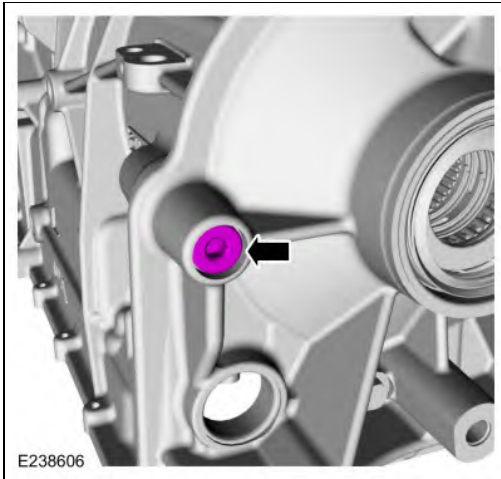
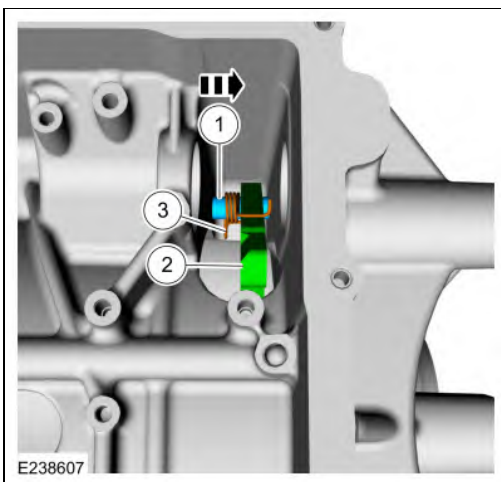


3. Remove the park pawl shaft plug.

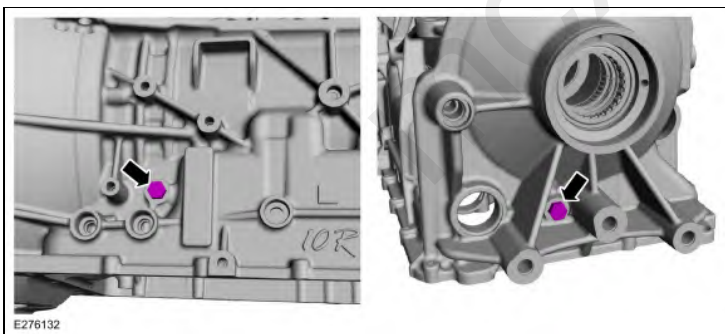


4.

1. Disconnect the park pawl return spring to remove tension from the park pawl shaft and remove the park pawl shaft.
2. Remove the park pawl.
3. Remove the park pawl return spring.



5. Remove the line pressure port and rear case plugs.



6. Using the special tools, remove the bearings and the fluid passage sleeve.

1. Outer output shaft bearing
Use Special Service Tool: 204-594 Forcing screw. , 307-744 Remover, Output Shaft Bearing.
2. Fluid passage sleeve
3. Inner output shaft bearing