

Countershaft

Special Tool(s) / General Equipment

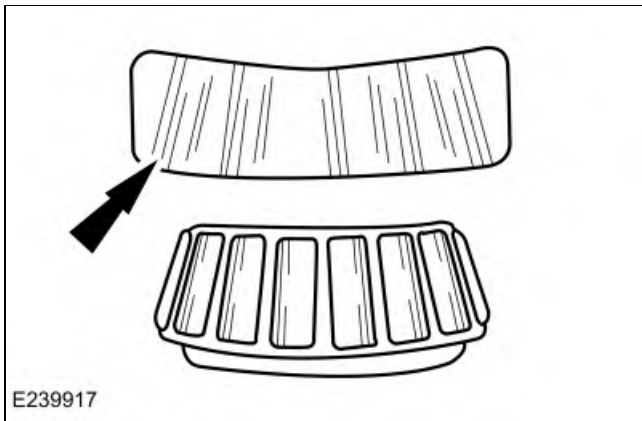
Three Leg Puller

DISASSEMBLY

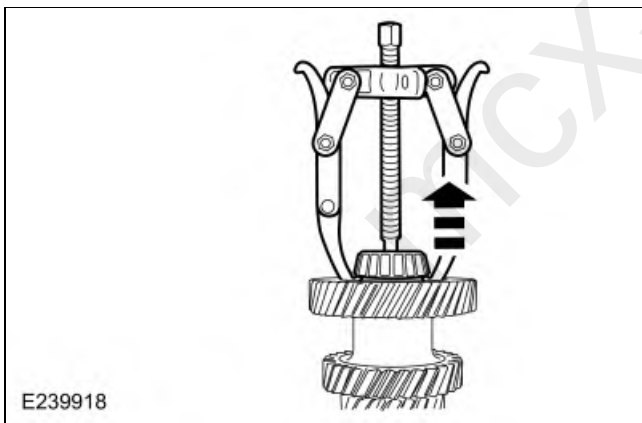
1. **NOTE:** With the exception of the bearings, the countershaft is serviced as an assembly.

NOTE: Install new bearings and cups in a set only. Do not install one without the other.

Inspect the bearings for wear or damage. Install new bearings and cups as necessary.



2. Using the three leg puller, remove the countershaft front bearing.
Use the General Equipment: Three Leg Puller

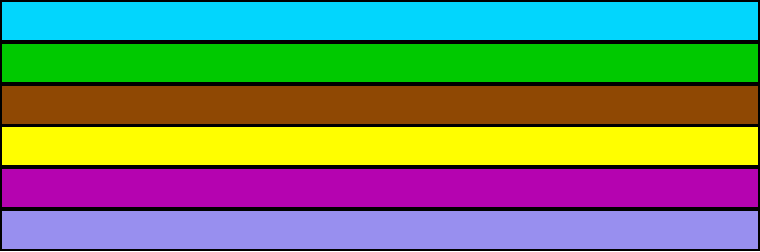
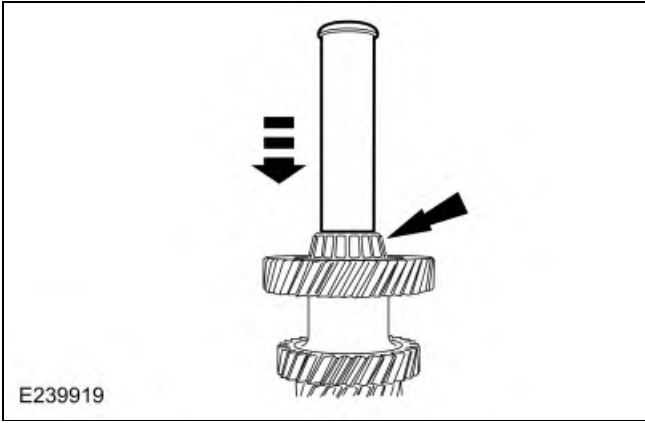


ASSEMBLY

1. **NOTICE:** Drive the countershaft bearings onto the countershaft by the inner race only. Driving on the outer race will damage the bearing.

NOTE: Using a suitable driver, make sure the bearing is installed against the stop.

Install the countershaft front bearing.



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