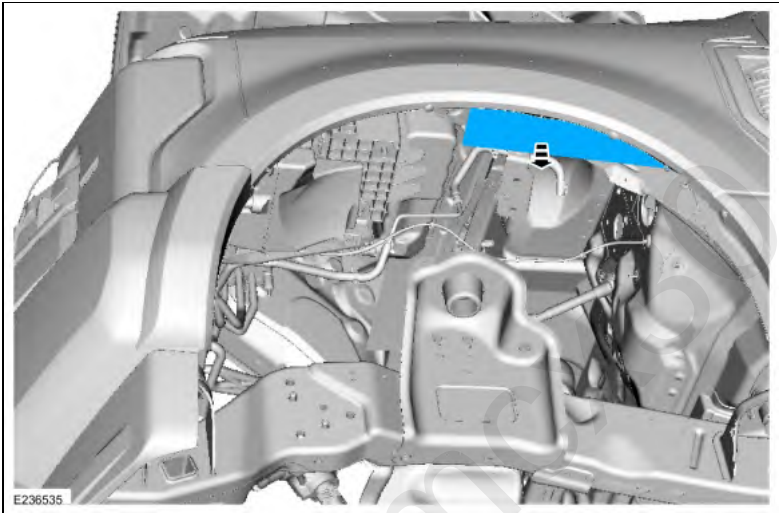
Name	Specification
Flexible Foam Repair 3M [®] , 08463, LORD Fusor [®] 121	-

Removal

NOTE: Removal steps in this procedure may contain installation details.

NOTE: LH shown, RH similar.

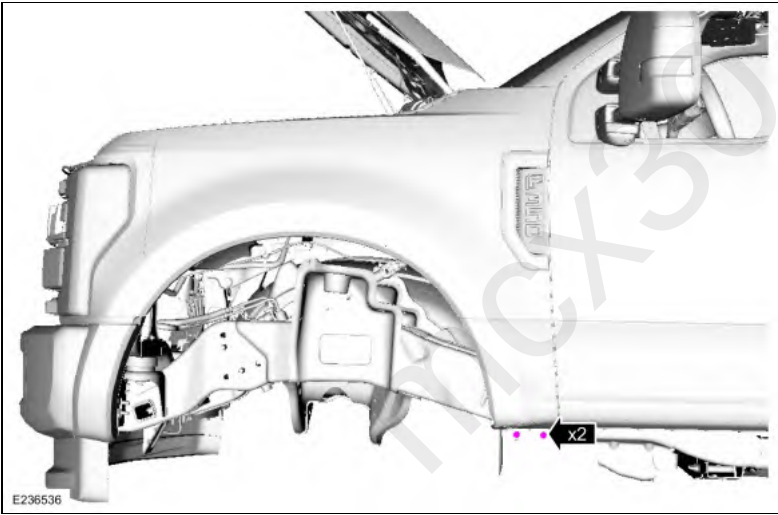
1. Remove the fender splash shield.
Refer to: Fender Splash Shield (501-02 Front End Body Panels, Removal and Installation).
2. Remove the front fender moulding.
Refer to: Front Fender Moulding - F-450/F-550 (501-08 Exterior Trim and Ornamentation, Removal and Installation).
3. Remove the fender insulator.



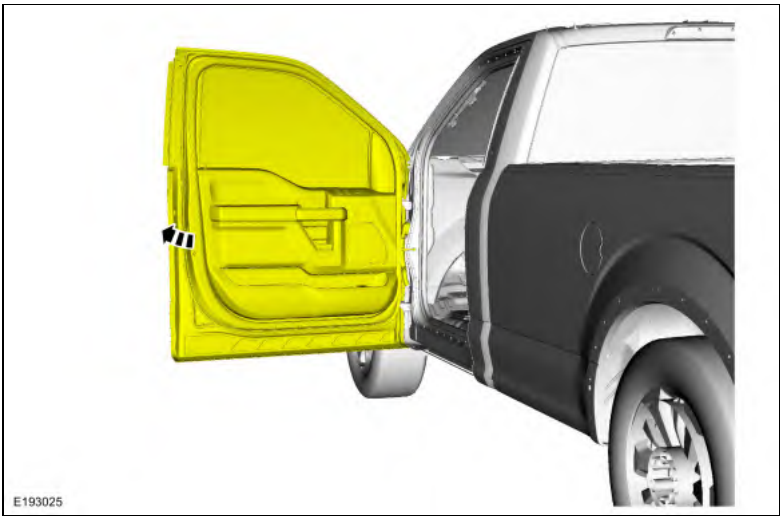
4. Remove the bolt.
Torque: 80 lb.in (9 Nm)



