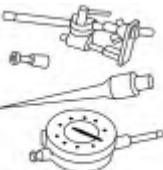
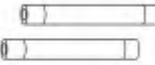


SECTION 307-01: Automatic Transaxle/Transmission — 6R80
ASSEMBLY

2014 F-150 Workshop Manual
Procedure revision date: 11/27/2013

Transmission — Early Build

Special Tool(s)

 ST1214-A	Dial Indicator Gauge with Holding Fixture 100-002 (TOOL-4201-C)
 ST1360-A	Drawbar (Heavy Duty Threaded) 204-029 (T77F-1176)
 ST2883-A	End Play Gauge, Transmission 307-534
 ST1631-A	Handle, Torque Converter 307-091 (T81P-7902-C)
 ST3059-A	Installer, 6R80 Rear Seal 4X4 307-637
 ST3060-A	Installer, 6R80 Rear Seal 4X2 307-638
	Installer, Fluid Pump Seal 307-556