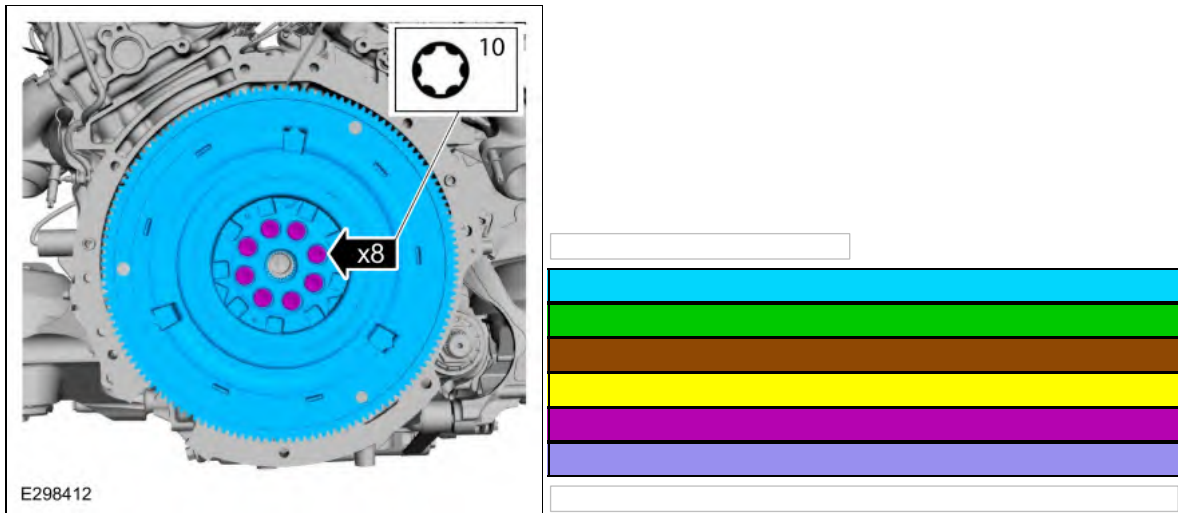


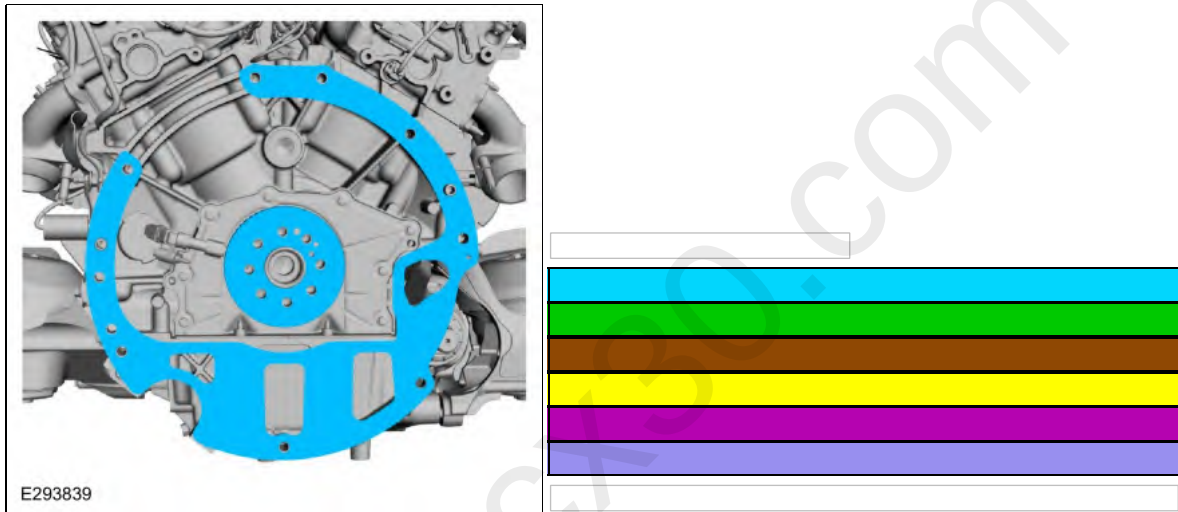
NOTE: If the cylinder head(s) is replaced, a new secondary timing chain tensioner will need to be installed.

NOTE: Refer to the exploded view under the Engine Component View in the Description and Operation.

1. Remove the bolts and the dual mass flywheel.



2. Remove the crankshaft sensor ring and the engine-to-transmission spacer plate.



3. **NOTE:** Install the engine stand bolts into the cylinder block only. Do not install the bolts into the oil pan.

Mount the engine to the mounting stand.
Use the General Equipment: Mounting Stand