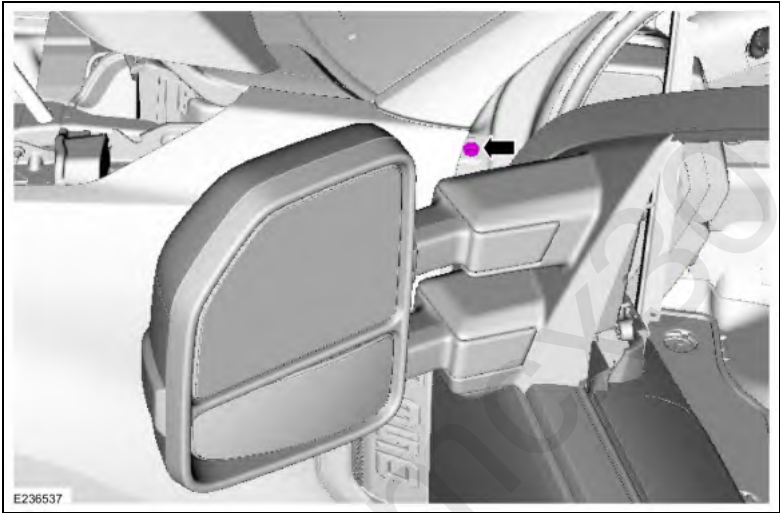
5. Remove the bolts.
Torque: 80 lb.in (9 Nm)



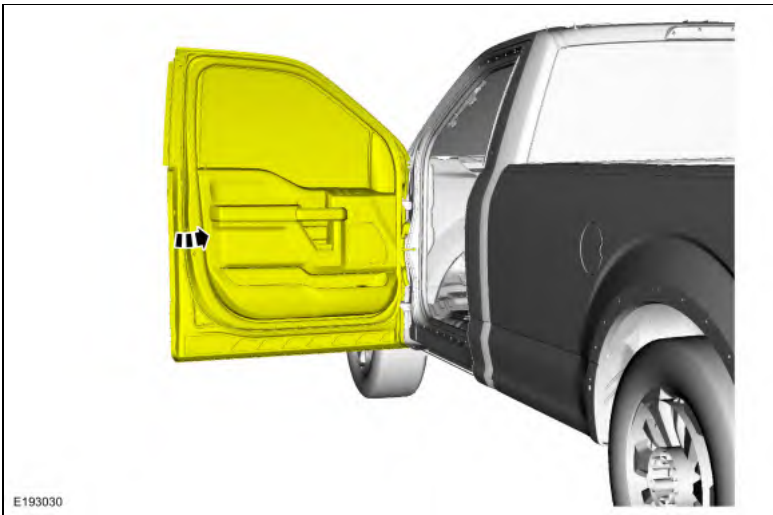
6. Open the door.



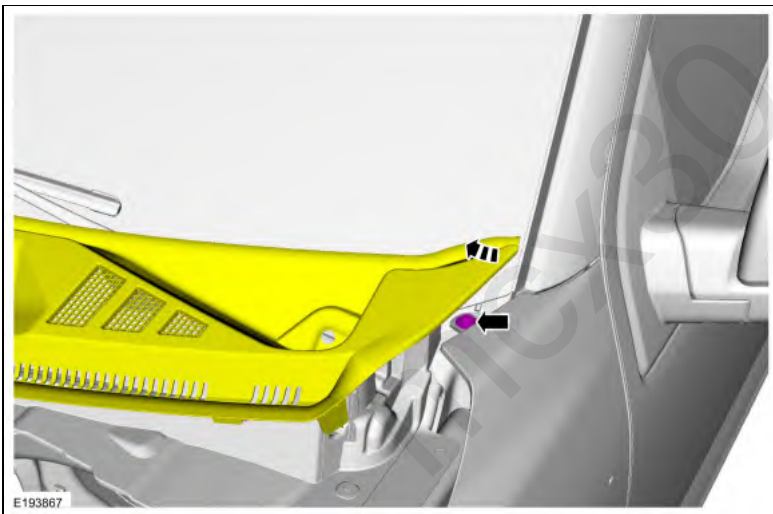
7. Remove the bolt.
Torque: 44 lb.in (5 Nm)



