

2010 HVAC

Heating, Ventilation, and Air Conditioning - Equinox & Terrain

SPECIFICATIONS

FASTENER TIGHTENING SPECIFICATIONS

Application	Specifications	
	Metric	English
Air Inlet Assembly Screws	1.5 N.m	13 lb in
Air Outlet Duct Screws	1.5 N.m	13 lb in
Battery Box to Body Bolts	15 N.m	11 lb ft
Blower Case Assembly Screws	1.5 N.m	13 lb in
Blower Motor Control Module Screws	1.5 N.m	13 lb in
Blower Motor Screws	1.5 N.m	13 lb in
Center Air Outlet Duct Fastener	1.5 N.m	13 lb in
Compressor Clutch Bolt	12 N.m	106 lb in
Compressor Clutch Coil Connector Bracket Screw	4.3 N.m	38 lb in
Compressor Clutch Coil Screws	4.9 N.m	43 lb in
Compressor Hose Assembly to Battery Box Nut	9 N.m	80 lb in
Compressor Hose Assembly to Compressor Nut	22 N.m	16 lb ft
Compressor Hose Assembly to Condenser Nut	22 N.m	16 lb ft
Compressor Pressure Relief Valve	8 N.m	70 lb in
Compressor Mounting Bolts LAF	22 N.m	16 lb ft
Compressor Mounting Bolt LF1	58 N.m	43 lb ft
Condenser to Radiator Bolts	9 N.m	80 lb in
CRFM Bracket Bolts	20 N.m	15 lb ft
Evaporator Case Assembly Screws	1.5 N.m	13 lb in
Evaporator Outlet Hose and Liquid Line Clamp Bracket Nut to TXV	22 N.m	16 lb ft
Evaporator Outlet Hose to Compressor Hose Nut	22 N.m	16 lb ft
Front of Dash to HVAC Module Seal Nuts	9 N.m	80 lb in
Heater and Air Conditioning Evaporator and Blower Module Fastener	9 N.m	80 lb in
Heater Core Cover Screws	1.5 N.m	13 lb in
HVAC Module to Cross Car Beam Nuts and Bolts	8 N.m	71 lb in
Instrument Panel Air Outlet Fastener	2.5 N.m	22 lb in
Intermediate Duct Fasteners	2.5 N.m	22 lb in
Liquid Line to Condenser Nut	22 N.m	16 lb ft
Liquid Line to Strut Tower Nut	9 N.m	80 lb in
Mode Actuator to Evaporator Case Screws	1.5 N.m	13 lb in