

SECTION 501-02: Front End Body Panels
SPECIFICATIONS

2014 F-150 Workshop Manual
Procedure revision date: 10/25/2013

Material

Item	Specification	Fill Capacity
Flexible Foam Repair Fusor® 121, or equivalent; obtain locally	—	—

Torque Specifications

Description	Nm	lb-ft	lb-in
Coolant module bolt-to-radiator grille support	15	—	133
Fender rear inner bolt	9	—	80
Fender upper rear bolt	9	—	80
Front air dam bolts	20	—	177
Hood hinge-to-body bolts	30	22	—
Hood hinge-to-hood bolts	30	22	—
Hood release bolts	35	26	—
Hood striker bolts	12	—	106
Horn bracket bolt	35	26	—
Lower fender bolt	9	—	80
Radiator grille support	30	22	—
Smart Junction Box (SJB)	35	26	—
Upper fender bolts	6	—	53
Radiator grille bolts	5	—	42
Radiator grille nuts	5	—	42

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