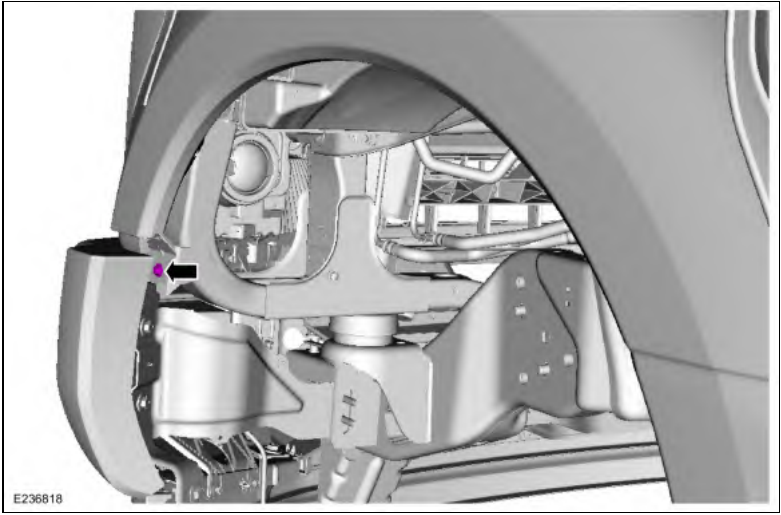
8. Close the door.



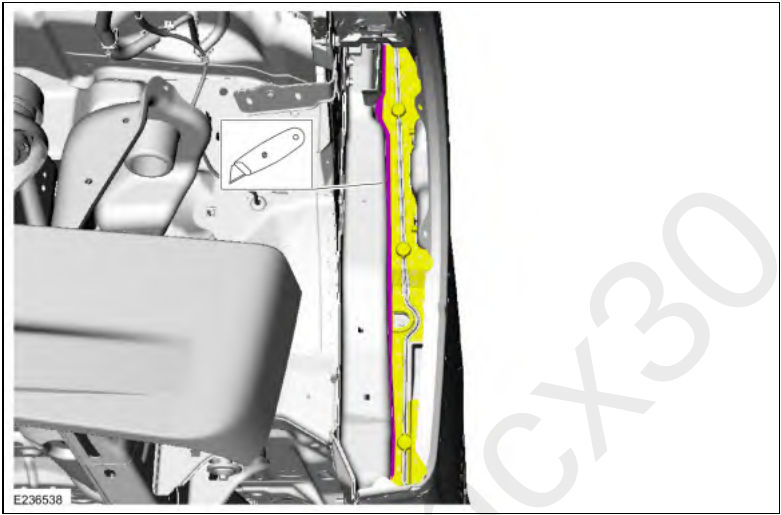
9. Lift the corner of the cowl panel grille upward and remove the bolt.
Torque: 106 lb.in (12 Nm)



