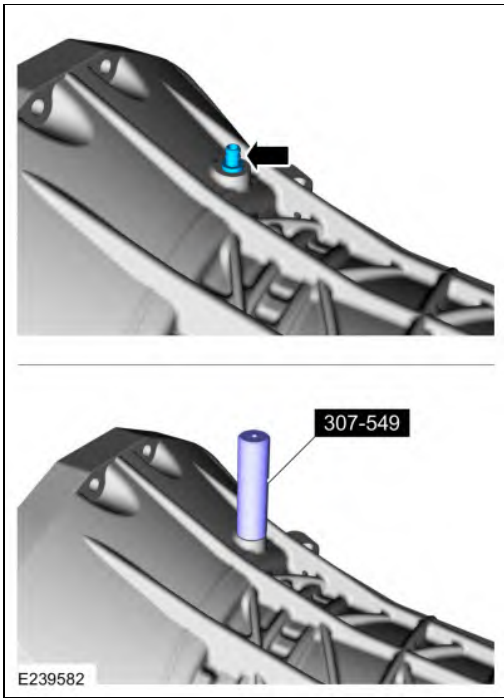
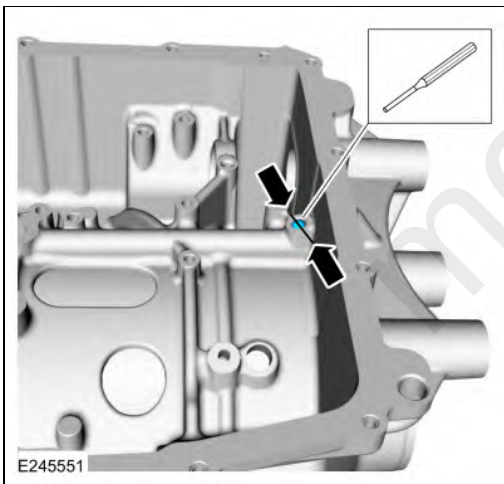




2. **NOTE:** This step is only necessary if the transmission case is being replaced.

Using a brass punch, install the ball plug (7E195) flush with the transmission case surface.



3. Using the special tools, install the inner output shaft bearing.

Use Special Service Tool: 204-594 Forcing screw. , 307-648 Remover/Installer, Rear Bearing. , 307-738 Installer, R2 Bearing.