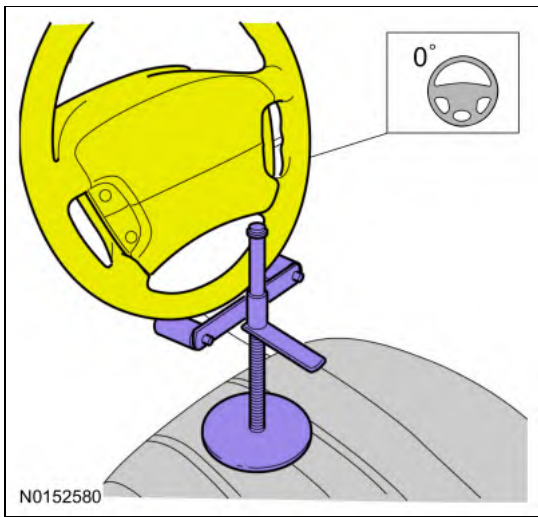
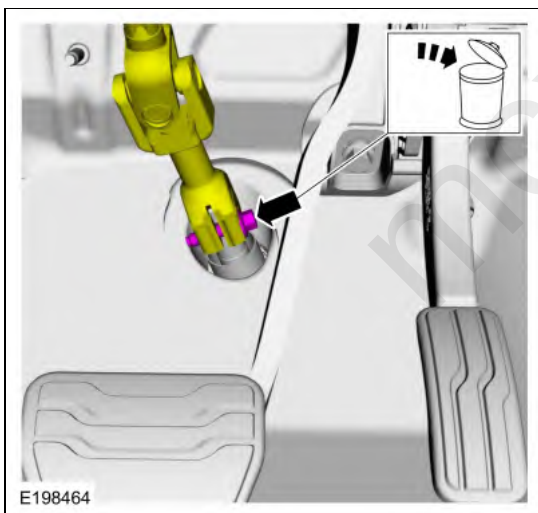




4.
 - Remove the bolt and discard.
 - Position steering column shaft aside.



5. Evacuate the A/C system
 Refer to: Air Conditioning (A/C) System Recovery, Evacuation and Charging - Vehicles With: R1234YF Refrigerant (412-00 Climate Control System - General Information, General Procedures).
 Refer to: Air Conditioning (A/C) System Recovery, Evacuation and Charging - Vehicles With: R1234YF Refrigerant (412-00 Climate Control System - General Information, General Procedures).
6. Drain the cooling system
 Refer to: Engine Cooling System Draining, Vacuum Filling and Bleeding (303-03A Engine Cooling - 2.0L EcoBoost (184kW/250PS) â€“ MI4, General Procedures).
7. Remove the following items:
 1. Remove the degas bottle.
 Refer to: Degas Bottle (303-03A Engine Cooling - 2.0L EcoBoost (184kW/250PS) â€“ MI4, Removal and Installation).
 2. Remove the air cleaner outlet pipe.
 Refer to: Air Cleaner Outlet Pipe (303-12A Intake Air Distribution and Filtering - 2.0L EcoBoost (184kW/250PS) â€“ MI4, Removal and Installation).
 3. Remove the air cleaner.
 Refer to: Air Cleaner (303-12A Intake Air Distribution and Filtering - 2.0L EcoBoost (184kW/250PS) â€“ MI4, Removal and Installation).
 4. Remove the battery tray.