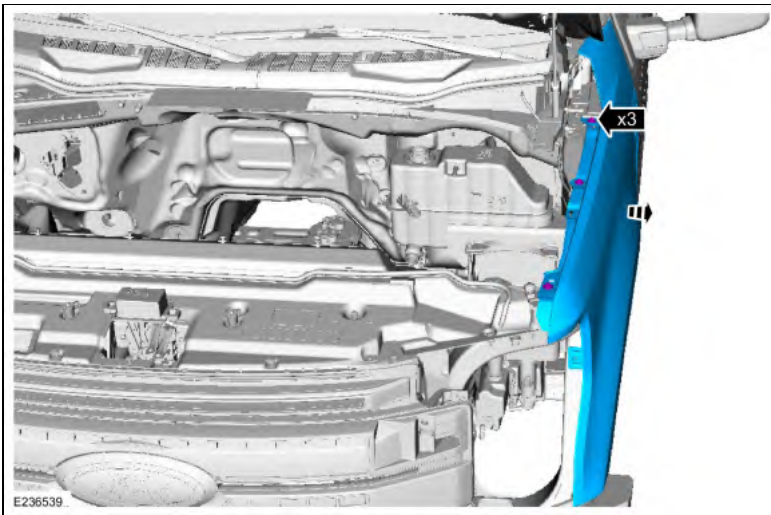
10. Remove the headlamp assembly.
Refer to: Headlamp Assembly (417-01 Exterior Lighting, Removal and Installation).
11. Remove the bolt.
Torque: 80 lb.in (9 Nm)



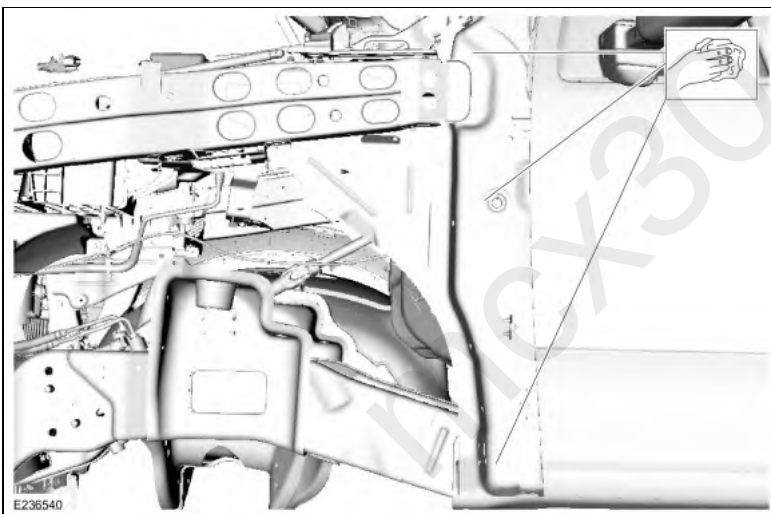
12. **NOTE:** Follow the unique instructions or graphic for this step in the installation.
- Cut the foam sealant between the expandable foam baffle and the body.
- Use the General Equipment: Knife



13. Remove the bolts and the fender.
- Torque:* 106 lb.in (12 Nm)

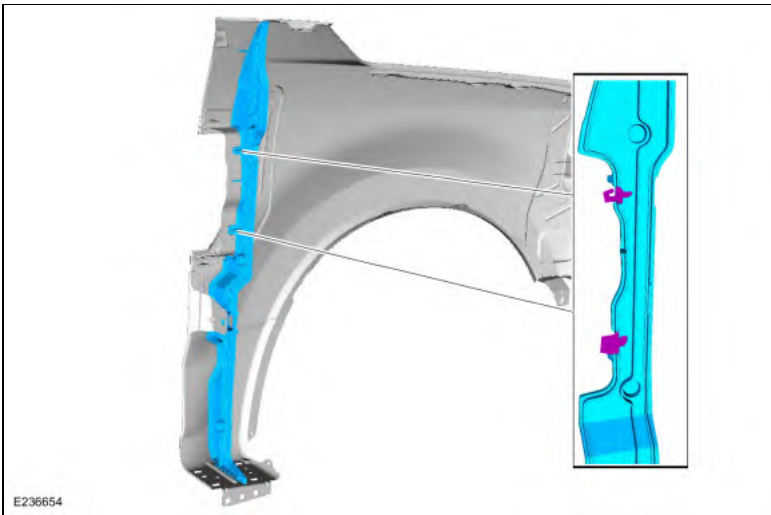


14. Remove any excess debris left on the body.



15. **NOTE:** This step is only necessary when installing a new component.

Release the clips and remove the expandable foam baffle.



Installation

1. To install, reverse the removal procedure.
2. Apply a continuous stream of Fusor® 121 material along the entire span of the baffle-body attachment area.
Material: Flexible Foam Repair / 3M®, 08463, LORD Fusor® 121

