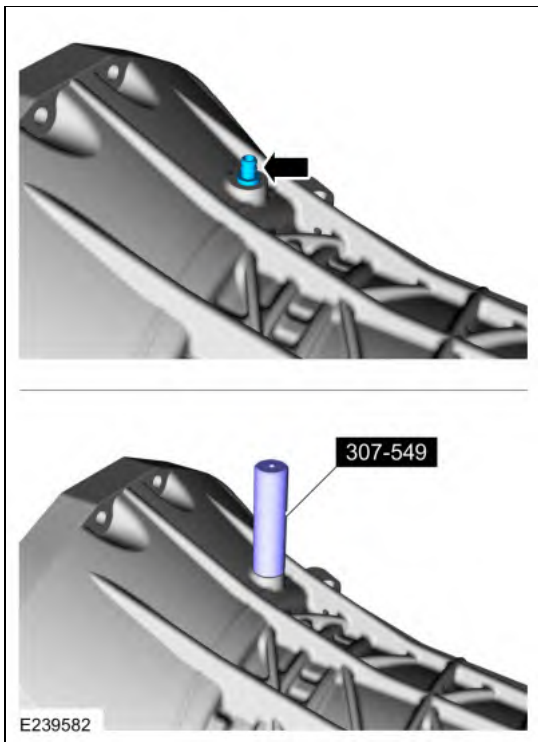
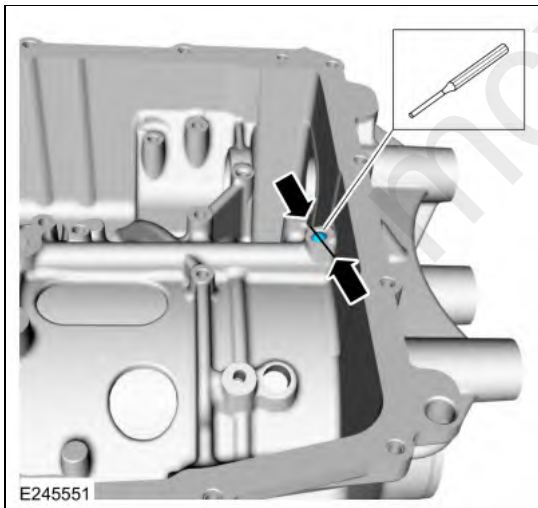




2. **NOTE:** This step is only necessary if the transmission case is being replaced.

Using a brass punch, install the ball plug (7E195) flush with the transmission case surface.



3. Using the special tools, install the inner output shaft bearing.
 1. Install the inner output shaft bearing with the numbered side towards the rear of the transmission case.
Use Special Service Tool: 204-594 Forcing screw. , 307-648 Remover/Installer, Rear Bearing. , 307-781 Needle bearing remover/Installer.